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NC Department of **Environmental Quality** Received

APR 2 2 2021

Winston-Salem Regional Office

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April 21, 2021

Mr. Ray Stewart, P.E. Air Quality Regional Supervisor Winston-Salem Regional Office 450 West Hanes Mill Road, Suite 300 Winston-Salem, North Carolina 27105

Re:

Air Quality Construction Permit Applications

Carolina Sunrock

**Burlington North Plant** 

Prospect Hill Quarry and Distribution Center

**Caswell County** 

Dear Mr. Stewart:

Please find attached the construction permit applications for the proposed Carolina Sunrock plant sites that will be located in Caswell County, NC. The attached applications are being resubmitted for the same sites that the NC Division of Air Quality (DAQ) denied last year.

The attached applications contain the required information, including application forms, calculations, dispersion modeling, and other supporting information as required for air permit construction applications. These applications also address the air quality concerns that were expressed by NC DAQ to Carolina Sunrock last year.

Carolina Sunrock understands that DAQ intends to notice the permit application for a public hearing. As such, it is requested that the agency include with the public notice the time and place of the public hearing in accordance with 15A NCAC 2Q .0307, and also include an alternate hearing date in the event of a postponement due to extraordinary circumstances. Please let us know if DAQ will follow this requested procedure.

If you have any questions regarding this application, please feel free to contact me at (919) 747-6336

Sincerely

Carolina Sunrock LLC

Scott Martino.

Manager Environmental Compliance

Cc: Mr. Mike Abraczinskas

Email: smartino@thesunrock group.com

Office: (919) 747-6336 Fax: (919) 747-6305

NC Department of Environmental Quality Received

APR 22 2021

Winston-Salem Regional Office

# AIR QUALITY CONSTRUCTION PERMIT APPLICATION

CAROLINA SUNROCK LLC
BURLINGTON, NORTH CAROLINA



Prepared By:

#### TRINITY CONSULTANTS

One Copley Parkway, Suite 205 Morrisville, North Carolina 27560 919.462.9693 trinityconsultants.com

April 2021

Project 203401.0131





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#### 1.1 Executive Summary

Carolina Sunrock LLC (Carolina Sunrock) currently owns and operates several hot mix asphalt and concrete batching plants across North Carolina. Carolina Sunrock plans to build a hot mix asphalt and truck mix concrete batch plant at 12971 North Carolina 62, Burlington, Caswell County, North Carolina 27217, as previously submitted in September 2019.

For this proposed facility, Carolina Sunrock is requesting a construction and operating permit be issued in accordance with Title 15A of North Carolina Administrative Code (15A NCAC) Chapter 2Q .0304 and 2Q .0305. In accordance with 15A NCAC 2Q .0305(a)(1), the required number of copies (2) have been included as required by Rule 2Q .0305(b), and the copies have been signed as required by Rule 2Q .0305(a)(1)(E).

There have been no changes made since the original submittal other than the acceptance of utilizing ultra-low sulfur diesel (ULSD) as a fuel source for the insignificant asphalt heaters.

The new facility will be a synthetic minor facility for particulate matter (PM) and carbon monoxide (CO) emissions and an area source of hazardous air pollutants (HAPs). The permit application fee (\$400) as required under 2Q .0301(c), 0304(j) and 2Q .0305(a)(1)(A) is enclosed. Furthermore, as required by 2Q .0304(b)(1) and 2Q .0305(a)(1)(B), a zoning consistency determination has been submitted as part of this application.

#### 1.2 Application Contents

Three copies of this air permit application and application processing fee of \$400 are enclosed. This application contains the following information:

- Section 2 provides a project description and discusses air emissions,
- Section 3 discusses regulatory applicability,
- Section 4 contains the air dispersion modeling analysis,
- Section 5 provides general facility permit application forms,
- Section 6 provides source specific permit application forms,
- Appendix A contains facility-wide emission summaries, including:
  - Combustion source emission summaries,
  - DEQ spreadsheet calculations for the HMA plant,
  - DEQ spreadsheet calculations for the concrete batch plant,
- Appendix B contains the original TAP modeling analysis,
- Appendix C contains the NAAQS modeling analysis, and
- Appendix D presents a copy of the local zoning consistency request submitted to the local zoning department.

#### 2.1 Background

Carolina Sunrock is submitting this application to build a hot mix asphalt (HMA) and truck mix concrete batch plant in Burlington, North Carolina. The facility requests following permitted manufacturing operations be included as emission sources in the permit:

- Hot mix asphalt plant
- > RAP crushing system
- Truck mix batch concrete plant

The plant's processes are discussed in detail in Section 2.2. Facility-wide potential emission estimates associated with the facility's operations are included in Appendix A.

A detailed description of the production process and associated emissions sources are provided in the following subsections. NCDEQ's source-specific application forms are included in Section 6 of this application.

# 2.2 Process Description

## 2.2.1 Hot Mix Asphalt Plant

Carolina Sunrock is proposing the following emission sources associated with a hot mix asphalt plant (250 tons per hour capacity) consisting of:

- Propane/Natural Gas/No. 2 Fuel oil/Recycled No. 2 Fuel Oil/Recycled No. 4 Fuel Oil-fired drum type hot mix asphalt plant (80 MMBtu/hr maximum heat input capacity) controlled by a bagfilter
- > Two (2) hot mix asphalt storage silos (150 tons maximum capacity, each)
- Three (3) hot mix asphalt storage silos (200 tons maximum capacity, each)
- Asphalt loadout operation
- Truck loadout operation
- Natural gas/No. 2 ULSD fuel oil-fired Asphalt Cement Heater; and
- Natural gas/No. 2 ULSD fuel oil-fired Liquid Asphalt Tank Heater

In association with the asphalt plant, Carolina Sunrock is also proposing a reclaimed asphalt pavement (RAP) crushing system consisting of:

- > One crusher (65 tph)
- One double deck screen
- > Four conveyors

The RAP crushing system will also periodically use a mobile crusher (also rated at 65 tph) which may temporarily reside at the new Burlington facility but moves from site to site. This crusher has an associated diesel-fired generator. This mobile crusher is exempt from permitting in accordance with 15A NCAC 2Q .0902, which exempts temporary crushers. This exemption is discussed further in Section 3.5.12.

#### 2.2.2 Truck Mix Concrete Batch Plant

Carolina Sunrock is proposing a truck mix concrete batch plant (120 cubic yards per hour) consisting of:

- Cement silo (200 tons maximum capacity)
- > Fly ash silo (200 tons maximum capacity)
- > Truck loadout point
- Cement/flyash weight batcher (25 tons maximum capacity)
- Aggregate weigh batcher (50 tons maximum capacity)

Note that all the sources in the truck mix concrete batch plant except for the aggregate weight batcher will be controlled by a bagfilter.

#### 2.2.3 Insignificant Activities

Carolina Sunrock is proposing the following insignificant activities which are exempt from permitting under 15A NCAC 02Q .0102:

- Two (2) Used Oil Storage Tank associated with HMA plant (20,000 gallons capacity each)
- > Two (2) Diesel Fuel Storage Tanks associated with HMA plant (20,000 gallons capacity each)
- Liquid Asphalt Tank (30,000 gallons capacity); and
- Liquid Asphalt Tank (30,000 gallons capacity)

## 2.3 Synthetic Minor Permit Limitation Request

Unrestricted facility wide PTE emissions are over 100 tpy for PM and CO. Therefore, Carolina Sunrock is requesting synthetic minor limitations be included in the permit to limit PM and CO emissions and avoid major source status under the Title V regulations.

Carolina Sunrock is proposing the following synthetic minor limitations to ensure that the PM and CO PTE remains below 100 tpy:

- Production of the HMA plant (maximum design production of 250 tph) will be capped at 500,000 tpy
- The facility requests no limitation on the concrete batch operations.

## 3.1 Title V Applicability

40 CFR Part 70 establishes the federal Title V operating permit program. North Carolina has incorporated the provisions of this federal program in its Title V operating permit program under 15A NCAC 2Q .0500. The major source thresholds with respect to the North Carolina Title V operating permit program regulations are 10 tons per year of a single HAP, 25 tpy of any combination of HAP, 100 tpy of certain other regulated pollutants, and 100,000 tpy for CO<sub>2</sub>e.

The facility is a synthetic minor source because potential uncontrolled emissions of particulate matter (PM) and carbon monoxide (CO) exceed the applicable threshold of 100 tpy. The facility is a minor source of HAPs because potential uncontrolled HAP emissions are less than 10/25 tpy.

#### 3.2 PSD Applicability

North Carolina has implemented the federal PSD requirements of 40 CFR 51.166 under North Carolina Regulation 15A NCAC 2D .0530. Under the PSD regulations, a major stationary source for PSD is defined as any source in one of the 28 named source categories with the potential to emit 100 tpy or more of any regulated pollutant, or any source not in one of the 28 named source categories with the potential to emit 250 tpy or more of any regulated pollutant other than carbon dioxide equivalent ( $CO_{2}e$ ), for which the threshold is 100,000 tpy. The facility does not qualify for classification in one of the 28 listed source categories; therefore, the facility's major source threshold for PSD is 250 tpy.

As shown in Appendix A, emissions of PSD-regulated compounds are below PSD thresholds, therefore the facility is not a major stationary source in regards to PSD regulations.

# 3.3 NESHAP Applicability

Potential emissions of HAPs are not greater than the major source thresholds of 10/25 tpy for HAPs. Therefore, Carolina Sunrock is a minor source of HAPs. The proposed non-exempt equipment does not belong to any of the source categories regulated under these standards.

## 3.4 NSPS Applicability

# 3.4.1 Standards of Performance for Hot Mix Asphalt Facilities NSPS [40 CFR 60 Subpart I]

The provisions of this subpart are applicable to hot mix asphalt facilities that commence construction or modification after June 11, 1973; therefore this rule applies to Carolina Sunrock's hot mix asphalt plant (ID No. HMA-1).

1 40	) CFR	§52.21(b)(1)(i)	)
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#### 3.4.1.1 Emission Standards

In accordance with §60.92, Carolina Sunrock must not discharge into the atmosphere any gases which:

- Contain PM in excess of 90 mg/dscm (0.04 gr/dscf)
- > Exhibit 20 percent opacity, or greater.

#### 3.4.1.2 Testing Requirements

Per §60.93, the facility shall conduct a performance test as required in §60.8, using the following test methods:

- > Method 5 for determining compliance with PM standard
- > Method 9 and §60.11 procedures for determining opacity

# 3.4.2 Standards of Performance for Nonmetallic Mineral Processing Plants NSPS [40 CFR 60 Subpart 000]

Per §60.670(a)(1), the provisions of this subpart are applicable to crushers and grinding mills at hot mix asphalt facilities that reduce the size of nonmetallic minerals embedded in RAP up to the first storage silo or bin. Therefore, the RAP Crushing System at the facility is subject to this regulation including the RAP crusher, conveyors, and screen.

#### 3.4.2.1 Emission Standards

In accordance with table 3 and §60.672(b), for affected facilities that commence construction after April 22, 2008, the fugitive emission limit for the RAP Crushing System is 12 percent opacity. For the RAP conveyors and screens, the fugitive emissions limit is 7 percent opacity.

The facility must demonstrate compliance with these limits by conducting an initial performance test per §60.11 and §60.675 and perform periodic inspections of water sprays per §60.674(b) and §60.676(b). The facility must also perform a repeat performance test within 5 years from the previous performance test from affected facilities without water sprays (facilities controlled by water carryover from upstream water sprays that are inspected are exempt from the repeat testing requirement).

#### 3.4.2.2 Exemption for Portable Crushers

The facility may also periodically utilize a portable RAP crushing system that moves from site to site. It is exempt from Subpart OOO in accordance with §60.670(c)(2) since its capacity is 65 tons per hour, which is less than the 150 tons per hour threshold specified in this exemption. This portable crusher is also exempt from permitting per 15A NCAC 2Q .0902 which is further discussed in Section 3.5.12.

#### 3.4.3 Non-Applicable NSPS

The basis for non-applicability of a potential NSPS is provided below.

**Subpart Kb:** Subpart Kb applies to volatile organic liquid storage vessels with a volume greater than 75 m<sup>3</sup> (19,813 gallons) storing VOCs with a vapor pressure less than or equal to 15.0 kPa (2.18 psia). In addition, tanks with capacities of greater than 151 m<sup>3</sup> (39,890 gallons), containing VOCs with a vapor pressure less than 3.5 kPa (0.5 psia) are exempt from this NSPS.

This project will add several storage tanks for storing ULSD, used oil, liquid asphalt, and pressurized propane, which all have vapor pressures below the applicability cutoff per AP-42 Table 7.1-2, and are therefore exempt from this regulation.

#### 3.5 North Carolina Regulations

The applicability of key North Carolina State Implementation Plan (SIP) regulations is discussed below.

# 3.5.1 Particulates from Hot Mix Asphalt Plants (15A NCAC 2D .0506)

Particulate matter emissions resulting from the operation of a hot mix asphalt plant shall not exceed allowable emission rates. The allowable emission rates are, as defined in 15A NCAC 2D .0506, a function of the process weight rate and shall be determined by the following equation (calculated to three significant figures), where P is the process throughput rate in tons per hour (tons/hr) and E is the allowable emission rate in pounds per hour (lbs/hr).

E = 4.9445 \* (P) 0.4376 for P < 300 tons/hr, or E = 60 lbs/hr for P >= 300 tons/hr

The maximum process weight rate for the proposed plant will be 250 tons/hour, the maximum allowable emission rate is 55.4 lb/hr. The proposed hot mix asphalt plant will be in compliance with the applicable limit by use of a bagfilter.

# 3.5.2 Particulates from Sand, Gravel, or Crushed Stone Operations (15A NCAC 2D .0510)

This regulation applies to the RAP crushing system at Carolina Sunrock.

As required by 15A NCAC 2D .0510 "Particulates from Sand, Gravel, or Crushed Stone Operations," the following requirements apply:

- a. The Permittee of a sand, gravel, recycled asphalt pavement (RAP), or crushed stone operation shall not cause, allow, or permit any material to be produced, handled, transported, or stockpiled without taking measures to reduce to a minimum any particulate matter from becoming airborne to prevent exceeding the ambient air quality standards beyond the property line for particulate matter, both PM<sub>10</sub> and total suspended particulates.
- b. Fugitive dust emissions from sand, gravel, RAP, or crushed stone operations shall be controlled by 15A NCAC 2D .0540 "Particulates from Fugitive Dust Emission Sources."
- c. The Permittee of any sand, gravel, RAP, or crushed stone operation shall control process-generated emissions:
  - i. From crushers with wet suppression (excluding RAP crushers); and
  - ii. From conveyors, screens, and transfer points such that the applicable opacity standards in 15A NCAC 2D .0521 Control of Visible Emissions," or 15A NCAC 2D .0524 "New Source Performance standards" are not exceeded.

# 3.5.3 Particulates from Miscellaneous Industrial Processes (15A NCAC 2D .0515)

This regulation applies to the following truck mix concrete batch plant emission sources: cement/flyash weigh batcher, cement/flyash silos, aggregate weigh batcher, and truck loadout point.

As required by 15A NCAC 2D .0515 "Particulates from Miscellaneous Industrial Processes," particulate matter emissions from the emission sources shall not exceed allowable emission rates. The allowable emission rates are, as defined in 15A NCAC 2D .0515, a function of the process weight rate and shall be determined by the following equation(s), where P is the process throughput rate in tons per hour (tons/hr) and E is the allowable emission rate in pounds per hour (lbs/hr).

$$E = 4.10 * (P)^{0.67}$$
 for  $P \le 30$  tons/hr, or  $E = 55 * (P)^{0.11} - 40$  for  $P > 30$  tons/hr

See Appendix A, Concrete Batch Plant Emissions Calculator – Input Screen, for the allowable emission rate calculation for each source. The emission rate from each source is less than the maximum allowable emission rate, and thus shows compliance with this regulation.

## 3.5.4 Control of Visible Emissions (15A NCAC 2D .0521)

Visible emissions from the HMA plant and concrete batch plant manufactured after July 1, 1971, shall not be more than 20 percent opacity when averaged over a six-minute period, except that six-minute periods averaging not more than 87 percent opacity may occur not more than once in any hour nor more than four times in any 24-hour period. However, sources which must comply with 15A NCAC 2D .0524 "New Source Performance Standards" or .1110 "National Emission Standards for Hazardous Air Pollutants" must comply with applicable visible emissions requirements contained therein.

# 3.5.5 Particulates from Fugitive Dust Emission Sources (15A NCAC 2D .0540)

The facility shall not cause or allow fugitive dust emissions to cause or contribute to substantive complaints or excess visible emissions beyond the property boundary. If substantive complaints or excessive fugitive dust emissions from the facility are observed beyond the property boundaries for six minutes in any one hour (using Reference Method 22 in 40 CFR, Appendix A), the owner or operator may be required to submit a fugitive dust plan as described in 2D .0540(f).

"Fugitive dust emissions" means particulate matter that does not pass through a process stack or vent and that is generated within plant property boundaries from activities such as: unloading and loading areas, process areas stockpiles, stock pile working, plant parking lots, and plant roads (including access roads and haul roads).

# 3.5.6 Sulfur Dioxide Emissions from Combustion Sources (15A NCAC 2D .0516)

As required by 15A NCAC 2D .0516 "Sulfur Dioxide Emissions from Combustion Sources," sulfur dioxide emissions from the combustion sources shall not exceed 2.3 pounds per million Btu heat input. The combustion sources proposed in this application will comply with this regulation through combusting natural gas, propane, or ultra-low sulfur diesel fuel.

# 3.5.7 Excess Emissions Reporting and Malfunctions (15A NCAC 2D .0535)

As required by 15A NCAC 2D .0535, if a source of excess emissions lasts for more than four hours and results from a malfunction, a breakdown of process or control equipment or any other abnormal conditions, the facility shall:

- a. Notify the Director or his designee of any such occurrence by 9:00 a.m. Eastern time of the Division's next business day of becoming aware of the occurrence and describe:
  - i. the name and location of the facility,
  - ii. the nature and cause of the malfunction or breakdown,
  - iii. the time when the malfunction or breakdown is first observed,
  - iv. the expected duration, and
  - v. an estimated rate of emissions.
- b. Notify the Director or his designee immediately when the corrective measures have been accomplished.

# 3.5.8 Control and Prohibition of Odorous Emissions (15A NCAC 2D .1806)

The facility shall not operate without implementing management practices or installing and operating odor control equipment sufficient to prevent odorous emissions from the facility from causing or contributing to objectionable odors beyond the facility's boundary.

# 3.5.9 Limitation to Avoid Title V Permit (15A NCAC 2Q .0501)

Pursuant to 15A NCAC 2Q .0315 "Synthetic Minor Facilities," to avoid the applicability of 15A NCAC 2Q .0501 "Purpose of Section and Requirement for a Permit," Carolina Sunrock requests that facility-wide emissions be limited to less than 100 tons per consecutive 12-month period for the following pollutants:

- > PM
- > CO

The facility requests the limitations discussed in Section 2.3 above.

# 3.5.10 Toxic Air Pollutant Procedures (15A NCAC 2Q .0700)

Under the NC air toxics program regulations, facility-wide modeling and permitting is required if total facility-wide emissions of regulated air toxics emitted from non-exempt, new or modified emission units exceed the toxics de minimis emissions rates (a.k.a., "TPERS") established under the 15A NCAC 2Q .0700 regulations.

The previously-submitted application included a TAP modeled compliance demonstration performed by RTP Environmental in September 2019. That report is included in Appendix B.

# 3.5.11 Permit Exemptions - Temporary Crushers (15A NCAC 2Q .0902)

The facility may periodically use a mobile RAP crushing system that moves around other Carolina Sunrock sites. This temporary crusher has a maximum capacity of 65 tons per hour. It is exempt from permitting since it meets the criteria specified in 2Q .0902 and will not be operated at this facility for more than 12 months. In addition, the crusher:

- Will crush no more than 300,000 tons at the facility
- Will burn no more than 17,000 gallons of diesel fuel at the facility
- Does not operate at a quarry that has an air permit
- Will continuously use water spray to control emissions from the crusher, and
- Does not operate at a facility that is required to have a mining permit issued by Division of Energy, Mineral, and Land Resources.

The diesel fired emergency generator associated with this temporary crusher was not included in the TAP modeling demonstration since it is exempt from permitting and will only be operated on a short term basis. The generator is also subject to RICE MACT (40 CFR 63, Subpart ZZZZ).

# 4. AIR DISPERSION MODELING

The previously-submitted application (September 2019) included a TAP modeled compliance demonstration by RTP Environmental. That report is included in Appendix B. Since the time of that submittal, DAQ requested that the site perform a NAAQS modeling demonstration for SO<sub>2</sub>, NO<sub>X</sub>, TSP, PM<sub>10</sub> and PM<sub>2.5</sub>. Appendix C includes the report documenting NAAQS compliance, that was prepared and submitted to DAQ's Air Quality Analysis Branch (AQAB) on March 10, 2021.

There have been no changes made since the original submittal other than the acceptance of utilizing ultra-low sulfur diesel (ULSD) as a fuel source for the small asphalt heaters associated with the HMA plant (1.1 MMBtu/hr and 1.2 MMBtu/hr maximum heat input capacities).

# 5. NCDEQ GENERAL FACILITY APPLICATION FORMS

This section contains DEQ permit application forms for the general facility.

