

ROY COOPER

Governor

ELIZABETH S. BISER

Secretary

MICHAEL ABRACZINSKAS

Director



NORTH CAROLINA
Environmental Quality

Enter Calendar Date

Mr. Mark Rogers
Sr. Director of Operations – Maxton
Campbell Soup Supply Company
2120 Highway 71 North
Maxton, North Carolina 28364

SUBJECT: Air Quality Permit No. 04090T32
Facility ID: 7800159
Campbell Soup Supply Company
Maxton
Robeson County
Fee Class: Title V
PSD Class: Major

Dear Mr. Rogers:

In accordance with your completed Air Quality Permit Application for renewal of your Title V permit, we are forwarding herewith Air Quality Permit No. 04090T32 authorizing the construction and operation, of the emission source(s) and associated air pollution control device(s) specified herein. Additionally, any emissions activities determined from your Air Quality Permit Application as being insignificant per 15A North Carolina Administrative Code 02Q .0503(8) have been identified as such in the permit. Please note the requirements for the annual compliance certification are contained in General Condition P in Section 4. The current owner is responsible for submitting a compliance certification for the entire year regardless of who owned the facility during the year.

As the designated responsible official it is your responsibility to review, understand, and abide by all of the terms and conditions of the attached permit. It is also your responsibility to ensure that any person who operates any emission source and associated air pollution control device subject to any term or condition of the attached permit reviews, understands, and abides by the condition(s) of the attached permit that are applicable to that particular emission source.

If any parts, requirements, or limitations contained in this Air Quality Permit are unacceptable to you, you have the right to file a petition for contested case hearing in the North Carolina Office of Administrative Hearings. Information regarding the right, procedure, and time limit for permittees and other persons aggrieved to file such a petition is contained in the attached "Notice Regarding the Right to Contest A Division of Air Quality Permit Decision."

The construction of new air pollution emission source(s) and associated air pollution control device(s), or modifications to existing emission source(s) and air pollution control device(s) described in this permit must be covered under an Air Quality Permit issued by the Division of Air Quality prior to construction unless the Permittee has fulfilled the requirements of NCGS 143-215.108A(b) and received



North Carolina Department of Environmental Quality | Division of Air Quality
217 West Jones Street | 1641 Mail Service Center | Raleigh, North Carolina 27699-1641
919.707.8400

Mr. Mark Rogers

Enter XX or Calendar Date

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written approval from the Director of the Division of Air Quality to commence construction. Failure to receive an Air Quality Permit or written approval prior to commencing construction is a violation of NCGS 143-215.108A and may subject the Permittee to civil or criminal penalties as described in NCGS 143-215.114A and 143-215.114B.

Robeson County has triggered increment tracking under PSD for PM₁₀ and SO₂. However, this permit renewal does not consume or expand increments for any pollutants.

This Air Quality Permit shall be effective from **(Enter Permit Issuance Date)** until **(Enter Permit Expiration Date)**, is nontransferable to future owners and operators, and shall be subject to the conditions and limitations as specified therein.

Should you have any questions concerning this matter, please contact Eric Crump, P.E. at (919) 707-8470 or eric.crump@deq.nc.gov.

Sincerely yours,

Mark J. Cuilla, EIT, CPM, Chief, Permitting Section
Division of Air Quality, NCDEQ

Enclosure

c: Brad Akers, EPA Region 4 (Permit and Review)
Laserfiche (7800159)
Connie Horne (cover letter only)

**NOTICE REGARDING THE RIGHT TO CONTEST A DIVISION OF AIR QUALITY PERMIT
DECISION**

Right of the Permit Applicant or Permittee to File a Contested Case: Pursuant to NCGS 143-215.108(e), a permit applicant or permittee who is dissatisfied with the Division of Air Quality's decision on a permit application may commence a contested case by filing a petition under NCGS 150B-23 in the Office of Administrative Hearings within 30 days after the Division notifies the applicant or permittee of its decision. If the applicant or permittee does not file a petition within the required time, the Division's decision on the application is final and is not subject to review. The filing of a petition will stay the Division's decision until resolution of the contested case.

Right of Other Persons Aggrieved to File a Contested Case: Pursuant to NCGS 143-215.108(e1), a person other than an applicant or permittee who is a person aggrieved by the Division's decision on a permit application may commence a contested case by filing a petition under NCGS 150B-23 within 30 days after the Division provides notice of its decision on a permit application, as provided in NCGS 150B-23(f), or by posting the decision on a publicly available Web site. The filing of a petition under this subsection does not stay the Division's decision except as ordered by the administrative law judge under NCGS 150B-33(b).

General Filing Instructions: A petition for contested case hearing must be in the form of a written petition, conforming to NCGS 150B-23, and filed with the Office of Administrative Hearings, 1711 New Hope Church Road, Raleigh NC, 27609, along with a fee in an amount provided in NCGS 150B-23.2. A petition for contested case hearing form may be obtained upon request from the Office of Administrative Hearings or on its website at <https://www.oah.nc.gov/hearings-division/filing/hearing-forms>. Additional specific instructions for filing a petition are set forth at 26 NCAC Chapter 03.

Service Instructions: A party filing a contested case is required to serve a copy of the petition, by any means authorized under 26 NCAC 03 .0102, on the process agent for the Department of Environmental Quality:

William F. Lane, General Counsel
North Carolina Department of Environmental Quality
1601 Mail Service Center
Raleigh, North Carolina 27699-1601

If the party filing the petition is a person aggrieved other than the permittee or permit applicant, the party **must also** serve the permittee in accordance with NCGS 150B-23(a).

* * *

Additional information is available at <https://www.oah.nc.gov/hearings-division/hearing-process/filing-contested-case>. Please contact the OAH at 984-236-1850 or oah.postmaster@oah.nc.gov with all questions regarding the filing fee and/or the details of the filing process.

Summary of Changes to Permit

The following changes were made to Air Permit No. 04090T31:*

Page No.	Section	Description of Changes
Cover and throughout	---	<ul style="list-style-type: none"> • Updated all dates and permit revision numbers • Updated all limits/standards summary tables to current standard format
Insignificant Activities List	Attachment	Moved to Section 3 of permit
2	Table of Contents	<ul style="list-style-type: none"> • Changed Section 3 from “General Conditions” to “Insignificant Activities per 15A NCAC 02Q .0503(8)” • Added new Section 4, “General Conditions”
3	List of Acronyms	Moved to this page (formerly on the last page of permit)
4	1	Deleted “GACT JJJJJ” from source ID No. ES-022 in Emission Source column of table
5	2.1 A	Deleted “See Section 2.2 B” from “Hazardous Air Pollutants” row in limits/standards table
6	2.1 A.4	Moved GACT JJJJJ requirements for boiler ID No. ES-020 from Section 2.2 B.2 to 2.1 A.4. Also removed reference to boiler ID No. ES-022 from the Subpart JJJJJ requirements
7	2.1 A.5	Moved avoidance conditions (02Q .0317) for PSD for boiler ID No. ES-020 here
8	2.1 A.5.d.ii	Added emissions factor for SO ₂ emissions from natural gas to equation
	2.1 A.5.e	Added deviations reporting requirement
9	2.1 B	Deleted GACT JJJJJ from limits/standards summary table
11	2.1 C.4	Removed rule citation from section title
	2.1 C.4.a	Added title of 40 CFR Part 60, Subpart Db
	2.1 C.4.c	Changed “one six minutes per hour” to “one six-minute period per hour”
12	2.1 C.4.k	Added noncompliance statement
13	2.1 C.4.m	Deleted “a summary” from first sentence in this paragraph
14	2.1 C.5.e	Added deviations reporting requirement
	2.1 C.6.c	Inserted semiannual reporting requirement of monitoring and recordkeeping activities here
	2.1 C.6.d	Moved requirement to notify DAQ when firing fuel oil outside of gas curtailment periods from 2.1 C.6.c to 2.1 C.6.d
15	2.1 D and 2.1 D.1.c	Changed “sock type filter” to “cartridge filter”
16	2.1 D.2.c	Updated section to reflect the most current stipulations for 15A NCAC 02D .0521

Page No.	Section	Description of Changes
17	2.2 A.1 2.2 B	<ul style="list-style-type: none"> • Corrected rule citation to 02D .2100, Risk Management Program. • Updated section to reflect the most current stipulations for 15A NCAC 02D .2100 • Removed boiler No. 6 (ID No. ES-022) from this section • Moved GACT JJJJJ requirements to Section 2.1 A.4
18	3	<ul style="list-style-type: none"> • Section 3 is now “Insignificant Activities per 15A NCAC 02Q .0503(8)” • Added emergency fuel pump engine (IES-1) and removed generator (IES-2) from insignificant activities list
19-26	4	Updated General Conditions to version 7.0 dated August 21, 2023

* This list is not intended to be a detailed record of every change made to the permit but a summary of those changes.



State of North Carolina
Department of Environmental Quality
Division of Air Quality

AIR QUALITY PERMIT

Permit No.	Replaces Permit No.(s)	Effective Date	Expiration Date
04090T32	04090T31	XXXX	XXXX

NOTE: Per General Condition K, a permit application for the renewal of this Title V permit shall be submitted no later than **[enter date six months prior to expiration date]**.

Until such time as this permit expires or is modified or revoked, the below named Permittee is permitted to construct and operate the emission source(s) and associated air pollution control device(s) specified herein, in accordance with the terms, conditions, and limitations within this permit. This permit is issued under the provisions of Article 21B of Chapter 143, General Statutes of North Carolina as amended, and Title 15A North Carolina Administrative Codes (15A NCAC), Subchapters 02D and 02Q, and other applicable Laws.

Pursuant to Title 15A NCAC, Subchapter 02Q, the Permittee shall not construct, operate, or modify any emission source(s) or air pollution control device(s) without having first submitted a complete Air Quality Permit Application to the permitting authority and received an Air Quality Permit, except as provided in this permit.

