

UPGRADING TROFFER LUMINAIRES TO LED

WHY UPGRADE TO LED

Linear fluorescent lamps are more efficient than incandescent and halogen lighting. However, light emitting diode (LED) technology has evolved to the most efficient light source for most applications. Upgrading from linear fluorescent to LED can have significant benefits:

Reduce Electricity Cost:

- Replace T12 fluorescent lamps which production was phased out in 2012.
- Can readily be combined with dimmers and occupancy sensors to further reduce energy consumption.
- Simple payback time is frequently reduced by rebates and incentives.
- Disposal issue of mercury is eliminated.
- System maintenance costs are reduced.

This fact sheet focuses on troffers type of luminaires, but most of the information is pertinent to all categories of linear fluorescent lighting.

CHOOSE THE RIGHT TYPE OF UPGRADE

Upgrades can be done with replacement lamps, upgrade kits or luminaire replacement. Selecting the best approach requires consideration of the following aspects (see table below).

Appropriate safety certification (listed by Underwriter Laboratory, etc.) may be critical to insurance coverage and passing local inspection. A comprehensive review of terminology and certification requirements can be found in "Upgrading Troffer Luminaires with LED" published by the Department of Energy and available at:

http://apps1.eere.energy.gov/buildings/publications/pdfs/ ssl/led_troffer-upgrades_fs.pdf

Upgrade Type	Advantage	Disadvantage
Replacement Lamps	 Lowest initial cost with least labor. Can be used where fixture would be difficult to work on. 	 Operating cost at equal light output difficult to estimate. Safety certification may not apply to combination of old and new. Not suitable for fixtures with discolored lenses, or degraded reflective surfaces .
Replacement kits	 Typically intermediate initial costs, however, accurate labor estimate needed for decision making. 	 Operating cost at equal light output difficult to estimate. Safety certification may not apply to combination of old and new. Not suitable for fixtures with discolored lenses, or degraded reflective surfaces . Not suitable if ceiling plenum restricted due to space or disturbance of existing materials.
Replace luminaire	 Lowest operating cost for equivalent light output. Safety certification for unit. Connection for dimming controls, daylight harvesting controls, etc. 	 Higher initial cost. Not suitable for recessed fixtures if ceiling plenum restricted due to space or disturbance of existing materials.

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EIGHT STEPS TO EVALUATE LED UPGRADE OPPORTUNITIES

1. Get the right quantity of light. The goal is to provide sufficient illumination for people to do their activities comfortably and in a pleasing environment.

How much light is enough?

Illuminating Engineering Society of North America sets officially recognized standards measured in foot candles (or lux). www.<u>ies.org</u>

Typical Illumination Levels			
Illumination Level for Space / Task	Foot candles, fc		
Corridors, Stairs	5 min.		
Parking Garage	10		
Lobbies , Reception, Hospitality Guest Rooms	10 to 30		
Offices , Meeting Rooms, Kitchen, Industrial	30 to 50		
Retail, Inspection, Detail Work	50 to 100		

The output of current fixtures may have degraded by 20 to 40% over their life. New LED troffers can be purchased with lumen outputs from 2700 to 8400 lumens. How do you determine the correct amount of lumens?

Programs are available to use the fixture spacing and celling height to determine how many lumens are needed to achieve the target foot candles at the work surface. Work with your lighting supplier or go the manufacturer's web sites.

Uniformity of illumination is as important as amount of light. *The darkest areas should have at least 1/3 the illumination as brightest.*

2. Get the right quality of light. Determine the color temperature and Color Rendering Index (CRI) needed for the location.

Color temperature is typically specified as 3000 K or less for hospitality, 3000 to 4000 K for indoor, and 4000 K or more for outdoor.

We have grown accustomed to incandescent lighting which has been defined as a color rendering index of 100. Other

light sources differ in their distribution of light through the spectrum and this affects the perceived color of objects. Specify a CRI of at least 80 for retail or other locations where color is a critical consideration. This information is available on most LED packaging and specification sheets.

Evaluate color temperature and CRI of samples before committing to a large-scale replacement.

3. Use Design Lights Consortium (DLC) qualified products. Energy Star® does not rate linear fluorescent lamps and their LED replacements, nor does it rate troffers. The Design Lights Consortium rates these products and establishes minimums for a wide range of performance parameters simplifying procurement specifications. <u>http://</u> www.designlights.org/content/qpl/productsubmit/ categoryspecifications

DLC maintains a searchable qualified products list including over 10,000 LED products for 2x2, 1x4 and 2x4 luminaires, retrofit kits, and retrofit lamps. http://www.designlights.org/qpl

If a candidate product is not DLC listed, then verify performance is validated with independent testing

4. Rank efficacy (efficiency) in lumens per watt. For LED products with similar light output, the wattage varies significantly. Therefore, it is important to compare products on their efficiency measured in lumens per watt. DLC listed products are available with efficacy better than DLC minimums as illustrated in the accompanying table.