#### **FACILITY FORMS**

- Form A Facility (General Information)
- Form A2 Emission Source Listing
- Form A3 112(r) Applicability Information
- Form D1 Facility-wide Emissions Summary
- Form D4 Exempt and Insignificant Activities Summary
- Form D5 P.E. Seal Form

#### FORM A

#### GENERAL FACILITY INFORMATION

REVISED 09/22/16 NCDEQ/Division of Air Quality - Application	
NOTE- APPLICATION WILL NOT BE PROCE	SSED WITHOUT THE FOLLOWING:
Local Zoning Consistency Determination (new or Modification only)  Appropriate	e Number of Copies of Application  Application Fee (if required)
Responsible Official/Authorized Contact Signature P.E. Seal (	if required)
GENERAL INFOR	
20gai corporator como	arolina Sunrock LLC
	gton North
Site Address (911 Address) Line 1:	971 North Carolina 62
Site Address Line 2:	No.4h A-voller
City: Burlington	State: North Carolina
Zip Code: <b>27217</b>	County: Caswell
CONTACT INFOR	
Responsible Official/Authorized Contact:	Invoice Contact:  Name/Title: Accounts Payable
Name/Title: Gregg W. Bowler - President  Mailing Address Line 1: 200 Horizon Drive Suite 100	200 Harings Bring Suite 400
Walling / radioss cine /:	Ivialing Address Enter 1.
Mailing Address Line 2:  City: Raleigh State: NC Zip Code: 27615	Mailing Address Line 2:  City: Raleigh State: NC Zip Code: 27615
Oity.	Primary Phone No.: (919) 747-6400 Fax No.: (919) 747-6357
rimary rione itc.	Secondary Phone No.:
Secondary Phone No.:  Email Address: gbowler@thesunrockgroup.com	Email Address: ap@thesunrockgroup.com
	Permit/Technical Contact:
Facility/Inspection Contact: Name/Title: Scott Martino - Compliance Manager	Name/Title: Scott Martino - Compliance Manager
Mailing Address Line 1: 200 Horizon Drive Suite 100	Mailing Address Line 1: 200 Horizon Drive Suite 100
Mailing Address Line 1.  Mailing Address Line 2:	Mailing Address Line 2:
City: Raleigh State: NC Zip Code: 27615	City: Raleigh State: NC Zip Code: 27615
Primary Phone No.: (919) 747-6336 Fax No.: (919) 747-6357	Primary Phone No.: (919) 747-6336 Fax No.: (919) 747-6357
Secondary Phone No.: (984) 202-4761	Secondary Phone No.: (984) 202-4761
Email Address: smartino@thesunrockgroup.com	Email Address: smartino@thesunrockgroup.com
APPLICATION IS BEIN	NG MADE FOR
✓ New Non-permitted Facility/Greenfield	Renewal Title V Renewal Non-Title V
☐ Name Change ☐ Ownership Change ☐ Administrative Amendment	Renewal with Modification
FACILITY CLASSIFICATION AFTER AF	
	bitory Small Synthetic Minor Little V
FACILITY (Plant Site)	
Describe nature of (plant site) operation(s): This is a proposal for a Drum Mix I	Hot Asphalt Plant, Truck Mix Concrete Plant
	E-275-JD Ma
Primary SIC/NAICS Code: 324121	Facility ID No.  Current/Previous Air Permit No.  Expiration Date:
26 4E' 03 E4"	Current/Previous Air Permit No. Expiration Date:  Longitude: 79 19' 36.68
***If yes, p	blease contact the DAQ Regional Office prior to submitting this
confidential data?	n.*** (See Instructions)
PERSON OR FIRM THAT PRE	Trivity Consultants
Person Name: Aimee Andrews	Firm Name: Trinity Consultants  Mailing Address Line 2: Suite 205
Mailing Address Line 1:	The state of the s
City: State:	Zip Code: County:
Phone No.: Fax No.:  SIGNATURE OF RESPONSIBLE OFFICE  Output  Description:	Email Address:
Cross W Bowley	Ducaldent
Name (typed): Gregg W. Bowler	
X Signature(Blue Ink):	3/8/) I
Attach Additional Shoots A	s Necessary Page 1 of 2

#### FORMs A2, A3

# EMISSION SOURCE LISTING FOR THIS APPLICATION - A2

#### 112r APPLICABILITY INFORMATION - A3

	NODEO/Division of Air Quality - Application for Air Permit t	O Construction		
SED 09/22/16	NCDEQ/Division of Air Quality - Application for Air Permit t EMISSION SOURCE LISTING: New, Modified, Previously Unp	ermitted, Repl	aced, Deleted	
	EMISSION SOURCE LISTING: NEW, MISSION SOURCE	ONTROL DEVIC	CONTROL BETTE	
EMISSION SOURCE ID NO.	DESCRIPTION	ID NO.	DESCRIPTION	
	Equipment To Be ADDED By This Application (New, Previously	Unpermitted,	or Replacement)	
	Mix Asphalt Plant (250 tons per hour capacity	) Consistin	g of the Following	
HMA-1	Propane/Natural Gas/No. 2 Fuel Oil/Recycled No. 2 Fuel Oil/Recycled No.4 Fuel Oil-fired drum type hot asphalt plant (80 MMBtu/hr maximum heat input capacity)	HMA-CD1	Bagfilter (8968 square feet o	of filter area
		NA	NA	
HMA Silo1	Hot mix asphalt storage silo (150 tons maximum capacity)	NA	NA NA	
HMA Silo2	Hot mix asphalt storage silo (150 tons maximum capacity)	NA	NA	
HMA Silo3	Hot mix asphalt storage silo (200 tons maximum capacity)	NA	NA	
HMA Silo4	Hot mix asphalt storage silo (200 tons maximum capacity)	NA NA	NA	
HMA Silo5	Hot mix asphalt storage silo (200 tons maximum capacity)		NA	
HMA-LO1	Asphalt Loadout Operation Silo 1	NA NA	NA	
HMA-LO2	Asphalt Loadout Operation Silo 2	NA NA	NA NA	
HMA-LO3	Asphalt Loadout Operation Silo 3	NA	NA NA	
HMA-LO4	Asphalt Loadout Operation Silo 4	NA NA	NA NA	
HMA-LO5	Asphalt Loadout Operation Silo 5	NA		
HMA-H1	Natural gas/no.2 fuel ULSD oil-fired liquid asphalt cement heater (1.2	NA	NA	
HMA-H2	million btu per hour maximum heat input)  Natural gas/no.2 fuel ULSD oil-fired liquid asphalt cement heater (1.1  million btu per hour maximum heat input)		NA	
	RAP Crushing System Consisting of	the Follow	ring	
RAP-CRSH	RAP impact Crusher (65 tons per hour maximum rated capacity)	NA	NA	
RAP-CNV	(4) Conveyors	NA	NA	
	8' X 20' Double Deck Screen	NA	NA	
Truck Mix C	oncrete Batch Plant (120 cubic yards per hour	capacity)	Consisting of the Fol Bagfilter (1,433 square feet	lowing
RM-1	Cement Storage Silo (200-ton capacity)	RMC-GD2	Bagfilter (1,433 square feet	
I CIVI - I				
RM-2	Flyash Storage Silo (200-ton Capacity)	RMC-CD2	Partition (4 423 causes feet	of filter are
	Truck Loadout point	RMC-CD2	Bagfilter (1,433 square feet	of filter are
RM-2	Truck Loadout point Cement/Flyash Weigh Batcher (25-ton max Capacity)	RMC-CD2	Bagfilter (1,433 square feet Bagfilter (1,433 square feet	of filter are
RM-2 RM-3	Truck Loadout point	RMC-CD2	Bagfilter (1,433 square feet	of filter are
RM-2 RM-3 RM-4	Truck Loadout point Cement/Flyash Weigh Batcher (25-ton max Capacity)	RMC-CD2 RMC-CD2 NA	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)	RMC-CD2 RMC-CD2 NA	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)	RMC-CD2 RMC-CD2 NA	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)	RMC-CD2 RMC-CD2 NA	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED	RMC-CD2 RMC-CD2 NA By This Appli	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)	RMC-CD2 RMC-CD2 NA By This Appli	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	t of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED	RMC-CD2 RMC-CD2 NA By This Appli	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED	RMC-CD2 RMC-CD2 NA By This Appli	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED	RMC-CD2 RMC-CD2 NA By This Appli	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A	RMC-CD2 RMC-CD2 NA  By This Applie  Application	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	of filter are
RM-2 RM-3 RM-4 RM-5	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A  Equipment To Be DELETED By This A  112(r) APPLICABILITY INFORM  PR Part 68 "Prevention of Accidental Releases" - Section 112(r) of the Federal Clean Air	RMC-CD2 RMC-CD2 NA  By This Application  MATION	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA	t of filter are
RM-2 RM-3 RM-4 RM-5	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A  Equipment To Be DELETED By This A  112(r) APPLICABILITY INFORM  TR Part 68 "Prevention of Accidental Releases" - Section 112(r) of the Federal Clean Air now your facility avoided applicability:	RMC-CD2 RMC-CD2 NA  By This Application  MATION	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA  ation	t of filter are
RM-2 RM-3 RM-4 RM-5  your facility subject to 40 C No, please specify in detail	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A  Equipment To Be DELETED By This A  112(r) APPLICABILITY INFORM  R Part 68 "Prevention of Accidental Releases" - Section 112(r) of the Federal Clean Air now your facility avoided applicability:  2(r), please complete the following:	RMC-CD2 RMC-CD2 NA  By This Application  Application  MATION r Act?	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA  ation	t of filter are
RM-2 RM-3 RM-4 RM-5  your facility subject to 40 C No, please specify in detail your facility is Subject to 11  A. Have you already subr	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A  Equipment To Be DELETED By This A  112(r) APPLICABILITY INFORM  R Part 68 "Prevention of Accidental Releases" - Section 112(r) of the Federal Clean Air now your facility avoided applicability:  2(r), please complete the following:  nitted a Risk Management Plan (RMP) to EPA Pursuant to 40 CFR Part 68.10 or Part 68  No Specify required RMP submittal date:	RMC-CD2 RMC-CD2 NA  By This Application  Application  MATION  Act?	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA  ation	t of filter are
RM-2 RM-3 RM-4 RM-5  your facility subject to 40 C No, please specify in detail your facility is Subject to 11 A. Have you already subr	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A  Equipment To Be DELETED By This A  112(r) APPLICABILITY INFORM  The Part 68 "Prevention of Accidental Releases" - Section 112(r) of the Federal Clean Air now your facility avoided applicability:  2(r), please complete the following:  Intel a Risk Management Plan (RMP) to EPA Pursuant to 40 CFR Part 68.10 or Part 68.	RMC-CD2 RMC-CD2 NA  By This Application  Application  MATION  Act?	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA NA Cation  Yes	t of filter are
RM-2 RM-3 RM-4 RM-5  your facility subject to 40 C No, please specify in detail your facility is Subject to 11  A. Have you already subr Yes  B. Are you using adminis Yes  C. List the processes sub	Truck Loadout point  Cement/Flyash Weigh Batcher (25-ton max Capacity)  Aggregate Weigh Batcher (50-ton max Capacity)  Existing Permitted Equipment To Be MODIFIED  Equipment To Be DELETED By This A  Equipment To Be DELETED By This A  112(r) APPLICABILITY INFORM  FR Part 68 "Prevention of Accidental Releases" - Section 112(r) of the Federal Clean Air now your facility avoided applicability:  2(r), please complete the following:  nitted a Risk Management Plan (RMP) to EPA Pursuant to 40 CFR Part 68.10 or Part 68  No Specify required RMP submittal date:  rative controls to subject your facility to a lesser 112(r) program standard?	RMC-CD2 RMC-CD2 NA  By This Applie  Application  MATION FACT?  If s	Bagfilter (1,433 square feet Bagfilter (1,433 square feet NA  cation  Yes	t of filter are

A2

#### FORM D4

# **EXEMPT AND INSIGNIFICANT ACTIVITIES SUMMARY**

NCDENR/Division of Air Quality - Application fo		erate D4
ACTIVITIES EXEMPTED PER	2Q .0102 OR	
INSIGNIFICANT ACTIVITIES PER 2Q .0503	FOR TITLE V SOU	RCES
DESCRIPTION OF EMISSION SOURCE	SIZE OR PRODUCTION RATE	BASIS FOR EXEMPTION OR
IES-1 – Used Oil Storage Tank associated with asphalt plant	20,000 gallon	2Q .0102(g)(4)
IES-2 – Used Oil Storage Tank associated with asphalt plant	20,000 gallon	2Q .0102(g)(4)
IES-3 – Liquid Asphalt Tank	30,000 gallon	2Q .0102(g)(14)(B)
IES-4 – Liquid Asphalt Tank	30,000 gallon	2Q .0102(g)(14)(B)
IES-5 – Diesel Fuel Storage Tank associated with asphalt plant	20,000 gallon	2Q .0102(g)(4)
IES-6 – Diesel Fuel Storage Tank associated with asphalt plant	20,000 gallon	2Q .0102(g)(4)
		,

#### FORM D1

# FACILITY-WIDE EMISSIONS SUMMARY

**REVISED 09/22/16** 

NCDEQ/Division of Air Quality - Application for Air Permit to Construct/Operate

D1

CRITERIA AIR PO	LLUTANT E		TION - FACILITY-WIDE	AND SERVICE THE CONSTRUCTION OF THE PROPERTY O
		EXPECTED ACTUAL EMISSIONS (AFTER CONTROLS / LIMITATIONS)	POTENTIAL EMISSIONS (BEFORE CONTROLS / LIMITATIONS)	(AFTER CONTROLS / LIMITATIONS)
AIR POLLUTANT EMITTED		tons/yr	tons/yr	tons/yr
PARTICULATE MATTER (PM)			523	28.88
PARTICULATE MATTER < 10 MICRONS (PM	1 <sub>10</sub> )		207	14.45
PARTICULATE MATTER < 2.5 MICRONS (PI			85.2	8.52
SULFUR DIOXIDE (SO <sub>2</sub> )			94.37	23.61
NITROGEN OXIDES (NOx)			62.42	15.94
CARBON MONOXIDE (CO)			145.67	33.68
VOLATILE ORGANIC COMPOUNDS (VOC)			52.69	12.05
LEAD				
GREENHOUSE GASES (GHG) (SHORT TON	NS)			
OTUED				
HAZARDOUS AIR F	OLLUTAN	T EMISSIONS INFORM	MATION - FACILITY-WI	DE
		EXPECTED ACTUAL EMISSIONS (AFTER CONTROLS / LIMITATIONS)	POTENTIAL EMISSIONS	POTENTIAL EMISSION
HAZARDOUS AIR POLLUTANT EMITTED	CAS NO.	tons/yr	tons/yr	tons/yr
Acetaldehyde				
Acrolein		See Appendix A		
Acrolein Antimony unlisted compounds				
Arsenic unlisted compounds  Arsenic unlisted cmpds (comp. of ASC)				
Benzene				
Beryllium metal (unreacted)				
Cadmium metal (elemental unreacted)				
Carbon disulfide		170)		
Chromium unlisted cmpds (add w/chrom	acid to get C	(RC)		
Chromic acid (VI) (component of soICR6 a	and CRC)		_	
Cobalt unlisted compounds				
Cumene				
Ethyl benzene				
Ethyl chloride (chloroethane)				
Formaldehyde				
Hexane, n-				
Hydrogen Chloride (hydrochloric acid)				
Lead unlisted compounds				
Mercury, vapor				
Methyl bromide				
Methyl chloride				
Methyl chloroform				
Methyl ethyl ketone				
Methylene chloride				
Napthalene				
Nickel metal				
Perchloroethylene (tetrachloroethylene)				
	1			
Phenol				

File: Burlington Forms 2021-04-15.xlsx Sheet: D1

Polycyclic Organic Matter							
Propionaldehyde							
Quinone							
Selenium compounds							
Styrene							
Tetrachlorodibenzo-p-dioxin, 2,3,7,8-							
Toluene							
Trimethylpentane, 2,2,4-							
Xylene							
TOXIC AIR POL	LUTANT EM	IISSIONS IN	NFORMATI	ON - FACIL	ITY-WIDE		
EMISSION RATE (TPER) IN 15A NCAC 2Q . NECESSARY.	0711 MAY RE	QUIRE AIR	DISPERSION	N MODELING	Modeling	Required ?	D2 IF
TOXIC AIR POLLUTANT EMITTED	CAS NO.	lb/hr	lb/day	lb/year	Yes	No	
See Appendix A							
COMMENTS:							

## FORM D5

#### TECHNICAL ANALYSIS TO SUPPORT PERMIT APPLICATION

NCDEQ/Division of Air Quality - Application for Air Permit to Construct/Operate

REVISED 09/22/16

	DEMONSTRATIONS	MADE IN THIS APPLICATION. INCLUDE	PORT ALL EMISSION, CONTROL, AND REGULATORY EA COMPREHENSIVE PROCESS FLOW DIAGRAM AS
L	NECESSAR	Y TO SUPPORT AND CLARIFY CALCULA FOLLOWING SPECIFIC ISSUES	ATIONS AND ASSUMPTIONS. ADDRESS THE S ON SEPARATE PAGES:
4	EMISSION FACTORS, MATER APPLICATION WERE DERIVE	RIAL BALANCES, AND/OR OTHER METHODS D. INCLUDE CALCULATION OF POTENTIAL	I B1 through B9) - SHOW CALCULATIONS USED, INCLUDING FROM WHICH THE POLLUTANT EMISSION RATES IN THIS BEFORE AND, WHERE APPLICABLE, AFTER CONTROLS. ENCES AS NEEDED TO SUPPORT MATERIAL BALANCE
E	APPLICABLE TO INDIVIDUAL AND/OR MONITORING REQUINITING EMISSIONS BASED OF ANY FEDERAL REGULAT (NSPS), NATIONAL EMISSION THE FEDERAL REGULATION TO DOCUMENT COMPLIANC	SOURCES AND THE FACILITY AS A WHOLE IREMENTS) FOR COMPLYING WITH APPLICATION OF ROCESS RATES OR OTHER OPERATIONS (PREVENTION OF SIGNIFICANT DETEIN STANDARDS FOR HAZARDOUS AIR POLLUS WHICH WOULD OTHERWISE BE APPLICATION.	- TITLE V ONLY) - PROVIDE AN ANALYSIS OF ANY REGULATIONS  I. INCLUDE A DISCUSSION OUTING METHODS (e.g. FOR TESTING ABLE REGULATIONS, PARTICULARLY THOSE REGULATIONS ONAL PARAMETERS. PROVIDE JUSTIFICATION FOR AVOIDANCE RIORATION (PSD), NEW SOURCE PERFORMANCE STANDARDS JTANTS (NESHAPS), TITLE V), INCLUDING EXEMPTIONS FROM BLE TO THIS FACILITY. SUBMIT ANY REQUIRED INFORMATION SSION RATES CALCULATED IN ITEM "A" ABOVE, DATES OF
С	ANY CONTROL EFFICIENCIE "A" ABOVE. INCLUDE PERTI AND PARAMETERS AS APPL DEVICES). INCLUDE AND LII	S LISTED ON SECTION C FORMS, OR USED NENT OPERATING PARAMETERS (e.g. OPEF IED FOR IN THIS APPLICATION) CRITICAL T MITATIONS OR MALFUNCTION POTENTIAL F IRES FOR ASSURING PROPER OPERATION	TECHNICAL EVALUATION WITH SUPPORTING REFERENCES FOR TO REDUCE EMISSION RATES IN CALCULATIONS UNDER ITEM RATING CONDITIONS, MANUFACTURING RECOMMENDATIONS, O ENSURING PROPER PERFORMANCE OF THE CONTROL FOR THE PARTICULAR CONTROL DEVICES AS EMPLOYED AT THIS OF THE CONTROL DEVICE INCLUDING MONITORING SYSTEMS
D	WHEN USING PROCESS, OP THE REGULATORY ANALYSI	ERATIONAL, OR OTHER DATA TO DEMONS	TLE V ONLY) - SHOWING HOW COMPLIANCE WILL BE ACHIEVED TRATE COMPLIANCE. REFER TO COMPLIANCE REQUIREMENTS IN ANY CONDITIONS OR PARAMETERS THAT CAN BE MONITORED BLE REGULATIONS.
E	A PROFESSIONAL ENGINEE	R REGISTERED IN NORTH CAROLINA SHAL	0112 "APPLICATION REQUIRING A PROFESSIONAL ENGINEERING SE L BE REQUIRED TO SEAL TECHNICAL PORTIONS OF THIS APPLICA' STRUCTIONS FOR FURTHER APPLICABILITY).
l	I,Aimee Andrews		ation for Carolina Sunrock
	knowledge the proposed desig may have been developed by o judged it to be consistent with t knowingly makes any false sta	ations, and all other supporting documentation in has been prepared in accordance with the app other professionals, inclusion of these materials the proposed design. Note: In accordance with	accurate, complete and consistent with the information supplied to the best of my knowledge. I further attest that to the best of my blicable regulations. Although certain portions of this submittal package under my seal signifies that I have reviewed this material and have NC General Statutes 143-215.6A and 143-215.6B, any person who plication shall be guilty of a Class 2 misdemeanor which may include a
	(PLEASE USE BLUE INK TO	COMPLETE THE FOLLOWING)	PLACE NORTH CAROLINA SEAL HERE
	NAME: Aimee L. A	ndrews, P.E.	
	DATE: 4 15	2021	
	COMPANY: Trinity Con	sultants of NC, PC	100 PM
	ADDRESS: One Copley	Parkway, Suite 205, Morrisville, NC 27560	and the state of t
	TELEPHONE: (919) 462-9	693	State of the state
	PAGES CERTIFIE AII	e d'alliche	SEAL TO THE STATE OF THE STATE
			CONTRACTOR OF STREET
	,	E EACH PERMIT FORM AND ATTACHMENT BEING CERTIFIED BY THIS SEAL)	AND KELLING

**Attach Additional Sheets As Necessary** 

D5

# 6. NCDEQ SOURCE SPECIFIC APPLICATION FORMS

This section contains DEQ source-specific permit application forms for the proposed operations.