Permittee: **Campbell Soup Supply Company**
Facility ID: **7800159**
Primary SIC Code: **2032**
NAICS Code: **311422**

Facility Site Location: **2120 Highway 71 North**
City, County, State, Zip: **Maxton, Robeson County, North Carolina 28364**
Mailing Address: **2120 Highway 71 North**
City, State, Zip: **Maxton, Robeson County, North Carolina 28364**

Application Number(s): **7800159.23A**
Complete Application Date(s): **February 21, 2023**

Division of Air Quality,
Regional Office Address: **Fayetteville Regional Office**
System Building
225 Green Street, Suite 714
Fayetteville, North Carolina 28301-5043

Permit issued this the **XX** day of **XXXXXX**, 2024.

Mark J. Cuilla, EIT, CPM, Chief, Air Permitting Section
By Authority of the Environmental Management Commission

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- SECTION 4: GENERAL PERMIT CONDITIONS

List of Acronyms

AOS	Alternative Operating Scenario
BACT	Best Available Control Technology
BAE	Baseline Actual Emissions
Btu	British thermal unit
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
CEMS	Continuous Emission Monitoring System
CEDRI	Compliance and Emissions Data Reporting Interface
CFR	Code of Federal Regulations
CO	Carbon Monoxide
COMS	Continuous Opacity Monitoring System
CSAPR	Cross-State Air Pollution Rule
DAQ	Division of Air Quality
DEQ	Department of Environmental Quality
EMC	Environmental Management Commission
EPA	Environmental Protection Agency
FR	Federal Register
GACT	Generally Available Control Technology
GHGs	Greenhouse Gases
HAP	Hazardous Air Pollutant
LAER	Lowest Achievable Emission Rate
MACT	Maximum Achievable Control Technology
NAA	Non-Attainment Area
NAAQS	National Ambient Air Quality Standards
NAICS	North American Industry Classification System
NCAC	North Carolina Administrative Code
NCGS	North Carolina General Statutes
NESHAP	National Emission Standards for Hazardous Air Pollutants
NO_x	Nitrogen Oxides
NSPS	New Source Performance Standard
NSR	New Source Review
OAH	Office of Administrative Hearings
PAE	Projected Actual Emissions
PAL	Plantwide Applicability Limitation
PM	Particulate Matter
PM_{2.5}	Particulate Matter with Nominal Aerodynamic Diameter of 2.5 Micrometers or Less
PM₁₀	Particulate Matter with Nominal Aerodynamic Diameter of 10 Micrometers or Less
POS	Primary Operating Scenario
PSD	Prevention of Significant Deterioration
PTE	Potential to Emit
RACT	Reasonably Available Control Technology
SIC	Standard Industrial Classification
SIP	State Implementation Plan
SO₂	Sulfur Dioxide
TAP	Toxic Air Pollutant
tpy	Tons Per Year
VOC	Volatile Organic Compound

SECTION 1- PERMITTED EMISSION SOURCE(S) AND ASSOCIATED AIR POLLUTION CONTROL DEVICE(S) AND APPURTENANCES

The following table contains a summary of all permitted emission sources and associated air pollution control devices and appurtenances:

Emission Source ID No.	Emission Source Description	Control Device ID No.	Control Device Description
ES-007 ES-008 ES-009 ES-010 ES-011 ES-012 ES-013 ES-014 ES-015	Nine grain and bulk flour storage silos	CD-002 CD-003 CD-004 CD-005 CD-006 CD-007 CD-008 CD-009 CD-010	Nine cartridge type filters (360 square feet of filter area each)
ES-020* GACT JJJJJ	One natural gas/No. 2 fuel oil-fired boiler No. 4 equipped with Low-NOx burners when firing natural gas (202 million Btu per hour maximum heat input capacity)	NA	NA
ES-022	One natural gas-fired boiler No. 6 with Low-NOx burners when firing natural gas (126 million Btu per hour maximum heat input capacity)	NA	NA
ES-023	One hydrated lime silo	CD-012	One bin vent filter (250 square feet of filter area)
ES-025* NSPS Db	One natural gas/No. 2 fuel oil-fired boiler No. 7 with Low-NOx burners when firing natural gas (182 million Btu per hour maximum heat input capacity)	NA	NA

*No. 2 fuel oil will be used for natural gas curtailment.

SECTION 2 - SPECIFIC LIMITATIONS AND CONDITIONS

2.1 Emission Source(s) and Control Device(s) Specific Limitations and Conditions

The emission source(s) and associated air pollution control device(s) and appurtenances listed below are subject to the following specific terms, conditions, and limitations, including the testing, monitoring, recordkeeping, and reporting requirements as specified herein:

A. One natural gas/No. 2 fuel oil-fired boiler No. 4 (ID No. ES-020)

The following table provides a summary of limits and standards for the emission source(s) described above:

Pollutant	Limits/Standards	Applicable Regulation
Particulate Matter	0.28 pounds per million Btu heat input	15A NCAC 02D .0503
Sulfur Dioxide	2.3 pounds per million Btu heat input	15A NCAC 02D .0516
Visible Emissions	20 percent opacity	15A NCAC 02D .0521
Sulfur Dioxide	Less than 250 tons per 12-month rolling period	15A NCAC 02Q .0317 Avoidance of 15A NCAC 02D .0530
Nitrogen Oxides	Less than 250 tons per 12-month rolling period	15A NCAC 02Q .0317 Avoidance of 15A NCAC 02D .0530
Hazardous Air Pollutants	National Emission Standards for Hazardous Air Pollutants for Area Sources: Industrial, Commercial, and Institutional Boilers	15A NCAC 02D .1111 40 CFR Part 63, Subpart JJJJJ

1. 15A NCAC 02D .0503: PARTICULATES FROM FUEL BURNING INDIRECT HEAT EXCHANGERS

- a. Emissions of particulate matter from the combustion of natural gas/No. 2 fuel oil that are discharged from this source (**ID No. ES-020**) into the atmosphere shall not exceed 0.28 pounds per million Btu heat input.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.1.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0503.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for particulate emissions from the firing of natural gas/No. 2 fuel oil in this source (**ID No. ES-020**).

2. 15A NCAC 02D .0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES

- a. Emissions of sulfur dioxide from this source (**ID No. ES-020**) shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0516.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping is required for sulfur dioxide from the firing of natural gas/No. 2 fuel oil in this source (**ID No. ES-020**).

Reporting [15A NCAC 02Q .0508(f)]

- d. No reporting is required for sulfur dioxide from the firing of natural gas/No. 2 fuel oil in this source (**ID No. ES-020**).

3. 15A NCAC 02D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from this source (**ID No. ES-020**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 A.3.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping is required for visible emissions from the firing of natural gas/No. 2 fuel oil in this source (**ID No. ES-020**).

4. 15A NCAC 02D .1111 "MAXIMUM ACHIEVABLE CONTROL TECHNOLOGY" - For this boiler (**ID Nos. ES-020**), the Permittee shall comply with all applicable provisions, including the notification, testing, and monitoring requirements contained in Environmental Management Commission Standard 15A NCAC 02D .1111, "Maximum Achievable Control Technology" as promulgated in 40 CFR 63, Subpart JJJJJJ, "National Emission Standards for Hazardous Air Pollutants for Area Sources: Industrial, Commercial, and Institutional Boilers", including Subpart A "General Provisions."

- a. **Compliance Dates** (40 CFR 63.11196) - The owner or operator of an existing source subject to a work practice or management practice standard of a tune-up is required to comply with this final rule where the last tune-up was performed on May 16, 2016. The owner or operator of an existing source subject to an energy assessment requirement is required to comply with this final rule and the assessment was completed on January 9, 2014.
- b. **Compliance Requirements** - As required by 15A NCAC 02D .1111, the Permittee shall comply with the following requirements:
 - i. **General Duty Clause** (40 CFR 63.11205(a)) – At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions.
 - ii. **Boiler Tune-up** (40 CFR 63.11223) – A biennial tune-up is also required and shall be conducted no more than 25 months after the previous tune-up. If the unit is not operating on the required date for a tune-up, the tune-up must be conducted within one week of startup. The tune-up shall include the following:
 - A. As applicable, inspect the burner, and clean or replace any components of the burner as necessary (the Permittee may delay the burner inspection until the next scheduled unit shutdown, but must inspect each burner at least once every 36 months).
 - B. Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment should be consistent with the manufacturer's specifications, if available.
 - C. Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly.
 - D. Optimize total emissions of carbon monoxide. This optimization should be consistent with the manufacturer's specifications, if available.
 - E. Measure the concentrations in the effluent stream of carbon monoxide in parts per million, by volume, and oxygen in volume percent, before and after the adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made).
 - F. Maintain onsite a biennial report (see item c. below) containing:

