TITLE V OPERATING PERMIT RENEWAL APPLICATION Stericycle, Inc. – Haw River, NC Facility

TVOP No. 05896T25

JANUARY 2021

Submitted by:

🏶 Stericycle®

Stericycle, Inc. 1168 Porter Avenue Haw River, NC 27258 NC Department of Environmental Quality Received

JAN 27 2021

Winston-Salem Regional Office Submitted to: DEPartment of Environmental Quality

North Carolina Department of Environmental Quality Division of Air Quality Winston-Salem Regional Office 450 West Hanes Mill Road, Suite 300 Winston-Salem, NC 27105



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1. INTRODUCTION AND APPLICATION ORGANIZATION

Stericycle, Inc. (Stericycle) owns and operates a hospital, medical, and infectious waste incineration facility in Haw River, North Carolina (Haw River Facility or Facility). The Facility is subject to the Federal Operating Permit Program (40 CFR Part 70) and North Carolina's Title V Permit Regulations (15A NCAC 02Q .0500) as a regulated source under 40 CFR Part 62, Subpart HHH (Federal Plan Requirements for Hospital/Medical/Infectious Waste Incinerators Constructed on or Before December 1, 2008) and 15A NCAC 02D .1206 (Hospital, Medical, and Infectious Waste Incinerators). The Haw River Facility operates pursuant to North Carolina Department of Environmental Quality (NCDEQ) Title V Operating Permit (TVOP) No. 05896T25, which was issued on December 19, 2016 and expires on November 30, 2021. Pursuant to TVOP No. 05896T25, General Condition K, Stericycle is required to submit a TVOP renewal application to NCDEQ at least nine months prior to the date of permit expiration (i.e., by February 28, 2021). This document represents Stericycle's TVOP renewal application (Application).

1.1 PERMIT APPLICATION SHIELD

This document contains the required information and permit application forms for Stericycle to renew the current Haw River Facility TVOP. The information contained herein has been developed to meet the completeness and accuracy requirements of both the State and Federal programs. The Application has also been carefully presented to facilitate the application review process and development of the renewed operating permit. Pursuant to 15A NCAC 02Q .0512, Stericycle hereby requests that a permit application shield be granted, as the Application is being submitted in a timely and complete manner no later than nine months prior to the permit's expiration date.

1.2 FACILITY LOCATION

Stericycle is located in Alamance County, North Carolina. The location of the Facility is depicted in Figure 1-1. The Facility is under the jurisdiction of the following State and Federal agencies:



North Carolina Department of Environmental Quality Division of Air Quality Winston-Salem Regional Office 450 West Hanes Mill Road, Suite 300 Winston-Salem, NC 27105 United States Environmental Protection Agency – Region 4 Sam Nunn Atlanta Federal Center 61 Forsyth Street, SW Atlanta, GA 30303

1.3 APPLICATION ORGANIZATION

The Application is organized in a report format and includes the following sections and appendices.

- <u>Section 1 Introduction and Application Organization</u> contains general information regarding the Facility and an overview of the Application.
- <u>Section 2 Process Description and Emissions Information</u> provides a process description and summary of significant emissions units.
- <u>Section 3 Applicable Requirements</u> provides a summary of potentially applicable Federal and North Carolina regulations.
- <u>Section 4 Compliance Plan and Compliance Schedule</u> provides a summary of the Facility compliance plan.
- <u>Section 5 Compliance Certification</u> contains the Facility compliance certification.
- <u>Section 6 Description of NCDEQ Application Forms</u> introduces NCDEQ application forms required for a complete TVOP renewal application.
- <u>Appendix A NCDEQ Application Forms</u> provides the required, completed NCDEQ TVOP renewal application forms.
- <u>Appendix B Emissions Calculations</u> summarizes unit-specific and Facility-wide potential emissions.





2. PROCESS DESCRIPTION AND EMISSIONS INFORMATION

This section summarizes the operations that take place at the Haw River Facility, as well as the emissions units and emissions data associated with the Facility.

2.1 PROCESS DESCRIPTION

The Haw River Facility operates two existing dual-chambered Hospital, Medical, and Infectious Waste Incinerators (HMIWIs) (Unit ID ES01 and Unit ID ES02). Waste for incineration is transported to the Facility on permitted vehicles. When waste is scheduled to be processed, vehicles are moved to the unloading dock. The waste is visually inspected while being unloaded onto a conveyor system. All incoming waste is scanned with a radiation monitor to ensure that radioactive waste is not processed. The reusable containers and/or boxes are transported via conveyor to the mechanical loader, where they are weighed and loaded into the charge hopper.

Both HMIWIs use a two-stage combustion system. The first stage is the primary chamber, where waste is combusted in an oxygen-starved environment for several hours. Material is fed into the primary chamber via the feeder ram. The second combustion stage, or the secondary chamber, is designed with an extended residence time in an excess air environment allowing complete oxidation and combustion of the primary chamber exhaust. The temperature of the secondary chamber is maintained at or above its established minimum operating temperature (~ 1,800 °F). Chamber temperatures are monitored and recorded. Natural gas burners are utilized during HMIWI startup and, when necessary, to maintain the combustion temperature.

Exhaust gas from the secondary chamber of each incinerator is routed to a selective non-catalytic reduction (SNCR) system, where reagent (i.e., ammonia, urea, or equivalent) is injected into the exhaust stream. After the SNCR, the exhaust gas is quenched in two stages: a pre-quench and a final quench tower. The saturated and quenched flue gas enters the condensing absorber where it is directly contacted with cooled recirculated scrubber liquor. The cooling process causes water vapor present in the flue gas to condense onto fine particles in the gas, and these droplets are removed in the venturi scrubber downstream of the condensing absorber. As a result of the contact with recirculated scrubber liquor, acid gases [i.e., hydrochloric acid (HCl) and sulfur dioxide



(SO₂)] are also effectively removed from the flue gas. The exhaust gas then enters the mist eliminator and carbon bed prior to venting to the atmosphere.

The Facility utilizes induced draft cooling towers. Three plate and frame heat exchangers are utilized for each air pollution control system. These heat exchangers use cooling tower water to indirectly cool the recirculated scrubber liquor and venturi liquor.

The Facility also operates a diesel-fired, 568 kilowatt (kW) emergency generator (Unit ID EG1) to support the HMIWI and associated air pollution control (APC) equipment during power supply interruptions.

Figure 2-1 and Figure 2-2 illustrate the incineration process of each HMIWI (Unit ID ES01 and Unit ID ES02) and associated APC equipment.

2.2 SIGNIFICANT EMISSIONS UNITS

There are three existing significant emissions units identified in the TVOP for the Haw River Facility. Table 2-1 identifies significant emissions units located at the Facility.

Emissions Uni	t ID Unit Description
ES01	One dual-chamber HMIWI
ES02	One dual-chamber HMIWI
EG1	One diesel-fired emergency generator

Table 2-1Summary of Significant Emissions Units

At the time of Application submittal, Stericycle has confirmed that no other additional significant emissions units are operated at the Haw River Facility. Stericycle requests with this Application that the diesel-fuel fired emergency generator (EG1) be removed as a significant unit and added as an insignificant activity. As shown in Appendix B, Table B-5, emissions for particulate matter (PM), SO₂, nitrogen oxides (NO_X), volatile organic compounds (VOC), carbon monoxide (CO), and hazardous air pollutants (HAP) are lower than the limits for insignificant activities



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Figures 2-1,2 PFDs.pdf

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Figures 2-1,2 PFDs.pdf

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because of size or production rate pursuant to 15A NCAC 02Q 500 .0503(8). More information on each significant emissions unit and respective APC equipment can be found in the emissions calculations in Appendix B.

2.3 INSIGNIFICANT EMISSIONS UNITS

Table 2-2 identifies emissions units and activities located at the Facility that are insignificant pursuant to 15A NCAC 2Q .0503(8). More information on these units can be found in the emissions calculations in Appendix B.

Table 2-2Summary of Insignificant Emissions Units

Emissions Unit ID	Unit Description
I-CT-1	Cooling Tower (55,200 gal/hr water recirculation rate)
I-CT-2	Cooling Tower (55,200 gal/hr water recirculation rate)

2.4 EMISSIONS DATA

Stericycle has provided emissions rate information for the existing significant units in Appendix B. Table B-1, B-2, and B-3 of Appendix B summarize potential emissions for ES01, ES02, and EG1, respectively. Table B-4 of Appendix B summarizes the total potential to emit (PTE) from all significant emissions units at the Facility. The data is provided in units of pounds per hour (lb/hr) and tons per year (ton/yr). These values are provided for completeness purposes only and are not required to demonstrate compliance with any applicable Federal, State, or existing permit limits, nor are they intended to establish new limits.

The PTE represents the maximum amount that an emissions unit can emit, as limited by physical capability or applicable requirements. Some emissions units, especially units that are not subject to permitting requirements, may not have regulatory limitations for specific pollutants. The PTE for such pollutants was calculated using available emission factors and the maximum capacity of each individual emissions unit.



When available, the most stringent permit limit or regulation was used to calculate the PTE for a pollutant. Long-term PTE was calculated from short-term PTE by multiplying by 8,760 hours for HMIWIs and 500 hours for the emergency generator. In lieu of an applicable regulation or permit limit, PTE was calculated by multiplying an applicable emissions factor by the maximum capacity for each unit.



3. APPLICABLE REQUIREMENTS

Stericycle has reviewed the Federal and State of North Carolina air quality regulations for potentially applicable requirements that may have become effective during the term of the Facility's permit. Specifically, the following sections address only those new or modified air regulations that could potentially apply to the Facility.

3.1 FEDERAL REGULATIONS

Stericycle has evaluated the potentially applicable Federal air quality regulations including the following:

- New Source Review (NSR)
- Standard of Performance for New Stationary Sources (NSPS)
- National Emission Standards for Hazardous Air Pollutants (NESHAP)
- Compliance Assurance Monitoring (CAM)

A discussion of each specific Federal requirement is addressed in the subsections below.

3.1.1 New Source Review

The Federal NSR program is codified in 40 CFR §§51.165, 51.166, 52.21, 52.24, and 40 CFR Part 51, Appendix S. NSR requirements potentially apply to new major stationary sources and major modifications to major stationary sources. The Haw River Facility is not a major stationary source and Stericycle is not proposing to construct any new stationary sources or to modify any existing sources as a part of this Application. As a result, NSR regulations, including prevention of significant deterioration (PSD) and nonattainment new source review (NNSR), are not applicable.