#### **HMA Plant:**

- Form B Specific Emissions Source Information (HMA Plant)
- Form B9 Emission Source-Other (HMA Plant)
- Form B1 Emission Source Burner (HMA Dryer Heater)
- Form B6 Emission Source Storage Silo/Bins (HMA Silo 1)
- Form B6 Emission Source Storage Silo/Bins (HMA Silo 2)
- Form B6 Emission Source Storage Silo/Bins (HMA Silo 3)
- Form B6 Emission Source Storage Silo/Bins (HMA Silo 4)
- Form B6 Emission Source Storage Silo/Bins (HMA Silo 5)
- Form B Specific Emissions Source Information (Asphalt Heater)
- Form B1 Emission Source Burner (Asphalt Heater)
- Form B Specific Emissions Source Information (Asphalt Heater)
- Form B1 Emission Source Burner (Asphalt Heater)
- Form C1 Control Device (HMA Fabric Filter)
- Form B Specific Emissions Source Information (RAP Crushing)
- Form B9 Emission Source-Other (RAP Crushing)

#### **Truck Mix Concrete Batch Plant:**

- Form B Specific Emissions Source Information (Concrete Batch Plant)
- Form B9 Emission Source-Other (Concrete Batch Plant)
- Form C1 Control Device (Concrete Batch Fabric Filter)

# SPECIFIC EMISSION SOURCE INFORMATION (REQUIRED FOR ALL SOURCES)

REVISED 09/22 NCDEQ/D	vision of Air	Quality - Ap	plication fo	or Air Perm	it to Const	ruct/Operat	te	В
EMISSION SOURCE DESCRIPTION						D NO: HM		
INITED DESCRIPTION	. LOUIFILI	Bruit				NO(S): HI		
A A	OF	1				ACK) ID NO		
PERATING SCENARIO1						, , , , , , , , , , , , , , , , , , , ,	· (-/	
DESCRIBE IN DETAILTHE EMISSI	ON SOURCE	PRUCESS (	ATTACHT	DAD ON	t Liquid <i>(</i>	snhalt (M	lixina Dru	m) 3.
1. Drying of Aggregate (dryin		lixing of A	ggregate	, KAP, an	u Liquiu z	ispilait (iii	ixing bit	,
Storage of Final Product (Silo	5)							
TYPE OF EMISSION SOURCE (	OUEOK AND	COMPLETE	ADDDODE	NATE EOD	M R1-R9 O	N THE FOL	OWING P	AGES):
		OWPLE IE	orking (Forn	a RA)	Manu	f. of chemic	als/coating	s/inks (For
Coal,wood,oil, gas, other burner				inting (Forn		eration (Forr		
Int.combustion engine/generator	(Form B2)		silos/bins (	_		(Form B9)	50,	
Liquid storage tanks (Form B3)				UFACTUR		(, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
START CONSTRUCTION DATE:	4 05 400			OP. SCH		12 HR/D/	AY 6	DAY/WK
MANUFACTURER / MODEL NO.: 🛕					SHAP (SUB			
	NSPS (SUBP		1			JUN-AU	G 30	SI
PERCENTAGE ANNUAL THROUG	HPUT (%): DE	C-FEB		AR-MAY	30			
CRITERIA AIR F								
		SOURCE O				OTENTIAL		
		EMISSION	AFTER CONT					
AIR POLLUTANT EMITTED		FACTOR	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr
PARTICULATE MATTER (PM)		See DEQ	Emission	Spreadsh	eet Appe	ndix A		
PARTICULATE MATTER<10 MICRO	NS (PM <sub>10</sub> )							
PARTICULATE MATTER<2.5 MICRO	NS (PM <sub>2.5</sub> )							
SULFUR DIOXIDE (SO2)								
NITROGEN OXIDES (NOx)								
CARBON MONOXIDE (CO)								
VOLATILE ORGANIC COMPOUND	S (VOC)							
LEAD								
OTHER								
HAZARDOUS AIF								
		SOURCE O				POTENTIAL		
		EMISSION	AFTER CONT	ROLS / LIMITS		TROLS / LIMITS		
HAZARDOUS AIR POLLUTANT	CAS NO.	FACTOR		tons/yr	lb/hr	tons/yr	lb/hr	tons/yr
		See DEQ	<b>E</b> mission	Spreads	neet Appo	endix A		
TOXIC AIR P	OLLUTANT	<b>EMISSIO</b>	NS INFO	RMATIO	N FOR T	HIS SOU	RCE	
		OF				AFTER CC		LIMITATIO
		EMISSION		ACTOALL		711 1211 00		
TOXIC AIR POLLUTANT	CAS NO.			o/hr		/day	I	b/yr
		See DEQ	Emission	Spreads	heet App	endix A		
Attachments: (1) emissions calculations	and supporting d	ocumentation	(2) indicate	all requested	state and fed	eral entorceat	ole permit lim	its (e.g. hou
of operation, emission rates) and describ	e how these are	monitored and	d with what fro	equency; and	(3) describe	any monitoring	g devices, ga	uges, or tes

TE THIS FORM AND COMPLETE AND ATTACH APPROPRIATE B1 THROUGH B9 FORM FOR EACH
Attach Additional Sheets As Necessary

# EMISSION SOURCE (WOOD, COAL, OIL, GAS, OTHER FUEL-FIRED BURNER)

REVISED 09/22/16 NCDEQ/Division of	Air Quality - Application for	Air Permit to Construct/O	perate B1
EMISSION SOURCE DESCRIPTION: Propane/Natural C No. 2 Fuel Oil/Recycled No.4 Fuel Oil-fired drum type h	Gas/No. 2 Fuel Oil/Recycled	EMISSION SOURCE ID N	
MMBtu/hr maximum heat input capacity)	ot aspirate plant (00	CONTROL DEVICE ID NO	D(S): HMA-CD1
OPERATING SCENARIO:	OF	EMISSION POINT (STAC	K) ID NO(S): CD1
DESCRIBE USE: PROCESS HEAT	SPACE HEAT	ELECTRICAL GEN	ERATION
	☐ STAND BY/EMERGE	NCY_OTHER (DESCRIB	E):
HEATING MECHANISM: INDIRE	ECT		
MAX. FIRING RATE (MMBTU/HOUR): 80			
	WOOD-FIRED BURNE	R	_
WOOD TYPE: BARK WOO	D/BARK  WET WOOD	DRY WOOD	OTHER (DESCRIBE):
PERCENT MOISTURE OF FUEL:			
☐ UNCONTROLLED ☐ CC	NTROLLED WITH FLYASH R		TROLLED W/O REINJECTION
FUEL FEED METHOD:	T TRANSFER MEDIA		OTHER (DESCRIBE)
	COAL-FIRED BURNE	<u>R</u>	
TYPE OF BOILER IF OTH	ER DESCRIBE:		
PULVERIZED OVERFEED STOKER UNDE	ERFEED STOKER SPR	EADER STOKER F	LUIDIZED BED
□ WET BED □ UNCONTROLLED □ UN	ICONTROLLED   L UN	ICONTROLLED	CIRCULATING
□ DRY BED □ CONTROLLED □ CO		YASH REINJECTION L	RECIRCULATING
		FLYASH REINJECTION	
TYPE OF BOILER: UTILITY	OIL/GAS-FIRED BURN INDUSTRIAL COI	MMERCIAL INST	TITUTIONAL
TYPE OF BOILER: UTILITY  TYPE OF FIRING: ✓ NORMAL			OW NOX BURNER
	THER FUEL-FIRED BUI	RNER	
TYPE(S) OF FUEL:	PERC		
TYPE OF BOILER: UTILITY	☑ INDUSTRIAL ☐ CO	MMERCIAL   INS	TITUTIONAL
	PE(S) OF CONTROL(S) (IF A		
FUEL USAGE	(INCLUDE STARTUP/I		THE CARLES OF TH
		M DESIGN	REQUESTED CAPACITY
FUEL TYPE UNIT		' (UNIT/HR)	LIMITATION (UNIT/HR)
Propane/NG/ #2/ Rec #2/ Rec #4 cf/gallons	80 MMBtu/hr		
FUEL CHARACTERIS	TICS (COMPLETE ALL	THAT ARE APPLICA	BLE)
	SPECIFIC	SULFUR CONTEN	T ASH CONTENT
FUEL TYPE	BTU CONTEN	T (% BY WEIGHT)	(% BY WEIGHT)
COMMENTS:			
A44 I-	Additional Charte Ac	Nococeany	

# EMISSION SOURCE (STORAGE SILO/BINS)

MISSION SOURCE DESCRIPTION: Hot Mix Asphalt Storage Silo (150-ton)  PERATING SCENARIO:  1 OF 1 EMISSION POINT(STACK) ID NO(S): NA  DESCRIBE IN DETAIL THE PROCESS (ATTACH FLOW DIAGRAM):  MATERIAL STORED: Hot Mix Asphalt  CAPACITY  CUBIC FEET:  DIAMETER: 12 (OR)  PNEUMATICALLY FILLED  MECHANICALLY FILLED  MECHANICALLY FILLED  SCREW CONVEYOR  OTHER:  NO. FILL TUBES:  MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:  Oil filled Seal at top of Silo  Oil filled Seal at top of Silo	REVISED 09/22/16 NCE	EQ/Division	of Air Quality	- Application f	or Air Permit to	Construct/Operate	B6
HOT MIX ASPHAIT STORAGE SIIO (150-ton) CONTROL DEVICE ID NO(S): NA PERATING SCENARIO: 1 OF 1 EMISSION POINT (STACK) ID NO(S): HMASILO* ESCRIBE IN DETAIL THE PROCESS (ATTACH FLOW DIAGRAM):  HATERIAL STORAGE, and loadout of Hot Mix Asphait Storage Silo (150-To  MATERIAL STORED: Hot Mix Asphait DENSITY OF MATERIAL (LB/FT3): CAPACITY CUBIC FEET: TONS: 150  DIMENSIONS (FEET) HEIGHT: 65 DIAMETER: 12 (OR) LENGTH: WIDTH: HEIGHT: WINUAL PRODUCT THROUGHPUT (TON) ACCTUAL: MAXIMUM DESIGN CAPACITY: 150  PNEUMATICALLY FILLED MECHANICALLY FILLED FILLED FROM  BLOWER SCREW CONVEYOR RESON OTHER: STORAGE PILE OTHER: OTHER:  NO. FILL TUBES: MAXIMUM ACFM: MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:	MISSION SOURCE DES	CRIPTION:			EMISSION S	SOURCE ID NO: HMA-Silo1	
PERATING SCENARIO: OF EMISSION POINT (STACK) ID NO (S): HMASILO  ESCRIBE IN DETAIL THE PROCESS (ATTACH FLOW DIAGRAM):  IIIIng, Storage, and loadout of Hot Mix Asphalt Storage Silo (150-To  MATERIAL STORED: Hot Mix Asphalt DENSITY OF MATERIAL (LB/FT3):  CAPACITY CUBIC FEET: TONS: 150  DIMENSIONS (FEET) HEIGHT: 65 DIAMETER: 12 [OR] LENGTH: WIDTH: HEIGHT:  INVAL PRODUCT THROUGHPUT (TON) ACTUAL: MAXIMUM DESIGN CAPACITY: 150  PNEUMATICALLY FILLED MECHANICALLY FILLED FROM  BLOWER SCREW CONVEYOR RILLED TRUCK  OTHER: STORAGE PILE  OTHER: OTHER: OTHER: Plant  NO. FILL TUBES: WAXIMUM ACFM: WATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:	Hot Mix Aspha	alt Stora	age Silo	(150-ton	CONTROL D	DEVICE ID NO(S): NA	
Illing, Storage, and loadout of Hot Mix Asphalt Storage Silo (150-To  MATERIAL STORED: Hot Mix Asphalt  CAPACITY  CUBIC FEET:  DIMENSIONS (FEET)  HEIGHT: 65  DIAMETER: 12 (OR)  PNEUMATICALLY FILLED  BLOWER  COMPRESSOR  OTHER:  OTHER:  OTHER:  OTHER:  OVER THE FOOD TO HATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:					EMISSION F	POINT(STACK) ID NO(S): HMA	SILO1
CAPACITY CUBIC FEET: TONS: 150  DIMENSIONS (FEET) HEIGHT: 65 DIAMETER: 12 (0R) LENGTH: WIDTH: HEIGHT:  NUAL PRODUCT THROUGHPUT (TON) ACTUAL: MAXIMUM DESIGN CAPACITY: 150  PNEUMATICALLY FILLED MECHANICALLY FILLED FILLED FROM  BLOWER SCREW CONVEYOR RAILCAR TRUCK  COMPRESSOR SUCKET ELEVATOR STORAGE PILE  OTHER: OTHER: OTHER:  MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:						t Storage Silo (15	0-Toi
CAPACITY  CUBIC FEET:  DIMENSIONS (FEET)  HEIGHT: 65  DIAMETER: 12 (70)  NUAL PRODUCT THROUGHPUT (TON)  ACTUAL:  MAXIMUM DESIGN CAPACITY: 150  PNEUMATICALLY FILLED  MECHANICALLY FILLED  FILLED FROM  BLOWER  COMPRESSOR  DIAMETER: 12 (70)  BELT CONVEYOR  BELT CONVEYOR  DITHER:  COMPRESSOR  DITHER:  COMPRESSOR  C	AATERIAL STORED: Ho	t Mix Aspha	alt	D	ENSITY OF MA	TERIAL (LB/FT3):	
DIMENSIONS (FEET)   HEIGHT: 65 DIAMETER: 12 (OR)   LENGTH: WIDTH: HEIGHT:   INUAL PRODUCT THROUGHPUT (TON)   ACTUAL:   MAXIMUM DESIGN CAPACITY: 150   PNEUMATICALLY FILLED   MECHANICALLY FILLED   FILLED FROM   BLOWER   SCREW CONVEYOR   RAILCAR   TRUCK   STORAGE PILE     OTHER: OTHER							
MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 132    MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132	6711716711			R: 12 (OR) L	ENGTH:	WIDTH: HEIGHT:	
PNEUMATICALLY FILLED  MECHANICALLY FILLED  SCREW CONVEYOR SCREW CONVEYOR TRUCK TRUCK STORAGE PILE OTHER: OT						DESIGN CAPACITY: 150	
BLOWER COMPRESSOR BELT CONVEYOR BUCKET ELEVATOR OTHER:  NO. FILL TUBES: MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:		THE RESERVE THE PROPERTY OF THE PARTY OF THE	MECH	HANICALLY FI	LLED	FILLED FROM	
MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:	COMPRESSOR		BELT CON	NVEYOR		TRUCK STORAGE PILE	
MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:	IO FILL TUBES:						
Over the road Truck BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:							
MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:					Truck		
MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 132  COMMENTS:					c Clam Hatch		
COMMENTS:	MAXIMUM DESIGN FILL	ING RATE O	F MATERIAL (	TONS/HR): <b>22</b>	0		
COMMENTS:	MAXIMUM DESIGN UNL	OADING RA	TE OF MATER	IAL (TONS/HR)	: 132		
	COMMENTS:		Oil f	filled Seal at	top of Silo		

# FORM B6 EMISSION SOURCE (STORAGE SILO/BINS)

REVISED 09/22/16 NC	DEQ/Division	on of Air	Quality - Ap	oplication f	or Air Permit to	o Construct/Operate	B6
MISSION SOURCE DES						SOURCE ID NO: HMA-Silo2	
Hot Mix Asph	alt Sto	rage	Silo (1	50-ton	CONTROL	DEVICE ID NO(S): NA	
PERATING SCENARIO		1	OF	1	EMISSION	POINT(STACK) ID NO(S): HMA	SILO2
ESCRIBE IN DETAIL THE					x Asphal	t Storage Silo (15	<b>0-To</b>
MATERIAL STORED: Ho	ot Mix Asp	halt		DI	ENSITY OF MA	TERIAL (LB/FT3):	
CAPACITY	CUBIC FEE				ONS: <b>150</b>		
DIMENSIONS (FEET)			AMETER: 1			WIDTH: HEIGHT:	
NNUAL PRODUCT THR						DESIGN CAPACITY: 150	
PNEUMATICALLY	TV-1370000-0-0-0-0-0	1		CALLY FIL		FILLED FROM	
BLOWER COMPRESSOR OTHER:		☐ BE	CREW CONVEY  CKET ELEV  THER:	YOR		RAILCAR TRUCK STORAGE PILE OTHER: Plant	
NO. FILL TUBES:							
MAXIMUM ACFM:							
MATERIAL IS UNLOADE	ED TO:		Over	the road	Truck		
BY WHAT METHOD IS N	MATERIAL L	INLOADI	ED FROM SI	LO?			
		G	ravity via l	Hydraulic	Clam Hatch		
MAXIMUM DESIGN FILI	ING RATE	OF MATE	ERIAL (TON	S/HR): <b>220</b>			
MAXIMUM DESIGN ÜNI	_OADING RA	ATE OF I	MATERIAL (	TONS/HR):	132		
COMMENTS:							
			Oil filled	l Seal at 1	op of Silo		

# **EMISSION SOURCE (STORAGE SILO/BINS)**

MISSION SOURCE DESCRIPTION:  Hot Mix Asphalt Storage Silo (200-ton)  PERATING SCENARIO:	REVISED 09/22/16 NCDEQ/Div	ision of Air	Quality	- Application	n for A	ir Permit to	o Construct/Operate	B6
PERATING SCENARIO:  1	MISSION SOURCE DESCRIPTION	N:			E	MISSION	SOURCE ID NO: HMA-Silo3	
DESCRIBE IN DETAIL THE PROCESS (ATTACH FLOW DIAGRAM):    Comparison	Hot Mix Asphalt St	torage	Silo	(200-to	n)	ONTROL	DEVICE ID NO(S): NA	
THIRD STORED: HOT MIX Asphalt  MATERIAL STORED: HOT MIX Asphalt  CAPACITY  CUBIC FEET:  DIMENSIONS (FEET)  NOVAL PRODUCT THROUGHPUT (TON)  BELT CONVEYOR  OTHER:  OTHER:  NO. FILL TUBES:  MAXIMUM DESIGN CAPACITY:  OVER THE ROAD TO THE Plant  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 220  COMMENTS:					E	MISSION	POINT(STACK) ID NO(S): <b>HMAS</b>	ILO3
CAPACITY  DIMENSIONS (FEET)  PEIGHT: 65  DIAMETER: 14 (OR)  MAXIMUM DESIGN CAPACITY: 200  MAXIMU						Asphal	t Storage Silo (20	0-Ton
CAPACITY  DIMENSIONS (FEET)  PICHICHT: 65  DIAMETER: 14 (0R)  MAXIMUM DESIGN CAPACITY: 200  MAX	TOPPO ILA MIZA	anhalt			DENS	ITY OF MA	TERIAL (LB/FT3):	
DIMENSIONS (FEET) HEIGHT: 65 DIAMETER: 14 (0R) LENGTH: WIDTH: HEIGHT: MAXIMUM DESIGN CAPACITY: 200  PNEUMATICALLY FILLED MECHANICALLY FILLED FILLED FROM  BBLOWER SCREW CONVEYOR TRUCK OTHER: BELT CONVEYOR STORAGE PILE OTHER: OT								
MINIMAL PRODUCT THROUGHPUT (TONS    MAXIMUM DESIGN CAPACITY: 200	CAPACITY							
PNEUMATICALLY FILLED  MECHANICALLY FILLED  MECHANICALLY FILLED  MECHANICALLY FILLED  MECHANICALLY FILLED  MECHANICALLY FILLED  MECHANICALLY FILLED  MAILCAR  TRUCK  STORAGE PILE  OTHER:  MO. FILL TUBES:  MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 200  COMMENTS:				4. <b>14</b> (01)				
BLOWER  □ COMPRESSOR □ BELT CONVEYOR □ OTHER: □		II (IONSAC	MEC!	HANICALLY I		THE RESERVE OF THE PARTY OF THE PARTY.		
MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 200  COMMENTS:	☐ BLOWER ☐ COMPRESSOR	В	ELT CON	NVEYOR			☐ TRUCK ☐ STORAGE PILE	
MAXIMUM ACFM:  MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 200  COMMENTS:	NO FILL TURES:	+						
MATERIAL IS UNLOADED TO:  Over the road Truck  BY WHAT METHOD IS MATERIAL UNLOADED FROM SILO?  Gravity via Hydraulic Clam Hatch  MAXIMUM DESIGN FILLING RATE OF MATERIAL (TONS/HR): 220  MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 200  COMMENTS:								
MAXIMUM DESIGN UNLOADING RATE OF MATERIAL (TONS/HR): 200  COMMENTS:			ED FRC	OM SILO?			1	
COMMENTS:						0		
	MAXIMUM DESIGN UNLOADING	RATE OF	MATER	IAL (TONS/H	R): 20	U		
	COMMENTS:		Oil f	filled <b>S</b> eal a	at top	of Silo		

## **EMISSION SOURCE (STORAGE SILO/BINS)**

MISSION SOURCE DE	SCRIPTION:					Construct/Operate	
Hot Mix Asph						SOURCE ID NO: HMA-Silo4	
	alt Sto	age S	Silo (2	00-to	n) CONTROL	DEVICE ID NO(S): NA	
OPERATING SCENARIO		1	_ OF	1_	EMISSION F	POINT(STACK) ID NO(S): HMAS	SILO4
DESCRIBE IN DETAIL T						t Storage Silo (20	0-Ton
MATERIAL STORED: H	ot Mix Asph	alt			DENSITY OF MA	TERIAL (LB/FT3):	
CAPACITY	CUBIC FEET				TONS: 200		
DIMENSIONS (FEET)	HEIGHT: 6			4 (OR)		WIDTH: HEIGHT:	
NNUAL PRODUCT THR	and the second s					DESIGN CAPACITY: 200	
PNEUMATICALLY	FILLED		MECHAN	ICALLY F	ILLED	FILLED FROM	
☐ BLOWER ☐ COMPRESSOR ☐ OTHER:		BEL	EW CON T CONVE CKET ELE IER:	YOR		☐ RAILCAR ☐ TRUCK ☐ STORAGE PILE ☑ OTHER: Plant	
NO. FILL TUBES:							
MAXIMUM ACFM:							
MATERIAL IS UNLOAD BY WHAT METHOD IS		ALL CAPE		the roa	d Truck		
BT WITH METHOD 18	.,,,,				ic Clam Hatch		
MAXIMUM DESIGN FIL	LING RATE C	F MATER	RIAL (TON	IS/HR): <b>22</b>	20		
MAXIMUM DESIGN UN	ILOADING RA	TE OF M	ATERIAL (	(TONS/HF	R): <b>200</b>		
COMMENTS:			Oil fille	d Seal a	t top of Silo		

# **EMISSION SOURCE (STORAGE SILO/BINS)**

REVISED 09/22/16 NCI	DEQ/Divisio	n of Air	Quality	- Applicati	on for	Air Permit to	o Construct/Operate	B6
MISSION SOURCE DES	CRIPTION:					EMISSION S	SOURCE ID NO: HMA-Silo5	
Hot Mix Aspha	alt Sto	rage	Silo	(200-t	on)	CONTROL [	DEVICE ID NO(S): NA	
PERATING SCENARIO:		1	OF			EMISSION F	POINT(STACK) ID NO(S): <b>HMAS</b>	ILO5
escribe in DETAIL TH						Asphal	t Storage Silo (20	0-Тоі
MATERIAL STORED: <b>Ho</b>	4 Miy Asn	halt			DEN	ISITY OF MA	TERIAL (LB/FT3):	
	CUBIC FEE				+-	IS: 200		
	HEIGHT: 6		AMETER	R: <b>14</b> (OR	_		WIDTH: HEIGHT:	
DIMENSIONS (FEET)							DESIGN CAPACITY: 200	
PNEUMATICALLY F	AND DESCRIPTION OF THE PERSON	· SittyAl	MECH	HANICALLY	/ FILL		FILLED FROM	
☐ BLOWER ☐ COMPRESSOR ☐ OTHER:		□ B ☑ B	ELT CO	ONVEYOR NVEYOR ELEVATOR			☐ RAILCAR ☐ TRUCK ☐ STORAGE PILE ☐ OTHER: Plant	
NO. FILL TUBES:								
MAXIMUM ACFM:								
MATERIAL IS UNLOADE				over the re	oad T	ruck		
BY WHAT METHOD IS N					ulic (	Clam Hatch	1	
MAXIMUM DESIGN FILI	LING RATE	OF MAT	ERIAL (	TONS/HR):	220			
MAXIMUM DESIGN UNI	LOADING R	ATE OF	MATER	IAL (TONS	'HR): 2	200		
COMMENTS:			Oil f	filled Sea	at to	op of Silo		

#### FORM C1

# CONTROL DEVICE (FABRIC FILTER)

				r Permit t							C1
	CONTROLS EMISSIONS FROM WHICH EMISSION SOURCE ID NO(S): See Form								A28		
	POSITION IN SI	ERIES OF	CONT	ROLS		NO.	1	OF	1 UN	NITS	
Charles and the same											
AND DESCRIPTION OF THE PARTY.							_	<u>.                                      </u>		NO	
Model	RВH-45 - 45,00	OO CFM t	o con	itrol emi	ssions fi	rom a	rying	g and r	mixin	y aran	
		PM		PM10	_						
.B/HR):			Apper		_						
							%		%		
			%		<u> </u>		%		%	)	
ICY:			- %		<b>%</b>				%	)	
			- Appei		_				_		
MAX:	GAUGE?		FMPF		(MIN Am	bient	MAX	350			
HR I	GR/FT <sup>3</sup>										
	PER COMPART					OF B	AG (I	N.):			
			GE (FT	<sup>-2</sup> ):	DIAMET	ER OF	BAG	(IN.):			
	FORCED/POS	ITIVE		FILTER							
						PARTI	CLE	SIZE DI	STRIB	UTION	
	SONIC				SIZ	E	W	/EIGHT	%		
	SIMPLE BAG	COLLAPSI	Ξ		(MICR	ONS)	С	F TOTA	AL		6
	RING BAG CC	LLAPSE			0-	1		40	_		).2
					1-1	0		60		10	00
lot Air	from Drying an	d Mixing	Drur	ns in	10-	25					
					25-	50					
					50-1	00					
					>10	00					
								Т	OTAL	= 100	
IAGRAM	SHOWING THE I	RELATION	ISHIP	OF THE C	CONTROL	DEVI	CE TO	O ITS EI	MISSI	ON SO	JRCE
	B/HR):  NCY:  MAX:  HR  DO cfm  DF BAGS  ER SURF  8968  VE  Hot Air	B/HR):  MODE RBH-45 - 45,00  B/HR):  MAX: GAUGE?  HR GR/FT <sup>3</sup> DO cfm  DF BAGS PER COMPART  ER SURFACE AREA PER  8968 AIR TO CLOTH  VE FORCED/POS  SONIC SIMPLE BAG OF RING BAG COMPART  RING BAG COMPART  HOT Air from Drying are	P.E. SEA  Model RBH-45 - 45,000 CFM to see A  B/HR):  99.99  90  NCY:  1  ATE (LB/HI  MAX: GAUGE?  YES INLET THR  GR/FT³ OUTLET  OF BAGS PER COMPARTMENT:  ER SURFACE AREA PER CARTRIDO  SER SURFACE AREA PER CARTRIDO  SIMPLE BAG COLLAPSE  Hot Air from Drying and Mixing	PM  See Apper  B/HR):  99.99  NCY:  4  See Apper  1  See Apper  1  See Apper  NCY:  90  %  1  See Apper  NCY:  See Apper  NCY:  See Apper  NCY:  S	P.E. SEAL REQUIRED (F Model RBH-45 - 45,000 CFM to control emi  PM PM10  See Appendix A  99.99 99.99  90 90  1 1  1 1  See Appendix A  ATE (LB/HI  MAX: GAUGE? YES NO INLET TEMPERATURE HR GR/FT³ OUTLET TEMPERATURE FILTER OPERATING TE DE BAGS PER COMPARTMENT: ER SURFACE AREA PER CARTRIDGE (FT²): 8968 AIR TO CLOTH RATIO: 5.68:1  VE FORCED/POSITIVE FILTER  SONIC SIMPLE BAG COLLAPSE RING BAG COLLAPSE RING BAG COLLAPSE Hot Air from Drying and Mixing Drums in	P.E. SEAL REQUIRED (PER 2q. 01  Model RBH-45 - 45,000 CFM to control emissions for the seasons	P.E. SEAL REQUIRED (PER 2q. 0.112)?  Model RBH-45 - 45,000 CFM to control emissions from d  PM PM10  See Appendix A  99.99 % 99.99 %  90 % 90 %  ATE (LB/HI  See Appendix A   See Appendix A  ATE (LB/HI  MAX: GAUGE?	P.E. SEAL REQUIRED (PER 2q.0112)?     P.E. SEAL REQUIRED (PER 2q.0112)?	ARIO:    P.E. SEAL REQUIRED (PER 2q. 0.112)?   YES     Model RBH-45 - 45,000 CFM to control emissions from drying and it     PM	P.E. SEAL REQUIRED (PER 2q. 0.112)?   YES	P.E. SEAL REQUIRED (PER 2q. 0112)?