- I. The concentrations of CO in the effluent stream in parts per million, by volume, and oxygen in volume percent, measured before and after the tune-up of the boiler.
 - II. A description of any corrective actions taken as a part of the tune-up of the boiler.
 - III. The type and amount of fuel used over the 12 months prior to the biennial tune-up of the boiler.
 - iii. Energy Assessment (40 CFR 63.11214(c)) – A one-time initial energy assessment was completed on January 9, 2014.
- c. **Notification and Reporting Requirements** – In addition to the notification and reporting requirements of the Environmental Protection Agency (EPA), the Permittee is required to NOTIFY the Regional Supervisor, DAQ, in WRITING, of the following:
- i. **Initial Notification** (per 40 CFR 63.9(b) and 40 CFR 63.11225(a)(2)) was submitted April 10, 2013.
 - ii. **Notification of Compliance Status** (40 CFR 63.11225(a)(4)) was submitted July 17, 2014.
 - iii. **Biennial Compliance Report** must be prepared by March 1 of every other year starting March 1, 2015 and submitted upon request, unless the source experiences any deviations from the applicable requirements then the report must be submitted by March 15. The report must meet the requirements of 40 CFR 63.11225(b)(1-4). If these notifications and reporting requirements are not submitted, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .1111.
- d. **Recordkeeping Requirements** – In addition to any other recordkeeping requirements of the EPA, the Permittee shall maintain the following records as defined under 40 CFR 63.11225(c):
- i. Copies of all required notifications.
 - ii. Maintain records to document conformance with the work practices, emission reduction measures, and management practices:
 - A. Tune-up records - records must identify each boiler, the date of tune-up, the procedures followed for tune-up, and the manufacturer's specifications to which the boiler was tuned.
 - B. A copy the Energy Assessment required by 40 CFR 63.11214(c).
 - C. Records documenting the fuel type(s) used monthly by each boiler, including, but not limited to, a description of the fuel, including whether the fuel has received a nonwaste determination by the Permittee or EPA, and the total fuel usage amount with units. If the Permittee combusts nonhazardous secondary materials that have been determined not to be solid waste pursuant to 40 CFR 241.3(b)(1), the Permittee must keep a record which documents how the secondary material meets each of the legitimacy criteria. The records may be annual, monthly, or periodic, depending on fuel delivery frequencies.
 - iii. Malfunction Records - Records of the occurrence and duration of each malfunction of the boiler, or of the associated air pollution control and monitoring equipment. Records of actions taken during periods of malfunction to minimize emissions in accordance with the general duty to minimize emissions in 40 CFR 63.11205(a), including corrective actions to restore the malfunctioning boiler, air pollution control, or monitoring equipment to its normal or usual manner of operation.
 - iv. Record Retention - You must keep each record for 5 years following the date of each recorded action. If these records are not maintained, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .1111.

**5. 15A NCAC 02Q .0317: AVOIDANCE CONDITIONS
for 15A NCAC 02D .0530: PREVENTION OF SIGNIFICANT DETERIORATION**

- a. To avoid the applicability of 15A NCAC 02D .0530, Prevention of Significant Deterioration, as requested by the Permittee, the source (**ID No. ES-020**) shall discharge less than 250 tons of nitrogen oxides and less than 250 tons of sulfur dioxide into the atmosphere in any 12-month rolling period.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limits given in Section 2.1 A.4.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0530.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- c. The Permittee shall maintain an emissions logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the total actual nitrogen oxide and sulfur dioxide emissions from this source (**ID No. ES-020**) per annual (12-month) period. The Permittee shall be deemed in

noncompliance with 15A NCAC 02D .0530 if the nitrogen oxides or sulfur dioxide emissions exceed the limit in Section 2.1 A.4.a above or if the logbook is not maintained.

- d. To ensure federal enforceability of these limits, the following calculations shall apply.
 - i. When any combination of fuels is burned during each month, nitrogen oxide emissions shall be calculated as follows:

$$m_{NOx} = 81(Q_{NG}) + 42(Q_{No.2})$$

Where: m_{NOx} = NOx emissions (pounds)
 Q_{NG} = natural gas burned (1,000,000 cubic feet)
 $Q_{No.2}$ = No. 2 fuel oil burned (1,000 gallons)

- ii. When any combination of fuel is burned during each month, sulfur dioxide emissions shall be calculated as follows:

$$m_{SO2} = 0.6(Q_{NG}) + 142S(Q_{No.2})$$

Where: m_{SO2} = SO₂ emissions (pounds)
 Q_{NG} = natural gas burned (1,000,000 cubic feet)
 S = fuel oil sulfur (weight percent)
 $Q_{No.2}$ = No. 2 fuel oil burned (1,000 gallons)

Reporting [15A NCAC 02Q .0508(f)]

- e. The Permittee shall submit a summary report of monitoring and recordkeeping activities given in Section 2.1 A.4.c and d above postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. The report shall contain the following:
 - i. the monthly nitrogen oxides and sulfur dioxide emissions for the previous 17 months. The emissions must be calculated for each of the 12-month periods over the previous 17 months; and
 - ii. the monthly quantities of natural gas/No. 2 fuel oil burned for the previous 17 months.All instances of deviations from the requirements of this permit must be clearly identified.

B. One natural gas-fired boiler, No. 6 boiler (126 MMBtu/hr maximum heat capacity, ID No ES-022)

The following table provides a summary of limits and standards for the emission source(s) described above:

Pollutant	Limits/Standards	Applicable Regulation
Particulate Matter	0.31 pounds per million Btu heat input	15A NCAC 02D .0503
Sulfur Dioxide	2.3 pounds per million Btu heat input	15A NCAC 02D .0516
Visible Emissions	20 percent opacity	15A NCAC 02D .0521

1. 15A NCAC 02D .0503: PARTICULATES FROM FUEL BURNING INDIRECT HEAT EXCHANGERS

- a. Emissions of particulate matter from the combustion of natural gas that are discharged from these sources (**ID No. ES-022**) into the atmosphere shall not exceed 0.31 pounds per million Btu heat input.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 B.1.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0503.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for particulate emissions from the firing of natural gas in this source (**ID No. ES-022**).

2. 15A NCAC 02D .0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES

- a. Emissions of sulfur dioxide from this source (**ID No. ES-022**) shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 B.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0516.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for sulfur dioxide from the firing of natural gas in this source (**ID No. ES-022**).

3. 15A NCAC 02D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from this source (**ID No. ES-022**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 B.3.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for visible emissions from the firing of natural gas in this source (**ID No. ES-022**).

C. One natural gas/No. 2 fuel oil boiler No. 7 (182 MMBtu/hr heat capacity) (ID No. ES-025)

The following table provides a summary of limits and standards for the emission source(s) described above:

Pollutant	Limits/Standards	Applicable Regulation
Particulate Matter	0.20 pounds per million Btu heat input	15A NCAC 02D .0503
Sulfur Dioxide	2.3 pounds per million Btu heat input	15A NCAC 02D .0516
Visible Emissions	<i>Firing natural gas only</i> 20 percent opacity	15A NCAC 02D .0521
Visible Emissions	<i>Firing No. 2 fuel oil only</i> 20 percent opacity	15A NCAC 02D .0524 40 CFR Part 60, Subpart Db
Nitrogen Oxides	0.2 pounds per million Btu heat input	15A NCAC 02D .0524 40 CFR Part 60, Subpart Db
Nitrogen Oxides	Less than 40 tons per 12-month rolling period	15A NCAC 02Q .0317 Avoidance of 15A NCAC 02D .0530
Hazardous Air Pollutants	See Section 2.2 B.1 National Emission Standards for Hazardous Air Pollutants for Area Sources: Industrial, Commercial, and Institutional Boilers	15A NCAC 02Q .0317 Avoidance of 15A NCAC 02D .1111

1. 15A NCAC 02D .0503: PARTICULATES FROM FUEL BURNING INDIRECT HEAT EXCHANGERS

- a. Emissions of particulate matter from the combustion of natural gas/No. 2 fuel oil that are discharged from this source (**ID No. ES-025**) into the atmosphere shall not exceed 0.20 pounds per million Btu heat input.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 C.1.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0503.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for particulate emissions from the firing of natural gas/No. 2 fuel oil in this source (**ID No. ES-025**).

2. 15A NCAC 02D .0516: SULFUR DIOXIDE EMISSIONS FROM COMBUSTION SOURCES

- a. Emissions of sulfur dioxide from this source (**ID No. ES-025**) shall not exceed 2.3 pounds per million Btu heat input. Sulfur dioxide formed by the combustion of sulfur in fuels, wastes, ores, and other substances shall be included when determining compliance with this standard.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 C.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0516.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping is required for sulfur dioxide emissions from the firing of natural gas/No. 2 fuel oil in this source (**ID No. ES-025**).

3. 15A NCAC 02D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from this source (**ID No. ES-025**), when firing natural gas only, shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 C.3.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521.

Monitoring/Recordkeeping/Reporting [15A NCAC 02Q .0508(f)]

- c. No monitoring/recordkeeping/reporting is required for visible emissions from the firing of natural gas in this source (**ID No. ES-025**).

4. 15A NCAC 02D .0524: NEW SOURCE PERFORMANCE STANDARDS

- a. The Permittee shall comply with all applicable provisions, including the notification, testing, reporting, recordkeeping, and monitoring requirements contained in Environmental Management Commission Standard 15A NCAC 02D .0524 "New Source Performance Standards (NSPS) as promulgated in 40 CFR Part 60, Subpart Db, Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units, including Subpart A "General Provisions."

Emission Limitations [15A NCAC 02D .0524 and 40 CFR 60.44b]

- b. Nitrogen oxide emissions shall not exceed 0.2 pounds per million Btu heat input according to the following:
 - i. Compliance with the nitrogen oxide emission limits are determined on a 30-day rolling average basis [40 CFR 60.44b(i)].
 - ii. The nitrogen oxide emission standards apply at all times [40 CFR 60.46b(a)]
- c. On and after the date on which the initial performance test is completed or is required to be completed under Section 2.1.C.4.e below, whichever date comes first, visible emissions from this source (**ID No. ES-025**), when firing No. 2 fuel oil only, shall not be more than 20 percent opacity when averaged over a six-minute period, except for one six-minute period per hour. In no event shall the six-minute average exceed 27 percent opacity. This opacity standard applies at all times, except during periods of startup, shutdown or malfunction. [40 CFR 60.43b(f) and (g)]

Notifications [40 CFR 60.7 and 60.49b(a)]

- d. The Permittee shall submit a notification of the date of initial startup of the boiler (**ID No. ES-025**), postmarked no later than 15 days after initial startup. In the notification of initial startup, the Permittee shall include the design heat capacity of the boiler and identification of the fuels to be combusted in the boiler.