3.1.2 Standards of Performance for New Stationary Sources

U.S. Environmental Protection Agency (U.S. EPA) has promulgated standards of performance for new, modified, or reconstructed sources of air pollution and emission guidelines for specific sources of air pollution at 40 CFR Part 60. The Facility is subject to the rules listed in this section.



There are no additional proposed or promulgated NSPS requirements that apply to the Haw River Facility.

3.1.2.1 40 CFR Part 60, Subpart Ce (Emission Guidelines and Compliance Times for Hospital/Medical/Infectious Waste Incinerators)

The Haw River Facility's two HMIWIs are considered "existing" units and are therefore within the source category regulated by 40 CFR Part 60, Subpart Ce (Emission Guidelines and Compliance Times for Hospital/Medical/Infectious Waste Incinerators). Stericycle understands that NCDEQ amended 15A NCAC 02D .1206 to reflect 40 CFR Part 60, Subpart Ce as amended on October 6, 2009; however, the rule was not approved by U.S. EPA. Therefore, 40 CFR Part 60, Subpart Ce is implemented by the requirements listed in 40 CFR Part 62, Subpart HHH (Federal Plan Requirements for Hospital/Medical/Infectious Waste Incinerators). Stericycle is not proposing to modify the existing HMIWIs with this Application.

3.1.2.2 40 CFR Part 60, Subpart IIII (Standards of Performance for Stationary Compression Ignition Internal Combustion Engines)

The emergency generator is subject to 40 CFR Part 60, Subpart IIII [Standards of Performance for Stationary Compression Ignition (CI) Internal Combustion Engines] pursuant to the applicability criteria of 40 CFR §60.4200(a)(2)(i) for stationary CI engines that commenced construction after July 11, 2005 and were manufactured on or after April 1, 2006. Specifically, the emergency generator is subject to the emissions standards codified at 40 CFR §60.4205(b), which references engine manufacturer emissions limits in 40 CFR §60.4202. 40 CFR §60.4202 references emissions limitations for non-methane hydrocarbons (NMHC) + NOx, CO, and PM contained in 40 CFR §89.112. The engine associated with the emergency generator is rated at 568 kilowatts (kW) (i.e., 762 horsepower) and therefore is subject to U.S. EPA Tier 2 standards. Stericycle is not proposing to modify the emergency generator with this Application. Therefore, the Facility will continue to comply with the requirements of 40 CFR Part 60, Subpart IIII as currently incorporated in the TVOP.

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3.1.3 National Emission Standards for Hazardous Air Pollutants

NESHAP promulgated prior to the Clean Air Act Amendments (CAAA) of 1990, found at 40 CFR Part 61, apply to specific compounds emitted from specific processes. The Haw River Facility is not subject to any Part 61 requirements, and there are no new proposed or promulgated Part 61 requirements triggered by this application.

NESHAP promulgated under 40 CFR Part 63, also referred to as Maximum Achievable Control Technology (MACT) standards, apply to specific source categories that are considered area sources or major sources of HAP. A major source of HAP is defined as a source with a facility-wide PTE any single HAP of 10 ton/yr or more, or with a facility-wide total HAP PTE of 25 ton/yr or more. An area source of HAP is a source that emits HAP but does not qualify as a major source. The Haw River Facility is <u>not</u> a major source of HAP; rather, the Haw River Facility is an area source of HAP. The Facility is subject to the rules listed in this section. There are no additional proposed or promulgated NESHAP requirements that apply to the Haw River Facility.

3.1.3.1 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines)

The emergency generator is subject to 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE)), commonly referred to as the RICE MACT. The rule applies to both area sources and major sources of HAP emissions. Pursuant to 40 CFR §63.6590(a)(2)(iii), the emergency generator is an affected source classified as a new stationary RICE because it is located at an area source of HAP and construction commenced on or after June 12, 2006. However, pursuant to 40 CFR §63.6590(c)(1), the emergency generator satisfies all requirements of 40 CFR Part 63, Subpart ZZZZ by meeting the requirements of 40 CFR Part 60, Subpart IIII. Therefore, no further requirements apply for such engines under 40 CFR Part 63, Subpart ZZZZ.

Stericycle is not proposing to modify the emergency generator with this Application. Therefore, the Haw River Facility will continue to comply with the requirements of 40 CFR Part 63, Subpart



ZZZZ by complying with the requirements of 40 CFR Part 60, Subpart IIII as currently incorporated in the TVOP.

3.1.4 Compliance Assured Monitoring

CAM requirements are promulgated at 40 CFR Part 64 and apply to certain emissions units at Title V sources that employ control devices to comply with applicable emissions limits. 40 CFR §64.2(b) identifies exemptions from the requirements for any emissions limitations or standards proposed by the Administrator after November 15, 1990 pursuant to Section 111 or 112 of the Act (the NSPS and NESHAP requirements).

CAM was addressed in a previous TVOP renewal application for the Facility and was determined not to apply. The Facility has not changed in a way that would impact that determination. Therefore, CAM is not applicable.

3.2 STATE OF NORTH CAROLINA REGULATIONS

Stericycle has evaluated the potentially applicable North Carolina air quality regulations including the following:

- 15A NCAC 02D .0500 Emission Control Standards
- 15A NCAC 02D .0614 Compliance Assurance Monitoring
- 15A NCAC 02D .0900 Volatile Organic Compounds
- 15A NCAC 02D .1100 Control of Air Toxics
- 15A NCAC 02D .1206 Hospital, Medical, and Infectious Waste Incinerators
- 15A NCAC 02D .1400 Nitrogen Oxides
- 15A NCAC 02Q .0500 Title V Procedures
- 15A NCAC 02Q .0700 Toxic Air Pollutant Procedures

3.2.1 15A NCAC 02D .0500 – Emission Control Standards

Federal NSPS, PSD, and NNSR regulations are adopted and implemented by reference at 15A NCAC 02D .0524, .0530, and .0531, respectively. As discussed in Sections 3.1.1 and 3.1.2, there are no new requirements with respect to these programs as a result of this Application.



3.2.2 15A NCAC 02D .0614 – Compliance Assurance Monitoring

As discussed in Section 3.1.4, CAM was addressed in a previous TVOP renewal application for the Facility and was determined not to apply. The Facility has not changed in a way that would impact that determination. Therefore, CAM is not applicable.

3.2.3 15A NCAC 02D .0900 – Volatile Organic Compounds

15A NCAC 02D .0900 regulates select facilities, processes and units. The Haw River Facility does not include any processes or units that are regulated in 15A NCAC 02D .0900, nor is the Haw River Facility one of the facility types regulated therein. Therefore, 15A NCAC 02D .0900 is not applicable to the Facility.

3.2.4 15A NCAC 02D .1100 – Control of Air Toxics

Federal NESHAP and MACT regulations are adopted and implemented by reference at 15A NCAC 02D .1110 and .1111, respectively. The Haw River Facility is currently subject to and will continue to comply with emissions limits pursuant to 15A NCAC 02D .1100. As discussed in Section 3.1.3, there are no new requirements as a result of this Application.

3.2.5 15A NCAC 02D .1206 – Hospital, Medical, and Infectious Waste Incinerators

The Haw River Facility's HMIWIs are subject to 15A NCAC 02D .1206 (Hospital, Medical, and Infectious Waste Incinerators). U.S. EPA promulgated amendments to 40 CFR Part 60, Subpart Ce on October 6, 2009 that, among other requirements, contained more stringent emissions limitations. North Carolina amended 15A NCAC 02D .1206 to reflect the amendments to 40 CFR Part 60, Subpart Ce; however, 15A NCAC 02D .1206 was not approved by U.S. EPA. Therefore, the Haw River Facility is subject to both 15A NCAC 02D .1206 and 40 CFR Part 62, Subpart HHH pursuant to 40 CFR §62.14400(a). 15A NCAC 02D .1206 was amended on July 1, 2018. Many amendments were administrative in nature to remove obsolete requirements pertaining to dates that have passed since the rule was last promulgated. However, some of the citations have changed; therefore, Stericycle requests that all 15A NCAC 02D .1206 citations in the TVOP be



updated to reflect the correct citation, as applicable. Additionally, 15A 02D .1206(g) was removed, which prohibited HMIWI from utilizing startup, shutdown, and malfunction (SSM) provisions in 15A NCAC 02D .0535 for bypass events. Stericycle submitted a request for an administrative correction to address this change in the permit in May 2020. This change is still outstanding and should be reflected in the issuance of the renewed TVOP.

3.2.6 15A NCAC 02D .1400 - Nitrogen Oxides

The Haw River Facility does not have a NOx PTE greater than or equal to 100 tons per year or 560 pounds per calendar day from May 1 through September 30 of any year; therefore, 15A NCAC 02D .1400 is not applicable to the Facility. Refer to Appendix B for emissions calculations.

3.2.7 15A NCAC 02Q .0500 - Title V Procedures

15A NCAC 02Q .0500 contains NCDEQ's Title V permitting procedures. As discussed in the introduction for Section 1, this Application is being submitted in a timely and complete manner pursuant to 15A NCAC 02Q .0513.

3.2.8 15A NCAC 02Q .0700 – Toxic Air Pollutant Procedures

Stericycle is currently subject to and will continue to comply with the emissions limits in 15A NCAC 02Q .0700 in order to comply with 15A NCAC 02D .1100.

3.3 PERMIT SHIELD

15A NCAC 02Q .0512(a) allows for a permit shield to be requested to ensure that compliance with the conditions of the permit is deemed compliance with any applicable requirements as of the date of permit issuance. The permit shield extends to requirements specifically identified as not applicable to the stationary source if the permit includes a determination and concise summary of these requirements.

Stericycle has carefully reviewed emissions units and potentially applicable requirements at the Facility and has determined that certain identified requirements do not apply to specific emissions



units at the Facility. Table 3-1 provides a summary of the emissions unit, the requirements which are not applicable to the emissions unit, and the reason the requirement is not applicable. Stericycle requests that NCDEQ include a permit shield for the requirements and emissions units identified in Table 3-1.