# SPECIFIC EMISSION SOURCE INFORMATION (REQUIRED FOR ALL SOURCES)

EVISED 09/22, NCDEQ/Divis	sion of Air C	Quality - Apn	lication fo	r Air Permi	t to Const	ruct/Operat	e	В
			Ir	MISSION S	SOURCE II	D NO: HMA	\-H1 and	НМА-Н2
MISSION SOURCE DESCRIPTION:	Aspnait H	cater 3				NO(S): N//		
		1				ACK) ID NO		
PERATING SCENARIO1_	OF					71011/12 110	(-)-	
ESCRIBE IN DETAILTHE EMISSION	I SOURCE F	ROCESS (A	I I ACH FL	DAID WO.	CPON).			
sphalt Heaters associated with HMA	olant							
TYPE OF EMISSION SOURCE (CH		DOMEST STE	ADDDODD	IATE EODA	1 R1-R9 O	N THE FOLI	OWING F	AGES):
TYPE OF EMISSION SOURCE (CI	HECK AND	OMPLETE.	rking (Form	DAIL FORM	∏Manu	f. of chemic	als/coating	s/inks (Fo
Coal,wood,oil, gas, other burner (F	orm B1)			nting (Forn		eration (Forn		•
Int.combustion engine/generator (F	orm B2)		inisning/pri silos/bins (f			r (Form B9)	,	
Liquid storage tanks (Form B3)				UFACTURE		(,		
TART CONSTRUCTION DATE:				OP. SCHE		24 HR/DA	Y 7	DAY/Wk
IANUFACTURER / MODEL NO.:			XPECTEL		HAP (SUB			
	SPS (SUBPA		- 14		30	JUN-AUC	30	S
ERCENTAGE ANNUAL THROUGHF	PUT (%): DE	C-FEB 1		AR-MAY				
CRITERIA AIR PC	LLUTAN	I EMISSIC	)NS INF	JRIVIATIO	IN FOR	TITIO GOC	FMICCION	ıc
	5	SOURCE O	EXPECTE	ACTUAL		OTENTIAL		
		EMISSION						tons/yr
IR POLLUTANT EMITTED		FACTOR	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	toris/yi
PARTICULATE MATTER (PM)		See DEQ E	mission	Spreadsh	eet Appe	endix A		
PARTICULATE MATTER<10 MICRONS	S (PM <sub>10</sub> )							
PARTICULATE MATTER<2.5 MICRON	S (PM <sub>2.5</sub> )							-
SULFUR DIOXIDE (SO2)								
NITROGEN OXIDES (NOx)							ļ	
CARBON MONOXIDE (CO)								-
OLATILE ORGANIC COMPOUNDS	(VOC)							-
EAD								
OTHER						D. TIUC C	OURCE	
HAZARDOUS AIR	POLLUTA	NT EMISS	SIONS IN	IFORMA	TION FO	R IHIS S	OURCE	
		SOURCE O	EXPECTE	D ACTUAL		POTENTIAL		
		EMISSION	AFTER CONT			TROLS / LIMITS		TROLS / LIMI
HAZARDOUS AIR POLLUTANT	CAS NO.	FACTOR	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr
		See DEQ	Emission	Spreadsl	neet App	endix A		
								+
TOXIC AIR PO	LLUTANT	EMISSIO	NS INFO	RMATIO	N FOR T	HIS SOU	RCE	
		OF				S AFTER CO		/ LIMITATI
		EMISSION						
TOXIC AIR POLLUTANT	CAS NO			o/hr		o/day		lb/yr
		See DEQ	Emissio	n Spreads	heet App	endix A		
		1						
							_	
Attachments: (1) emissions calculations at								

TE THIS FORM AND COMPLETE AND ATTACH APPROPRIATE B1 THROUGH B9 FORM FOR EACH
Attach Additional Sheets As Necessary

# EMISSION SOURCE (WOOD, COAL, OIL, GAS, OTHER FUEL-FIRED BURNER)

CON	PTION: <b>Natural g</b> il-fired liquid as	as/no.2 fuel (ultra-lo phalt cement heate	ow sulfur	Air Permit to Construct EMISSION SOURCE ID CONTROL DEVICE ID I EMISSION POINT (STA	NO: <b>HMA-H1</b>	) H4		
diesel (0.0015% sulfur)) omillion btu per hour max DPERATING SCENARIO:  DESCRIBE USE:  CON  HEATING MECHANISM:	oil-fired liquid as imum heat input	phalt cement heate				N 144		
DESCRIBE USE: PRO PEATING MECHANISM:	CESS HEAT	OF				\ H4		
DESCRIBE USE: PRO  COM				EMISSION POINT (STA	(CK) ID NO(S): HM	n =4 4		
CON		CDACE H		EMISSION POINT (STACK) ID NO(S): HMA-H1				
☐ COMHEATING MECHANISM:  MAX. FIRING RATE (MMBTU	ITINII IOLIG LIGE	SPACE I	EAT	ELECTRICAL G	ENERATION			
	I I INUUUS USL	☐ STAND B	Y/EMERGENCY	OTHER (DESCR	RIBE):			
	✓ INDIREC	T	DIRECT					
WAX. FIRMING TO THE (MINISTER)								
			-FIRED BUR	NER				
WOOD TYPE: BAI	RK   WOOD/	BARK   WET	r wood	DRY WOOD	OTHER (D	ESCRIBE):		
	" "							
PERCENT MOISTURE OF FU		TROUED WITH ELVA	ACU DEIN IECTI	ON $\square$	CONTROLLED W/	O REINJECTION		
UNCONTROLL	ED LCON	ITROLLED WITH FLYA						
FUEL FEED METHOD:			NSFER MEDIA:	The second secon	R∐ OTHER (DES	JNIDE)		
	• • • • • • • • • • • • • • • • • • •	COAL	-FIRED BUR	INEK				
TYPE OF BOILER	IF OTHE	R DESCRIBE:						
PULVERIZET OVERFEED S	STOKER UN	IDERFEED STOKER	SPR	EADER STOKER	FLUIDIZED B			
☐ WET BED ☐ UNCONT	ROLLED 🔲 UNG	CONTROLLED	☐ UNC	ONTROLLED	CIRCULATI			
☐ DRY BED ☐ CONTRO	DRY BED CONTROLLED CONTROLLED			ASH REINJECTION	RECIRCULA	ATING		
			☐ NO F	LYASH REINJECTION				
		OIL/GA	S-FIRED BU	RNER				
TYPE OF BOILER:	UTILITY	/ INDUSTRIAL		MERCIAL	INSTITUTIONAL			
TYPE OF BOILER.  TYPE OF FIRING:	□ NORMAL [	TANGENTIAL	_ LOW	NOX BURNERS	NO LOW NOX BU	RNER		
THE OF THAINS.			UEL-FIRED	BURNER				
		PE						
TYPE(S) OF FUEL:		IL Tindustrial		MERCIAL	INSTITUTIONAL			
TYPE OF BOILER:	UTILITY			WENOIAE				
TYPE OF FIRING:		PE(S) OF CONTROL(S)		JP/BACKUP FUELS	3)			
	T	EL USAGE (INCL	MAXIMUN			STED CAPACITY		
					LIMITA	TION (UNIT/HR)		
FUEL TYPE	UNI	TS	CAPACITY	(UNIT/HR)	LIMITATION (UNITATIO)			
	FUEL CHAI	RACTERISTICS (C		LL THAT ARE APP		AGUICONTENT		
			SPECIFIC	SULFUR CON	```_```	ASH CONTENT		
FUI	EL TYPE		BTU CONTENT	(% BY WEI	GHT) (% BY WEIGHT)			
Natural Gas								
No. 2 Fuel Oil/ultra-low	sulfur diesel (0.	0015% sulfu		0.00015	5%			
1701 2 1 401 0 11 411 14 10 10	, ,							

# EMISSION SOURCE (WOOD, COAL, OIL, GAS, OTHER FUEL-FIRED BURNER)

REVISED 09/22/16	N	CDEQ/Division of Air Q	uality - Application for	Air Permit to Construct	Operate	ВТ		
EMISSION SOURCE DESCR	RIPTION: N	atural gas/no.2 fuel (	ultra-low sulfur	EMISSION SOURCE ID				
liesel (0.0015% sulfur))								
million btu per hour max	cimum he	eat input)		CONTROL DEVICE ID I				
OPERATING SCENARIO:		OF	EMISSION POINT (STACK) ID NO(S): HMA-H2					
DESCRIBE USE: PRO	OCESS HE	AT S	PACE HEAT	ELECTRICAL G	ENERATION			
□со	NTINUOUS	S USE S	TAND BY/EMERGENC	Y OTHER (DESCR	RIBE):			
HEATING MECHANISM:	<b>V</b>	INDIRECT	☐ DIRECT					
MAX. FIRING RATE (MMBTU	J/HOUR): *	I.1 MMBTU/hr				a surrent and account to European		
			WOOD-FIRED BUI	RNER				
WOOD TYPE: BA	RK 🗌	WOOD/BARK	WET WOOD	☐ DRY WOOD	OTHER (DESCRIB	E):		
PERCENT MOISTURE OF F								
UNCONTROLL			TH FLYASH REINJECT	ON $\square$	CONTROLLED W/O REIN	JECTION		
	-EU		AT TRANSFER MEDIA: STEAM AIR OTHER (DESCRIBE)					
FUEL FEED METHOD:		15	COAL-FIRED BUF	MINERAL PROPERTY OF THE PROPER	C OTHER (BEGGRABE)			
			COAL-I INLU BUI		NEOCHARLES AND MANAGER AND MAN			
TYPE OF BOILER		IF OTHER DESCRIBE:	T		EL LUCIZED SES			
PULVERIZET OVERFEED		UNDERFEED STO		READER STOKER	FLUIDIZED BED			
☐ WET BED ☐ UNCON	rolled	UNCONTROLLED		CONTROLLED	CIRCULATING			
□ DRY BED □ CONTRO	DLLED	CONTROLLED	☐ FLY	ASH REINJECTION	RECIRCULATING			
				FLYASH REINJECTION				
		C	OIL/GAS-FIRED BL	JRNER				
TYPE OF BOILER:	UTILIT	Y INDUSTRIA	AL COM	MERCIAL	INSTITUTIONAL			
TYPE OF FIRING:	✓ NORM	IAL TANGENTIA	LOW	NOX BURNERS	NO LOW NOX BURNER			
		ОТ	HER FUEL-FIRED	BURNER				
TYPE(S) OF FUEL:		PE						
TYPE OF BOILER:	UTILI	Y INDUSTRIA	AL COM	MERCIAL	INSTITUTIONAL			
TYPE OF FIRING:		<del></del>	rrol(s) (IF ANY):					
THE OF THURS.				UP/BACKUP FUELS	<b>6)</b>			
				M DESIGN	REQUESTED C	APACITY		
FUEL TYPE		UNITS	CAPACITY	(UNIT/HR)	LIMITATION (U	NIT/HR)		
TOLLTTIL		- CHITC		,				
		U OUADACTERIST	ICS (COMPLETE A	ALL THAT ARE APP	LICABLE)			
	FUE	L CHARACTERIST	SPECIFIC	SULFUR CON		NTENT		
FU	EL TYPE		BTU CONTENT	(% BT VVEIC	(/// 017			
Natural Gas				0.00017	0/			
No. 2 Fuel Oil/ultra-low	sulfur di	esel (0.0015% sulfu		0.00015	7/0			
COMMENTS:								

# SPECIFIC EMISSION SOURCE INFORMATION (REQUIRED FOR ALL SOURCES)

REVISED 09/22, NCDEQ/D	ivision of Ai	r Quality - A	Application for						В	
EMISSION SOURCE DESCRIPTION:					SOURCE I		RAP-CN\	/, RA	P-SC	
5.5., 500 NOL DECOMIC HON		5 5 3 5 6				NO(S): NA				
OPERATING SCENARIO 1		OF 1		EMISSION POINT (STACK) ID NO(S): NA						
OPERATING SCENARIO1_ DESCRIBE IN DETAILTHE EMISSIO							. ,			
1. Recycle Asphalt Crushing c	ON SOURCE	M one (4)	RE TON	her and	יייי) אין אין (1) אין (1) (1) אין (1) אין (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	double d	eck scen	e, and for	ır 36'	•
	onsisting	or one (1)	OU IPH CRUS	mer, one	( . ) U AZU		J., 30611	-, and 10t		
conveyor Belts.										
TYPE OF EMISSION SOL	IDCE (CUE)	K AND CO	ADI ETE ADDI	CODDIATE	FORM P4	B9 ON THE	FOLI OWI	NG PAGES	3):	
					Man	uf. of chemic	als/coating	s/inks (Form	n B7\	
Coal, wood, oil, gas, other burner (F			orking (Form B /finishing/printi	•		eration (Forr	_	, (1 011		
Int.combustion engine/generator (	(rorm B2)		/finishing/printi silos/bins (Fo			eration (Forr r (Form B9)	20)			
Liquid storage tanks (Form B3)			· ·			(. 2 09)				
START CONSTRUCTION DATE:	Jacobs see		DATE MANUF			HR/DAY	<b>6</b> D	DAY/WK	50	WK/
MANUFACTURER / MODEL NO.: Te			EXPECTED C				<u>UL</u>	- I I I V V I \		
	NSPS (SUBP		000_		SHAP (SUB		20	000	NOV 2	25
PERCENTAGE ANNUAL THROUGH	PUT (%): DL	-C-FEB		-MAY		JUN-AUG	30		NOV	<u>_</u>
CRITERIA .	WATCHEST TO SELECT THE SECOND STREET				ATIONF					
		Control of the contro	EXPECTED				NTIAL EMI			
			(AFTER CONTRO					R CONTROLS		S)
AIR POLLUTANT EMITTED		FACTOR	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	to	ns/yr	
PARTICULATE MATTER (PM)		See DEQ	Emission Sp	oreadshed	et Append	líx A				
PARTICULATE MATTER<10 MICRON	S (PM <sub>10</sub> )									
PARTICULATE MATTER<2.5 MICRON	NS (PM <sub>2.5</sub> )									
SULFUR DIOXIDE (SO2)										
NITROGEN OXIDES (NOx)										
CARBON MONOXIDE (CO)										
VOLATILE ORGANIC COMPOUNDS	(VOC)									
LEAD										
OTHER										N. Carlotte
HAZARDOU	S AIR POL	LLUTANT	<b>EMISSION</b>	S INFOR	RMATION					
			EXPECTED							
			(AFTER CONTRO	or first	BEFORE CON	TROLS / LIMITS	(AFTE	ER CONTROLS	/ LIMITS	S)
HAZARDOUS AIR POLLUTANT	CAS NO.		lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	to	ons/yr	
			Emission S		et Append	A xit				
	+									
	+									
	+	<del>                                     </del>								
	+-	<del>                                     </del>		<u> </u>						
	+			<b>T</b>	1					
	+	$\vdash$			<del>                                     </del>					
TOYIC A	IR POLL	TANT FI	IISSIONS II	VFORMA	TION FO	R THIS S	OURCE			
TOXICA	T OLLC	TOURINGE							ATIO:	IC.
		OF EMISSION		TED ACTL	JAL EMISSI	ONS AFTER	R CONTRO	ノLS / LIMITA	ATION	<b>10</b>
TOYIC AID DOLL LITANT	CAS NO.	EMISSION FACTOR	lb/h	nr	lh/	/day		lb/yr		
TOXIC AIR POLLUTANT	CAS NO.		Emission S					J.		
	+	SEC DEW		r. sausiic	Tppoin		<del>                                     </del>			
	+	+			+					
		+	<del>                                     </del>		+		<del>                                     </del>			
		+			+		<del>                                     </del>			
		+	-		+		<del>                                     </del>			
		+	-		+		<del>                                     </del>			
							1			
Attachments: (1) emissions calculations an	nd supporting d	ocumentation;	(2) indicate all re	equested stat	e and federal	enforceable p	ermit limits (	e.g. nours of	operation rce.	on,
emission rates) and describe how these ar-	re monitored an	o with what fre	equency, and (3)	uescribe any	monitoring at	svices, gauge:	s, or rear por	300		

MPLETE THIS FORM AND COMPLETE AND ATTACH APPROPRIATE B1 THROUGH B9 FORM FOR EACH SOUR
Attach Additional Sheets As Necessary

# FORM B9 EMISSION SOURCE (OTHER)

EVISED 09/22/16 NCDEQ/Division of Air Qu MISSION SOURCE DESCRIPTION: RAP Crus  PERATING SCENARIO: OF	hing System	EMISSION SOURCE ID NO: 1	AD COUCH DAD CNV DAD-SCN				
		EMISSION SOURCE ID NO: RAP-CRUSH, RAP-CNV, RAP-SCN CONTROL DEVICE ID NO(S): NA EMISSION POINT (STACK) ID NO(S): NA					
PERATING SCENARIO: OF							
ECODIDE IN DETAIL THE PROCESS (ATTACH							
Recycle Asphalt Crushing consisting of one			scene, and four 36" conveyor Bel				
. Recycle Asphalt ordaning concluding or ene	(.,						
		1					
MATERIALS ENTERING PROCESS - CONTIN	UOUS PROCESS	MAX. DESIGN	REQUESTED CAPACITY				
TYPE	UNITS	CAPACITY (UNIT/HR)	LIMITATION(UNIT/HR)				
RAP	tons	65					
MATERIALS ENTERING PROCESS - BATC		MAX. DESIGN	REQUESTED CAPACITY LIMITATION (UNIT/BATCH)				
TYPE	UNITS	CAPACITY (UNIT/BATCH	LIMITATION (UNITERATOR)				
MAXIMUM DESIGN (BATCHES / HOUR):							
REQUESTED LIMITATION (BATCHES / HOUR):	: (BATCHE		CAL DITUIDA				
FUEL USED:	TOTAL MA	AXIMUM FIRING RATE (MILLI	ON BTU/HR):				
MAX. CAPACITY HOURLY FUEL USE:	REQUES	FED CAPACITY ANNUAL FUE	L USE.				