Testing [15A NCAC 02Q .0508(f)]

- e. The Permittee shall conduct an initial performance test for opacity from Boiler No. 7 (**ID No. ES-025**) as required under 40 CFR 60.8 using Method 9 of Appendix A, and shall conduct subsequent performance tests as required by NSPS Subpart Db 40.CFR 60.48b. The test shall be performed within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of the boiler. The testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 C.4.c above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0524.
- f. The Permittee shall conduct an initial performance test for nitrogen oxides on Boiler No. 7 (**ID No. ES-025**) as follows:
 - i. The Permittee shall conduct the initial performance test within 60 days after achieving the maximum production rate at which each affected boiler will be operated, but not later than 180 days after initial startup of each boilers. [40 CFR 60.8(a) and 60.46b(e)]
 - ii. During the initial performance test, the Permittee shall monitor nitrogen oxides emissions for 30 successive boiler operating days and the 30-day average emission rate shall be used to demonstrate compliance with the nitrogen oxides emission standards in Section 2.1 C.4.b above. [40 CFR 60.46b(e)(1)]
 - iii. The Permittee shall calculate the 30-day average emission rate as the average of all hourly emissions data recorded by the monitoring system during the 30-day test period. [40 CFR 60.46b(e)(1)]

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0524 if the initial performance test is not conducted as required above.

- g. If additional emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 C.4.b or c above, the Permittee shall be deemed in

noncompliance with 15A NCAC 02D .0524.

Monitoring [15A NCAC 02Q .0508(f)]

- h. The Permittee shall monitor Boiler No. 7 (**ID No. ES-025**) by complying with provisions of Section 2.1 C.4.i below or by complying with the boiler operating conditions and predicting NO_x emission rates as specified in a plan submitted pursuant to Section 2.1 C.4.n below.
- i. The Permittee shall install, calibrate, maintain, and operate a CEM system for measuring nitrogen oxides and oxygen (or carbon dioxide) emissions discharged to the atmosphere from Boiler No. 7 (**ID No. ES-025**), and shall record the output of the system. [40 CFR 60.48b(b)]
 - i. The CEMS shall be operated and data recorded during all periods of operation of the boiler (**ID No. ES-025**) except for CEMS breakdowns and repairs. [40 CFR 60.48b(c)]
 - ii. Data shall be recorded during calibration checks, and zero and span adjustments. [40 CFR 60.48b(c)]
 - iii. The 1-hour nitrogen oxides emission rates measured by the CEM installed on the boiler (**ID No. ES-025**) shall be expressed in pounds per million Btu heat input and shall be used to calculate the average emission rates for compliance with Section 2.1 C.4.b above. The 1-hour averages shall be calculated using the procedures in 40 CFR 60.13(h)(2). [40 CFR 60.48b(d)]
 - iv. The Permittee shall follow the procedures under 40 CFR 60.13 for installation, evaluation, and operating of the CEM systems. [40 CFR 60.48b(e)]
 - v. When nitrogen oxides emissions data are not obtained because of CEMS breakdowns, repairs, calibration checks, and zero and span adjustments, emissions data shall be obtained by using standby monitoring systems, Method 7 and 3A of 40 CFR Part 60, or other approved reference method to provide emissions data for a minimum of 75 percent of the operating hours in the boiler (**ID No. ES-025**) operating day, in at least 22 out of 30 successive boiler operating days. [40 CFR 60.48b(f)]

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0524 if the monitoring is not conducted as required above.

Recordkeeping [15A NCAC 02Q .0508(f)]

- j. The Permittee shall maintain records for a period of two years of the following information for each boiler (**ID No. ES-025**) operating day: [40 CFR 60.49b(g) and (o)]
 - i. Calendar date;
 - ii. The average hourly nitrogen oxides emission rates (expressed as NO₂), in pounds per million Btu heat input, measured or predicted;
 - iii. The 30-day average nitrogen oxides emission rates, in pounds per million Btu heat input, calculated at the end of each boiler operating day from the measured or predicted hourly nitrogen oxide emission rates for the preceding 30 steam generating unit operating days;
 - iv. Identification of the boiler operating days when the calculated 30-day average nitrogen oxides emission rates are in excess of the nitrogen oxides emissions standards under Section 2.1 C.4.b above, with the reasons for such excess emissions as well as a description of corrective actions taken;
 - v. Identification of the boiler operating days for which pollutant data have not been obtained, including reasons for not obtaining sufficient data and a description of corrective actions taken;
 - vi. Identification of the times when emission data have been excluded from the calculation of average emission rates and the reasons for excluding data;
 - vii. Identification of "F" factor used for calculations, method of determination, and type of fuel combusted;
 - viii. Identification of the times when the pollutant concentration exceeded full span of the CEMS;
 - ix. Description of any modifications to the CEMS that could affect the ability of the CEMS to comply with 40 CFR Part 60, Appendix B, Performance Specification 2 or 3; and
 - x. Results of daily CEMS drift tests and quarterly accuracy assessments as required under 40 CFR Part 60, Appendix F, Procedure 1.

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0524 if these records are not maintained as required.

- k. The Permittee shall obtain and maintain fuel receipts (such as a current, valid purchase contract, tariff sheet, or transportation contract) from the fuel supplier that certify that the oil meets the definition of distillate oil and gaseous fuel meets the definition of natural gas as defined in 40 CFR 60.41b and the applicable sulfur limit. For the purposes of this section, the distillate oil need not meet the fuel nitrogen content specification in the definition of distillate oil. The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0524 if these receipts are not maintained as required. [40CFR 60.49b(r)(1)]

Reporting [15A NCAC 02Q .0508(f)]

- l. The Permittee shall submit the performance test data from the initial performance test and the results of the performance evaluation of the CEMS according to the requirements of 40 CFR Part 60, Appendix B. [40 CFR 60.49b(b)]
- m. The Permittee shall, consistent with 40 CFR 60.7(c), submit a summary semiannually an excess emissions and continuous monitoring system performance report and/or a summary report. The semiannual report shall be calculated on a quarterly basis and contain the monitoring and recordkeeping activities given in Section 2.1 C.4.h through k above. The semiannual report shall be postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.
 - i. The summary report shall include the information recorded under Section 2.1 C.4.j above. [40 CFR 49b(i)]
 - ii. The Permittee shall include in the summary report any excess emissions that have occurred during the reporting period. Excess emissions are defined as any calculated 30-day rolling average nitrogen oxides emissions rate, calculated under Section 2.1 C.4.i above, that exceeds the emission limit in Section 2.1 C.4.b above. [40 CFR 49b(h)]
 - iii. The Permittee shall certify only very low sulfur oil meeting the definition of 40CFR 41b, natural gas, wood and/or other fuels that are known to contain insignificant amounts of sulfur were combusted in the affected facility during the reporting period. [40 CFR 49b(r)(1)]
- n. If the Permittee seeks to demonstrate compliance with the NO_x standard in Section 2.1 C.4.b above by monitoring boiler operating conditions in accordance with Section 2.1 C.4.h above and 40 CFR 60.48(g)(2) shall submit a plan that identifies operating conditions to be monitored per 40 CFR 60.48(g)(2) and the records to be maintained per 40 CFR 60.49b(g). This plan shall be submitted to the DAQ for approval within 360 days of the initial startup of the boiler (**ID No. ES-025**). If the plan is approved, the Permittee shall maintain records of predicted nitrogen oxide emission rates and monitored operating conditions, including boiler load, identified in the plan. The plan shall:
 - i. identify the specific operating conditions to be monitored and the relationship between these operating conditions and NO_x emission rates (*i.e.*, pounds per million Btu heat input). Boiler operating conditions include, but are not limited to, the degree of staged combustion (*i.e.*, the ratio of primary air to secondary and/or tertiary air) and the level of excess air (*i.e.*, flue gas O₂ level);
 - ii. include the data and information that the Permittee used to identify the relationship between NO_x emission rates and these operating conditions; and
 - iii. identify how these operating conditions, including steam generating unit load, will be monitored under Section 2.1 C.4.h above on an hourly basis during the period of operation of the facility; the quality assurance procedures or practices that will be employed to ensure that the data generated by monitoring these operating conditions will be representative and accurate; and the type and format of the records of these operating conditions, including steam generating unit load, that will be maintained by the Permittee under Section 2.1.C.j above.

[40 CFR Part 60.49b(c)]

**5. 15A NCAC 02Q .0317: AVOIDANCE CONDITIONS
for 15A NCAC 02D .0530: PREVENTION OF SIGNIFICANT DETERIORATION**

- a. To avoid the applicability of 15A NCAC 02D .0530, Prevention of Significant Deterioration, as requested by the Permittee, the source (**ID No. ES-025**) shall discharge less than 40 tons of nitrogen oxides into the atmosphere in any 12-month rolling period.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limits given in Section 2.1 A.5.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0530.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- c. The Permittee shall maintain an emissions logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the total actual nitrogen oxide emissions from this source (**ID No. ES-025**) per annual (12-month) period. The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0530 if the nitrogen oxides emissions exceed the limit in Section 2.1 C.5.a above or if the logbook is

not maintained.

- d. To ensure compliance with the limit specified in Section 2.1 C.5.a. for source (**ID No. ES-025**), the Permittee shall calculate nitrogen oxide emissions based on the following formula:

$$m_{\text{NO}_x} = 41(Q_{\text{NG}}) + 17(Q_{\text{No.2}})$$

Where: m_{NO_x} = NO_x emissions (pounds)
 Q_{NG} = natural gas burned (1,000,000 cubic feet)
 $Q_{\text{No.2}}$ = No. 2 fuel oil burned (1,000 gallons)

Reporting [15A NCAC 02Q .0508(f)]

- e. The Permittee shall submit a summary report of monitoring and recordkeeping activities given in Section 2.1 C.5.c and d above postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. The report shall contain the following:
- the monthly nitrogen oxides for the previous 17 months. The emissions must be calculated for each of the 12-month periods over the previous 17 months; and
 - the monthly quantities of natural gas and No. 2 fuel oil burned for the previous 17 months.
- All instances of deviations from the requirements of this permit must be clearly identified.