Emissions Unit	Non-Applicable Requirement Citation	Justification for Non-Applicability
Facility	40 CFR Part 68 (Risk Management Program), except General Duty provisions	The Haw River Facility does not operate any processes that contain or process chemicals that meet the minimum threshold quantities to subject the Facility to the rule.
Facility	40 CFR Part 64 (Compliance Assurance Monitoring)	CAM was determined not to apply in a previous renewal application, and the Facility has not changed in a way that would impact that determination. Therefore, CAM is not applicable.
Facility	40 CFR Part 82, except Subparts B and F (Protection of Stratospheric Ozone)	The Haw River Facility does not make, distribute, or process CFCs covered by this regulation.
Miscellaneous Storage Tanks Storing VOC- containing Liquids	40 CFR Part 60, Subpart Kb (Standards of Performance for Volatile Organic Liquid Storage Vessels for which Construction, Reconstruction, or Modification Commenced after July 23, 1984)	The Haw River Facility does not maintain any storage tanks containing VOCs that meet both the size requirement and the installation date requirement that would subject them to 40 CFR Part 60, Subpart Kb.
ES01, ES02 (HMIWI)	40 CFR Part 60, Subpart Ec (Standards of Performance for Hospital/Medical/Infectious Waste Incinerators for which Construction is Commenced after June 20, 1996)	The Haw River Facility's HMIWIs were constructed prior to June 20, 1996 and, therefore, are regulated by 40 CFR Part 60, Subpart Ce and not 40 CFR Part 60, Subpart Ec.

Table 3-1Summary of Non-Applicable Requirements



Table 3-1Summary of Non-Applicable Requirements

Emissions Unit	Non-Applicable Requirement Citation	Justification for Non-Applicability
EG1 (Emergency Generator, 568 kW)	40 CFR Part 60, Subpart JJJJ (Standards of Performance for Stationary Spark Ignition Internal Combustion Engines)	The Haw River Facility's existing emergency generator is compression ignition, and therefore, is not subject to 40 CFR Part 60, Subpart JJJJ.
Facility	15A NCAC 02D .0900 (Volatile Organic Compounds)	The Haw River Facility is not a type of facility regulated in 15A NCAC 02D .0900, nor does it contain any units or processes regulated therein.



4. COMPLIANCE PLAN AND COMPLIANCE SCHEDULE

See Form E5 in Appendix A for details on the compliance schedule and compliance certification.

4.1 COMPLIANCE PLAN AND SCHEDULE

The current TVOP includes all applicable requirements at this time. The Haw River Facility is currently in compliance with the applicable requirements. The Facility will continue to comply with applicable requirements. For applicable requirements that will become effective during the permit term, the Facility will meet such requirements on a timely basis.



5. COMPLIANCE CERTIFICATION

Under 15A NCAC 2Q .0508(n), the applicant must provide the following information with respect to compliance certifications:

- a) The identification of each term or condition of the permit that is the basis of the certification;
- *b)* The compliance status (with the terms and conditions of the permit for the period covered by the certification);
- c) Whether compliance was continuous or intermittent; and
- *d)* The methods used for determining the compliance status of the source during the certification period.

Stericycle certifies, based on information and belief formed after reasonable inquiry, that the Haw River Facility is in compliance with all applicable requirements as defined in 15A NCAC 2Q .0508(n). This certification is based on the methods identified in the existing TVOP and in applicable requirements and takes into account any credible evidence required to be considered under the Clean Air Act (CAA). The Haw River Facility submits certifications of compliance in accordance with TVOP, Section 3, General Condition P. The Haw River Facility will continue to submit compliance certifications on an annual basis during the TVOP term or as otherwise specified in the permit renewal when issued.

Based on information and belief, formed after reasonable inquiry, Stericycle certifies that the statements and information in this document are true, accurate, and complete.

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6. DESCRIPTION OF NCDEQ APPLICATION FORMS

Appendix A of this application contains the completed NCDEQ TVOP forms which are required as part of a TVOP renewal application. The forms included in this application are based on NCDEQ's "Required Air Permit Application Forms Matrix," which can be found on the North Carolina Division of Air Quality's website, for a "Title V Facility" and a "Renewal Without Modification(s)." Stericycle has determined that no application fee is required for this Application, based on NCDEQ's memorandum for "2020 DAQ Permit and Application Fee Schedule Memo (effective January 1, 2020)." The following forms are being submitted as part of the application:

- A General Facility Information
- A2, A3 Emission Source Listing for This Application and 112r Applicability Information
- E5 Title V Compliance Certification

APPENDIX A -NCDEQ APPLICATION FORMS

FORM A

GENERAL FACILITY INFORMATION

REVISED 09/22/16 NCDEQ/Division of Air Quality - Applica	tion for Air Permit to Construct/Operate				
NOTE- APPLICATION WILL NOT BE PROCESSED WITHOUT THE FOLLOWING:					
Local Zoning Consistency Determination	opies of Application Application Fee (please check one option below)				
Responsible Official/Authorized Contact Signature P.E. Seal (if required)	☑ Not Required				
GENERAL INF	DRMATION				
Legal Corporate/Owner Name: Stericycle, Inc.					
Site Name: Haw River Facility					
Site Address (911 Address) Line 1: 1168 Porter Avenue					
Site Address Line 2: P.O. Box 310					
City: Haw River	State: NC				
Zip Code: 27258	County: Alamance County				
CONTACT INF					
Responsible Official/Authorized Contact: Kirk Yarbrough	Invoice Contact: Don Nuss				
Name/Title: Facility Manager	Name/Title: Regional Compliance Manager				
Mailing Address Line 1: 1168 Porter Avenue	Mailing Address Line 1: 3614 Hoskins Court				
Mailing Address Line 2: P.O. Box 310	Mailing Address Line 2: N/A				
	8 City: Hamilton State: OH Zip Code: 45011				
Primary Phone No.: 336-380-7440 Fax No.: N/A	Primary Phone No.: 513-543-7073 Fax No.: N/A				
Secondary Phone No.: N/A	Secondary Phone No.: N/A				
Email Address: kirk.yarbrough@stericycle.com	Email Address: dnuss@stericycle.com				
Facility/Inspection Contact: Don Nuss	Permit/Technical Contact: Don Nuss				
Name/Title: Regional Compliance Manger	Name/Title: Regional Compliance Manager				
Mailing Address Line 1: 3614 Hoskins Court	Mailing Address Line 1: 3614 Hoskins Court				
Mailing Address Line 2: N/A	Mailing Address Line 2: N/A				
City: Hamilton State: OH Zip Code: 45011	City: Hamilton State: OH Zip Code: 45011				
Primary Phone No.: 513-543-7073 Fax No.: N/A	Primary Phone No.: 513-543-7073 Fax No.: N/A				
Pecondary Phone No.: N/A	Secondary Phone No.: N/A				
ail Address: dnuss@stericycle.com	Email Address: dnuss@stericycle.com				
APPLICATION IS BE					
New Non-permitted Facility/Greenfield Modification of Facility (permitted)	Renewal Title V Renewal Non-Title V				
Name Change D Ownership Change Administrative Amendment	Renewal with Modification				
FACILITY CLASSIFICATION AFTER A	PPLICATION (Check Only One)				
General Small Pro	hibitory Small 🔲 Synthetic Minor 🗹 Title V				
FACILITY (Plant Site	INFORMATION				
Describe nature of (plant site) operation(s):					
The Stericycle Haw River Facility, located in Haw River, Alamance County, NC, is a hospi	al, medical, and infectious waste incineration facility.				
	Facility ID No. 0100010				
Primary SIC/NAICS Code: 4953, 562213	Current/Previous Air Permit No. 05896725 Expiration Date: 11/30/2021				
Facility Coordinates: Latitude: 79.348679 W	Longitude: 36.06674 N				
Does this application contain confidential data? Image: Solution of the second of					
PERSON OR FIRM THAT PR	PARED APPLICATION				
Person Name: Sean Cunningham Firm Name: ALL4 NC, P.C.					
Mailing Address Line 1: 2393 Kimberton Rd	Mailing Address Line 2: PO Box 299				
City: Kimberton State: PA	Zip Code: 19442 County: Chester				
Phone No.: 610-933-5246 Fax No.: N/A Email Address: scunningham@all4inc.com					
SIGNATURE OF RESPONSIBLE OFF					
Name (typed): Kirk Yarbrough Title: Facility Manager					
X Signature(Blue Ink):	Date:				
hat the	/-26-21				
Attach Additional Sheets A	s Necessary Page 1 of 2				

FORM A (continued, page 2 of 2) GENERAL FACILITY INFORMATION

REVISED 09/22/16 NCDEQ/Division of Air Quality - Application for Air Permit to Construct/Operate A SECTION AA1 - APPLICATION FOR NON-TITLE V PERMIT RENEWAL						
<u></u>		1999				
N/A (Company Name) hereby formally requests renewal of Air Permit No. N/A There have been no modifications to the originally permitted facility or the operations therein that would require an air permit since the last permit was issued. Image: Company Name is the image: Company Name is th						
	ject to 40 CFR Part 68 "Prevnetion of Accidental Releases" - Section 112(r) of the Clean Air Act?					
lf yes, have you a	ready submitted a Risk Manage Plan (RMP) to EPA?					
	urrent emissions inventory?					
If no, did you sub	nit the inventory via AERO or by mail? 🔲 Via AERO 🔲 Mailed Date Mailed: <u>N/A</u>					
	SECTION AA2- APPLICATION FOR TITLE V PERMIT RENEWAL					
	n the provisions of Title 15A 2Q.0513, the responsible official of quests renewal of Air Permit No. 05896725 (Air Permit No.) and further certifies that:					
	quests renewal of Air Permit No. 05896725 (Air Permit No.) and further certifies that:					
1	lorth Carolina Title V regulations at 15A NCAC 2Q .0500;					
	he current air quality permit cits all applicable requirements and provides the method or methods for determing compliance with the applicable					
1	aquirements;					
	he facility is currently in compliance, and shall continue to comply, with all applicable requiremetns. (Note: As provided under 15A NCAC 2Q.0512 ompliance with the conditions of the permit shall be deemed compliance with the applicable requirements specifically identified in the permit);					
	or applicable requirements that become effective during the term of the renewed permit that the facility shall comply on a timely basis;					
	he facility shall fulfill applicable enhanced monitoring requirements and submit a compliance certification as required by 40 CFR Part 64.					
	ficial (signature on page 1) certifies under the penalty of law that all information and statements provided above, based on information and belief					
formed after reaso	nable inquiry, are true, accurate, and complete.					
	SECTION AA3- APPLICATION FOR NAME CHANGE					
New Facility Nam	: N/A					
Former Facility Na						
	ame change is requested as described above for the air permit mentioned on page 1 of this form. Complete the other sections if there have been originally premitted facility that would requie an air quality permit since the last permit was issued and if ther has been an ownership change					
associated with thi	· -					
	SECTION AA4- APPLICATION FOR AN OWNERSHIP CHANGE					
	we hereby request transfer of Air Quality Permit No. N/A from the former owner to the new owner as described below.					
	nit responsibility, coverage and liability shall be effective N/A (immediately or insert date.) The legal ownership of the apage 1 of this form has been or will be transferred on N/A (date). There have been no modifications to the originally					
	at would require an air quality permit since the last permit was issued.					
		ĺ				
Signature of New (Buyer) Responsible Official/Authorized Contact (as typed on page 1):					
X Signature (Blue I	ık):					
Date: N/A						
New Facility Name	N/A					
ormer Facility Na	ne [.] N/A					
,						
Signature of Forme	: (Seller) Responsible Official/Authorized Contact:					
Name (typed or pri						
Fitle: N/A						
K Signature (Blue Ink):						
Date: N/A						
ormer Legal Corporate/Owner Name: N/A						
In lieu of the seller's signature on this form, a letter may be submitted with the seller's signature indicating the ownership change						
SECTION AA5- APPLICATION FOR ADMINISTRATIVE AMENDMENT						
escribe the request	ted administrative amendment here (attach additional documents as necessary):					
orrected as a resi	that all 15A NCAC 02D .1206 citations in the TVOP be updated to reflect to the correct citation, as applicable. Additionally, Stericycle request that the TVOP be It of the removal of 15A 02D .1206(g) (see application narrative). Finally, Stericycle requests that the diesel-fuel fired emergency generator (EG1) be removed as a					
gnificant unit and added as an insignificant activity.						