LED Light Output Efficiency Varies Significantly						
Design Lights C Listed Pro	Output Lumens per Watt		Best			
Catagory	Minimum				Increase Over Avg.	
Category	Lumens	lm/W	Average	Best	Over Avg.	
2x2 Luminaires	2000	85	92	139	51%	
1x4 Luminaires	1500	85	91	124	36%	
2x4 Luminaires	3000	85	97	131	35%	
2x2 Retrofit Kits	2000	85	94	139	48%	
1x4 Retrofit Kits	1500	85	93	115	24%	
2x4 Retrofit Kits	3000	85	99	149	51%	
Replacement lamps	800	100	108	147	36%	

Recommended Efficiency to Specify

Туре	Design Lights Efficiency Min. Lumens/Watt	Specify Efficiency Lumens/Watt			
Luminaries	85	>95			
Retrofit Kits	85	>95			
Lamps	100	>105			

5. Special requirements checklist.

Is illumination level appropriate? If not, can it be corrected by modifying lumens per fixture or does the fixture array need to be modified?

Check the condition of existing fixtures. Worn wiring, damaged sockets, degraded reflective surfaces, or discolored lenses are justification for replacing the entire fixture.

Consider adding controls. Occupancy sensors or harvesting daylight with sensors can be combined with new fixtures to potentially reduce energy consumption by 50%. Make sure proposed equipment interfaces with appropriate controls.

Check for glare. How the light is diffused varies significantly between products. If the light source is visible in the fixture, then evaluate sample parts or fixtures in proposed setting. Lens selection is critical to eliminating glare.

Compatibility with other building systems. Verify proposed equipment will function with all systems that interact with it (dimmers, safety hardware, building automation, etc.).

6. Determine annual energy costs. Start with an estimate of the hours a fixture is operated per year and the electric rate.

[Annual operating cost] = [Wattage] x [Hours per year] x [Cost per kWh] x [.001 kW per Watt]

As an example, consider a 2x4 ft. 2 lamp troffer operating 3000 hours per year and billed at a rate of \$0.0844 per kWh. The annual electric costs per fixture are listed on the following table.

Example of Operating Cost for 3000 hours per year				
T12	Т8	LED		
74 W	49 W	42 W		
\$18.74	\$12.41	\$10.63		

7. Determine payback. For lamps operating more than 40 hours per week, the annual energy cost saving may be sufficient to justify upgrading a fluorescent fixture to LED. In other situations, the higher cost of LED upgrade may appear to be a barrier. For these cases, a more detailed cost analysis is required and should include initial cost and rebates, labor, and replacement cost and labor.

What Electric Rate Should You Use?

For a rough estimate, use the average North Carolina commercial sector rate of \$0.0844/kWh or use the average rate, total cost for usage and demand divided by total kilowatt hours from a recent electric bill.

CAUTION: The average rate may over estimate the savings because the actual saving depends on the incremental rate for the usage and demand reductions. The increment rate can vary from more than \$.116 to less than \$.050 per kilowatt hour depending on the rate schedule, amount of use, and/or time of use. See the worksheet for a more detailed analysis.

The following worksheet allows the current fixture to be compared to an upgrade by prorating the cost of operation on an annual basis. This method allows a direct comparison of options with differing initial costs. Any light source will require replacement at some point. For a typical 4-lamp fluorescent fixture, this would be replacing 4 lamps after about 20,000 hours. If it takes 4 years to reach this amount of operating time, then the effective cost per year is 1/4 the cost of 4 lamps. Labor can be prorated in a similar way.

Basic information about the before and after cases is entered in the white cells. The values for the gray cells can then be calculated with the formulas in the column on the left. The costs per fixture are easily scaled by the number of fixtures to the estimated project costs. Alternately, the calculations can be made using an Excel version off the worksheet available at

http://www.wastereductionpartners.org/phocadownload/ Energy/led_worksheet_pro.xlsx

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For T8 and T5 systems consider how improvements (longer life lamps, lower wattage, etc.) compare in financial benefit to the proposed LED upgrade.

Note: Using a life cycle cost is not recommended when the usage would be spread across more than 6 years. The savings may appear large, but depend strongly on the validity of the assumption about the life of the product. The benefit of a large initial cost may or may not be realized over time.