**6. 15A NCAC 02Q .0317: AVOIDANCE CONDITIONS
 for 15A NCAC 02D .1111: MAXIMUM ACHIEVABLE CONTROL TECHNOLOGY**

- a. To avoid the applicability of 15A NCAC 02D .1111, Maximum Achievable Control Technology, 40 CFR Part 63 Subpart JJJJJJ, National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources, as requested by the Permittee, the source (**ID No. ES-025**) is exempt from this Subpart as it is defined as gas-fired boiler per 40 CFR 63.11227. To maintain this exemption, the boiler (**ID No. ES-025**) is permitted to burn liquid fuel only during periods of gas curtailment, gas supply interruption, startups, or for periodic testing, maintenance, or operator training on liquid fuel. Periodic testing, maintenance, or operator training on liquid fuel shall not exceed a combined total of 48 hours during any calendar year. [40 CFR 63.11195, 40 CFR 63.11227]

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- b. The Permittee shall maintain a logbook (written or electronic format) on-site that document the time periods when liquid fuel is fired and the reasons the liquid fuel is fired. The Permittee shall be deemed in noncompliance with 15A NCAC 02Q .0317 if the monitoring is not conducted as required above.

Reporting [15A NCAC 02Q .0508(f)]

- c. The Permittee shall submit a summary report of monitoring and recordkeeping activities given in Section 2.1 C.6.b above postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.
- d. If the boiler (**ID No. ES-025**) fires liquid fuel outside of gas curtailment periods as specified in Section 2.1 C.6.a above, the boiler is no longer exempt from Subpart JJJJJJ. As required by 40 CFR 62.11225(g), the Permittee must submit a notice to the DAQ within 30 days of the change. The notification must include the following:
- The name of the owner or operator of the affected source, the location of the source, the boiler(s) that have switched fuels, and the date of the notice; and
 - The date upon which the fuel switch occurred.
- As required by 40 CFR 63.11210(i), the Permittee must demonstrate compliance within 180 days of the effective date of the fuel switch.

**D. Nine grain and bulk flour storage silos (ID Nos. ES-007 through ES-015) and associated cartridge filters (ID Nos. CD-002 through CD-010)
One hydrated lime silo (ID No. ES-023) and associated bin vent filter (ID No. CD-012)**

The following table provides a summary of limits and standards for the emission source(s) described above:

Pollutant	Limits/Standards	Applicable Regulation
Particulate Matter	E=4.10 x P ^{0.67} , for process rates ≤ 30 tons per hour, OR E=55 x P ^{0.11} - 40, for process rates > 30 tons per hour Where E = allowable emission rate in pounds per hour P = process weight rate in tons per hour	15A NCAC 02D .0515
Visible Emissions	20 percent opacity	15A NCAC 02D .0521

1. 15A NCAC 02D .0515: PARTICULATES FROM MISCELLANEOUS INDUSTRIAL PROCESSES

- a. Emissions of particulate matter from these sources (ID Nos. ES-007 through ES-015 and ES-023) shall not exceed an allowable emission rate as calculated by the following equation:

$$E = 4.10 \times P^{0.67} \quad (\text{for process rates less than or equal to 30 tons per hour}), \text{ or}$$

$$E = 55.0 \times P^{0.11} - 40 \quad (\text{for process rates greater than 30 tons per hour})$$

Where E = allowable emission rate in pounds per hour
P = process weight in tons per hour

Liquid and gaseous fuels and combustion air are not considered as part of the process weight.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 D.1.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- c. Particulate matter emissions from these sources (ID Nos. ES-007 through ES-015 and ES-023) shall be controlled by nine cartridge filters (ID Nos. CD-002 through CD-010) and one bin vent filter (ID No. CD-012) as described above. To ensure compliance, the Permittee shall perform inspections and maintenance as recommended by the manufacturer. In addition to the manufacturer’s inspection and maintenance recommendations, or if there are no manufacturer’s inspection and maintenance recommendations, as a minimum, the inspection and maintenance requirement shall include the following:
 - i. a monthly visual inspection of the system ductwork and material collection unit for leaks; and
 - ii. an annual (for each 12 month period following the initial inspection) internal inspection of the filters’ structural integrity.

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515 if the ductwork and filters are not inspected and maintained.
- d. The results of inspection and maintenance shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
 - i. the date and time of each recorded action;
 - ii. the results of each inspection;
 - iii. the results of any maintenance performed on the filters; and
 - iv. any variance from manufacturer’s recommendations, if any, and corrections made.

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0515 if these records are not maintained.

Reporting [15A NCAC 02Q .0508(f)]

- e. The Permittee shall submit the results of any maintenance performed on the filters within 30 days of a written request by the DAQ.
- f. The Permittee shall submit a summary report of monitoring and recordkeeping activities given in Section 2.1 D.1.c and d above postmarked on or before January 30 of each calendar year for the preceding six-month period between

July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2. 15A NCAC 02D .0521: CONTROL OF VISIBLE EMISSIONS

- a. Visible emissions from these sources (**ID Nos. ES-007 through ES-015 and ES-023**) shall not be more than 20 percent opacity when averaged over a six-minute period. However, six-minute averaging periods may exceed 20 percent not more than once in any hour and not more than four times in any 24-hour period. In no event shall the six-minute average exceed 87 percent opacity.

Testing [15A NCAC 02Q .0508(f)]

- b. If emissions testing is required, the testing shall be performed in accordance with General Condition JJ. If the results of this test are above the limit given in Section 2.1 D.2.a above, the Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521.

Monitoring/Recordkeeping [15A NCAC 02Q .0508(f)]

- c. To ensure compliance, once a day the Permittee shall observe the emission points of these sources (**ID Nos. ES-007 through ES-015 and ES-023**) for any visible emissions above normal. The daily observation must be made for each day of the calendar year period to ensure compliance with this requirement. The Permittee shall be allowed three days of absent observations per semi-annual period. If visible emissions from these sources are observed to be above normal, the Permittee shall either:
 - i. take appropriate action to correct the above-normal emissions as soon as practicable and within the monitoring period and record the action taken as provided in the recordkeeping requirements below, or
 - ii. demonstrate that the percent opacity from the emission points of the emission source in accordance with 15A NCAC 02D .2610 (Method 9) for 12 minutes are below the limit given in Section 2.1 D.2.a above.The Permittee shall be deemed to be in noncompliance with 15A NCAC 02D .0521 if :
the required daily observations are not conducted as required; if the above-normal emissions are not corrected within the monitoring period or the percent opacity demonstration cannot be made..
- d. The results of the monitoring shall be maintained in a logbook (written or electronic format) on-site and made available to an authorized representative upon request. The logbook shall record the following:
 - i. the date and time of each recorded action;
 - ii. the results of each observation and/or test noting those sources with emissions that were observed to be in noncompliance along with any corrective actions taken to reduce visible emissions; and
 - iii. the results of any corrective actions performed.

The Permittee shall be deemed in noncompliance with 15A NCAC 02D .0521 if these records are not maintained.

Reporting [15A NCAC 02Q .0508(f)]

- e. The Permittee shall submit a summary report of the monitoring and recordkeeping activities given in Section 2.1 D.2.c and d above postmarked on or before January 30 of each calendar year for the preceding six-month period between July and December and July 30 of each calendar year for the preceding six-month period between January and June. All instances of deviations from the requirements of this permit must be clearly identified.

2.2 - Multiple Emission Source(s) Specific Limitations and Conditions

A. Facility-wide affected sources

1. 15A NCAC 02D .2100, RISK MANAGEMENT PROGRAM

- a. The Permittee is subject to Section 112(r) of the Clean Air Act and shall comply with all applicable requirements in 15A NCAC 02D .2100, "Risk Management Program," in accordance with 40 CFR Part 68.

Recordkeeping/Reporting [15A NCAC 02Q .0508(g)]

- b. The Permittee shall submit an update to the Risk Management Plan (RMP) to EPA pursuant to 40 CFR 68.150 no later than June 30, 2028. The most recent RMP was updated June 30, 2023.
- c. The Permittee shall revise and update the RMP submitted under 40 CFR 68.150 at least every five years from the date of the most recent update required by 40 CFR 68.190(b)(2) through (b)(7).
- d. When the Permittee submits the Annual Compliance Certification required by General Condition P, the Permittee shall include a statement that the facility is in compliance with all requirements of 15A NCAC 02D .2100, including the registration and submission of the risk management plan.

State enforceable only

2. 15A NCAC 02D .1806: CONTROL AND PROHIBITION OF ODOROUS EMISSIONS

The Permittee shall not operate the facility without implementing management practices or installing and operating odor control equipment sufficient to prevent odorous emissions from the facility from causing or contributing to objectionable odors beyond the facility's boundary.

SECTION 3 - INSIGNIFICANT ACTIVITIES PER 15A NCAC 02Q .0503(8)

Emission Source ID No.	Emission Source Description
IES-1 MACT ZZZZ, NSPS IIII	One 300 hp emergency diesel-fired fire pump engine
IES-3	Vegetable oil tanks
IES-4	Chemical storage room
IES-6	Wine Blending and Filling
IES-8	Sterilization
IES-9	Packaging
IES-10	One parts cleaner
IES-11	Preparation
IES-14	Spice room vent
IES-15 MACT ZZZZ, NSPS JJJJ	One natural gas-fired emergency generator (460 Hp, 300 kW)
IES-024A and IES-024B	Two labeling systems

¹Because an activity is insignificant does not mean that the activity is exempted from an applicable requirement (Federal or State) or that the Permittee is exempted from demonstrating compliance with any applicable requirement.