Attach Additional Sheets As Necessary

FORMs A2, A3 **EMISSION SOURCE LISTING FOR THIS APPLICATION - A2**

112r APPLICABILITY INFORMATION - A3	
NCDEQ/Division of Air Quality - Application for Air Permit to Construct/Operate	

REVISED 09/22/16	NCDEQ/Division of Air Quality - Applicati			A2
	EMISSION SOURCE LISTING: New, Modified			
EMISSION SOURCE	EMISSION SOURCE	CONTROL DEVICE		
ID NO.	DESCRIPTION	ID NO.	DESCRIPTION	
E	equipment To Be ADDED By This Application	(New, Previously	/ Unpermitted, or Replacement)	
N/A	N/A	N/A	N/A	
<u> </u>				
] 	
	Existing Permitted Equipment To E			
N/A	N/A	N/A	N/A	
	Equipment To Be DELE		blication	
N1/A	N/A		N/A	
N/A	N/A		N/A	
			· · · · · · · · · · · · · · · · · · ·	
;				

112(1) APPLICABIL	ITY INFORMATION	A 3				
Is your facility subject to 40 CFR Part 68 "Prevention of Accide	ntal Releases" - Sectio	n 112(r) of the Federal Clean Air Act?	🔲 Yes 🗹 No				
If No, please specify in detail how your facility avoided applicab	pility:	Stericycle does not exceed the threshold quantity for any 112(r) regulated substances.					
If your facility is Subject to 112(r), please complete the following	g:		<u>.</u>				
A. Have you already submitted a Risk Management Plan (F	RMP) to EPA Pursuant	to 40 CFR Part 68.10 or Part 68.150?					
Yes No Specify required RMP s	ubmittal date:	If submitted, RMP submittal date:					
B. Are you using administrative controls to subject your faci	lity to a lesser 112(r) p	rogram standard?					
Yes No If yes, please specify:							
C. List the processes subject to 112(r) at your facility:							
PROCESS DESCRIPTION	PROCESS LEVEL MAXIMUM INTENDED PROCESS DESCRIPTION (1, 2, or 3) HAZARDOUS CHEMICAL INVENTORY (LBS)						

FORM E5

TITLE V COMPLIANCE CERTIFICATION (Required)

REVISE	D 09/22/16	NCDEQ/Division of Air Quality - Application for Air Permit to Construct/Operate	E5
[In accordance with	the provisions of Title 15A NCAC 2Q .0520 and .0515(b)(4) the responsible company official of:	,
	SITE NAME:	Stericycle, Inc.	
	SITE ADDRESS:	1168 Parter Avenue, P.O. Box 310	
	CITY, NC :	Haw River, NC	
	COUNTY:	Alamance	
	PERMIT NUMBER :	05896T25	
	The facility is in a	eck the appropriate statement(s): compliance with all applicable requirements ith the provisions of Title 15A NCAC 2Q .0515(b)(4) the responsible company official certifies that the proposed minor ets the criteria for using the procedures set out in 2Q .0515 and requests that these procedures be used to process the permit	
	If this box is cheo dersigned certifies u	currently in compliance with all applicable requirements cked, you must also complete Form E4 "Emission Source Compliance Schedule" nder the penalty of law, that all information and statements provided in the application, based o ed after reasonable inquiry, are true, accurate, and complete.	on
	Signaturé of respon	Date: 1-26.21 sible company official (REQUIRED, USE BLUE INK)	
		Kirk Yarbrough, Facility Manager	
	Name, Title of respo	nsible company official (Type or print)	

Attach Additional Sheets As Necessary

APPENDIX B -EMISSIONS CALCULATIONS

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Pollutant	Emissions	Units	Emission Factor Source	Potenti	Potential Emission Rate ^(a)	Rate ^(a)
				lb/hr	Ib/yr	ton/yr
FPM/FPM ₁₀ /FPM _{2.5}	0.011	0.011 gr/dscf @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	0.28	2,466	1.23
CO	11	11 ppmvd @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	0.14	1.255	0.63
SO ₂	0.6	9.0 ppmvd @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	0.27	2.348	117
NOX	140	140 ppmvd @ 7% O2	40 CFR Part 62 Subpart HFHH, Table 1	2.99	2.62F+04	13.12
VOC (TOC)	0.14	0.14 lbs/ton	AP-42, Section 2.3, Table 2.3-2, Controlled ^(d)	0.13	1 147	71.01
Hydrogen Chloride	6.6	6.6 ppmvd @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	0.11	980	040
Dioxins/Furans ^(c)	4.1	4.1 gr/10° dscf @ 7% O2	40 CFR Part 62 Subpart HHH, Table 1	1 05E-07	9 19F_04	1 60E.07
Dioxins/Furans TEQ	0.024	0.024 gr/10 [°] dscf @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	6 14F-10	5 385-06	1.00E-07
Lead	0.016	0.016 gr/10 ³ dscf @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	4 09F-04	3.50	1 705 03
Cadmium	4.00E-03	gr/10 ³ dscf @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	1 075-04	000	1 195-03
Mercury	7.90E-03	gr/10 ³ dscf @ 7% O ₂	40 CFR Part 62 Subbart HHH. Table 1	2 07E-04		9 041 04
Beryllium	47.64	47.64 lbs/yr	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	2 77E 03	73 07	0.00E-04
Chromium VI	0.964	0.964 lbs/yr	Existing Permit Limit (limit reflects both units, emission rates reflect one unit, color)	5 EDT 05	20.62	1.196-02
Arsenic	2.67	2.67 lbs/vr	Evisting Dermit I imit //imit reflects hoth with an eviction of the second se	0.30E-03	U.48	2.41E-04
Chlorine		24.00 lbc/dor.	Existing a cumit cumit remeted bount units, emission rates reflect one unit only)	1.53E-04	1.34	6.68E-04
	24.00	105/049	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	0.50	4,380	2.19
Nickel	12.00	12.00 Ibs/day	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	0.25	2,190	1.10
Hydrogen Fluoride	24.00	24.00 lbs/day	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	0.50	4,380	2.19
Manganese	8.22	Ibs/day	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	0.17	1 500	0.75
Antimony	4.08E-04 lbs/ton	lbs/ton	AP-42, Section 2.3, Table 2.3-4, Controlled ^(d)	3.81E-04	3.34	1 67F_03
Aluminum	1.05E-02 lb/ton	lb/ton	AP-42 Chapter 2.3, Table 2.3-4, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	2.95E-04	2.58	1 79F_03
Barium	3.24E-03 lb/ton	lb/ton	AP-42 Chapter 2.3, Table 2.3-5, Uncontrolled +97% Control Assumed & Amplied to Emission Rate ^(d)	9 09E-05	0.80	3 086-04
Copper	1.25E-03 lb/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-6, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	3.51E-05	0.31	1 54F_04
Hydrogen Bromide	4.33E-02 lb/ton	lb/ton	AP-42 Chapter 2.3, Table 2.3-9, Uncontrolled +99% Control Assumed & Applied to Emission Rate ^(d)	4.05E-04	3.55	1 77F-03
Iron	1.44E-02 lb/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-6, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	4.04E-04	3.54	1 77E-03
Silver	4.33E-04 lb/ton	lb/ton	AP-42, Section 2.3, Table 2.3-8, Controlled ^(d)	4.05E-04	3.55	1 77E-03
SO ₃	9.07E-03 lb/ton	Ib/ton	AP-42, Section 2.3, Table 2.3-9, Controlled ^(d)	8.48E-03	74.29	3 71E-02
Thallium	1.10E-03 lb/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-8, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	3.09E-05	0.27	1 35E-04
Total PCBs	4.65E-05 Ib/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-3, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	1.30E-06	0.01	5.71E-06
CO ₂ e		-		3.63E+03	3.18E+07	1 59F+04
CO ₂	199.96	199.96 lb/MMBtu	40 CFR Part 98 Table C-1 ^(c)	3.55E+03	3.11E+07	1.56E+04
CH,	7.05E-02	7.05E-02 lb/MMBtu	40 CFR Part 98 Table C-2 ^(c)	1.25	1.10E+04	5.49
N ₂ O	9.26E-03	9.26E-03 [b/MMBtu	40 CFR Part 98 Table C-2 ^(c)	1.64E-01	1440.96	0.72
					A	V./ 4

Stericycle - Haw River - TVOP Renewal

B-1

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Table B-1 Stericycle, Inc. - Haw River Facility Summary of Potential Emissions from ES01

(a) Calculations are based on the following:

4,069 dscfin

 $10.7 \% O_2$

1,870 lbs waste/hr

9,500 Btu/lb waste (engineering estimate)

^(b) Assumed PM = $PM_{10} = PM_{2.5}$.