**Attach Additional Sheets as Necessary** 

File: Burlington Forms 2021-04-15.xlsx Sheet: B9-RAP

SPECIFIC EMISSION SOURCE INFORMATION (REQUIRED FOR ALL SOURCES)

VISED 09/22/ NCDEQ/Divis		lity A	alication fo	or Air Parmit	to Constr	uct/Operate	.	В	
				EMISSION S	COLIBCE ID	NO RM-1	through	RM-5	
MISSION SOURCE DESCRIPTION:		Concrete	Batch	CONTROL D	DEVICE ID	NO(S): RM	C-CD2		
ant (120 cubic yards per hour)								-CD2	
PERATING SCENARIO1	OF _	1_		EMISSION POINT (STACK) ID NO(S): RMC-CD2					
	SOURCE PI	ROCESS (A	ATTACH FI	LOW DIAGR	AM):	000 (=== (	Comont	Silo One (1) 200-ton Flyash Silo.	
O Dotob Plant	1420 cubic	e vards pe	er hour) (	Consiting C	ot: One (1)	) 200-ton	cement	Silo, One (1) 200-ton Flyash Silo,	
ruck Mix Concrete Batch Flam ruck Loadout point, 25-ton Cei	ment/Flyasi	h Weight	Batcher,	and One (	1) 50-ton	Aggregate	e Weight	Batcher.	
TYPE OF EMISSIO	N SOURCE (	CHECK AN	ID COMPL	ETE APPRO	PRIATE F	ORM B1-B	de/eesting	FOLLOWING PAGES): s/inks (Form B7)	
Coal,wood,oil, gas, other burner (F		Woodwo	rking (Forn	n B4)	Manuf	. of chemica	ils/coaling	Siliks (i dilli bi)	
Int.combustion engine/generator (F	orm B2)			inting (Form	Incine	ration (Form	1 80)		
Liquid storage tanks (Form B3)		√ Storage				(Form B9)			
TART CONSTRUCTION DATE:				NUFACTURE		- LID/D A	V 6	DAY/WK 50 WK/YR	
ANUFACTURER / MODEL NO.:			EXPECTE	D OP. SCHE	DULE: 1	2 HR/DA	Y 6	DATIVIK 30 WIGHT	
THIS SOURCE SUBJEC. V	SPS (SUBPA	RTS?):		_ L NES	HAP (SUBF			SEP-NOV 25	
	PUT (%): DE0	C-FEB '	<b>15</b> M	AR-MAY	30	JUN-AUG	30		
CRITE	RIA AIR F	POLLUTA	ANT EMI	SSIONS I	NFORMA	ATION FC	KIHIS	SUURCE	
	S	OURCE O	EXPECTE	D ACTUAL			POTEN	TIAL EMISSIONS	
	Ĭ	EMISSION	AFTER CONT	ROLS / LIMITS	EFORE CONT	ROLS / LIMITS		(AFTER CONTROLS / LIMITS)	
IR POLLUTANT EMITTED		FACTOR	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr	
ARTICULATE MATTER (PM)				Spreadsh	eet Appe	ndix A			
ARTICULATE MATTER<10 MICRONS PARTICULATE MATTER<2.5 MICRON									
	3 (F 101 <sub>2.5</sub> )								
SULFUR DIOXIDE (SO2)									
NITROGEN OXIDES (NOx)									
CARBON MONOXIDE (CO)	(VOC)								
OLATILE ORGANIC COMPOUNDS	(VUC)								
EAD									
OTHER HAZAE	DOUS ALL	POLL	ITANT E	MISSIONS	SINFOR	MATION	FOR TH	IS SOURCE	
HAZAR	DOUS AII	COLIBCE	EXPECT	ED ACTUAL			POTE	ITIAL EMISSIONS	
		LUNICEION	LATER CON	TROLS / LIMITS	REFORE CON	TROLS / LIMITS	(AFTER CONTROLS / LIMITS)		
	CACNO	FACTOR		tons/yr	lb/hr	tons/yr	lb/hr	tons/yr	
HAZARDOUS AIR POLLUTANT	CAS NO.	Can DEO	Emiccio	n Spreads		endix A			
		See DEQ	Emission	Т					
			-		<del>                                     </del>				
			+		+				
			+		-				
			+	+	+	+			
						+			
			_						
			N. = = 2.22		VEODAA	TION FO	RTHIS	SOURCE	
70	XIC AIR P	OLLUTA	NT EMIS	SSIONS II	NFORMA	TION FO	R THIS	SOURCE	
TO	XIC AIR P	OLLUTA OF	NT EMIS	SSIONS II	NFORMA CTED ACTU	TION FO	R THIS	SOURCE ER CONTROLS / LIMITATIONS	
TO	XIC AIR P	OF EMISSION	Ν	EXPEC	TED ACTU	JAL EMISSI	ONS AFTE	ER CONTROLS / LIMITATIONS	
TOXIC AIR POLLUTANT	CAS NO.	OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	R THIS	ER CONTROLS / LIMITATIONS    lb/yr	
		OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	ONS AFTE	ER CONTROLS / LIMITATIONS	
		OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	R THIS	ER CONTROLS / LIMITATIONS	
		OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	ONS AFTE	ER CONTROLS / LIMITATIONS	
		OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	ONS AFTE	ER CONTROLS / LIMITATIONS	
		OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	ONS AFTE	ER CONTROLS / LIMITATIONS	
		OF EMISSION	N .	EXPEC	CTED ACTU	JAL EMISSI o/day	ONS AFTE	ER CONTROLS / LIMITATIONS	

COMPLETE THIS FORM AND COMPLETE AND ATTACH APPROPRIATE B1 THROUGH B9 FORM FOR EACH SOURCE
Attach Additional Sheets As Necessary

### FORM B6 EMISSION SOURCE (STORAGE SILO/BINS)

REVISED 09/22/16 No	CDEQ/Divis	sion of A	ir Quality - A	Application	on for Air Permit to	Construct/Operate	B6
EMISSION SOURCE DES	SCRIPTION	l:			EMISSION	SOURCE ID NO: RM-1	
Ready Mix Cei	ment S	itorag	ge Silo	(200-	ton CONTROL	DEVICE ID NO(S): RMC-CD2	
OPERATING SCENARIO		_1	OF	1_		POINT(STACK) ID NO(S): RMC	-CD2
DESCRIBE IN DETAIL THE						orage Silo (200-To	n)
MATERIAL CTORED: Co					DENSITY OF MAT	FRIAL (LB/FT3):	
MATERIAL STORED: CO	CUBIC FEI				TONS: 200		
CAPACITY	HEIGHT:		AMETER: 1	(OR)		WIDTH: HEIGHT:	
DIMENSIONS (FEET) NNUAL PRODUCT THR				110.9		DESIGN CAPACITY: 200	100
PNEUMATICALLY F	SHARON STREET	1		NICALLY		FILLED FROM	
☐ BLOWER ☐ COMPRESSOR ☐ OTHER:		В	CREW CON'ELT CONVE  JCKET ELE'  THER:	YOR		☐ RAILCAR ☐ TRUCK ☐ STORAGE PILE ☐ OTHER: Plant	
NO. FILL TUBES: 1		- 0	ITILIX.				
MAXIMUM ACFM:		1					
MATERIAL IS UNLOADE					Weight Batche	r	
MAXIMUM DESIGN FILL	ING RATE	OF MAT	ERIAL (TON	S/HR): 4	0		
MAXIMUM DESIGN UNL	OADING R	ATE OF	MATERIAL (	(TONS/H	R): <b>5</b>		
COMMENTS:							

### FORM B6 EMISSION SOURCE (STORAGE SILO/BINS)

REVISED 09/22/16 NO	DEQ/Divisio	n of Ai	r Quality - Applicatio	n for Air Permit to	o Construct/Operate	B6
EMISSION SOURCE DE					SOURCE ID NO: RM-2	
		Silo	(200-ton)	CONTROL	DEVICE ID NO(S): RMC-CD2	
OPERATING SCENARIO		1	OF1_	EMISSION	POINT(STACK) ID NO(S): RMC-	CD2
Filling, St					orage Silo (200-To	n)
MATERIAL STORED: FI	v ash			DENSITY OF MA	TERIAL (LB/FT3):	
CAPACITY	CUBIC FEE	T:		TONS: 200		
DIMENSIONS (FEET)		- $T$	IAMETER: 12 (OR)		WIDTH: HEIGHT:	
NNUAL PRODUCT THR					DESIGN CAPACITY: 200	
PNEUMATICALLY	The second secon		MECHANICALLY		FILLED FROM	
<ul><li>☑ BLOWER</li><li>☐ COMPRESSOR</li><li>☐ OTHER:</li></ul>		В	CREW CONVEYOR ELT CONVEYOR UCKET ELEVATOR THER:		☐ RAILCAR ☐ TRUCK ☐ STORAGE PILE ☐ OTHER: Plant	
NO. FILL TUBES: 1						
MAXIMUM ACFM:						
MATERIAL IS UNLOADI			ement and Fly Ash	Weight Batche	er	
			Screw Cor	nveyor		
MAXIMUM DESIGN FIL	LING RATE (	OF MAT	ERIAL (TONS/HR): 5	0		
MAXIMUM DESIGN UN	LOADING RA	TE OF	MATERIAL (TONS/HI	R): <b>5</b>		
COMMENTS:						

### FORM C1

### CONTROL DEVICE (FABRIC FILTER)

REVISED 09/22/16 NCDEQ/Division									C1
CONTROL DEVICE ID NO: RMC-CD2	CONTROLS EMI	ISSIONS	FROM	MHICH	EMISSION SO	URCE	ID NO(S	S): See Fo	rm A2
EMISSION POINT (STACK) ID NC	POSITION IN SE	RIES OF	CON	TROLS	NO.	1	OF 1	UNITS	
OPERATING SCENARIO:									
	Section Visited Section (Section Section Secti	P.E. SEA	AL RE	QUIRED (I	PER 2q .0112)?		YES	☐ NO	
DESCRIBE CONTROL SYSTEM: <b>C&amp;W Manu</b> silos and aggregate and truck loading.	facturing - RA-	140 - 6	500 C	FM to co	ontrol emissi	ons f	rom ce	ment/fly	ash
POLLUTANTS COLLECTED:		PM	_	PM10				_	
BEFORE CONTROL EMISSION RATE (LB/HR)	:	See	Appe	ndix A				_	
CAPTURE EFFICIENCY:			_%		%	%		_ %	
CONTROL DEVICE EFFICIENCY:		99.9	_%	99.9		<b>%</b>		_%	
CORRESPONDING OVERALL EFFICIENCY:			_%		<u> </u>	<b>%</b>		%	
EFFICIENCY DETERMINATION CODE:			_ ^	ndiv A		-		_	
TOTAL AFTER CONTROL EMISSION RATE (L				ndix A		-			
PRESSURE DROP (IN H <sub>2</sub> 0): MIN: MAX: 6	GAUGE?	✓YES		NO RATURE	(MIN	MAX			
BULK PARTICLE DENSITY (LB/FT³):	GR/FT <sup>3</sup>			PERATUR		MAX			
POLLUTANT LOADING RATE: LB/HR									
INLET AIR FLOW RATE (ACFM): 6,500 cfm				KATING TE	EMP (°f): Ambi		INI ): 44	4	
	S PER COMPAR RFACE AREA PER			/ΕΤ <sup>2</sup> \·	DIAMETER O				
					Filter material				
TOTAL FILTER SURFACE AREA (FT <sup>2</sup> ): 1,43			4.54:		MATERIAL:	Wo		FELTE	n
DRAFT TYPE: INDUCED/NEGATIVE	FORCED/POSI	IIVE		FILTER		_		TRIBUTIO	CONTRACTOR NO.
DESCRIBE CLEANING PROCEDI	7				CONTRACTOR CONTRACTOR	_	EIGHT %		ILATIVE
☐AIR PULSE ☐	SONIC		-		SIZE		F TOTAL		%
REVERSE FLOW	SIMPLE BAG C		E		(MICRONS)	+	40		0.2
MECHANICAL/SHAKER	☐ RING BAG COL	LAPSE			0-1	$\vdash$			
□ <sub>OTHER:</sub>					1-10	_	60	1	00
DESCRIBE INCOMING AIR STREAM: Hot A	ir from Drying a	and Mix	cing D	rums in	10-25	_			
HMA Plant					25-50	-			
					50-100	_		_	
					>100				
							ТО	TAL = 100	
			1						
ON A SEPARATE PAGE, ATTACH A DIAGRA	M SHOWING THE	E RELAT	IONS	IP OF TH	IE CONTROL D	EVIC	E TO ITS	SEMISSIC	N SOUF
COMMENTS:									

**Attach Additional Sheets As Necessary** 

### **APPENDIX A. EMISSION CALCULATIONS**

HMA

				Potential Emissions	Emissions					
		PM Emissions	ssions	PM <sub>10</sub> En	PM <sub>10</sub> Emissions	PM <sub>2.5</sub> Emissions	ssions	Long term		
ID No.	Emission Source Description	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	Notes 1 Notes 2	5.2
CD1 Revised		8.2500	8.2500	5.7500	5.7500	5.425	5.425	1.23858	From 11.1.4 PM <sub>10</sub> filterable is .0042 lb/fon and PM <sub>13</sub> filterable lassed on DEQ.HMA Plant Spreadsheet Calculator, except asphalt is .0029 lb/fon, therefore PM <sub>13</sub> , EF= PM <sub>10</sub> tot - PM <sub>10</sub> condensible heaters are calculated separately in the DEQ Fuel Oil + PM <sub>13</sub> condensible = 0.0230042 + .0029 = 0.0217	Based on DEQ HMA Plant Spreadsheet Calculator, except asphalt heaters are calculated separately in the DEQ Fuel Oil Spreadsheet Calculator due to use of ULSD
нма-н1	Asphalt Cement Heater (1.2 MMBtu/hr)	0.0283	0.1239	0.0283	0.1239	0.0086	0.0375	0.00857		Based on DEQ Fuel Oil Spreadsheet Calculator
нма-н2	Asphalt Cement Heater (1.1	0.0259	0.1136	0.0259	0.1136	0.0079	0.0344	0.00786		Based on DEQ Fuel Oil Spreadsheet Calculator
HMASIL01	Asphalt Silo 1 Vent	0.0293	0.0293	0.0293	0.0293	0.0210	0.0210	0.00479	Set PM <sub>10</sub> =PM; PM <sub>2.5</sub> calculated as an average of the Total PM tpy ba and organic PM Ef's in the DEQ spreadsheet 500,00	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMASIL02	Asphalt Silo 2 Vent	0.0293	0.0293	0.0293	0.0293	0.0210	0.0210	0.00479		tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMASIL03	Asphalt Silo 3 Vent	0.0293	0.0293	0.0293	0.0293	0.0210	0.0210	0.00479	Set PM <sub>10</sub> =PM; PM <sub>25</sub> calculated as an average of the Total PM tpy ba and organic PM EF's in the DEQ spreadsheet	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMASIL04	Asphalt Silo 4 Vent	0.0293	0.0293	0.0293	0.0293	0.0210	0.0210	0.00479	Set PM <sub>10</sub> =PM; PM <sub>2,5</sub> calculated as an average of the Total PM tpy ba and organic PM EF's in the DEQ spreadsheet	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMASILOS	Asphalt Silo 5 Vent	0.0293	0.0293	0.0293	0.0293	0.0210	0.0210	0.00479	Set PM <sub>10</sub> =PM; PM <sub>2.5</sub> calculated as an average of the Total PM tpy ba and organic PM Ef's in the DEQ spreadsheet	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
	Silo Filling Subtotal	0.1465	0.1465	0.1465	0.1465	0.1050	0.1050		Set PM <sub>10</sub> =PM; PM <sub>2.5</sub> calculated as an average of the Total PM tpy ba and organic PM EF's in the DEQ spreadsheet	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMAL01	Asphalt Loadout 1	0.0261	0.0261	0.0261	0.0261	0.0216	0.0216	0.00493	Set PM <sub>10</sub> =PM; PM2 <sub>2,5</sub> calculated as an average of the Total PM tpy ba and organic PM EF's in the DEQ spreadsheet	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMAL02	Asphalt Loadout 2	0.0261	0.0261	0.0261	0.0261	0.0216	0.0216	0.00493	of the Total PM	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMAL03	Asphalt Loadout 3	0.0261	0.0261	0.0261	0.0261	0.0216	0.0216	0.00493	of the Total PM	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMAL04	Asphalt Loadout 4	0.0261	0.0261	0.0261	0.0261	0.0216	0.0216	0.00493	e of the Total PM	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
HMAL05	Asphalt Loadout 5	0.0261	0.0261	0.0261	0.0261	0.0216	0.0216	0.00493	Set PM <sub>10</sub> =PM; PM <sub>2,5</sub> calculated as an average of the Total PM toy bs and organic PM EF's in the DEQ spreadsheet 500,0	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
	Loadout Subtotal	0.1305	0.1305	0.1305	0.1305	0.1079	0.1079		Set PM <sub>10</sub> =PM; PM <sub>3.5</sub> calculated as an average of the Total PM ty bis and organic PM EF's in the DEQ spreadsheet	tpy based on proposed permit limit; calculated as: lb/hr * 500,000 tpy / 250 tons/hr / 2000 lb/ton
RAP-CRUSH	RAP Impact Crusher (65 tons/hr max rated capacity)	0.3510	0.5400	0.1560	0.2400	0.0236	0.0363	0.008297	Used TCEQ1's Rock Crushing Facility Emission Rate Calculation Worksheet (Rock Crushing Worksheet Version No.: Version 1.0 APDG6490v1 Last Revision Date: February 19, 2019) for PM <sub>3,5</sub> emission factors (EF) are not provided calculated as: Ib/hr * 200,000 tpv / 65 tons/hr / 2000 Ib/ton in AP-42 Ch. 11.18-22, a ratio of aerodynamic particle size multipliers from AP-42 Ch. 13.2.4 was used to estimate PM <sub>3,5</sub> emission factors. PM <sub>3,5</sub> EF = [PM10 EF/0.35]*0.053	RAP is limited to 40% of the asphalt plant production. Tpy calculated as: Ib/hr * 200,000 tpy / 65 tons/hr / 2000 lb/ton
RAP-CNV	5 Conveyors (individual = total/5)	0.1950	0.3000	0.0715	0.1100	0.0140	0.0215	0.004906		RAP is limited to 40% of the asphalt plant production. Tpy calculated as: Ib/hr * 200,000 tpy / 65 tons/hr / 2000 Ib/ton
RAP-CNV	5 Conveyors (total)	0.9750	1.5000	0.3575	0.5500	0.0698	0.1074		Used drop point $PM_{2.5}$ fraction from AP-42 13.2.4; $PW_{3.5}$   KAP   fraction of PM = 0.053 / 0.74 = 0.0716)   calcu	KALIS ilmited to 40% of the asphalt plant production. Thy calculated as: lb/hr * 200,000 tpy / 65 tons/hr / 2000 lb/ton

Used TCEQ's Rock Crushing Facility Emission Rate Calculation Worksheet (Rock Crushing Worksheet Version No.: Version 1.0 APDG6490v1 Last Revision Date: February 19, 2019) for PM $_3$ emission estimates. Where PM $_3$ s emission factors (Ef) are not provided multipliers from AP 42 Ch. 1.119.2-2, a ratio of aerodynamic particle size multipliers from AP 42 Ch. 13.2.4 was used to estimate PM $_3$ , emission factors. PM $_3$ , EF = [PM10 EF/0.35]*0.053	See assumptions in calcs	See assumptions in calcs			From DEQ spreadsheet concrete batch From DEQ spreadsheet concrete batch	From DEQ spreadsheet concrete batch	From DEQ concrete batch calculation spreadsheet, minus the sand/agg conveyors because those are incorrectly calculated (wrong assumptions for the count of the number of conceased in this cheat: therefore they are calculated.	Used this calculation in lieu of Sand/Agg emissions from	NCDEQ emission spreadsheet Concrete batch, in accordance with AP-42, Table 11.12-2, Footnote b.	from DEQ spreadsheet concrete batch; except PM $_{55}$ is refined using drop point PM $_{55}$ fraction from AP-42 13.2.4; PM $_{55}$ fraction of FM = 0.053 / 0.74 = 0.0716)	Fugitive emissions; See assumptions in calculation sheet	Fugitive emissions; See assumptions in calculation sheet		Fugitive emissions; See assumptions in calculation sheet	Fugitive emissions; See assumptions in calculation sheet	
0.030078	0.003631	0.000496					0.428131		0.026736	0.070544	0.013368	0.000496		0.026566	0.008276	1.85
0.1317	0.0159	0.0022	0.0181		1.6446	0.1906	1.8752		0.1171	0.3090	0.0586	0.0022	0.0607	0.1164	0.0362	8.52
0.0856	0.0159	0.000496	0.0164		0.3755	0.0435	0.4281		0.0267	0.0705	0.0134	0.0004959	0.0139	0.0406	0.0173	6.45
0.8700	0.1050	0.0145	0.1195		1.6446	0.1906	1.8752		0.7733	2.5166	0.3867	0.0145	0.4011	0.4740	0.3625	14.45
0.5655	0.1050	0.0033	0.1083		0.3755	0.0435	0.4281		0.1766	0.5746	0.0883	0.0033	0.0916	0.1655	0.1731	8.88
2.5000	0.2221	0.0290	0.2510		4.3856	0.3462	4.8483		1.6350	4.3141	0.8175	0.0290	0.8465	2.3702	1.3151	28.88
1.6250	0.2221	0.0066	0.2287		1.0013	0.0790	1.1069		0.3733	0.9850	0.1866	0.0066	0.1933	0.8277	0.6280	15.87
8' x 20' Double Deck Screen	Stockyard Piles 1 - Truck Unloading	Stockyard Piles 1 - Wind Erosion	SYP1 Subtotal	Concrete Plant Baghouse (Cement Storage Silo, Fly Ash Silo, Truck Loadout Point, Cement/Fly Ash Weigh Batcher RN-1, thru RN-4)	truck mix	olis Iqqus	Revised CD2 total without sand/agg conveyors	PMC CNV1 & Sand Ass Conveyor Drop Points	(refined)	Aggregate Weigh Batcher (50 ton max capacity) (weigh hopper in DEQ.SS)	Stockyard Piles 2 - Truck Unloading	Stockyard Piles 2 - Wind Erosion	SYP2 Subtotal	Paved Roads	Unpaved Roads	Summary
RAP-5CN	SYP1	SYP1		CD2			CD2	8 LVING CNIVI	2	RM-5	SYP2	SYP2		ROADS-P	ROADS-U	Facility Wide Summary

		4	Potential Contro	ial Controlled Emissions	2	Pot	tential Uncont.	Potential Uncontrolled Emissions	us su	P.	Potential Controlled Emissions	lled Emissions		
		NOX	202	8	VOC	NOX	202	8	VOC	NOX	202	8	VOC	
ID No.	Emission Source Description	lb/hr	lb/hr	lb/hr	lb/hr	tpy	tpy	tpy	tpy	tpy	tpy	tpy	tpy	Notes
HMA CD1 (HMA Dryer/Drum Plant Emissions)	Asphalt Plant Baghouse	13.75	20.93	32.50	8.00	60.23	91.69	142.35	35.04	13.75	20.93	32.50	8.00	From DEQ spreadsheet HMA plant
HMA-H1	Asphalt Cement Heater (1.2 MMBtu/hr)	0.1714	0.00183	0.0429	0.0075	0.7509	0.0080	0.1877	0.0075	0.7509	0.0080	0.1877	0.0075	Based on 15 ppm sulfur No. 2 fuel oil; From DEQ Spreadsheet Fuel Oil Combustion
нма-н2	Asphalt Cement Heater (1.1 MMBtu/hr)	0.1571	0.00167	0.0393	0.0016	0.6883	0.0073	0.1721	0.0069	0.6883	0.0073	0.1721	0.0069	Based on 15 ppm sulfur No. 2 fuel oil; From DEQ Spreadsheet Fuel Oil Combustion
TOTAL		14.08	20.93	32.58	8.01	61.66	91.70	142.71	35.05	15.19	20.95	32.86	8.01	