² When applicable, emissions from stationary source activities identified above shall be included in determining compliance with the permit requirements for toxic air pollutants under 15A NCAC 02D .1100 "Control of Toxic Air Pollutants" or 02Q .0711 "Emission Rates Requiring a Permit."

SECTION 4 - GENERAL CONDITIONS (version 7.0, 08/21/2023)

This section describes terms and conditions applicable to this Title V facility.

General Provisions [NCGS 143-215 and 15A NCAC 02Q .0508(i)(16)]

1. Terms not otherwise defined in this permit shall have the meaning assigned to such terms as defined in 15A NCAC 02D and 02Q.
2. The terms, conditions, requirements, limitations, and restrictions set forth in this permit are binding and enforceable pursuant to NCGS 143-215.114A and 143-215.114B, including assessment of civil and/or criminal penalties. Any unauthorized deviation from the conditions of this permit may constitute grounds for revocation and/or enforcement action by the DAQ.
3. This permit is not a waiver of or approval of any other Department permits that may be required for other aspects of the facility which are not addressed in this permit.
4. This permit does not relieve the Permittee from liability for harm or injury to human health or welfare, animal or plant life, or property caused by the construction or operation of this permitted facility, or from penalties therefore, nor does it allow the Permittee to cause pollution in contravention of state laws or rules, unless specifically authorized by an order from the North Carolina Environmental Management Commission.
5. Except as identified as state-only requirements in this permit, all terms and conditions contained herein shall be enforceable by the DAQ, the EPA, and citizens of the United States as defined in the Federal Clean Air Act.
6. Any stationary source of air pollution shall not be operated, maintained, or modified without the appropriate and valid permits issued by the DAQ, unless the source is exempted by rule. The DAQ may issue a permit only after it receives reasonable assurance that the installation will not cause air pollution in violation of any of the applicable requirements. A permitted installation may only be operated, maintained, constructed, expanded, or modified in a manner that is consistent with the terms of this permit.

Permit Availability [15A NCAC 02Q .0507(k) and .0508(i)(9)(B)]

The Permittee shall have available at the facility a copy of this permit and shall retain for the duration of the permit term one complete copy of the application(s) and any information submitted in support of the application package. The permit and application shall be made available to an authorized representative of Department of Environmental Quality upon request.

Severability Clause [15A NCAC 02Q .0508(i)(2)]

In the event of an administrative challenge to a final and binding permit in which a condition is held to be invalid, the provisions in this permit are severable so that all requirements contained in the permit, except those held to be invalid, shall remain valid and must be complied with.

Submissions [15A NCAC 02Q .0507(e) and 02Q .0508(i)(16)]

Except as otherwise specified herein, two copies of all documents, reports, test data, monitoring data, notifications, request for renewal, and any other information required by this permit shall be submitted to the appropriate Regional Office. Refer to the Regional Office address on the cover page of this permit. For continuous emissions monitoring systems (CEMS) reports, continuous opacity monitoring systems (COMS) reports, quality assurance (QA)/quality control (QC) reports, acid rain CEM certification reports, and NOx budget CEM certification reports, one copy shall be sent to the appropriate Regional Office and one copy shall be sent to:

Supervisor, Stationary Source Compliance
North Carolina Division of Air Quality
1641 Mail Service Center
Raleigh, NC 27699-1641

All submittals shall include the facility name and Facility ID number (refer to the cover page of this permit).

Duty to Comply [15A NCAC 02Q .0508(i)(3)]

The Permittee shall comply with all terms, conditions, requirements, limitations and restrictions set forth in this permit. Noncompliance with any permit condition except conditions identified as state-only requirements constitutes a violation of the Federal Clean Air Act. Noncompliance with any permit condition is grounds for enforcement action, for permit termination, revocation and reissuance, or modification, or for denial of a permit renewal application.

F. **Circumvention** - STATE ENFORCEABLE ONLY

The facility shall be properly operated and maintained at all times in a manner that will effect an overall reduction in air pollution. Unless otherwise specified by this permit, no emission source may be operated without the concurrent operation of its associated air pollution control device(s) and appurtenances.

G. **Title V Permit Modifications**

1. Administrative Permit Amendments [15A NCAC 02Q .0514]
The Permittee shall submit an application for an administrative permit amendment in accordance with 15A NCAC 02Q .0514.
2. Transfer in Ownership or Operation and Application Submittal Content [15A NCAC 02Q .0524 and 02Q .0505]
The Permittee shall submit an application for an ownership change in accordance with 15A NCAC 02Q.0524 and 02Q .0505.
3. Minor Permit Modifications [15A NCAC 02Q .0515]
The Permittee shall submit an application for a minor permit modification in accordance with 15A NCAC 02Q .0515.
4. Significant Permit Modifications [15A NCAC 02Q .0516]
The Permittee shall submit an application for a significant permit modification in accordance with 15A NCAC 02Q .0516.
5. Reopening for Cause [15A NCAC 02Q .0517]
The Permittee shall submit an application for reopening for cause in accordance with 15A NCAC 02Q .0517.

H. **Changes Not Requiring Permit Modifications**

1. Reporting Requirements [15A NCAC 02Q .0508(f)]
Any of the following that would result in new or increased emissions from the emission source(s) listed in Section 1 must be reported to the Regional Supervisor, DAQ:
 - a. changes in the information submitted in the application;
 - b. changes that modify equipment or processes; or
 - c. changes in the quantity or quality of materials processed.If appropriate, modifications to the permit may then be made by the DAQ to reflect any necessary changes in the permit conditions. In no case are any new or increased emissions allowed that will cause a violation of the emission limitations specified herein.
2. Section 502(b)(10) Changes [15A NCAC 02Q .0523(a)]
 - a. "Section 502(b)(10) changes" means changes that contravene an express permit term or condition. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements.
 - b. The Permittee may make Section 502(b)(10) changes without having the permit revised if:
 - i. the changes are not a modification under Title I of the Federal Clean Air Act;
 - ii. the changes do not cause the allowable emissions under the permit to be exceeded;
 - iii. the Permittee notifies the Director and EPA with written notification at least seven days before the change is made; and
 - iv. the Permittee shall attach the notice to the relevant permit.
 - c. The written notification shall include:
 - i. a description of the change;
 - ii. the date on which the change will occur;
 - iii. any change in emissions; and
 - iv. any permit term or condition that is no longer applicable as a result of the change.
 - d. Section 502(b)(10) changes shall be made in the permit the next time that the permit is revised or renewed, whichever comes first.
3. Off Permit Changes [15A NCAC 02Q .0523(b)]
The Permittee may make changes in the operation or emissions without revising the permit if:
 - a. the change affects only insignificant activities and the activities remain insignificant after the change; or
 - b. the change is not covered under any applicable requirement.
4. Emissions Trading [15A NCAC 02Q .0523(c)]
To the extent that emissions trading is allowed under 15A NCAC 02D, including subsequently adopted maximum achievable control technology standards, emissions trading shall be allowed without permit revision pursuant to 15A NCAC 02Q .0523(c).

I.A. Reporting Requirements for Excess Emissions [15A NCAC 02D .0535(f) and 02Q .0508(f)(2)]

1. "Excess Emissions" - means an emission rate that exceeds any applicable emission limitation or standard allowed by any rule in Sections .0500, .0900, .1200, or .1400 of Subchapter 02D; or by a permit condition; or that exceeds an emission limit established in a permit issued under 15A NCAC 02Q .0700. (*Note: Definitions of excess emissions under 02D .1110 and 02D .1111 shall apply where defined by rule.*)
2. If a source is required to report excess emissions under NSPS (15A NCAC 02D .0524), NESHAPS (15A NCAC 02D .1110 or .1111), or the operating permit provides for periodic (e.g., quarterly) reporting of excess emissions, reporting shall be performed as prescribed therein.
3. If the source is not subject to NSPS (15A NCAC 02D .0524), NESHAPS (15A NCAC 02D .1110 or .1111), or these rules do NOT define "excess emissions," the Permittee shall report excess emissions in accordance with 15A NCAC 02D .0535 as follows:
 - a. Pursuant to 15A NCAC 02D .0535, if excess emissions last for more than four hours resulting from a malfunction, a breakdown of process or control equipment, or any other abnormal condition, the owner or operator shall:
 - i. notify the Regional Supervisor or Director of any such occurrence by 9:00 a.m. Eastern Time of the Division's next business day of becoming aware of the occurrence and provide:
 - name and location of the facility;
 - nature and cause of the malfunction or breakdown;
 - time when the malfunction or breakdown is first observed;
 - expected duration; and
 - estimated rate of emissions;
 - ii. notify the Regional Supervisor or Director immediately when corrective measures have been accomplished; and
 - iii. submit to the Regional Supervisor or Director within 15 days a written report as described in 15A NCAC 02D .0535(f)(3).

I.B. Reporting Requirements for Permit Deviations [15A NCAC 02D .0535(f) and 02Q .0508(f)(2)]

1. "Permit Deviations" - for the purposes of this condition, any action or condition not in accordance with the terms and conditions of this permit including those attributable to upset conditions as well as excess emissions as defined above lasting less than four hours.
2. Pursuant to 15A NCAC 02Q .0508(f)(2), the Permittee shall report deviations from permit requirements (terms and conditions) quarterly by notifying the Regional Supervisor or Director of all other deviations from permit requirements not covered under 15A NCAC 02D .0535. A written report to the Regional Supervisor shall include the probable cause of such deviation and any corrective actions or preventative actions taken. The responsible official shall certify all deviations from permit requirements.