(c) Permit limits exist for Hexachlorodibenzo-P-dioxin and Tetrachlorodibenzo-P-dioxin; however, 40 CFR Part 62, Subpart HHH dioxin/furans emissions factor is more stringent

^(d) Emissions factors were taken from AP-42 Chapter 2.3, *Medical Waste Incineration*. When available, controlled emissions factors for high energy scrubber were used. When controlled emissions factors for high energy scrubber were unavailable, an uncontrolled emissions factor was used with an assumed control applied. Acid gas control was assumed to be 99% from the condensing absorber (CD01), but other control for metals and PCBs was assumed to be 97% from the ventrul scrubber (CD03). For SO3, in lieu of either a high energy scrubber emissions factor or an uncontrolled emissions factor, the only factor available was used.

(c) For 40 CFR Part 98 Table C-1, Default CO 2 Emission Factors and High Heat Values for Various Types of Fuel, the emissions factor for Municiple Solid Waste was used. For 40 CFR Part 98 Table C-2, Default CH 4 and N, O Emission Factors for Various Types of Fuel, the emissions factors for Other Fuels-Solid was used.

Stericycle - Haw River - TVOP Renewal

January 2021

Table B-2

Stericycle, Inc. - Haw River Facility Summary of Insignificant Natural Gas Emissions from ES01

Pollutant	Emissions Factor	Pote	Potential to Emit ^(g)		
		(lb/hr)	(tons/yr)		
	Criteria Pollutants				
FPM			See Footnote (e)		
FPM ₁₀			e Footnote (e)		
FPM _{2.5}			e Footnote (e)		
CPM ₁₀	5.7 lb/MMCF ^(a)	0.10	0.43		
CPM _{2.5}	5.7 lb/MMCF ^(a)	0.10	0.43		
PM ₁₀	5.7 lb/MMCF ^(a)	0.10	0.43		
PM _{2.5}	5.7 lb/MMCF ^(a)	0.10	0.43		
CO SO ₂			e Footnote (e) e Footnote (e)		
NO _x			e Footnote (e)		
VOC	5.5 lb/MMCF ^(a)				
	S.5 ID/MMCF*	0.10	0.42		
Lead		Ser	e Footnote (e)		
Cadmium			e Footnote (e)		
Mercury			e Footnote (e)		
2-Methylnaphthalene	2.40E-05 lb/MMCF ^(c)	4.18E-07	1.83E-06		
3-Methylchloranthrene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
7,12-Dimethylbenz(a)anthracene	1.60E-05 lb/MMCF ^(c)	2.79E-07	1.22E-06		
Acenaphthene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Acenaphthylene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Anthracene	2.40E-06 lb/MMCF ^(c)	4.18E-08	1.83E-07		
Benz(a)anthracene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Benzene	2.10E-03 lb/MMCF ^(c)	3.66E-05	1.60E-04		
Benzo(a)pyrene	1.20E-06 lb/MMCF ^(c)	2.09E-08	9.15E-08		
Benzo(b)fluoranthene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Benzo(g,h,i)perylene	1.20E-06 lb/MMCF ^(c)	2.09E-08	9.15E-08		
Benzo(k)fluoranthene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Chrysene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Dibenzo(a,h)anthracene	1.20E-06 lb/MMCF ^(c)	2.09E-08	9.15E-08		
Dichlorobenzene	1.20E-03 lb/MMCF ^(c)	2.09E-08	9.15E-08		
Fluoranthene	3.00E-06 lb/MMCF ^(c)	5.23E-08			
Fluorene	2.80E-06 lb/MMCF ^(c)		2.29E-07		
Formaldehyde	7.50E-02 lb/MMCF ^(c)	4.88E-08	2.14E-07		
	1.80E+00 lb/MMCF ^(c)	1.31E-03	5.72E-03		
Hexane		<u>3.14E-02</u>	0.14		
Indeno(1,2,3-cd)pyrene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07		
Naphthalene	6.10E-04 lb/MMCF ^(c)	1.06E-05	4.65E-05		
Phenanthrene	1.70E-05 lb/MMCF ^(c)	2.96E-07	1.30E-06		
Pyrene	5.00E-06 lb/MMCF ^(c)	8.71E-08	3.81E-07		
Toluene	3.40E-03 lb/MMCF ^(c)	5.92E-05	2.59E-04		
Arsenic	2.00E-04 lb/MMCF ^(d)	3.48E-06	1.53E-05		
Beryllium	1.20E-05 lb/MMCF ^(d)	2.09E-07	9.15E-07		
Chromium	1.40E-03 lb/MMCF ^(d)	2.44E-05	1.07E-04		
Cobalt	8.40E-05 lb/MMCF ^(d)	1.46E-06	6.41E-06		
Manganese	3.80E-04 lb/MMCF ^(d)	6.62E-06	2.90E-05		
Nickel	2.10E-03 lb/MMCF ^(d)	3.66E-05	1.60E-04		
Selenium	2.40E-05 lb/MMCF ^(d)	4.18E-07	1.83E-06		
Total HAPs		3.29E-02	0.14		

Table B-2

Stericycle, Inc. - Haw River Facility Summary of Insignificant Natural Gas Emissions from ES01

Pollutant	Emissions Factor	Potent	ial to Emit ^(g)
T OTTALATILE	120015510015 F ACLOI	(lb/hr)	(tons/yr)
	Other Non-HAPs		
Butane	2.10E+00 lb/MMCF ^(c)	3.66E-02	0.16
Ethane	3.10E+00 lb/MMCF ^(c)	0.05	0.24
Pentane	2.60E+00 lb/MMCF ^(c)	0.05	0.20
Propane	1.60E+00 lb/MMCF ^(c)	2.79E-02	0.12
Barium	4.40E-03 lb/MMCF ^(d)	7.66E-05 1.48E-05 1.92E-05 4.01E-05	3.36E-04 6.48E-05 8.39E-05 1.75E-04
Copper	8.50E-04 lb/MMCF ^(d)		
Molybdenum	1.10E-03 lb/MMCF ^(d)		
Vanadium	2.30E-03 lb/MMCF ^(d)		
Zinc	2.90E-02 lb/MMCF ^(d)	5.05E-04	2.21E-03
	GHGs		
CO ₂ e ⁽¹⁾		2,080	9,111
CO ₂	53.06 kg CO ₂ /MMBtu ^(b)	2,078	9,102
CH ₄	1.00E-03 kg CH ₄ /MMBtu ^(b)	3.92E-02	0.17
N ₂ O	1.00E-04 kg N ₂ O/MMBtu ^(b)	3.92E-03	1.72E-02

^(a) Emissions factors from U.S. EPA's AP-42, Chapter 1.4 (Natural Gas Combustion), Table 1.4-2. Stericycle has conservatively assumed that PM=PM₁₀=PM₂₅. PM only accounts for CPM as FPM is regulated by 40 CFR Part 62, Subpart HHH.

^(b) Emissions factors from 40 CFR Part 98 Tables C-1 and C-2.

^(e) Emissions factors from U.S. EPA's AP-42 Chapter 1.4 (Natural Gas Combustion), Table 1.4-3.

^(d) Emissions factors from U.S. EPA's AP-42 Chapter 1.4 (Natural Gas Combustion), Table 1.4-4.

(4) Emissions from these pollutants are accounted for in Table B-1, which includes the incinerator air pollution control equipment. These pollutants are regulated by 40 CFR Part 62, Subpart HHH - Federal Plan Requirements for Hospital Medical Infectious Waste Incinerators Constructed on or Before December 1, 2008.

(e) For 40 CFR Part 98 Table C-1, Default CO 2 Emission Factors and High Heat Values for Various Types of Fuel, the emissions factor for Natural Gas (Weighted U.S. Average) was used. For 40 CFR Part 98 Table C-2, Default CH 4 and N 2 O Emission Factors for Various Types of Fuel, the emissions factors for Natural Gas was used.

(g) Emission calculations are based on the following information:

Unit Para	meters
17.77	MMBtu/hr (total)
1,020	MMBtu/MMCF
17.42	MCF/hr
8,760	hrs/year
152.57	MMCF/year
	lb/ton
453.59	
2.20	lb/kg
1,000	mcf/mmcf