WORKSHEET FOR COST COMPARISON AND PAYBACK OF LED LIGHTING UPGRADES

Excel version available at Waste F						
Enter values in white cells		1				
Calculate values in gray cells	using formulas on left					
	EXAMPLE			COMPARISON		
	Before	After	Saving	Before	After	Saving
Pri	oject Param	eters			1	
Туре	T12 4ft. 4 lamp	LED Troffer				
Watts per fixture	148	45	103			
Operating hours per year	5000	5000				
Incremental usage rate per kWh, Note 1	\$0.071	\$0.071				
Demand rate per kW, Note 1	\$3.86	\$3.86				
	nergy Cost				1	
Kilowatt hours per year, kWh						
[Watts] x [Operating hours] x [.001 kW/W] =	740	225	515			
Electric usage cost per year [kWh per year] x [Incremental usage rate] =	\$52.80	\$16.05	\$36.75			
Electric demand cost per year [Watts] x [.001 kW/W] x [demand rate] x [12 months] =	\$6.86	\$2.09	\$4.77			
Annual Mai	ntenance Co	ost per Fixtu	re			
Life, hours	20,000	50,000				
Replacements per year [Life] / [Hours on per year] =	0.25	0.10				
Material cost per replacement, Note 2	\$8.00	\$50.00				
Material cost per year [Material cost] x [Replacements per year] =	\$2.00	\$5.00				
Labor cost per replacement, Note 3	\$5.00	\$5.00				
Labor cost per year [Labor cost] x [Replacements per year] =	\$1.25	\$0.50				
Maintenance cost per year [Material cost per year] + [Labor cost per year] =	\$3.25	\$5.50	-\$2.25			
Annu	al Saving per	Fixture				
Annual Savings [Usage savings] + [Demand savings] + [Maintenance Savings] =			\$39.27			
Investr	nent Cost p	er Fixture				
Material cost of lamp(s), kit or fixture		\$150.00				
Rebate		\$40.00				
Labor cost for installation		\$40.00				
Investment cost per fixture		\$ 150.00				
[Cost] - [Rebate] + [Labor] =	Payback Per	iod				
Simple Payback, years						
[Investment cost] / [Annual saving] = Note 1. Refer to an electric bill or utility web site for rat			3.8			

The incremental usage rate is the rate that would be applied to the last kWh consumed. For meters on a Time of Use rate,

estimate the fraction of on peak and off peak for the lighting involved. Then combine the on peak and off peak rates weighted by these fractions.

The demand rate would apply only if the lighting was turned on during the short period when peak demand occurs. Use zero if lighting upgrade will not change demand charge.

EXAMPLE: Duke Energy Small General Service Rate for over 3000 kWh and over 30 kW per month.

Note 2. Replacement costs may not be well known. EXAMPLE assumes one third of new.

Note 3. Labor cost will vary significantly between projects. EXAMPLE amounts are for illustration only.

8. Financing Options

DSIRE is a comprehensive database of information on federal, state, local, and utility incentives and policies that support renewable energy and energy efficiency. http://www.dsireusa.org/

Duke Energy assistance: 866-380-9580. Lighting incentives page:

<u>http://www.duke-energy.com/north-carolina-business/smart-saver/customer/lighting-incentives.asp</u> Duke Energy Smart Saver[®] Prescriptive incentives include \$40 per for LED panel replacing T12 or T8 4 ft. and 2 ft. lamps and larger rebates for LED fixtures.

http://www.duke-energy.com/pdfs/SS-Comprehensive-Prescriptive-NC.pdf

Duke Energy Progress assistance: 866-326-6059. Energy Efficiency for Business page: <u>https://www.progress-energy.com/carolinas/business/save-energy-money/energy-efficiency-for-business.page?</u>

Duke Energy Progress Incentive Program including incentive of \$.35 per watt reduced by approved replacement <u>https://www.progress-energy.com/assets/www/docs/business/Progress_Lighting_Application_123113-FINAL.pdf</u>

Duke Small Business Energy Saver Program (Lime Energy): 855-776-4723. Duke Energy will pay up to 80 % of selected energy-efficiency improvements with 50% a typical amount. The program pays the rebate upfront, thereby reducing investment cost without waiting for a rebate. The upgrade is completed by a local contractor who takes care of all necessary material and labor.

www.duke-energy.com/sbes

Additional Resources

More detailed information about LED upgrades for linear fluorescent fixtures can be found in the following:

DOE Adoption of Light-Emitting Diodes in Common Lighting Applications http://apps1.eere.energy.gov/buildings/publications/pdfs/ssl/led-adoption-report 2013.pdf

DOE Energy Efficiency & Renewable Energy (EERE) Report on Indoor Luminaires Featuring Downlights, Industrial Luminaires, Track Heads, Troffers and Linear Fixtures. http://apps1.eere.energy.gov/buildings/publications/pdfs/ssl/snapshot2014_indoor-luminaires.pdf

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