I.C. Other Requirements under 15A NCAC 02D .0535

The Permittee shall comply with all other applicable requirements contained in 15A NCAC 02D .0535, including 15A NCAC 02D .0535(c) as follows:

1. Any excess emissions that do not occur during start-up and shut-down shall be considered a violation of the appropriate rule unless the owner or operator of the sources demonstrates to the Director that the excess emissions are a result of a malfunction. The Director shall consider, along with any other pertinent information, the criteria contained in 15A NCAC 02D .0535(c)(1) through (7).
2. 15A NCAC 02D .0535(g). Excess emissions during start-up and shut-down shall be considered a violation of the appropriate rule if the owner or operator cannot demonstrate that excess emissions are unavoidable.

J. RESERVED

K. Permit Renewal [15A NCAC 02Q .0508(e) and 02Q .0513(b)]

This 15A NCAC 02Q .0500 permit is issued for a fixed term not to exceed five years and shall expire at the end of its term. Permit expiration terminates the facility's right to operate unless a complete 15A NCAC 02Q .0500 renewal application is submitted at least six months before the date of permit expiration. If the Permittee or applicant has complied with 15A NCAC 02Q .0512(b)(1), this 15A NCAC 02Q .0500 permit shall not expire until the renewal permit has been issued or denied. Permit expiration under 15A NCAC 02Q .0400 terminates the facility's right to operate unless a complete 15A NCAC 02Q .0400 renewal application is submitted at least six months before the date of permit expiration for facilities subject to 15A NCAC 02Q .0400 requirements. In either of these events, all terms and conditions of these permits shall remain in effect until the renewal permits have been issued or denied.

L. **Need to Halt or Reduce Activity Not a Defense** [15A NCAC 02Q .0508(i)(4)]

It shall not be a defense for a Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

M. **Duty to Provide Information (submittal of information)** [15A NCAC 02Q .0508(i)(9)]

1. The Permittee shall furnish to the DAQ, in a timely manner, any reasonable information that the Director may request in **writing** to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit.
2. The Permittee shall furnish the DAQ copies of records required to be kept by the permit when such copies are requested by the Director. For information claimed to be confidential, the Permittee may furnish such records directly to the EPA upon request along with a claim of confidentiality.

N. **Duty to Supplement** [15A NCAC 02Q .0507(f)]

The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to the DAQ. The Permittee shall also provide additional information as necessary to address any requirement that becomes applicable to the facility after the date a complete permit application was submitted but prior to the release of the draft permit.

O. **Retention of Records** [15A NCAC 02Q .0508(f) and 02Q .0508(l)]

The Permittee shall retain records of all required monitoring data and supporting information for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring information, and copies of all reports required by the permit. These records shall be maintained in a form suitable and readily available for expeditious inspection and review. Any records required by the conditions of this permit shall be kept on site and made available to DAQ personnel for inspection upon request.

P. **Compliance Certification** [15A NCAC 02Q .0508(n)]

The Permittee shall submit to the DAQ and the EPA (Air Enforcement Branch, EPA, Region 4, 61 Forsyth Street SW, Atlanta, GA 30303 or through the EPA CEDRI) postmarked on or before March 1 a compliance certification (for the preceding calendar year) by a responsible official with all terms and conditions in the permit (including emissions limitations, standards, or work practices), except for conditions identified as being State-enforceable Only. It shall be the responsibility of the current owner to submit a compliance certification for the entire year regardless of who owned the facility during the year. The compliance certification shall comply with additional requirements as may be specified under Sections 114(a)(3) or 504(b) of the Federal Clean Air Act. The compliance certification shall specify:

1. the identification of each term or condition of the permit that is the basis of the certification;
2. the compliance status (with the terms and conditions of the permit for the period covered by the certification);
3. whether compliance was continuous or intermittent;
4. the method(s) used for determining the compliance status of the source during the certification period;
5. each deviation and take it into account in the compliance certification; and
6. as possible exceptions to compliance, any periods during which compliance is required and in which an excursion or exceedance as defined under 40 CFR Part 64 (CAM) occurred.

Q. **Certification by Responsible Official** [15A NCAC 02Q .0520]

A responsible official shall certify the truth, accuracy, and completeness of any application form, report, or compliance certification required by this permit. All certifications shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

R. **Permit Shield for Applicable Requirements** [15A NCAC 02Q .0512]

1. Compliance with the terms and conditions of this permit shall be deemed compliance with applicable requirements, where such applicable requirements are included and specifically identified in the permit as of the date of permit issuance.
2. A permit shield shall not alter or affect:
 - a. the power of the Commission, Secretary of the Department, or Governor under NCGS 143-215.3(a)(12), or EPA under Section 303 of the Federal Clean Air Act;
 - b. the liability of an owner or operator of a facility for any violation of applicable requirements prior to the effective date of the permit or at the time of permit issuance;
 - c. the applicable requirements under Title IV; or

- d. the ability of the Director or the EPA under Section 114 of the Federal Clean Air Act to obtain information to determine compliance of the facility with its permit.
3. A permit shield does not apply to any change made at a facility that does not require a permit or permit revision made under 15A NCAC 02Q .0523.
4. A permit shield does not extend to minor permit modifications made under 15A NCAC 02Q .0515.

S. **Termination, Modification, and Revocation of the Permit** [15A NCAC 02Q .0519]

The Director may terminate, modify, or revoke and reissue this permit if:

1. the information contained in the application or presented in support thereof is determined to be incorrect;
2. the conditions under which the permit or permit renewal was granted have changed;
3. violations of conditions contained in the permit have occurred;
4. the EPA requests that the permit be revoked under 40 CFR 70.7(g) or 70.8(d); or
5. the Director finds that termination, modification, or revocation and reissuance of the permit is necessary to carry out the purpose of NCGS Chapter 143, Article 21B.

T. **Insignificant Activities** [15A NCAC 02Q .0503]

Because an emission source or activity is insignificant does not mean that the emission source or activity is exempted from any applicable requirement or that the owner or operator of the source is exempted from demonstrating compliance with any applicable requirement. The Permittee shall have available at the facility at all times and made available to an authorized representative upon request, documentation, including calculations, if necessary, to demonstrate that an emission source or activity is insignificant.

U. **Property Rights** [15A NCAC 02Q .0508(i)(8)]

This permit does not convey any property rights in either real or personal property or any exclusive privileges.

V. **Inspection and Entry** [15A NCAC 02Q .0508(l) and NCGS 143-215.3(a)(2)]

1. Upon presentation of credentials and other documents as may be required by law, the Permittee shall allow the DAQ, or an authorized representative, to perform the following:
 - a. enter the Permittee's premises where the permitted facility is located or emissions-related activity is conducted, or where records are kept under the conditions of the permit;
 - b. have access to and copy, at reasonable times, any records that are required to be kept under the conditions of the permit;
 - c. inspect at reasonable times and using reasonable safety practices any source, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
 - d. sample or monitor substances or parameters, using reasonable safety practices, for the purpose of assuring compliance with the permit or applicable requirements at reasonable times.

Nothing in this condition shall limit the ability of the EPA to inspect or enter the premises of the Permittee under Section 114 or other provisions of the Federal Clean Air Act.

2. No person shall refuse entry or access to any authorized representative of the DAQ who requests entry for purposes of inspection, and who presents appropriate credentials, nor shall any person obstruct, hamper, or interfere with any such authorized representative while in the process of carrying out his official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.

W. **Annual Fee Payment** [15A NCAC 02Q .0508(i)(10)]

1. The Permittee shall pay all fees in accordance with 15A NCAC 02Q .0200.
2. Payment of fees may be by check or money order made payable to the N.C. Department of Environmental Quality. Annual permit fee payments shall refer to the permit number.
3. If, within 30 days after being billed, the Permittee fails to pay an annual fee, the Director may initiate action to terminate the permit under 15A NCAC 02Q .0519.

X. **Annual Emission Inventory Requirements** [15A NCAC 02Q .0207]

The Permittee shall report by **June 30 of each year** the actual emissions of each air pollutant listed in 15A NCAC 02Q .0207(a) from each emission source within the facility during the previous calendar year. The report shall be in or on such form as may be established by the Director. The accuracy of the report shall be certified by a responsible official of the facility.