Pollutant	Emissions Factor	Units	Emission Factor Source	Potent	Potential Emission Rate ^(a)	Rate ^(a)
PM/PM/PM ^(h)	0.011	ar/derf @ 70% ()		lb/hr	Ib/yr	ton/yr
	110.0	51/usu @ 7/9 02	40 CFR Part 62 Subpart HHH, Table 1	0.34	2,980	1.49
2		11 ppmvu @ 7% O2	40 CFR Part 62 Subpart HHH, Table 1	0.17	1,516	0.76
202	0.6	9.0 ppmvd @ 7% O2	40 CFR Part 62 Subpart HHH, Table 1	0.32	2.837	1 47
NOX 100 (100)	140	140 ppmvd @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	3.62	3.17E+04	15.85
VUC (10C)	0.14	0.14 lbs/ton	AP-42, Section 2.3, Table 2.3-2, Controlled ^(d)	0.13	1 147	0.51
Hydrogen Chloride	6.6	6.6 ppmvd @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	0 14	1 184	050
Dioxins/Furans ^(c)	4.1	4.1 gr/10 ⁹ dscf @ 7% O ₂	40 CFR Part 62 Subpart HFHH, Table 1	1 27E-07	1.11E_03	2 5 5 C
Dioxins/Furans TEQ	0.024	0.024 gr/10 ⁹ dscf @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	7.42E-10	6 50E-06	3.755.00
Lead	0.016	0.016 gr/10 ³ dscf @ 7% O ₂	40 CFR Part 62 Subpart HIHH, Table 1	4 Q5E-04	4.22	60-3121 C
Cadmium	4.00E-03	4.00E-03 gr/10 ³ dscf @ 7% O ₂	40 CFR Part 62 Subpart HHH, Table 1	1.22E-04	00 +	2.1/E-03
Mercury	7.90E-03	7.90E-03 gr/10 ³ dscf @ 7% O ₂	40 CFR Part 62 Subpart HFHH, Table 1	2 44E-04	1.00	5.42E-04
Beryllium	47.64	47.64 lbs/yr	Existing Permit Limit (limit reflects both units emission rates reflect one units only.)		Z.14	1.U/E-U5
Chromium VI	0.964	0.964 lbs/yr	Existing Permit 1 imit (limit reflects both units amiccina actor after to the unit office to the second actor actor and the second actor a	2.72E-03	23.82	1.19E-02
Arsenic	2.67	2.67 lbs/yr	Existing Permit 1 mit (limit reflects both units, cuites reflect one unit only)	5.50E-05	0.48	2.41E-04
Chlorine	24.00	24 00 lbs/dav	Evidence provided to the former of the second states reflect one unit only)	1.53E-04	1.34	6.68E-04
Nickel	12.00	12 00 lbs/day	Existing Formut Limit reflects both units, emission rates reflect one unit only)	0.50	4,380	2.19
Hvdrogen Fluoride	00.42	24 00 lbc/day	Existing Fermit Limit (timit reflects both units, emission rates reflect one unit only)	0.25	2,190	1.10
Manganese	00.74	0 22 115/442	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	0.50	4,380	2.19
Antimore	77.0	105/049	Existing Permit Limit (limit reflects both units, emission rates reflect one unit only)	0.17	1,500	0.75
Anomin	4.08E-04 IDS/ton	los/ton	AP-42, Section 2.3, Table 2.3-4, Controlled ^(d)	3.81E-04	3 34	1 67E-03
Aluminum	1.05E-02 llb/ton	lb/ton	AP-42 Chapter 2.3, Table 2.3-4, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(u)	9.82E-03	86.00	4 30E-02
Danum	3.24E-03 lb/ton	lb/ton	AP-42 Chapter 2.3, Table 2.3-5, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	9.09E-05	0.80	3 085 04
Copper	1.25E-03 lb/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-6, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	3.51E-05	031	1545.04
Hydrogen Bromide	4.33E-02 Ib/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-9, Uncontrolled +99% Control Assumed & Applied to Emission Rate ^(d)	4.05F-04	3.55	1.74E-04
Iron	1.44E-02 lb/ton	Ib/ton	AP-42 Chapter 2.3, Table 2.3-6, Uncontrolled +97% Control Assumed & Applied to Emission Rate ^(d)	4 04F-04	354	1 775 02
Silver	4.33E-04 lb/ton	lb/ton	AP-42, Section 2.3, Table 2.3-8, Controlled ⁽⁴⁾	4 05E-04	325	1 777 02
s03	9.07E-03 lb/ton	lb/ton	AP-42, Section 2.3, Table 2.3-9, Controlled ^(d)	8 48F_03	00.12	2 717 00
Thallium	1.10E-03 lb/ton	lb/ton	AP-42 Chapter 2.3, Table 2.3-8, Uncontrolled +97% Control Assumed & Amilied to Emission Poto(d)	3 005 05	0.07	3./1E-02
Total PCBs	4.65E-05 lb/ton	lb/ton	AP-42 Chapter 2.3. Table 2.3-3. Uncontrolled +07% Control Accounted & Amilia to Enussion Nate	3.09E-03	0.27	1.35E-04
CO ₂ e			A Phylica to Applica to Entition Rate	1.305-00	0.01	5.71E-06
CO_2	199.96	lb/MMBtu		3.63E+03	3.18E+07	1.59E+04
CH,	7.05E-02	lb/MMBtu	40 CFR Part 98 Table C-1 (6)	3.55E+03	3.11E+07	1.56E+04
0, N	9.26F-03	9.26F-03 Ih/MABtu	40 C.F.K.P'art 98 Table C2.	1.25	1.10E+04	5.49
			40 CFR Part 98 Table C-2 ^{vel}	0.16	1.44E+03	0.72

Table B-3 Stericycle, Inc. - Haw River Facility Summary of Potential Emissions from ES02

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Stericycle - Haw River - TVOP Renewal

B-5

January 2021

(a) Calculations are based on the following:

4,731 dscfm

10.3 % O₂

1,870 lbs waste/hr

9,500 Btu/lb waste (engineering estimate)

^(b) Assumed $PM = PM_{10} = PM_{2.5}$.

(c) Permit limits exist for Hexachlorodibenzo-P-dioxin and Tetrachlorodibenzo-P-dioxin; however, 40 CFR Part 62, Subpart HHH dioxin/furans emissions factor is more stringent

^(d) Emissions factors were taken from AP-42 Chapter 2.3, *Medical Waste Incineration*. When available, controlled emissions factors for high energy scrubber were used. When controlled emissions factors for high energy scrubber were uncounted led emissions factors for high energy scrubber were uncounted led emissions factor were used. When controlled emissions factors for high energy scrubber were uncounted led emissions factor were uncounted to be 99% from the condensing absorber (CD02), but other control for metals and PCBs was assumed to be 97% from the ventrui scrubber (CD04). For SO₃, in lieu of either a high energy scrubber or an uncontrolled emissions factor, the only factor available was used.

(e) For 40 CFR Part 98 Table C-1, Default CO 2 Emission Factors and High Heat Values for Various Types of Fuel, the emissions factor for Municiple Solid Waste was used. For 40 CFR Part 98 Table C-2, Default CH 4 and N 2.0 Emission Factors for Various Types of Fuel, the emissions factors for Other Fuels-Solid was used.

Stericycle - Haw River - TVOP Renewal

January 2021

Table B-4

Stericycle, Inc. - Haw River Facility Summary of Insignificant Natural Gas Emissions from ES02

Pollutant	Emissions Factor	Potential to Emit ⁽²⁾		
		(lb/hr)	(tons/yr)	
		Criteria Pollutants		
FPM FPM ₁₀			ee Footnote (e)	
FPM ₁₀			e Footnote (e)	
CPM ₁₀	5.7 lb/MMCF ^(a)	0.10	0.43	
CPM _{2.5}	5.7 Ib/MMCF ^(a)	0.10		
PM ₁₀	5.7 lb/MMCF ^(a)		0.43	
		0.10	0.43	
PM _{2.5} CO	5.7 Ib/MMCF ^(a)	0.10	0.43 e Footnote (e)	
SO ₂			e Footnote (e)	
NO _X				
VOC	5.5 lb/MMCF ^(a)	0.10	0.42	
	HAPs	0.10	0.42	
Lead		Se	e Footnote (e)	
Cadmium			e Footnote (e)	
Mercury		Se	e Footnote (e)	
2-Methylnaphthalene	2.40E-05 lb/MMCF ^(c)	4.18E-07	1.83E-06	
3-Methylchloranthrene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
7,12-Dimethylbenz(a)anthracene	1.60E-05 lb/MMCF ^(c)	2.79E-07	1.22E-06	
Acenaphthene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Acenaphthylene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Anthracene	2.40E-06 lb/MMCF ^(c)	4.18E-08	1.83E-07	
Benz(a)anthracene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Benzene	2.10E-03 lb/MMCF ^(c)	3.66E-05	1.60E-04	
Benzo(a)pyrene	1.20E-06 lb/MMCF ^(c)	2.09E-08	9.15E-08	
Benzo(b)fluoranthene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Benzo(g,h,i)perylene	1.20E-06 lb/MMCF ^(c)	2.09E-08	9.15E-08	
Benzo(k)fluoranthene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Chrysene	1.80E-06 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Dibenzo(a,h)anthracene	1.20E-06 lb/MMCF ^(c)	2.09E-08	9.15E-08	
Dichlorobenzene	1.20E-03 Ib/MMCF ^(c)	2.09E-05	9.15E-05	
Fluoranthene	3.00E-06 lb/MMCF ^(c)	5.23E-08	2.29E-07	
Fluorene	2.80E-06 lb/MMCF ^(c)	4.88E-08	2.14E-07	
Formaldehyde	7.50E-02 lb/MMCF ^(c)	1.31E-03	5.72E-03	
Hexane	1.80E+00 lb/MMCF ^(c)	3.14E-02	0.14	
Indeno(1,2,3-cd)pyrene	1.80E-06 lb/MMCF ^(c)			
Naphthalene	6.10E-04 lb/MMCF ^(c)	3.14E-08	1.37E-07	
Phenanthrene		1.06E-05	4.65E-05	
	1.70E-05 lb/MMCF ^(c)	2.96E-07	1.30E-06	
Pyrene	5.00E-06 lb/MMCF ^(c)	8.71E-08	3.81E-07	
Toluene	3.40E-03 lb/MMCF ^(c)	5.92E-05	2.59E-04	
Arsenic	2.00E-04 lb/MMCF ^(d)	3.48E-06	1.53E-05	
Beryllium	1.20E-05 lb/MMCF ^(d)	2.09E-07	9.15E-07	
Chromium	1.40E-03 lb/MMCF ^(d)	2.44E-05	1.07E-04	
Cobalt	8.40E-05 lb/MMCF ^(d)	1.46E-06	6.41E-06	
Manganese	3.80E-04 lb/MMCF ^(d)	6.62E-06	2.90E-05	
Nickel	2.10E-03 lb/MMCF ^(d)	3.66E-05	1.60E-04	
Selenium	2.40E-05 lb/MMCF ^(d)	4.18E-07	1.83E-06	
Total HAPs		3.29E-02	0.14	

Stericycle - Haw River - TVOP Renewal

Table B-4

Stericycle, Inc. - Haw River Facility Summary of Insignificant Natural Gas Emissions from ES02

Pollutant	Emissions Factor	Poten	Potential to Emit ^(g)	
		(lb/hr)	(tons/yr)	
	Other Non-HAPs			
Butane	2.10E+00 lb/MMCF ^(c)	3.66E-02	0.16	
Ethane	3.10E+00 lb/MMCF ^(c)	0.05	0.24	
Pentane	2.60E+00 lb/MMCF ^(c)	0.05	0.20	
Propane	1.60E+00 lb/MMCF ^(c)	2.79E-02	0.12	
Barium	4.40E-03 lb/MMCF ^(d)	7.66E-05	3.36E-04	
Copper	8.50E-04 lb/MMCF ^(d)	1.48E-05	6.48E-05 8.39E-05	
Molybdenum	1.10E-03 lb/MMCF ^(d)	1.92E-05		
Vanadium	2.30E-03 lb/MMCF ^(d)	4.01E-05	1.75E-04	
Zinc	2.90E-02 lb/MMCF ^(d)	5.05E-04	2.21E-03	
	GHGs	· · · · · · · · · · · · · · · · · · ·		
CO ₂ e ^(f)		2,080	9,111	
CO ₂	53.06 kg CO ₂ /MMBtu ^(b)	2,078	9,102	
CH ₄	1.00E-03 kg CH ₄ /MMBtu ^(b)	3.92E-02	0.17	
N ₂ O	1.00E-04 kg N ₂ O/MMBtu ^(b)	3.92E-03	1.72E-02	

(a) Emissions factors from U.S. EPA's AP-42, Chapter 1.4 (Natural Gas Combustion), Table 1.4-2. Stericycle has conservatively assumed that PM=PM₁₀=PM₂₅. PM only accounts for CPM as FPM is regulated by 40 CFR Part 62, Subpart HHH.