Emission Source	Pollutant	TAP/HAP	CAS Number	(BEFORI	E CONTROLS / L	POTENTIAL IMITS)		CONTROLS / LI	мітѕ)
Description	Politiant	TAF/IIAF	CAS Number	lb/hr	lb/yr	tpy	lb/hr	lb/yr	tpy
Asphalt Plant	Acetaldehyde	TH	75070	0.33	2847.00	1.42	0.33	650	0.32
•	Acrolein	TH	107028	0.01	56.94	0.03	0.01	13	0.006
	Antimony Unlisted Compounds	Н	SBC-other	0.00	0.39	0.00	0.00	0.09	0.00004
1 10 10 10 10 10 10 10 10 10 10 10 10 10	Arsenic Unlisted Compounds	TH	ASC-other	0.00	1.23	0.00	0.00	0.28	0.0001
	Benzene	TH	71432	0.10	867.38	0.43	0.10	198.0312	0.099
	Benzo(a)pyrene	T	50328	0.00	0.04	0.00	0.00	0.0088	0.000
	Beryllium Metal (unreacted)	TH	7440417	0.00	0.00	0.00	0.00	0	
	Cadium Metal (elemental unreacted)	TH	7440439	0.00	0.90	0.00	0.00	0.205	0.000102
	Carbon disulfide	TH	75150	0.00	5.45	0.00	0.00	1.24527	0.00062263
	Chromium unlisted cmpds (add w/chrom acid to get CRC)	Н	CRC-other	0.00	11.06	0.01	0.00	2.525	0.001262
	Chromic Acid (VI)	TH	7738945	0.00	0.99	0.00	0.00	0.225	0.000112
	Cobalt Unlisted Compounds	Н	COC-other	0.00	0.06	0.00	0.00	0.013	0.000006
94 a	Cumene	Н	98828	0.00	10.02	0.01	0.00	2.287	0.00114371
	Ethyl benzene	Н	100414	0.06	561.24	0.28	0.06	128.138	0.06406899
	Ethyl chloride (chloroethane)	Н	75003	0.00	0.02	0.00	0.00	0.004	2.18345E-0
	Formaldehyde	TH	50000	0.80	6981.17	3.49	0.80	1593.874	0.79693700
	Hexachlorodibenzo-p-dioxin 1,2,3,6,7,8	Т	57653857	0.00	0.00	0.00	0.00	0.000001	3.25E-1
	Hexane, n-	TH	110543	0.24	2095.50	1.05	0.24	478.425108	0.23921255
121	Hydrogen Chloride (hydrochloric acid)	TH	7647010	0.05	459.90	0.23	0.05	105	0.052
	Hydrogen Sulfide	Т	7783064	0.01	119.84	0.06	0.01	27.36	0.0136
	Lead Unlisted Compounds	Н	PBC-other	0.00	32.85	0.02	0.00	7.5	0.0037
	Manganese Unlisted Compounds	Т	MNC-other	0.00	16.86	0.01	0.00	3.85	0.00192
	Mercury, vapor	TH	7439976	0.00	5.69	0.00	0.00	1.3	0.0006
	Methyl bromide	Н	74839	0.00	2.18	0.00	0.00	0.498203	0.00024910
	Methyl chloride	Н	74873	0.00	1.37	0.00	0.00	0.311921	0.00015596
	Methyl chloroform	TH	71556	0.01	105.12	0.05	0.01	24	0.01
	Methyl ethyl ketone	TH	78933	0.01	58.67	0.03	0.01	13.395346	0.00669767
	Methylene chloride	TH	75092	0.00	0.07	0.00	0.00	0.016452	8.22601E-0
	Napthalene	Н	91203	0.16	1442.95	0.72	0.16	329.441249	0.16472062
	Nickle Metal	TH	7440020	0.02	137.97	0.07	0.02	31.5	0.0157
	Perchloroethylene (tetrachloroethylene)	тн	127184	0.0001	0.7013	0.00	0.0001	0.160120	8.00598E-0
	Phenol	TH	108952	0.0010	8.8105	0.00	0.0010	2.011528	0.00100576
	Phosphorus Metal, Yellow or White	Н	7723140	0.0070	61.3200	0.03	0.0070	14	0.00
	Polycyclic Organic Matter	Н	POM	0.22	1927.20	0.96	0.22	440.00	0.2200000
	Propionaldehyde	Н	123386	0.03	284.70	0.14	0.03	65.00	0.032
	Quinone	Н	106514	0.04	350.40	0.18	0.04	80.00	0.0
	Selenium Compounds	Н	SEC	0.00	0.77	0.00	0.00	0.18	0.000087
	Styrene	TH	100425	0.00	2.11	0.00	0.00	0.48	0.00024042
	Tetrachlorodibenzo-p-dioxin, 2,3,7,8-	TH	1746016	0.00	0.00	0.00	0.00	0.00	5.25E-1
	Toluene	TH	108883	0.73	6386.67	3.19	0.73	1458.14	0.72907238
	Trichloroethylene	TH	79016	0.00	0.00	0.00	0.00	0.00	
	Trichlorofluoromethane (CFC 111)	Т	75694	0.00	0.12	0.00	0.00	0.03	1.35166E-C
	Trimethylpentane, 2,2,4-	Н	540841	0.01	87.85	0.04	0.01	20.06	0.0100281
	Xylene	TH	1330207	0.06	528.72	0.26	0.06	120.71	0.06035626
	Xylene, o-	Н	95476	0.00	22.50	0.01	0.00	5.14	0.00256839
HMA-H1	Antimony Unlisted Compounds	Н	SBC-Other	0	0	0.00	0	0	
Asphalt Heater	Arsenic Unlisted Compounds	TH	ASC-Other	0.0000048	0.042048	0.00	0.0000048	0.042048	0.00002102
Aspirate ricuter	Benzene	TH	71432	2.35714E-05	0.206485714	0.00	2.35714E-05	0.206486	0.00010324
	Beryllium Metal (unreacted)	TH	7440417	0.0000036	0.031536	0.00	0.0000036	0.031536	0.00001576
	Cadium Metal (elemental unreacted)	TH	7440439	0.0000036	0.031536	0.00		0.031536	0.00001576
	Chromic Acid (VI)	TH	7738945	0.0000036	0.031536	0.00		0.031536	0.00001576
	Cobalt Unlisted Compounds	Н	COC-Other	0	0			0	
	Ethylbenzene	Н	100414	7.00534E-06	0.061366782	0.00		0.061367	3.06834E-0
	Fluorides (sum fluoride compounds)	Т	16984488	0.000319714	2.800697143	0.00	0.000319714	2.800697	0.00140034
	Formaldehyde	TH	50000	0.000411429	3.604114286	0.00		3.604114	0.0018020
	Lead Unlisted Compounds	Н	PBC-Other	0.0000108	0.094608			0.094608	
	Manganese Unlisted Compounds	TH	MNC-Other	0.0000072	0.063072	0.00		0.063072	0.0000315
	Mercury, vapor	TH	7439976	0.0000072	0.031536				
		TH	71566	2.02286E-06	0.017720229	0.00			
	Methyl chloroform  Napthalene	Н	91203	2.85429E-06	0.025003543	0.00			
	·	TH	7440020	0.0000036	0.023003343				
		I IH	/440020	0.0000036					
	Nickle Metal	- 11	7722440	ا ما	^	0.00	l ^	l 0	1
	Phosphorus Metal, Yellow or White	Н	7723140	2 929575 05	0 247792957				
	Phosphorus Metal, Yellow or White Polycyclic Organic Matter	Н	POM	2.82857E-05	0.247782857	0.00	2.82857E-05	0.247783	0.0001238
	Phosphorus Metal, Yellow or White					0.00 0.00	2.82857E-05 0.000018		0.0001238 0.000078

		Н	SBC-Other	o	o	0.00	ol	0	(
	Antimony Unlisted Compounds	TH	ASC-Other	0.0000044	0.038544	0.00	0.0000044	0.038544	0.0000193
sphalt Heater	Arsenic Unlisted Compounds Benzene	TH	71432	2.16071E-05	0.189278571	0.00	2.16071E-05	0.189279	0.0000946
	Beryllium Metal (unreacted)	TH	7440417	0.0000033	0.028908	0.00	0.0000033	0.028908	0.0000145
		TH	7440417	0.0000033	0.028908	0.00	0.0000033	0.028908	0.0000145
	Cadium Metal (elemental unreacted)	TH	7738945	0.0000033	0.028908	0.00	0.0000033	0.028908	0.0000145
_	Chromic Acid (VI)	Н	COC-Other	0.0000033	0	0.00	0	0	(
	Cobalt Unlisted Compounds	Н	100414	6.42156E-06	0.056252884	0.00	6.42156E-06	0.056253	0.0000283
	Ethylbenzene	T	16984488	0.000293071	2.567305714	0.00	0.000293071	2.567306	0.001283
	Fluorides (sum fluoride compounds)		50000	0.000293071	3.303771429	0.00	0.000377143	3.303771	0.0016519
	Formaldehyde	TH		0.000377143	0.086724	0.00	0.0000099	0.086724	0.00004
	Lead Unlisted Compounds	H	PBC-Other		0.057816	0.00	0.0000066	0.057816	0.00002
	Manganese Unlisted Compounds	TH	MNC-Other	0.0000066		0.00	0.0000033	0.028908	0.00001
	Mercury, vapor	TH	7439976	0.0000033	0.028908	0.00	1.85429E-06	0.016244	0.00000
1	Methyl chloroform	TH	71566	1.85429E-06	0.016243543		2.61643E-06	0.022920	1.146E-0
	Napthalene	Н	91203	2.61643E-06	0.022919914	0.00	0.0000033	0.022928	0.00001
1 22	Nickle Metal	TH	7440020	0.0000033	0.028908	0.00		0.028308	0.00001
	Phosphorus Metal, Yellow or White	Н	7723140	0	0	0.00	0	0.227134	0.00011
	Polycyclic Organic Matter	Н	POM	2.59286E-05	0.227134286	0.00	2.59286E-05		0.0000722
	Selenium Compounds	Н	SEC	0.0000165	0.14454	0.00	0.0000165	0.14454	
	Toluene	TH	108883	0.000626001	5.483771696	0.00	0.000626001	5.483772	0.00274
	Xylene	TH	1330207	1.10055E-05	0.096408244	0.00	1.10055E-05	0.096408	4.82041E-0
oncrete Batch	Aylane								
	Arsenic Unlisted Compounds	TH	ASC-OTHER	2.49E-03	2.18E+01	0.01	6.59E-05	5.77E-01	0.00028843
lant		TH	7440-41-7	1.00E-05	8.77E-02	0.00	4.53E-06	3.97E-02	1.98627E-0
	Beryllium Metal (unreacted)	TH	7440-43-9	7.69E-06	6.74E-02	0.00	5.00E-07	4.38E-03	2.18917E-0
	Cadium Metal (elemental unreacted)	TH	7738-94-5	4.25E-04	3.73E+00	0.00	1.58E-04	1.39E+00	0.00069304
	Chromic Acid (VI)	Н	PBC-OTHER	1.32E-03	1.16E+01	0.01	5.96E-05	5.22E-01	0.0002611
	Lead Unlisted Compounds	TH	MNC-OTHER	7.67E-03	6.72E+01	0.03	7.49E-04	6.56E+00	0.00328163
	Manganese Unlisted Compounds			9.19E-04		0.00	1.92E-04	1.68E+00	0.00084228
	Nickle Metal	TH	7440-02-0			0.01	4.71E-04	4.13E+00	0.0020642
	Phosphorus Metal, Yellow or White	H	7223-14-0	1.72E-03	1.51E+01	0.00	4.71E-04 4.68E-06	4.10E-02	2.0515E-0
	Selenium Compounds	Н	SEC	9.43E-05				6.5000E+02	3.2500E-0
OTAL	Acetaldehyde	TH		3.2500E-01	2.8470E+03	1.4235E+00	3.2500E-01		
	Acrolein	TH		6.5000E-03		2.8470E-02	6.5000E-03	1.3000E+01	6.5000E-0
	Antimony Unlisted Compounds	Н		4.5000E-05	3.9420E-01	1.9710E-04	4.5000E-05	9.0000E-02	4.5000E-0
	Arsenic Unlisted Compounds	TH		2.6349E-03	2.3082E+01	1.1541E-02	2.1505E-04	9.3746E-01	4.6873E-
	Benzene	TH		9.9016E-02	8.6738E+02	4.3369E-01	9.9016E-02	1.9803E+02	9.9016E-
	Benzo(a)pyrene	Т		4.4104E-06	3.8635E-02	1.9317E-05	4.4104E-06	8.8208E-03	4.4104E-
	Beryllium Metal (unreacted)	TH		1.6909E-05		7.4063E-05	1.1435E-05	1.0017E-01	5.0085E-
		TH		1.1709E-04		5.1285E-04	1.0990E-04	2.6982E-01	1.3491E-
	Cadium Metal (elemental unreacted)	TH	-	6.2263E-04		2.7271E-03	6.2263E-04	1.2453E+00	6.2263E-0
	Carbon disulfide			U.ZZUSE U.	5115155				
	Chromium unlisted cmpds (add	Н		1.2625E-03	1.1060E+01	5.5298E-03	1.2625E-03	2.5250E+00	1.2625E-0
	w/chrom acid to get CRC)	T		5.4467E-04		2.3857E-03	2.7763E-04	1.6715E+00	8.3577E-
	Chromic Acid (VI)	TH	-	6.5000E-06		2.8470E-05	6.5000E-06	1.3000E-02	6.5000E-
	Cobalt Unlisted Compounds	Н				5.0095E-03	1.1437E-03	2.2874E+00	
	Cumene	Н		1.1437E-03		2.8062E-01	6.4069E-02	1.2814E+02	6.4069E-
	Ethyl benzene	Н		6.4069E-02				4.3669E-03	2.1834E-
	Ethyl chloride (chloroethane)	Н		2.1834E-06		9.5635E-06		1.5939E+03	7.9694E-
	Formaldehyde	TH		7.9694E-01	6.9812E+03	3.4906E+00	7.9694E-01	1.39392+03	7.30342
		Т						6 50005 07	2 25005
	Hexachlorodibenzo-p-dioxin 1,2,3,6,7,8	'		3.2500E-10		1.4235E-09		6.5000E-07	
	Hexane, n-	TH		2.3921E-01	2.0955E+03	1.0478E+00	2.3921E-01	4.7843E+02	2.3921E-
	Hydrogen Chloride (hydrochloric acid)	TH		5.2500E-02	4.5990E+02	2.2995E-01	5.2500E-02	1.0500E+02	
	Hydrogen Sulfide	Т		1.3680E-02	1.1984E+02	5.9918E-02	1.3680E-02	2.7360E+01	1.3680E-
	Lead Unlisted Compounds	Н		5.0896E-03		2.2293E-02	3.8303E-03		
	Manganese Unlisted Compounds	T		9.6131E-03		4.2105E-02		1.0534E+01	
				6.5690E-04		2.8772E-03		1.3604E+00	6.8022E-
	Mercury, vapor	TH H	+	2.4910E-04		1.0911E-03			2.4910E-
	Methyl bromide			1.5596E-04					
	Methyl chloride	H	+	1.3396E-02		5.2560E-02			
	Methyl chloroform	TH	-	6.6977E-03		2.9336E-02			
	Methyl ethyl ketone	TH	+			3.6030E-05			
	Methylene chloride	TH	-	8.2260E-00		7.2148E-01			
	Napthalene	Н		1.6472E-0					
	Nickle Metal	TH		1.6676E-02	1.4608E+02	7.3040E-02	1.5949E-02	3.3243ETU	1.0023
	Deschlaraothyless /tatro-bless-thyless)	TH						1 50435 3	0.00005
	Perchloroethylene (tetrachloroethylene)	117		8.0060E-0		3.5066E-04			
	Phenol	TH		1.0058E-0					
	Phosphorus Metal, Yellow or White	Н		8.7218E-0					
	Polycyclic Organic Matter	Н		2.2005E-0	1 1.9277E+03	9.6384E-01			
	Propionaldehyde	Н		3.2500E-0	2 2.8470E+02				_
		Н.		4.0000E-0				8.0000E+0	
	Quinone	Н	-	2.1633E-0					2.59138
	Selenium Compounds			2.4042E-0					2.4042
	Styrene	TH							_
	Tetrachlorodibenzo-p-dioxin, 2,3,7,8-	TH	-	5.2500E-1					
	Toluene	TH		7.2907E-0					
	Trichloroethylene	TH		0.0000E+0					
	Trichlorofluoromethane (CFC 111)	T		1.3517E-0					
		11		1.0028E-0	2 8.7847E+01	4.3923E-02			_
	Trimethylpentane, 2,2,4-	Н							
		TH		6.0379E-0	2 5.2892E+02				
	Trimethylpentane, 2,2,4- Xylene Xylene, o-				2 5.2892E+02		2 2.5684E-0	5.1368E+0	0 2.5684E

For some states and projects fugitive emissions from paved roads are required to be calculated. This sheet incorporates fugitive emissions from paved roads.

Main Inputs Required:

trips/day miles/roundtrip

days/yr trucks run Average Vehicle weight (tons)

Methods:

Factors are calculated using the site specific silt content, Average vehicle weight, and the # of days with at least 0.254 mm of precipitation.

Once the emission factors are calculated it is multiplied by the vehicle miles traveled (VMT) VMT is calculated by multiplying trips/day\* miles per trip\* days/yr vehicles run

### Factors for Fugitive Paved Roads from AP-42, Ch. 13.2.1, Equations 1 and 2

Parameter	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	Parameter Explanation	
k =	0.011	0.0022	0.00054	Particle Size Multiplier (lb/VMT)	
sL =		8.2		Silt Loading (g/m <sup>2</sup> ). Choose from 0.03 - 400 g/m <sup>2</sup> .	Used quarry sL value from 13.2-1-2
W =		29		Average Vehicle Weight (tons). Choose from 2.0 - 42 tons.	
N =		365		Number of Days in the Averaging Period	
P =		120		Number of Days with at least 0.254 mm of Precipitation. Check Fig. 13.2.1-2 of AP-42 for P value of a specific site.	*
Particulate Emission	n Factor - Da	ily Basis			2 2 2
E =	2.32	0.46	0.11	$E (lb/VMT) = k * sL^{0.91} * W^{1.02}$	2
Particulate Emission	n Factor - An	nual Basis			
E =	2.13	0.43	0.10	$E(Ib/VMT) = k * sL^{0.91} * W^{1.02} * (1 - (P/4N))$	

The values in red need to be reselected for specific site.

Road Parameters & Emissions

Road Parameters	X Emissions											D. (10	D) (2 5	DN (2.5	PM2.5	1
						Assumed	PM	PM	PM	PM10	PM10	PM10	PM2.5	PM2.5	PIVIZ.3	1
		miles/		miles per	miles per	Control	Emissions	1								
Road	trips/day	roundtrip	days/yr	day	vear	factor	lb/hr	lb/day	tons/vr	lb/hr	lb/day	tons/yr	lb/hr	lb/day	tons/yr	1
Road	uips/uay	Touridarp	- / /		,			10.05	2.27	0.17	3.97	0.47	0.04	0.98	0.12	1
Plant (paved)	110	0.78	260	86	22308	90%	0.83	19.87	2.37	0.17	3.97	0.47	0.04	0.76	0.12	ı

The values in red are site-specific

### **Example Calculations**

PM Emissions =	2.13	Ib/VMT *	22,308	mi/yr * (1-%C)=	2.3	7 tons/yr
		2000	lb/ton			
PM <sub>10</sub> Emissions =	0.43	lb/VMT *	22,308	mi/yr * (1- %C)=	0.4	17 tons/yr
		2000	lb/ton			
PM <sub>2.5</sub> Emissions =					0.1	12 tons/yr
FIVIZS CITISSIONS -	0.10	Ib/VMT *	22,308	mi/yr * (1- %C)=		
		2000	lh/ton			

For some states and projects fugitive emissions from unpaved roads are required to be calculated. This sheet incorporates fugitive emissions from unpaved roads.

Main Inputs Required:

trips/day miles/roundtrip days/yr trucks run Average Vehicle weight (tons)

Methods:

Factors are calculated using the site specific silt content, Average vehicle weight, and the # of days with at least 0.254 mm of precipitation.

Once the emission factors are calculated it is multiplied by the vehicle miles traveled (VMT) VMT is calculated by multiplying trips/day \* miles per trip \* days/yr vehicles run

### Factors for Fugitive Unpaved Roads from AP-42, Ch. 13.2.2, Equations 1a and 2

Parameter	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	Parameter Explanation
k =	4.9	1.5	0.15	Particle Size Multiplier (lb/VMT)
s =		7.1		Silt Content (%). Choose from 1.8%-25.2%.
W =		29		Mean Vehicle Weight (tons). Choose from 2-290 tons.
a =	0.7	0.9	0.9	Constants for Equation 1a
b =		0.45		Constants for Equation 10
P =		120		Number of Days with at least 0.254mm of Precipitation. Check Fig. 13.2.1-2 of AP-42 for P value of a specific site.
Particulate Emission	Factor - Dai	ly Basis		
E =	9.42	2.60	0.26	$E (lb/VMT) = [k * (s/12)^4 * (W/3)^b] * (365 - P)/365$
Particulate Emission	Factor - Ani	nual Basis		
E =		1.74	0.17	$E (lb/VMT) = [k * (s/12)^3 * (W/3)^b] * (365 - P)/365$

The values in red are site specific.

Road Parameters	& Emissions								D) /	D) (	PM10	PM10	PM10	PM2.5	PM2.5	PM2.5
				Vehicle			Assumed	PM	PM	PM			FIVITO			
				Weight	miles per	miles per	Control	Emissions								
		miles/		_			-	lb/hr	lb/day	tonolur	lb/hr	lb/day	tons/yr	lb/hr	lb/day	tons/yr
Road	trips/day	roundtrip	davs/yr	tons	day	year	factor			tons/yr		115			0.42	0.04
	20	0.16	260	20	Q	2080	80%	0.628	15.07	1.32	0.173	4.15	0.36	0.017	0.42	0.04
Plant (unpaved)	50	0.10	200	27	_ •	2000	2370									

Example Calculations			
PM Emissions =	6.32 lb/VMT *	2,080 mi/yr * (1-%C) =	1.32 tons/yr
	200	00 lb/ton	
PM <sub>10</sub> Emissions =	1.74 lb/VMT *	2,080 mi/yr * (1-%C) =	0.36 tons/yr
	200	00 lb/ton	
PM <sub>25</sub> Emissions =	0.17 lb/VMT *	2,080 mi/yr * (1-%C) =	0.04 tons/yr
	20	00 lb/ton	

Burlington

## Factors for Drop Points:

**Drop Point Calculations** 

Insignificant Source

Equations obtained from page 13.2.4-3 of AP-42.  $E=k \; (0.0032) \; [(U/5)^4 1.3/(M/2)^4 1.4] \; (1-control eff/100) \; lb/ton$ 

k = particle size multiplier (dimensionless) where: E = emission factor (lb/ton)

U = mean wind speed mph (assume 1 mph since sources are located within the building; 15 mph for outside sources)

M = material moisture content (%) estimated from Table 13.2.4-1 of AP-42 or plant knowledge

## Basis: List out all drop points

Calculate PM, PM 10 and PM-2.5 by changing Emission Factor based on wind speed and % moisture

Method 1 is to have a mean wind speed of 1 mph since transfer is within the building or Method 2 is to calculate as if outside using wind speed from actual met data and apply the Calculate the emission factor PER drop (transfer) using the above equation. For drop points including an enclosure building there are two methods for calculating emissions: corresponding building or enclosure control efficiency

For these sources the following assumptions were used and the appropriate control of enclosure:

0.35 for PM ≤ 10 microns;
0.053 for PM ≤ 2.5 microns;
6.21 mph based on 2014 - 2018 met data from Burlington, NC
4.75 % estimated from Table 13.2.4-1 of AP-42 - average of various limestone products & sand 0.74 for PM ≤ 30 microns; ~ ~ ⊃ ≥ II

lb/ton lb/ton 9.35E-04 PM  $\leq$  10 microns:  $12 * [(6.21 \text{ mph/5})^{1.3} / (4.75/2)^{1.4}] =$  $PM \le 30 \text{ microns:} 12 * [(6.21 \text{ mph/5})^{1.3} / (4.75/2)^{1.4}] =$ 

lb/ton 4.42E-04 6.70E-05  $PM \le 2.5 \text{ microns:} 32 * [(6.21 \text{ mph/5})^{1.3} / (4.75/2)^{1.4}] =$ 

						Potential E	Potential Emissions - Controlled	ontrolled				
			Percent Control Max Throughput and Hours	Max Throug	hput and Ho	onrs		W	PM10	01	PM2.5	z.
	Source ID	# of Units 1	# of Units 1 Building or Device (tph)	(tbh)	(tpy) (hr/yr)	(hr/yr)	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
Tangle Halonding to Condustral 1 Dilac (Acabalt Dit)	CVP1	-	%0	237.50	237.50 475,000	2000	2.22E-01	2000 2.22E-01 2.22E-01 1.05E-01 1.05E-01 1.59E-02 1.59E-02	1.05E-01	1.05E-01	1.59E-02	1.59E-02
Truck Unloading to Stockyard Truck (Aspiration)	SYP2		%0	199.62	1,748,694	8760	1.87E-01	8760 1.87E-01 8.18E-01 8.83E-02 3.87E-01 1.34E-02 5.86E-02	8.83E-02	3.87E-01	1.34E-02	5.86E-02
the office of the state of the												

# Notes on Throughput: Asphalt plant maximum production rate is 250 tph and throughput limit is 500,000 tpy.

Typical aggregate content of hot mix asphalt is 95% (5% liquid asphalt binder), therefore aggregate throughput for asphalt plant is  $500,000 \times 0.95 = 475,000$  tpy.