- Y. **Confidential Information** [15A NCAC 02Q .0107 and 02Q .0508(i)(9)]
Whenever the Permittee submits information under a claim of confidentiality pursuant to 15A NCAC 02Q .0107, the Permittee may also submit a copy of all such information and claim directly to the EPA upon request. All requests for confidentiality must be in accordance with 15A NCAC 02Q .0107.
- Z. **Construction and Operation Permits** [15A NCAC 02Q .0100 and .0300]
A construction and operating permit shall be obtained by the Permittee for any proposed new or modified facility or emission source which is not exempted from having a permit prior to the beginning of construction or modification, in accordance with all applicable provisions of 15A NCAC 02Q .0100 and .0300.
- AA. **Standard Application Form and Required Information** [15A NCAC 02Q .0505 and .0507]
The Permittee shall submit applications and required information in accordance with the provisions of 15A NCAC 02Q .0505 and .0507.
- BB. **Financial Responsibility and Compliance History** [15A NCAC 02Q .0507(d)(3)]
The DAQ may require an applicant to submit a statement of financial qualifications and/or a statement of substantial compliance history.
- CC. **Refrigerant Requirements (Stratospheric Ozone and Climate Protection)** [15A NCAC 02Q .0501(d)]
 1. If the Permittee has appliances or refrigeration equipment, including air conditioning equipment, which use Class I or II ozone-depleting substances such as chlorofluorocarbons and hydrochlorofluorocarbons listed as refrigerants in 40 CFR Part 82 Subpart A Appendices A and B, the Permittee shall service, repair, and maintain such equipment according to the work practices, personnel certification requirements, and certified recycling and recovery equipment specified in 40 CFR Part 82 Subpart F.
 2. The Permittee shall not knowingly vent or otherwise release any Class I or II substance into the environment during the repair, servicing, maintenance, or disposal of any such device except as provided in 40 CFR Part 82 Subpart F.
 3. The Permittee shall comply with all reporting and recordkeeping requirements of 40 CFR 82.166. Reports shall be submitted to the EPA or its designee as required.
- DD. **Prevention of Accidental Releases - Section 112(r)** [15A NCAC 02Q .0508(h)]
If the Permittee is required to develop and register a Risk Management Plan with EPA pursuant to Section 112(r) of the Clean Air Act, then the Permittee is required to register this plan in accordance with 40 CFR Part 68.
- EE. **National Emission Standards Asbestos – 40 CFR Part 61, Subpart M** [15A NCAC 02D .1110]
The Permittee shall comply with all applicable standards for demolition and renovation activities pursuant to the requirements of 40 CFR Part 61, Subpart M. The permittee shall not be required to obtain a modification of this permit in order to perform the referenced activities.
- FF. **Title IV Allowances** [15A NCAC 02Q .0508(i)(1)]
This permit does not limit the number of Title IV allowances held by the Permittee, but the Permittee may not use allowances as a defense to noncompliance with any other applicable requirement. The Permittee's emissions may not exceed any allowances that the facility lawfully holds under Title IV of the Federal Clean Air Act.
- GG. **Air Pollution Emergency Episode** [15A NCAC 02D .0300]
Should the Director of the DAQ declare an Air Pollution Emergency Episode, the Permittee will be required to operate in accordance with the Permittee's previously approved Emission Reduction Plan or, in the absence of an approved plan, with the appropriate requirements specified in 15A NCAC 02D .0300.
- HH. **Registration of Air Pollution Sources** [15A NCAC 02D .0202]
The Director of the DAQ may require the Permittee to register a source of air pollution. If the Permittee is required to register a source of air pollution, this registration and required information will be in accordance with 15A NCAC 02D .0202(b).
- II. **Ambient Air Quality Standards** [15A NCAC 02D .0501(c)]
In addition to any control or manner of operation necessary to meet emission standards specified in this permit, any source of air pollution shall be operated with such control or in such manner that the source shall not cause the ambient air quality standards in 15A NCAC 02D .0400 to be exceeded at any point beyond the premises on which the source is located. When

controls more stringent than named in the applicable emission standards in this permit are required to prevent violation of the ambient air quality standards or are required to create an offset, the permit shall contain a condition requiring these controls.

JJ. **General Emissions Testing and Reporting Requirements** [15A NCAC 02Q .0508(i)(16)]

Emission compliance testing shall be by the procedures of Section .2600, except as may be otherwise required in Rules .0524, .1110, or .1111 of Subchapter 02D. If emissions testing is required by this permit or the DAQ or if the Permittee submits emissions testing to the DAQ to demonstrate compliance for emission sources subject to Rules .0524, .1110, or .1111, the Permittee shall provide and submit all notifications, conduct all testing, and submit all test reports in accordance with the requirements of 15A NCAC 02D .0524, .1110, or .1111, as applicable. Otherwise, if emissions testing is required by this permit or the DAQ or if the Permittee submits emissions testing to the DAQ to demonstrate compliance, the Permittee shall perform such testing in accordance with 15A NCAC 02D .2600 and follow the procedures outlined below:

1. The owner or operator of the source shall arrange for air emission testing protocols to be provided to the Director prior to air pollution testing. Testing protocols are not required to be pre-approved by the Director prior to air pollution testing. The Director shall review air emission testing protocols for pre-approval prior to testing if requested by the owner or operator at least **45 days** before conducting the test.
2. Any person proposing to conduct an emissions test to demonstrate compliance with an applicable standard shall notify the Director at least **15 days** before beginning the test so that the Director may at his option observe the test.
3. The owner or operator of the source shall arrange for controlling and measuring the production rates during the period of air testing. The owner or operator of the source shall ensure that the equipment or process being tested is operated at the production rate that best fulfills the purpose of the test. The individual conducting the emission test shall describe the procedures used to obtain accurate process data and include in the test report the average production rates determined during each testing period.
4. Two copies of the final air emission test report shall be submitted to the Director not later than **30 days** after sample collection unless otherwise specified in the specific conditions. The owner or operator may request an extension to submit the final test report. The Director shall approve an extension request if he finds that the extension request is a result of actions beyond the control of the owner or operator.
 - a. The Director shall make the final determination regarding any testing procedure deviation and the validity of the compliance test. The Director may:
 - i. Allow deviations from a method specified under a rule in this Section if the owner or operator of the source being tested demonstrates to the satisfaction of the Director that the specified method is inappropriate for the source being tested.
 - ii. Prescribe alternate test procedures on an individual basis when he finds that the alternative method is necessary to secure more reliable test data.
 - iii. Prescribe or approve methods on an individual basis for sources or pollutants for which no test method is specified in 15A NCAC 02D .2600 if the methods can be demonstrated to determine compliance of permitted emission sources or pollutants.
 - b. The Director may authorize the DAQ to conduct independent tests of any source subject to a rule in 15A NCAC 02D to determine the compliance status of that source or to verify any test data submitted relating to that source. Any test conducted by the Division of Air Quality using the appropriate testing procedures described in 15A NCAC 02D .2600 has precedence over all other tests.

KK. **Reopening for Cause** [15A NCAC 02Q .0517]

1. A permit shall be reopened and revised under the following circumstances:
 - a. additional applicable requirements become applicable to a facility with remaining permit term of three or more years;
 - b. additional requirements (including excess emission requirements) become applicable to a source covered by Title IV;
 - c. the Director or EPA finds that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit; or
 - d. the Director or EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements.
2. Any permit reopening shall be completed or a revised permit issued within 18 months after the applicable requirement is promulgated. No reopening is required if the effective date of the requirement is after the expiration of the permit term unless the term of the permit was extended pursuant to 15A NCAC 02Q .0513(c).
3. Except for the state-enforceable only portion of the permit, the procedures set out in 15A NCAC 02Q .0507, .0521, or .0522 shall be followed to reissue the permit. If the State-enforceable only portion of the permit is reopened, the

procedures in 15A NCAC 02Q .0300 shall be followed. The proceedings shall affect only those parts of the permit for which cause to reopen exists.

4. The Director shall notify the Permittee at least 60 days in advance of the date that the permit is to be reopened, except in cases of imminent threat to public health or safety the notification period may be less than 60 days.
5. Within 90 days, or 180 days if the EPA extends the response period, after receiving notification from the EPA that a permit needs to be terminated, modified, or revoked and reissued, the Director shall send to the EPA a proposed determination of termination, modification, or revocation and reissuance, as appropriate.

LL. Reporting Requirements for Non-Operating Equipment [15A NCAC 02Q .0508(i)(16)]

The Permittee shall maintain a record of operation for permitted equipment noting whenever the equipment is taken from and placed into operation. When permitted equipment is not in operation, the requirements for testing, monitoring, and recordkeeping are suspended until operation resumes.

MM. Fugitive Dust Control Requirement [15A NCAC 02D .0540]

As required by 15A NCAC 02D .0540 "Particulates from Fugitive Dust Emission Sources," the Permittee shall not cause or allow fugitive dust emissions to cause or contribute to substantive complaints or excess visible emissions beyond the property boundary. If substantive complaints or excessive fugitive dust emissions from the facility are observed beyond the property boundaries for six minutes in any one hour (using Reference Method 22 in 40 CFR, Appendix A), the owner or operator may be required to submit a fugitive dust plan as described in 02D .0540(f).

"Fugitive dust emissions" means particulate matter from process operations that does not pass through a process stack or vent and that is generated within plant property boundaries from activities such as: unloading and loading areas, process areas, stockpiles, stock pile working, plant parking lots, and plant roads (including access roads and haul roads).

NN. Specific Permit Modifications [15A NCAC 02Q .0501 and .0523]

1. For modifications made pursuant to 15A NCAC 02Q .0501(b)(2), the Permittee shall file a Title V Air Quality Permit Application for the air emission source(s) and associated air pollution control device(s) on or before 12 months after commencing operation.
2. For modifications made pursuant to 15A NCAC 02Q .0501(c)(2), the Permittee shall not begin operation of the air emission source(s) and associated air pollution control device(s) until a Title V Air Quality Permit Application is filed and a construction and operation permit following the procedures of Section .0500 (except for Rule .0504 of this Section) is obtained.
3. For modifications made pursuant to 502(b)(10), in accordance with 15A NCAC 02Q .0523(a)(1)(C), the Permittee shall notify the Director and EPA (Air Permitting Branch, EPA, Region 4, 61 Forsyth Street SW, Atlanta, GA 30303 or through the EPA CEDRI) in writing at least seven days before the change is made.
 - a. The written notification shall include:
 - i. a description of the change at the facility;
 - ii. the date on which the change will occur;
 - iii. any change in emissions; and
 - iv. any permit term or condition that is no longer applicable as a result of the change.
 - b. In addition to this notification requirement, with the next significant modification or Air Quality Permit renewal, the Permittee shall submit a page "E5" of the application forms signed by the responsible official verifying that the application for the 502(b)(10) change/modification, is true, accurate, and complete. Further note that modifications made pursuant to 502(b)(10) do not relieve the Permittee from satisfying preconstruction requirements.

OO. Third Party Participation and EPA Review [15A NCAC 02Q .0521, .0522 and .0525(7)]

For permits modifications subject to 45-day review by the federal EPA, EPA's decision to not object to the proposed permit is considered final and binding on the EPA and absent a third party petition, the failure to object is the end of EPA's decision-making process with respect to the revisions to the permit. The time period available to submit a public petition pursuant to 15A NCAC 02Q .0518 begins at the end of the 45-day EPA review period.