^(b) Emissions factors from 40 CFR Part 98 Tables C-1 and C-2.

(c) Emissions factors from U.S. EPA's AP-42 Chapter 1.4 (Natural Gas Combustion), Table 1.4-3.

^(d) Emissions factors from U.S. EPA's AP-42 Chapter 1.4 (Natural Gas Combustion), Table 1.4-4.

^(e) Emissions from these pollutants are accounted for in Table B-1, which includes the incinerator air pollution control equipment. These pollutants are regulated by 40 CFR Part 62, Subpart HHH - Federal Plan Requirements for Hospital Medical Infectious Waste Incinerators Constructed on or Before December 1, 2008.

(4) For 40 CFR Part 98 Table C-1, Default CO 2 Emission Factors and High Heat Values for Various Types of Fuel, the emissions factor for Natural Gas (Weighted U.S. Average) was used. For 40 CFR Part 98 Table C-2, Default CH 4 and N 2 O Emission Factors for Various Types of Fuel, the emissions factors for Natural Gas was used.

(g) Emission calculations are based on the following information:

Unit Para	imeters
17.77	MMBtu/hr (total)
1,020	MMBtu/MMCF
17.42	MCF/hr
8,760	hrs/year
152.57	MMCF/year
2,000	ib/ton
453.59	g/lb
2.20	lb/kg
1,000	mcf/mmcf

Table B-5 Stericycle, Inc. - Haw River Facility Summary of Potential Emissions from EG1

Pollutant	Emissions	Units	Potential Emissions Rate ^{(a) (b)}	
, onutaint	Factors	Units	lb/hr	ton/yr
$NMHC + NO_X$	6.40	g/kW-hr ^(c)	8.01	2.00
CO	3.50	g/kW-hr ^(c)	4.38	1.10
SO _X	2.30	lb/MMBtu ^(d)	11.53	2.88
PM/PM ₁₀ /PM _{2.5} ^(e)	0.20	g/kW-hr ^(c)	0.25	0.06
VOC	0.09	lb/MMBtu ^(f)	0.45	0.11
Benzene	7.76E-04	lb/MMBtu ^(f)	3.89E-03	9.73E-04
Toluene	2.81E-04	lb/MMBtu ^(f)	1.41E-03	3.52E-04
Xylenes	1.93E-04	lb/MMBtu ^(f)	9.68E-04	2.42E-04
Formaldehyde	7.89E-05	lb/MMBtu ^(f)	3.96E-04	9.89E-05
Acetaldehyde	2.52E-05	lb/MMBtu ^(f)	1.26E-04	3.16E-05
Acrolein	7.88E-06	lb/MMBtu ^(f)	3.95E-05	9.88E-06
Naphthalene	1.30E-04	lb/MMBtu ^(f)	6.52E-04	1.63E-04
CO ₂ e	165.00	lb/MMBtu ^(f)	827.34	206.84

^(a) Throughputs to calculate emissions based upon a maximum fuel consumption of:

568 kW

5.0142 MMBtu/hr

36.6 gal/hr (vendor supplied; 100% load)

137,000.00 Btu/gal (diesel fuel; AP-42 Appendix A)

^(b) Potential and annual emissions assumed to be equal. Annual emission rates based on:

500 operating hrs/yr

^(c) Emission factors from U.S. EPA Tier 2 standards codified in 40 CFR § 89.112.

^(d) Based on a permitted emission limit of 2.3 lb/MMBtu.

(e) Assumed $PM = PM_{10} = PM_{2.5}$.

^(f) Emission factors are from AP-42, Section 3.4 for uncontrolled diesel engines.

Table B-6

Stericycle, Inc. - Haw River Facility Summary of Potential Emissions from I-CT-1 and I-CT-2

Pollutant	Emissions Factors	Units	Potential Emis	ssions Rate ^(a) ton/yr
PM ₁₀	1.90E-02	lb/10 ³ gal ^(b)	2.10	9.19

^(a)Emissions were calculated using the following parameters:

Cooling Towe	r Paramters
55,200.00	gal/hr
8,760	hrs/year
2.00	number of units

^(b) Emissions factor from U.S. EPA's AP-42, Section 13.4, Wet Cooling Towers.