Concrete plant maximum production rate is 120 cy/hr; annual production is not limited.

1 cy concrete = 4024 lbs = 2.012 tons

Ref: Concrete Batch Emissions Calculator, NC DEQ Aggregate & sand rate for concrete plant = 120 x 2.012 x 82.68/100 = 199.62 tph. Annual throughput assumes 8760 hrs/yr. Aggregate & sand content =  $(1884 + 1443)/4024 \times 100 = 82.68\%$  of concrete mix

### Example Calculations:

1- Uncontrolled Emissions

Emissions (lb/hr) =Throughput (tons/hr) \* Emission Factor (lb/ton) \* Number of Drop Points Emissions (tpy) =Throughput (tons/kr) \* Emission Factor (lb/ton) \* Number of Drop Points \* (1 ton/2000 lb) OR Emissions (tpy) = Hourly Emission (lb/hr) \* Hours of Operation (hr/yr) \* 1 ton/2000 lb

0.222 lbs/hr 0.222 tpy 0.222 tpy PM Potential Emissions (ton/yr) = 475000 tpy \* 0.00093 lb/ton \* (1-ton/2000 lb) \* 1 drop poin PM Potential Emissions (lbs/hr) = 237.5 tph \* 0.00093 lb/ton \* 1 drop points =

PM Potential Emissions (tpy) = 0.22 lbs/hr \* 2000 hours of operation \* (1 ton/2000 lb)

S R

File: Emissions Calculations Summary 2021-04-15 Burlington & PH2 .xlsx Sheet: Drop Points-Burlington Burlington

Sand & Aggregate Storage Piles - Drop Point Emissions

Used in lieu of Sand/Agg emissions from NCDEQ emission spreadsheet Concrete Batch, per AP-42, Table 11.12-2, Footnote b.

Factors for Drop Points:

**Drop Point Calculations** 

Equations obtained from page 13.2.4-3 of AP-42.

 $E = k (0.0032) [(U/5)^{1.3}/(M/2)^{1.4}] (1-control eff/100) lb/ton$ 

where: E = emission factor (lb/ton)

k = particle size multiplier (dimensionless)

M = material moisture content (%) estimated from Table 13.2.4-1 of AP-42 or plant knowledge U = mean wind speed mph

> List out all drop points Basis:

Calculate PM, PM 10 and PM-2.5 by changing Emission Factor based on wind speed and % moisture

Method 1 is to have a mean wind speed of 1 mph since transfer is within the building or Method 2 is to calculate as if outside using wind speed from actual met data and apply the corresponding Calculate the emission factor PER drop (transfer) using the above equation. For drop points including an enclosure building there are two methods for calculating emissions: building or enclosure control efficiency

For these sources the following assumptions were used and the appropriate control of enclosure:

 $E = 1.7 \left(\frac{s}{1.5}\right) \left(\frac{(365-p)}{235}\right) \left(\frac{f}{15}\right) (lb/day/acre)$ 

0.74 for PM ≤ 30 microns;

0.35 for PM  $\leq$  10 microns; 0.053 for PM  $\leq$  2.5 microns; ا ا ا ا

6.21 mph based on 2014 - 2018 met data from Burlington, NC4.75 % estimated from Table 13.2.4-1 of AP-42 - average of various limestone products & sand

lb/ton lb/ton lb/ton 9.35E-04 6.70E-05 4.42E-04  $PM \le 10 \text{ microns: } 032 * [(6.21 \text{ mph/5})^{1.3} / (4.75/2)^{1.4}] =$ PM  $\leq$  2.5 microns: 032 \* [(6.21 mph/5)^1.3 / (4.75/2)^1.4] = PM  $\leq$  30 microns: 032 \* [(6.21 mph/5)^1.3 / (4.75/2)^1.4] =

2.67E-02 1.17E-01 lb/hr tр lb/hr 1.64E+00 Potential Emissions - Controlled tþ Σ 3.73E-01 lb/hr (hr/yr) 8760 Max Throughput and Hours 199.62 1,748,694 (tpy) (tph) **Building or Device** Percent Control # of Units 1 Source ID SYP2 nveyors to Stockyard 2 Piles (Conc Plt) Material Transfer

tpy

Notes on Throughput: Concrete plant maximum production rate is 120 cy/hr; annual production is not limited

1 cy concrete = 4024 lbs = 2.012 tons

Ref: Concrete Batch Emissions Calculator, NC DEQ Aggregate & sand content =  $(1884 + 1443)/4024 \times 100 = 82.68\%$  of concrete mix

Aggregate & sand rate for concrete plant = 120 x 2.012 x 82.68/100 = 199.62 tph. Annual throughput assumes 8760 hrs/yr. Sand & agg piles have 2 conveyor drop points: One from hopper to the weight batcher then weight batch to truck. Per email from Scott Martino 11/18/2020

Emissions (tpy) =Throughput (tons/yr) \* Emission Factor (lb/ton) \* Number of Drop Points \* (1 ton/2000 lb) OR Emissions (tpy) = Hourly Emission (lb/hr) \* Hours of Operation (hr/yr) \* 1 ton/2000 lb

0.373 lbs/hr

Emissions (lb/hr) =Throughput (tons/hr) \* Emission Factor (lb/ton) \* Number of Drop Points

1- Uncontrolled Emissions

Example Calculations:

1.635 tpy 1.635 tpy PM Potential Emissions (lbs/hr) = 199.62 tph \* 0.00093 lb/ton \* 2 drop points = PM Potential Emissions (ton/yr) = 1748694 tpy \* 0.00093 lb/ton \* (1-ton/2000 lb) \* 2 drop points

PM Potential Emissions (tpy) = 0.37 lbs/hr \* 8760 hours of operation \* (1 ton/2000 lb)

OR

Burlington

## **Fugitive Storage Pile (Wind Erosion) Calculations** Insignificant Sources

Asphalt Plant and Concrete Plant Storage Piles - Wind Erosion

Emission factor based on U.S. EPA Control of Open Fugitive Dust Sources. Research Triangle Park, North Carolina, EPA-450/3-88-008.

Control: Water Spray

80%

		Surface									
	TSP Emission Factor 1	Area <sup>2</sup>		PM			PM-10			PM-2.5	
Coming	lh/dav/acre	acre	lb/hr	lb/yr	tpy	lb/hr	lb/yr	tpy	lb/hr	lb/yr	tpy
30 mice	a in the fair								* O L J O *	00.745.00	2 175 03
C+ockyord Dilac 1	2.30	0.344	6.61E-03	5.79E+01	6.61E-03   5.79E+01   2.90E-02   3.31E-03   2.90E+01   1.45E-02   4.96E-04   4.34E+00   2.17E-03	3.31E-03	2.90E+01	1.45E-U2	4.9bE-U4	4.34E+00	Z.1/E-U3
SIUCKY AI A I IICS T							.000		00 100	00.745.00	2 175 03
Stockyard Piles 2	2.30	0.344	6.61E-03	6.61E-03   5.79E+01	2.90E-02   3.31E-03   2.90E+01   1.45E-02   4.96E-04   4.34E+00   2.17E-03	3.31E-03	2.90E+01	1.45E-02	4.9bE-U4	4.34E+UU	Z.1/E-U3
Stockyala I IICS &											

1. TSP emission factor based on U.S. EPA Control of Open Fugitive Dust Sources. Research Triangle Park, North Carolina, EPA-450/3-88-008. September 1988, Page 4-17.

2. Approximate pile dimensions:

15000 ft2 =

0.344 acres

002-Burlington North, page 3 (plant layout drawing) Reference:

Stockyard Piles =  $75 \text{ ft} \times 200 \text{ ft} =$ 

Sheet: Storage Piles-Burl

### ASPHALT EMISSIONS CALCULATOR REVISION F 07/18/2012 INPUT SCREEN



NOTICE: This spreadsheet is for your use only and should be used with caution. DENR does not guarantee the accuracy of the information contained. This spreadsheet is subject to continual revision and updating. It is your responsibility to be aware of the most current information available. DENR is not responsible for errors or omissions that may be contained herein.

nstructions: 1. Fill in all BLUE cells.

2.Ensure all pull down boxes and BLUE cells reflect correct conditions.

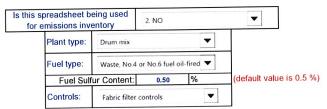
3. Read the README sheet.

Dryer heat input:

4. Use the mouse pointer to read the tips in the "red cornered" input cells.

(See Tools->Options->Comments if these are not displayed.

Carolina Sunrock LLC
TBD
TBD
Burlington
Caswell
Scott Martino



80

١	Plant maximum production capacity:	250	tons per hour	
•	A 1.11 B	-4!		
١	Asphalt Prope			(1 5 H 1 5005 do mass 5)
Ì	Asphalt temperature:	325	degrees F	(default value of 325 degrees F)
١	Volatility loss (V):	-0.5	%	(default value of -0.5 %)

million Btu per hour

Silo Filling? YES ▼

	ushing on te?	YES		
Crushing Capacity?	65	tons per hour	No. of crushers:	1
Hours of operation:		hours per year	No. of screens:	1
riours or operation.			No. of conveyors:	4

Asphalt Cement Heater		_
AC heater heat input:	0	million Btu per hour
Fuel Sulfur Content:	0.50	%
Hours of operation:	8760	hours per year

(No.2 or diesel fuel oil -fired assumed) (default value is 0.5 %) (default is 8760 hours per year unless specified otherwise)

Calculated Annual Production Limit: 1,494,010 tons per year
Requested Annual Production Limit: 500,000 tons per year
Requested Daily Production Limit: tons per day

(if none desired leave default value =8760\*tph)
Are you SURE you want a restriction? If you do not want a daily
restriction, make sure the cell has the value 24 hours/day \*250 tons
per hour = 6000 tons per day.

Is this plant NSPS Subpart I affected?	YES	~
Stack gas flow rate :	45,000	ACFM
Stack gas temperature :	240	]oF
Stack % moisture:	33	%
Allowable emission rate under NSPS Subpart I:	7.80	lb/hr
Control efficiency required:	99.889	%
Does Method 5 data already exist?:	NO	
Method 5 determined emission rate:	40,00	Jlb/hr
Control efficiency based on test data:	99.429	%

Allowable emission rate under 2 D .0506:	55.39	lb/hr
Does this plant emit less than this limit ?:	Yes	(based on emission factors)
Control efficiency required:		%

	Dryer Emissions Criteria Pollutants							
	Pollutant	Uncontrolled Emission Factor (lb/ton)	Controlled Emission Factor (lb/ton)	uncontrolled emission rate (lb/hr)	controlled emission rate (lb/hr)	Title V, Potential Emissions (tpy) (no controls, 8760 hours per year operation)	PSD, Potential Emissions, (tpy) (with controls, 8760 hours per year operation)	Synthetic Minor, Potential Emissions (tpy) (with all operation restrictions)
	Condensible PM (or PM <sub>10</sub> )	0.0654	0.0194	16.35	4.85	LEANE INCLUE IN CORE INCLUE IN CORE INCLUE INCOME.		
	Filterable PM	28	0.014	7000	3.5			
	Filterable PM10	6.4	0.0039	1600	0.975			
	Total PM	28	0.033	7000	8.25	55.4	36.1	8.3
	Total PM10	6.5	0.023	1625	5.75	29.0	25.2	5.8
	SO2	0.0837	0.0837	20,93	20.93	91.69	91.69	20.93
	co	0.1300	0.130	32.5	32.5	142.4	142.4	32.5
	NOx	0.0550	0.055	13.75	13.75	60.2	60.2	13.8
	voc	0.0320	0.032	8	8	35.0	35.0	8.0
	HAPs, TOTAL		0.010		2.5	11.0	11.0	2.5
	Silo Filling plus Load	d Out Emiss	sions, Crite	ria Pollutants				
		Emission Factor, combined (lb/ton)			emission rate (lb/hr)	Title V, Potential Emissions (tpy) (no controls, 8760 hours per year operation)	PSD, Potential Emissions, (tpy) (8760 hours per year operation)	Synthetic Minor, Potential Emissions (tpy) (with all operation restrictions)
	Pollutant		E	15	0.775.04	4.0	1.2	0.3
	Total PM				2.77E-01	1.2 2.8	1.2	0.3
	со	2.53E-03			6.32E-01		17.6	4.0
	VOC	1.61E-02			4.02E+00 6.85E-02	17.6 0.3	0.3	0.1
	HAPs, TOTAL	2.74E-04			0.03E-02	0.3	0.0	0.1
	Rap Crusher Emissi	Emission						
	Pollutant	Factor, all sources combined (lb/ton)	. 1		emission rate (lb/hr)	Title V, Potential Emissions (tpy) (no controls, 8760 hours per year operation)	PSD, Potential Emissions, (tpy) (8760 hours per year operation)	Synthetic Minor, Potential Emissions (tpy) (with all operation restrictions)
	Total PM	0.0424			2.76E+00	12.1	12.1	2.8
	Total PM10				1.01E+00	4.4	4.4	1.0
	Asphalt Cement Hea	ter Emissio	ns					
			1					
	Dallatanak	Uncontrolled Emission Factor (lb/MMBtu)			emission rate (lb/hr)	Title V, Potential Emissions (tpy) (no controls, 8760 hours per year operation)	PSD, Potential Emissions, (tpy) (8760 hours per year operation)	Synthetic Minor, Potential Emissions (tpy) (with all operation restrictions)
	Pollutant				0.00E+00	0.0	0.0	0.0
	Total PM					0.0	0.0	0.0
	Total PM10	0.0235714			0.00E+00		0.0	0.0
	SO2	0.5071429			0.00E+00	0.0		0.0
	СО	0.0357143			0.00E+00	0.0	0.0	0.0
	NOx		entenentalentini		0.00E+00	0.0	0.0	0.0
	Voc	0.0024286			0.00E+00	0.0	0.0	0.0
	Filitid- Cuit-ui	- Dellutant I	-minaiana	Cummani				
	Facility-wide Criteria	a Pollutant i	Emissions	Summary	Controlled Emission Rate,	Title V, Potential Emissions (tpy) (no controls, 8760 hours per year	PSD, Potential Emissions, (tpy) (8760 hours per year	Synthetic Millor, Fotential Emissions (tpy
	Pollutant				lb/hr	operation)	operation)	(with all operation restrictions)
	Total PM				1.10E+01	68.7	49.4	11.3
	Total PM10				6.76E+00	34.7	30.8	7.0
	SO2				2.09E+01	91.7	91.7	20.9
	CO				3.31E+01	145.1	145.1	33.1
	NOx				1.38E+01	60.2	60.2	13.8
	VOC	Relitangiline ilitang			1.20E+01	52.7	52.7 11.3	12.0 2.6
	HAPs, TOTAL				2.57E+00	11.3	11.5	2.0
	Facility-wide Toxic	Air Pollutan	ts Summar	у				
	TAP		CAS No.	Action	TAP		Action	
	Ace	etaldehyde (TH)		NOTE 1		Mercury, vapor (TH) 7439976 Methyl ethyl ketone (TH) 78933	NOTE 2 NOTE 1: I	nclude TAP in TPER stipulation.
		Acrolein (TH)		NOTE 1				
A	Arsenic unlisted cmpds (comp			NOTE 3		Methylene chloride (TH) 75092	NOTE 1 NOTE 2: I	nclude TAP in TPER stipulation
		Benzene (TH)		NOTE 3		Nickel metal (TH) 7440020	NOTE 2 with opera	ition restrictions.
		zo(a)pyrene (T)		NOTE 1	Perchloroethylene (t	etrachloroethylene) (TH) 127184	NOTE 1 NOTE 3:1	Modeling Deguired, See "Toxic
	Beryllium metal (u			NOTE 1		Phenol (TH) 108952		Modeling Required. See "Toxic
	Cadmium metal (elemental u	unreacted) (TH)		NOTE 2	Soluble Chromate Compo			ıs" worksheet.
	Carbo	n disulfide (TH)	75150	NOTE 1		Styrene (TH) 100425	NOTE 1	
	Forr	maldehyde (TH)	50000	NOTE 3	Tetrachlorodibenz	o-p-dioxin, 2,3,7,8- (TH) 1746016	NOTE 1	
	Hexachlorodibenzo-p-dioxir	1,2,3,6,7,8 (T)	57653857	NOTE 1		Toluene (TH) 108883	NOTE 1	
		Hexane, n- (TH)		NOTE 1		Trichloroethylene (TH) 79016	NOTE 1	
		ogen Sulfide (T		NOTE 1	Trichlorofluor	omethane (CFC 111) (T) 75694	NOTE 1	
	Manganese unlisted	-		NOTE 1		Xylene (TH) 1330207	NOTE 1	
	•	chloroform (TH		NOTE 1				

### ASPHALT EMISSIONS CALCULATOR REVISION F 07/18/2012 - OUTPUT SCREEN



Instructions: Enter emission source / facility data on the "INPUT" tab/screen. The air emission results and summary of input data are viewed / printed on the "OUTPUT" tab/screen. The different tabs are on the bottom of this screen.

This spreadsheet is for your use only and should be used with caution. DENR does not guarantee the accuracy of the information contained. This spreadsheet is subject to continual revision and updating. It is your responsibility to be aware of the most current information available. DENR is not responsible for errors or subject to continual revision and updating. omissions that may be contained herein.

### SOURCE / FACILITY / USER INPUT SUMMARY (FROM INPUT SCREEN) TBD FACILITY ID NO PERMIT NUMBER: TBD Carolina Sunrock LLC COMPANY: FACILITY CITY: Burlington NSPS affected 250 tph Waste, No.4 or No.6 fuel oil-fired, Drum mix asphalt FACILITY COUNTY: Caswell plant (80 mmBtu/hr heat input, w/silofill, with RAP, sulfur=0.5%) EMISSION SOURCE DESCRIPTION:

ton/day **Daily Production Limit:** 500,000 ton/year **Annual Production Limit:** 

Scott Martino SPREADSHEET PREPARED BY:

SPREADSHEET PREPARED BY: Scott Martino	TERIA AIR POLLUT	ANT EMISS	IONS INFOR	MATION			
	ACTUAL EN	MISSIONS		POTENTIAL I		ROLS / LIMITS)	
AIR POLLUTANT EMITTED	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr	
(210)	11.01	11.28		68.68		11.28	
PARTICULATE MATTER (PM)	6.76	7.03		34.67		7.03	
PARTICULATE MATTER<10 MICRONS (PM <sub>10</sub> )	ikingenankanankenankenkank						
PARTICULATE MATTER<2.5 MICRONS (PM <sub>2.5</sub> )	20.93	20.93		91.69		20.93	
SULFUR DIOXIDE (SO2)	13.75	13.75		60.23		13.75	
NITROGEN OXIDES (NOx)	33.13	33.13		145.12		33.13	
CARBON MONOXIDE (CO)	12.02	12.02		52.67		12.02	
VOLATILE ORGANIC COMPOUNDS (VOC)	2.57	2.57		11.25		2.57 0.80	
TOTAL HAP	0.80	0.80		3.49		0.80	
LARGEST HAP (formaldehyde)	Attach	NPUT wo	rksheet				