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IDIA IDIA IDIA 0.62 2.72 0.62 0.62 2.72 2.72 0.62 2.72 2.72 0.62 2.72 2.59 0.59 0.59 2.59 0.59 0.59 2.59 0.50 0.26 1.15 0.26 1.15 0.26 0.26 0.25 1.08 0.25 0.26 1.15 0.25 $1.016-06$ 1.15 0.26 0.25 1.08 0.26 $1.36E-09$ $5.94E-09$ 0.25 0.235 1.08 0.25 0.25 1.08 1.00 0.25 1.08 1.00 0.25 1.08 0.50 0.50 2.19 0.70 0.25 0.76 0.70 0.25 0.76 0.70 0.26 0.28 0.100	Difference (1997)	ton'yr	lb/hr	ton/yr	lb/hr for	ton/yr	lb/hr	r tonive
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• 0.25 1.15 0 0.25 1.01E-06 0 1.36E-09 5.94E-09 0 1.36E-09 5.94E-03 9.04E-04 3.96E-03 3.96E-03 2.26E-04 9.90E-04 1.01E-03 2.26E-04 9.90E-04 1.96E-03 2.26E-04 9.90E-04 1.96E-03 3.05E-04 1.96E-03 2.38E-02 1.10E-04 4.82E-04 3.36E-03 1.00 4.38 0.50 0.50 2.19 1.36 1.00 4.38 0.50 0.50 2.19 1.50 1.00 4.38 0.50 1.00 4.38 0.50 1.00 4.38 0.50 1.00 3.34E-03 1.50 1.00 3.34E-03 1.50 1.010E-02 1.50 3.55E-03 8.10E-04 3.55E-03 3.55E-03 8.10E-04 3.55E-03 3.55E-03 8.10E-04 3.55E-	0.40	7.00	1	1	1	1	8.01	2.00
2.32E-07 1.00 Q 2.32E-07 1.01E-06 P 1.36E-09 5.94E-03 P 9.04E-04 3.96E-03 P 2.26E-04 9.90E-04 A46E-04 1.96E-03 5.44E-03 S.44E-03 5.38E-02 1.10E-04 A.46E-04 1.96E-03 5.44E-03 S.544E-03 5.38E-03 1.00 J.100E-04 4.82E-04 3.05E-04 J.000 4.38 0.50 J.00 4.38 1.50 J.00 4.38 3.34E-03 J.00 4.38 1.50 J.100 4.38 3.34E-03 J.00 4.38 3.34E-03 J.00 4.38 3.34E-03 J.00 4.38 3.34E-03 J.00 3.34E-03 1.50 J.01E-02 4.43E-03 1.50 J.01E-02 3.34E-03 3.34E-03 J.01E-02 3.34E-03 3.07E-04 S.10E-04 3.55E-03 3.07E-04 J.17E-05 7.43E-02 1.45E-02 S.10E-04 3.55E-03 3.55E-03 S.10E-04 3.55E-03 3.55E-03 S.10E-04 3.55E-03 3.76E-04		0.11	0.19	0.84	-	J	0.90	2.10
Q 1.36E-09 5.94E-06 9.04E-04 3.96E-03 5.94E-03 2.26E-04 9.90E-04 1.06 4.46E-04 1.96E-03 5.44E-03 5.44E-03 5.38E-02 1.06 5.44E-03 5.38E-03 1.06 5.44E-03 5.38E-03 1.06 1.10E-04 4.82E-04 3.38E-03 1.00 4.38 1.34E-03 1.00 4.38 0.50 2.19 1.00 4.38 1.00 4.38 0.50 2.10 1.50 2.19 1.00 4.38 0.50 2.10 1.50 2.19 1.00 4.38 0.50 2.05E-04 3.34E-03 1.50 1.01E-02 4.43E-03 1.50 1.01E-02 3.34E-03 1.50 8.10E-04 3.55E-03 3.07E-04 8.10E-04 3.55E-03 3.55E-03 8.10E-04 3.55E-03 1.14E-03 1.70E-02 2.70E-04 1.45E-04 2.61E-06 1.14E-05 2.70E-04	/		1	1	1	1	0.25	1.08
X 1.50E-09 5.94E-09 5.94E-09 9.04E-04 3.96E-03 3.96E-03 3.96E-03 2.26E-04 9.90E-04 1.96E-03 3.96E-03 3.544E-03 5.44E-03 2.38E-02 1.00 1.10E-04 4.82E-04 3.35E-03 1.34E-03 1.00 4.38 1.34E-03 1.34E-03 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 3.34E-03 1.01E-02 3.34E-03 3.07E-04 3.55E-03 8.10E-04 3.55E-03 3.55E-03 3.07E-04 8.10E-04 3.55E-03 3.55E-03 3.55E-03 8.10E-04 3.55E-03 3.55E-03 3.55E-03 1.70E-02 7.43E-02 7.45E-	1	1		1			2.32F-07	1015-06
9,04E-04 3,96E-03 2,26E-04 9,90E-04 4,46E-04 1,96E-03 5,44E-03 5,38E-02 1,10E-04 4,82E-04 3,05E-04 1,34E-03 1,00 4,38 1,00 4,38 0,50 2,19 1,00 4,38 0,50 2,19 1,00 4,38 1,00 4,38 1,00 4,38 1,01E-02 4,43E-02 1,82E-04 3,34E-03 1,82E-04 3,34E-03 1,82E-04 3,34E-03 1,82E-04 3,34E-03 1,01E-02 4,43E-02 1,82E-04 3,55E-03 8,10E-04 3,55E-03 8,10E-04 3,55E-03 8,10E-04 3,55E-03 8,10E-04 3,55E-03 1,70E-02 7,43E-02 1,70E-02 7,43E-02 1,70E-03 2,57E-03 8,10E-04 3,55E-03 1,70E-05 2,70E-04 2,61E-06 1,14E-05	1	ļ	I	1			1 36E_00	5.0411.00
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4.46E-04 1.96E-03 5.44E-03 5.38E-02 1.10E-04 4.82E-04 3.05E-04 1.34E-03 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.51 2.19 1.00 4.38 0.34 1.50 7.63E-04 3.34E-02 1.00 4.38 0.34 1.50 7.63E-04 3.34E-02 1.010-02 4.43E-02 1.82E-04 3.34E-03 1.82E-04 3.34E-03 1.82E-04 3.34E-03 1.82E-04 3.34E-03 1.82E-04 3.34E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 9.176-05 7.43E-02 1.70E-05 7.43E-03 9.17E-05 2.76E-04 1.46-05 1.46E-05						1	9.04E-04	3.96E-03
5.44E-03 2.38E-02 1.10E-04 4.82E-04 3.05E-04 1.34E-03 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.34 1.50 7.63E-04 3.34E-03 1.00 4.38 0.34 1.50 7.63E-04 3.34E-03 1.01E-02 4.33E-03 1.01E-02 4.35E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 9.17E-05 7.43E-02 1.70E-05 7.43E-03 9.17E-05 2.70E-04 2.61E-06 1.14E-05				!	1	1	2.26E-04	9.90E-04
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3.05E-04 1.34E-03 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.50 2.19 1.00 4.38 0.51 1.50 1.00 4.38 0.34 1.50 7.63E-04 3.34E-03 1.01E-02 4.43E-02 1.82E-04 7.96E-04 7.01E-05 3.07E-04 8.10E-04 3.54E-03 8.10E-04 3.54E-03 8.10E-04 3.54E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 1.70E-05 7.43E-02 1.70E-05 2.70E-04 2.61E-06 1.14E-05			4.18E-0/	1.83E-06	!	1	5.44E-03	2.38E-02
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0.50 2.19 1.00 4.38 1.00 4.38 0.34 1.50 7.63E-04 3.34E-03 7.63E-04 3.34E-03 1.01E-02 4.43E-02 1.01E-02 4.45E-04 7.01E-05 3.07E-04 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 9.10E-04 3.55E-03 1.70E-05 7.43E-02 1.70E-05 2.74E-03 2.61E-06 1.14E-05		1	6.97E-06	3.05E-05	1	1	3.12E-04	1.37E-03
0.00 2.19 1.00 4.38 0.34 1.50 7.63E-04 3.34E-03 1.01E-02 4.43E-02 1.01E-02 4.43E-02 1.82E-04 7.96E-04 7.01E-05 3.07E-04 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 1.70E-02 7.43E-02 6.17E-05 2.70E-04 2.61E-06 1.14E-05	!	1	1	-	1	1	1.00	4 38
1.00 4.38 0.34 1.50 7.63E-04 3.34E-03 1.01E-02 4.43E-02 1.82E-04 7.96E-04 7.01E-05 3.07E-04 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 1.70E-02 7.43E-02 1.70E-02 7.43E-02 2.61E-06 1.14E-05		1	7.32E-05	3.20E-04	ł	I.	0.50	2.19
0.34 1.50 7.63E-04 3.34E-03 1.01E-02 4.43E-02 1.82E-04 7.96E-04 7.01E-05 3.07E-04 8.10E-04 3.55E-03 8.10E-04 3.55E-03 8.10E-04 3.55E-03 1.70E-02 7.43E-02 2.01E-04 3.55E-03 2.01E-04 3.55E-03 2.01E-05 7.43E-02 2.01E-05 2.70E-04 2.01E-06 1.14E-05	1	1	1	1			001	1 20
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1.01E-02 4.45E-02 1 1.82E-04 7.96E-04 7 7.01E-05 3.07E-04 3 8.10E-04 3.55E-03 8 8.10E-04 3.55E-03 7 8.10E-04 3.55E-03 7 1.70E-02 7.43E-02 7 2.01E-05 2.70E-04 2 2.01E-05 1.14E-05 2.114E-05 2.01E-06 1.14E-05 1.14E-05	1		1				+C.0	00:1
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7.01E-05 3.07E.04 8.10E-04 3.55E.03 8.08E-04 3.55E.03 8.10E-04 3.55E.03 1.70E-02 7.43E.02 6.17E-05 2.76E.04 2.61E-06 1.14E.05			1 535-04	6 71E 04	1	1	1.01E-02	4.43E-02
8.10E-04 3.55E-03 8.08E-04 3.54E-03 8.10E-04 3.55E-03 1.70E-02 7.43E-02 6.17E-05 2.70E-04 2.61E-06 1.14E-05			1 0/E 0/E	1.715-04	1	1	3.35E-04	1.47E-03
8.08E-04 3.54E-03 8.08E-04 3.55E-03 8.10E-04 3.55E-03 7.43E-03 7.43E-02 7.74E-03 7.77E-04 7.77E-04			CO-707-7	1.30E-04	1	1	9.97E-05	4.37E-04
8.10E-04 3.55E-03 1.70E-03 7.43E-02 7.43E-02 2.70E-04 2.70E-04 2.71E-06 1.14E-05 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-05 1.14E-05 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-04 2.71E-05 1.14E-05 2.71E-05 2.71E-05 2.71E-05 2.71E-04 2.71E-05 2.71E-05				1	1	1	8.10E-04	3.55E-03
1.70E-02 7.43E-02 6.17E-05 2.70E-04 2.61E-06 1.14E-05				1	1	1	8.08E-04	3.54E-03
6.17E-05 2.70E-04 2.61E-06 1.14E-05					1	1	8.10E-04	3.55E-03
2.61E-06 1.14E-05				1	1	ł	1.70E-02	7.43E-02
				1	1	1	6.17E-05	2.70E-04
	2 ODE 02			1	1	1	2.61E-06	1.14E-05
	C0-2769-C	9./JE-04	1		1	1	3.89E-03	9.73E-04
	1.41E-03	3.52E-04	1.18E-04	5.19E-04	1	1	1.53E-03	8.71E-04
	9.08E-04	2.42E-04	-	1	1	1	9.68E-04	2.42E-04
	3.90E-04	9.89E-05	2.61E-03	1.14E-02	1	-	3.01E-03	1 15E-07

Stericycle - Haw River - TVOP Renewal

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Table B-7 Stericycle, Inc. - Haw River Facility Summary of Facility Total Potential Emissions

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Pollutant					Insignmeant	Insignificant NG Compustion	Cooling	Cooling Tower	Facili	Facility Total
	lb/hr	ton/yr	lb/hr	ton/yr	b/hr	ton/yr	lb/hr	ton/yr	lb/hr	ton/vr
Acetaldehyde	1	1	1.26E-04	3.16E-05					1 26F_04	3 175 05
Acrolein	1		3.95E-05	9.88E-06	1		ł		3 95E-05	0-101-0
Naphthalene		ł	6.52E-04	1.63E-04	2.12E-05	9.31E-05	1		6 735-04	00-700-0
2-Methylnaphthalene	1	1	1		4.18E-07	1.83E-06			1 105 07	2.30E-04
3-Methylchloranthrene	-	1		1	3.14E-08	1.37E-07			2 145 00	1.025-00
7,12-Dimethylbenz(a)anthracene			1		2.79E-07	1.22E-06			07-74U C	10-3/01
Acenaphthene	1		1		3 14F-08	1 375-07			2.176-01	1.225-00
Accnaphthylene	1	-	1	1	3 14F-08	1 375-07			3.14E-U8	1.37E-07
Anthracene					1 185-00	10-7/2/1			5.14E-U8	1.37E-07
Benz(a)anthracene	-				4.105-00	1.025-07	1	1	4.18E-08	1.83E-07
Renzol a)murana			I		3.14E-08	1.37E-07	1	1	3.14E-08	1.37E-07
	1	1	1		2.09E-08	9.15E-08	-	1	2.09E-08	9.15E-08
Benzo(b)tluoranthene	1	1	1	1	3.14E-08	1.37E-07		1	3.14E-08	1.37E-07
Benzo(g,h,i)perylene	1		I		2.09E-08	9.15E-08			2.09E-08	9.15E-08
Benzo(k)fluoranthene	1	1	1	1	3.14E-08	1.37E-07	1	-	3.14F-08	1 37E-07
Chrysene	1	1	1		3.14E-08	1.37E-07	1		3.14E-08	1 37F-07
Dibenzo(a,h)anthracene	-		I	ł	2.09E-08	9.15E-08			2 09F-08	0 155 00
Dichlorobenzene	1	-	1	;	2.09E-05	9.15E-05			2 09F-05	0 15E-05
Fluoranthene	1	-	1	1	5.23E-08	2.29E-07			5 73E_08	0-701-C
Fluorene	1	1	1	1	4.88E-08	2.14E-07			1 005 00	10-7/7:7
Hexane	1				3 14E-07	0.14			4.005-08	2.14E-07
Indeno(1.2.3-cd)pvrene					201110	+1.0	!	1	3.14E-02	0.14
Dhenanthrane					3.14E-U8	1.37E-07	1	1	3.14E-08	1.37E-07
Diminution -		1	1	1	2.96E-07	1.30E-06	1	1	2.96E-07	1.30E-06
ryteric C-t-t		1	1	1	8.71E-08	3.81E-07	ł	ł	8.71E-08	3.81E-07
CODAIT		1		1	1.46E-06	6.41E-06	1	ł	1.46E-06	6.41E-06
Manganese	1	1	1	1	6.62E-06	2.90E-05	1		6.62E-06	2.90E-05
Nickei	1	-	1	1	3.66E-05	1.60E-04	1		3.66E-05	1.60E-04
Selenium	-		1	1	4.18E-07	1.83E-06	1		4.18E-07	1.83E-06
Butane	1	1		1	3.66E-02	0.16	1		3.66E-02	0.16
Ethane	-	1	1	1	5.40E-02	0.24	ł		5.40E-02	0.24
Pentane	1		1	I	4.53E-02	0.20	1	1	4.53E-02	0.20
Propane	1	1	1		2.79E-02	0.12	1	1	2.79E-02	0.12
Molybdenum	1	1	1	-	1.92E-05	8.39E-05	1	1	1.92E-05	8.39E-05
Vanadium	1	1	1		4.01E-05	1.75E-04	1		4.01E-05	1.75E-04
Zinc	1	1	1	1	5.05E-04	2.21E-03	1		5.05E-04	2.21E-03
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