TOX	IC / HAZARI	DOUS AIR POL	LOTANT LIE	100,0,10				EMISSION FACTOR (lb/ton asphalt produced
		ACTUAL EMIS	SIONS		POTENTIAL E	MISSIONS		
	CAS	(AFTER CONTROLS		(BEFORE CONTR	ROLS / LIMITS)	(AFTER CONTROL		with Fabric filter controls
TOXIC / HAZARDOUS AIR POLLUTANT	Number -	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr	1.3E-03
(711)	75070	3.25E-01	6.50E+02	3.25E-01	2847.00	3.25E-01	6.50E+02	2.6E-05
Acetaldehyde (TH)	75070	6.50E-03	1.30E+01	6.50E-03	56.94	6.50E-03	1.30E+01	1.8E-07
Acrolein (TH)	107028	4.50E-05	9.00E-02	4.50E-05	0.39	4.50E-05	9.00E-02	
Antimony unlisted compounds (H)	SBC-other		2.80E-01	1.40E-04	1.23	1.40E-04	2.80E-01	5.6E-07
Arsenic unlisted cmpds (comp. of ASC) (TH)	ASC-other	1.40E-04	1.98E+02	9.90E-02	867.38	9.90E-02	1.98E+02	4.0E-04
Benzene (TH)	71432	9.90E-02	8.82E-03	4,41E-06	0.04	4.41E-06	8.82E-03	1.8E-08
Benzo(a)pyrene (T)	50328	4.41E-06	0.00E+00	0.00E+00	0.00	0.00E+00	0.00E+00	0.0E+00
Beryllium metal (unreacted) (TH	7440417	0.00E+00	2.05E-01	1.03E-04	0.90	1.03E-04	2.05E-01	4.1E-07
Cadmium metal (elemental unreacted) (TH	7440439	1.03E-04	1.25E+00	6.23E-04	5.45	6.23E-04	1.25E+00	2.5E-06
Carbon disulfide (TH	75150	6.23E-04	2.53E+00	1.26E-03	11.06	1.26E-03	2.53E+00	5.1E-06
omium unlisted cmpds (add w/chrom acid to get CRC) (H	CRC-other	1.26E-03	2.25E-01	1.13E-04	0.99	1.13E-04	2.25E-01	4.5E-07
Chromic acid (VI) (component of solCR6 and CRC) (TH	7738945	1.13E-04		6.50E-06	0.06	6.50E-06	1.30E-02	2.6E-08
Cobalt unlisted compounds (H	COC-other	6.50E-06	1.30E-02	1.14E-03	10.02	1.14E-03	2.29E+00	4.6E-06
Cumene (H	98828	1.14E-03	2.29E+00	6.41E-02	561.24	6.41E-02	1.28E+02	2.6E-04
Ethyl benzene (H	) 100414	6.41E-02	1.28E+02	2.18E-06	0.02	2.18E-06	4.37E-03	8.7E-09
Ethyl chloride (chloroethane) (H	75003	2.18E-06	4.37E-03		6981.17	7.97E-01	1.59E+03	3.2E-03
Formaldehyde (TF	50000	7.97E-01	1.59E+03	7.97E-01	0.00	3,25E-10	6.50E-07	1.3E-12
Hexachlorodibenzo-p-dioxin 1,2,3,6,7,8 (7	57653857	3.25E-10	6.50E-07	3.25E-10	2095.50	2.39E-01	4.78E+02	9.6E-04
Hexane, n- (Th		2.39E-01	4.78E+02	2.39E-01	459.90	5,25E-02	1.05E+02	2.1E-04
Hydrogen Chloride (hydrochloric acid) (Th	7647010	5.25E-02	1.05E+02	5.25E-02	119.84	1.37E-02	2.74E+01	5.5E-05
Hydrogen Sulfide (		1.37E-02	2.74E+01	1.37E-02		3.75E-03	7.50E+00	1.5E-05
Lead unlisted compounds (	H) PBC-other	3.75E-03	7.50E+00	3.75E-03	32.85	1.93E-03	3.85E+00	7.75.00
Manganese unlisted compounds (	Γ) MNC-other	1.93E-03	3.85E+00	1.93E-03	16.86	6.50E-04	1.30E+00	2.05.00
Mercury, vapor (TI		6.50E-04	1.30E+00	6.50E-04	5.69	2.49E-04	4.98E-01	1.0E-06
Methyl bromide (		2.49E-04	4.98E-01	2.49E-04		1,56E-04	3.12E-01	6.2E-07
Methyl chloride (		1.56E-04	3.12E-01	1.56E-04		1,36E-04	2.40E+01	105.05
Methyl chloroform (T		1.20E-02	2.40E+01	1.20E-02		6.70E-03	1.34E+01	275.05
Methyl ethyl ketone (T	,	6.70E-03	1.34E+01	6.70E-03		8.23E-06		
Methylene chloride (T		8.23E-06	1.65E-02	8.23E-06			3.29E+0	2.05.04
Napthalene (	-	1.65E-01	3.29E+02			1.65E-01		2 25 25
Nickel metal (T	,	1.58E-02	3.15E+01			1.58E-02		2 25 27
Perchloroethylene (tetrachloroethylene) (T	,	8.01E-05	1.60E-01	8.01E-05		8.01E-05		
Perchloroethylene (tetrachloroethylene) (1	H) 108952	1,01E-03	2.01E+00	1.01E-03		1.01E-03		
	,	7.00E-03	1.40E+01	7.00E-03		7.00E-03		
Phosphorus Metal, Yellow or White Polycyclic Organic Matter	(H) POM	2.20E-01	4.40E+02	2.20E-0		2.20E-0		
		3.25E-02	6.50E+01	3.25E-0		3.25E-0		= 01
Propionaldehyde	. ,	4.00E-02	8.00E+01	1 4.00E-0	2 350.40	4.00E-0		- 55 07
Quinone	` '	8.75E-05	1.75E-0		5 0.77	8.75E-0		2.25.27
Selenium compounds	(/	2.40E-04	4.81E-0		2.11	2.40E-0		7.15.10
Styrene (* Tetrachlorodibenzo-p-dioxin, 2,3,7,8- (	,	5.25E-11	1.05E-0		1 0.00	5.25E-1	1 1.05E-0	J/ 2.1C-13

T-1 (TIN	400000	7.005.04	1.46E+03	7.29E-01	6386.67	7.29E-01	1.46E+03	2.9E-03
Toluene (TH)	108883	7.29E-01			0.00	0.00E+00	0.00E+00	0.0E+00
Trichloroethylene (TH)	79016	0.00E+00	0.00E+00	0.00E+00 1.35E-05	0.12	1.35E-05	2.70E-02	5.4E-08
Trichlorofluoromethane (CFC 111) (T)	75694	1.35E-05	2.70E-02		87.85	1.00E-02	2.01E+01	4.0E-05
Trimethylpentane, 2,2,4- (H)	540841	1.00E-02	2.01E+01	1.00E-02	528.72	6.04E-02	1.21E+02	2.4E-04
Xylene (TH)	1330207	6.04E-02	1.21E+02	6.04E-02	22.50	2.57E-03	5.14E+00	1.0E-05
Xylene, o- (H)	95476	2.57E-03	5.14E+00	2.57E-03	40.00		J. 14L 100	7.02 00
TOXIC AIR P	OLLUTAN	T EMISSIONS I	NFORMATIC	IN (FUR PER	WIII TING PU	KPUSES)		EMISSION FACTOR
Expected actual emissions after controls ar	nd limitatio	ns consisting	of an annual	production	limit of 5000	00 tons and a	daily	(lb/ton asphalt produce
Expedica actual compensate and commensate		uction limit of						
TOXIC AIR POLLUTANT	CAS Num.	lb/hr	lb/day	lb/yr	Mod	eling Required	?	with Fabric filter contro
Acetaldehyde (TH)	75070	3.25E-01	0.00E+00	6.50E+02		on facility-wide po		1.30E-03
Acrolein (TH)	107028	6.50E-03	0.00E+00	1.30E+01	NO. Based	on facility-wide po	tential.	2.60E-05
Arsenic unlisted cmpds (comp. of ASC) (TH)	ASC-other	1.40E-04	0.00E+00	2.80E-01	YES	. Modeling required		5.60E-07
Benzene (TH)	71432	9.90E-02	0.00E+00	1.98E+02	YES	. Modeling required		3.96E-04
Benzo(a)pyrene (T)	50328	4.41E-06	0.00E+00	8.82E-03	NO. Based	on facility-wide po	tential.	1.76E-08
Beryllium metal (unreacted) (TH)	7440417	0.00E+00	0.00E+00	0.00E+00	NO. Based	on facility-wide po	tential.	0.00E+00
Cadmium metal (elemental unreacted) (TH)	7440417	1.03E-04	0.00E+00	2.05E-01	NO. Becau	ise of operating res	triction	4.10E-07
Cadmium metal (elemental difference) (111)  Carbon disulfide (TH)	75150	6.23E-04	0.00E+00	1,25E+00	NO. Based	2.49E-06		
Soluble Chromate compounds as Chrome (VI) (TH)	SOLCR6	1.13E-04	0.00E+00	2.25E-01	NO. Based	4.50E-07		
Formaldehyde (TH)	50000	7.97E-01	0.00E+00	1.59E+03	YES	. Modeling required	i	3.19E-03
Hexane, n- (TH)	110543	2.39E-01	0.00E+00	4.78E+02	NO. Based	on facility-wide po	tential.	9.57E-04
Hexachlorodibenzo-p-dioxin 1,2,3,6,7,8 (T)	57653857	3.25E-10	0.00E+00	6.50E-07	NO. Based	on facility-wide po	tential.	1.30E-12
Hydrogen Sulfide (T)	7783064	1.37E-02	0.00E+00	2.74E+01	NO. Based	d on facility-wide po	tential.	5.47E-05
	MNC-other	1.93E-03	0.00E+00	3.85E+00	NO. Based	d on facility-wide po	tential.	7.70E-06
Mercury, vapor (TH)	7439976	6.50E-04	0.00E+00	1.30E+00	NO. Becau	se of operating res	triction	2.60E-06
Methylene chloride (TH)	75092	8.23E-06	0.00E+00	1.65E-02	NO. Based	d on facility-wide po	tential.	3.29E-08
Methyl chloroform (TH)	71556	1.20E-02	0.00E+00	2.40E+01	NO. Based	d on facility-wide po	tential.	4.80E-05
Methyl ethyl ketone (TH)	78933	6.70E-03	0.00E+00	1.34E+01	NO. Based	d on facility-wide po	tential.	2.68E-05
Nickel metal (TH)	7440020	1.58E-02	0.00E+00	3.15E+01	NO. Becau	use of operating res	striction	6.30E-05
Perchloroethylene (tetrachloroethylene) (TH)	127184	8.01E-05	0.00E+00	1.60E-01	NO. Based	d on facility-wide po	tential.	3.20E-07
Phenol (TH)	108952	1.01E-03	0.00E+00	2.01E+00	NO. Based	d on facility-wide po	tential.	4.02E-06
Styrene (TH)	100425	2.40E-04	0.00E+00	4.81E-01	NO. Based	d on facility-wide po	tential.	9.62E-07
Tetrachlorodibenzo-p-dioxin, 2,3,7,8- (TH)	1746016	5.25E-11	0.00E+00	1.05E-07	NO. Based	d on facility-wide po	tential.	2.10E-13
Toluene (TH)	108883	7.29E-01	0.00E+00	1.46E+03	NO. Based	d on facility-wide po	otential.	2,92E-03
Trichloroethylene (TH)	79016	0.00E+00	0.00E+00	0.00E+00	NO. Based	d on facility-wide po	tential.	0.00E+00
Trichlorofluoromethane (CFC 111) (T)	75694	1.35E-05	0.00E+00	2.70E-02	NO. Base	d on facility-wide po	otential.	5.41E-08
Xylene (TH)		6.04E-02	0.00E+00	1.21E+02	NO. Base	d on facility-wide po	tential.	2.41E-04

Toxic Air Pollutant (TAP) emission rate calculations page

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	1	Ì	Silo Filling	-	Loadout		total handling		total	T		č	Co		Controlled	p	
	aiya								Controlled	Controlled	Controlled Co				,		nonte
		Controlled		Emission Rate	Emission Emiss	Emission Rate Emission Factor Emission Rate	in Factor Emiss			ion Rate Emis	Emission Rate Emission Rate Emission Rate			e	ater ER greater	ter Comments	2
emissions emissions	Emission En	9	factor (lh/ton)		3	(lb/hr) (lb/	(lb/ton)		-	(lb/hour) (lk	(lb/day)			(lb/year) than TPER?	-	۰	
		(lb/hour)							┙	+	00.100	0 505.03	6	6.50E+02 No		NOTE 1	rE 1
Pollutari CAS No. dryer handling TPER Units TPER Units	4	10000		# 100 mm m m m m m m m m m m m m m m m m				1.3		_				30E+01 No		NOTE 1	Ē.
6.8 on yes no 6.8		3.235-01						2.60	_		,					ON	NOTE 3
107028 yes no 0.02		0.305-03	0 445.05	2 10F-02 3.1	3.66E-06 9.1	9.15E-04 8	8,775E-05 2.1	2.19E-02 3.19		_						LON	NOTE 1
50000 yes yes	3.105-03	1.755-01		_		1.01E-03 4.07		_		_		8.81E+00				ON	NOTE 1
108952 no yes 0.24					-	_		_			5.77E-03 2.			2,70E-02 No		Ō.	NOTE 1
100425 no yes 2.7				-		_	5.41E-08 1.3	_		+			ľ	40F+01 No			NOTE 1
75694 no yes 140 lb/hr				+		L	0.00E+00 0.0	H		_		1,05E+02 U					NOTE 1
71556 ves yes 64 lb/hr 250	_	1.20E-02		_		5.09E-04	6.79E-06 1.	_		_							NOTE 1
ves yes 22.4 lb/hr 78		5.00E-03	4.75E-UB	_		2.18E-03		_		_			0.005+00	No No	N.		NOTE 1
14.4 lb/hr 98	2	7.25E-01		_		6E-03	4.14E-05 1J	1.04E-02 2.4	2.41E-04 6.	6.04E-02			ľ	١			NOTE 1
1330207 yes yes 16.4 lb/hr 57	, 2.00E-04	5.00E-02	١	+	L	0,00E+00 3.2	3.29E-08 8.	8.23E-06 3.2	3.29E-08 8.	4	١		0.005+000	١			NOTE 1
25092		0.0000000000000000000000000000000000000	3.292+00		2000			4.5	4.50E-07 1.						ON ON		NOTE 1
2007	4.50E-07	1.13E-04					1 84F-05 4	4.61E-03 9.5	9.57E-04 2.	2.39E-01 5.	5.74E+00 2		•				1 1 1 1
SOLCR6 yes in	9.38E-04	2.35E-01	1.22E-05 3	3.05E-03 6	6.24E-06	06E-U3	- 13	1888			4.62E-02	.69E+01 0	(-)				N C
yes yes	7.70E-06	1.93E-03							Ī	_	1,56E-02 5	5,69E+00 0					NO TEL
MNC-other yes no U.63	2.60E-06	6.50E-04								_		1,38E+02 0			Yes		7
yes no 0.013	6.30E-05	1.58E-02								-		5.45E+00 C	0.00E+00	.25E+00 N	No		NOIET
7440020 yes no 0.13			1.95E-06	4.87E-04 S	5.41E-07 1.:	1.35E-04 2.4	2.49E-06 6	6.23E-04 2.4		╀	L	ľ	00+300°C				NOTE 1
75150 no yes 3.9	AND THE STATE OF A 2	5 25E-11					ing.	2.		_					Yes Yes		NOTE 3
1746016 yes no 0.0002	2.105-13	1 40 5 04								_					Yes Yes		NOTE 3
ASC-other yes no 0.016	0000	20 1111	2 905.06	9 75E-04 2	.16E-06 5.	5,41E-04	6.06E-06 1	_	n	_			00000		No No		NOTE 1
Renzene (TH) 74432 yes yes 8.1 lb/yr	3.305-04	20.00		0 00F+00 7	7.84E-09 1.	1.96E-06	7.84E-09 1	_	4	_					ON ON		NOTE 1
	9.80E-09	2.45E-06	١	+	١	3.65E-04	2.92E-06 7	7.30E-04 S.		_							NOTE 1
7783064	5.18E-05	1.30E-02	1.46E-Ub	300	700		1919	0.0	-	_	_						NOTE 2
7440417 yes no 0.28	0.00E+00	0.00E+00						4		_		8.98E-01					NOTE 1
7440439 ves no 0.37	4.10E-07	1.03E-04						1110		_	7.80E-09	2.85E-Ub			100000		NOTE 1
7 yes no 0,0051	1,30E-12	3.25E-10						2.		_	1.26E+00	4.60E+02	0.00=+00		200000000000000000000000000000000000000	2000000	NOTE 1
	2.10E-04	5.25E-02		00+1000	8 20E-07	L	3,20E-07	8.01E-05	3.20E-07 8	_	1.92E-03	7.01E-01	0.00=+00			NO.	NOTE 1
4 no yes 13000			ı	+		0.00E+00	0	0.00E+00 0.	_	1	0.00E+00	0.00E+00	0.00E+00	incom.			
79016			0,005400	+	١	1 07E-03	8.88E-06	2.22E-03 6.	6.59E-04		3.95E+00	1.44E+U3	0.005+00	70.707			
50019 Sav 80019	6.50E-04	1.63E-01	4.62E-06	+		20 10	100	Till I	3.80E-05	.00E-03	1.68E-01	6.13E+01	0.00E+00	1.40E+01			
22221.40	2.80E-05	7.00E-03						8	8.80E-04	2,20E-01	5.28E+00	1.93E+03	0.00E+00	1,400,00			
BOM NOS	8.80E-04	2.20E-01								3.25E-02	7.80E-01	2.85E+02	0.00E+00	0.50E+01			
sox	1,30E-04	3.25E-02							.60E-04	4.00E-02	9.60E-01	3,50E+02	0.00=+00	1755-01			
106514	1,60E-04	4.00E-02						3	3.50E-07	8.75E-05	2.10E-03	7.5/E-01	0.005400	0.015+01			
SEC	3.50E-07	8.75E-05	2 78C-08	9 44F-06	7.49E-08	1.87E-05	1.13E-07	2.82E-05 4	1.01E-05	1.00E-02	2.41E-01	8.78E+UI	0.00=100	9 00 E-02			
Trimethylontine 2.2.4-(H) 540841 yes yes	4.00E-05	100000		100					.80E-07	4.50E-05	1.08E-U3	3.346-01	0.005+00	2 53E+00			
Antimony unlisted compounds (H) SBC-other yes no	70-308.1	1.36E-03							5.05E-06	1.26E-03	3,035-02	5 R9F=02	0.00E+00	1.30E-02			
Administration and to act CRO (H) CRC-other yes no	0.035-00	6 505-06							2.60E-08	6.50E-06	1.305-04	6 616407	0 005+00	1.28E+02		E III	
Chromium unissed university (chaft unisted compounds (H) COC-other yes no	2.605-06	6.00E-02	4 63F-06	1.16E-03	1.16E-05	2.91E-03	1.63E-05	4.07E-03 2	2.56E-04	6.41E-02	1.345+00	3.305+01	0 00E+00	7.50E+00			
Eith bonzone (H) 100414 yes yes	70.101.	2 755 03	500 500 500 500 500 500 500 500 500 500	10000000000000000000000000000000000000					.50E-05	3.75E-03	9,005-02	00.100	00000	4 98E-01			
I and Inlisted compounds (H) PBC-other yes no	CO-30C-1	2.75	5 97E-07	1 49E-04	3,99E-07	9.98E-05	9.96E-07	_	9.96E-07	2.49E-04	5.98E-03	1.005+01	0.000	2.29E+00			
Methyl bromide (H) 74839 no yes			0.00F+00	0,00E+00	4.57E-06		4.57E-06	_	4.57E-06	1.14E-03	2745-02	1 915-02	0.00E+00	4.37E-03			
98828 no			0,00E+00	0.00E+00	8.73E-09		8.73E-09	_	8.73E-09	2.16E-06	3.745-03	1.37E+00	0.00E+00	3.12E-01			
75003 no			0.00E+00	0.00E+00		_	6.24E-07	1.56E-04	1 03F-05	2.57E-03	6.16E-02	2.25E+01	0.00E+00	5.14E+00			
			6.95E-06	1.74E-03		8.32E-04	7,035-03	+	1 03E-02	2.57E+00	6.16E+01	2.25E+04	0.00E+00	5,14E+03			
Xylene, o- (H) 95476 no yes	1.00E-02	2.50E+00	1.87E-04	4.68E-02	8.66E-05	2.1/E-Uz	2.142-07	ł									

RAP crusher							
maximum capacity hours of operation	65 8760	tph hours					
	emission fa (lb/ton) TSP	actors (dry) (lb/ton) PM-10	emissions (lb/hr) TSP	(lb/hr) <b>PM-10</b>	emissions ton/yr TSP	ton/yr <b>PM-10</b>	
primary crusher screening conveyor transfer point	0.025	0.0087	0.351 1.625 0.78	0.156 0.5655 0.286	1.54 7.12 3.42	0.68 2.48 1.25	
		total	2.76	1.01	12.07	4.41	

combined EF 0.0424 0.0155

### Emissions summary from Silo Filling and Loadout operations

						F-ii factors
		Emission		Potential I		Emission factors
		(lb/ton)	(lb/ton)	(lb/hr)	(lb/hr)	(lb/ton)
		Silo Filling	Load out	Silo Filling	Load out	0:1- 5:11: = = 1
		SCC-3-05-	SCC-3-05-	SCC-3-05-	SCC-3-05-	Silo Filling plus Load
	CAS	002-13	002-14	002-13	002-14	Out
Pollutant	Nos.		5.005.01	1 105 01	1 005 01	4.445.03
Total PM		5.86E-04	5.22E-04	1.46E-01	1.30E-01	1.11E-03
со		1.18E-03	1.35E-03	2.95E-01	3.37E-01	2.53E-03
VOC		1.22E-02	3.91E-03	3.05E+00	9.77E-01	1.61E-02
PAH HAPS TOTAL		2.89E-05	2.02E-05	7.24E-03	5.05E-03	4.92E-05
Volatile organic HAPs, TOTAL		1.58E-04	6.24E-05	3.96E-02	1.56E-02	2.21E-04
HAPs, TOTAL		1.87E-04	8.66E-05	4.68E-02	2.17E-02	2.74E-04
Benzo(a)pyrene (T)	50328	0.00E+00	7.84E-09	0.00E+00	1.96E-06	7.84E-09
Napthalene (H)	91203	4.62E-06	4.26E-06	1.16E-03	1.07E-03	8.88E-06
Phenol (TH)	108952	0.00E+00	4.02E-06	0.00E+00	1.01E-03	4.02E-06
Benzene (TH)	71432	3.90E-06	2.16E-06	9.75E-04	5.41E-04	6.06E-06
Methyl bromide (H)	74839	5.97E-07	3.99E-07	1.49E-04	9.98E-05	9.96E-07
Methyl ethyl ketone (TH)	78933	4.75E-06	2.04E-06	1.19E-03	5.09E-04	6.79E-06
Carbon disulfide (TH)	75150	1.95E-06	5.41E-07	4.87E-04	1.35E-04	2.49E-06
Cumene (H)	98828	0.00E+00	4.57E-06	0.00E+00	1.14E-03	4.57E-06
Ethyl benzene (H)	100414	4.63E-06	1.16E-05	1.16E-03	2.91E-03	1.63E-05
Ethyl chloride (chloroethane) (H)	75003	0.00E+00	8.73E-09	0.00E+00	2.18E-06	8.73E-09
Formaldehyde (TH)	50000	8.41E-05	3.66E-06	2.10E-02	9.15E-04	8.77E-05
Hexane, n- (TH)	110543	1.22E-05	6.24E-06	3.05E-03	1.56E-03	1.84E-05
Methyl chloride (H)	74873	0.00E+00	6.24E-07	0.00E+00	1.56E-04	6.24E-07
Methyl chloroform (TH)	71556	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Methylene chloride (TH)	75092	3.29E-08	0.00E+00	8.23E-06	0.00E+00	3.29E-08
Perchloroethylene (tetrachloroethylene) (TH)	127184	0.00E+00	3.20E-07	0.00E+00	8.01E-05	3.20E-07
Styrene (TH)	100425	6.58E-07	3.04E-07	1.65E-04	7.59E-05	9.62E-07
Toluene (TH)	108883	7.56E-06	8.73E-06	1.89E-03	2.18E-03	1.63E-05
Trichloroethylene (TH)	79016	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Trichlorofluoromethane (CFC 111) (T)	75694	0.00E+00	5.41E-08	0.00E+00	1.35E-05	5.41E-08
Trimethylpentane, 2,2,4- (H)	540841	3.78E-08	7.49E-08	9.44E-06	1.87E-05	1.13E-07
Xylene (TH)	1330207	2.44E-05	1.71E-05	6.09E-03	4.26E-03	4.14E-05
Xylene, o- (H)	95476	6.95E-06	3.33E-06	1.74E-03	8.32E-04	1.03E-05
Hydrgen Sulfide (T)	7783064	1.46E-06	1.46E-06	3.65E-04	3.65E-04	2.92E-06
.,-,-,-,-,-,-,-,-,-,-,-,-,-,-,-,-,-,-,-						

Plant maximum production capacity: 250 tons per hour Requested Annual Production Limit: 500,000 tons per year Requested Daily Production Limit: 0 tons per day

-0.5 % 325 oF 785 oR Table 11.1-14 Predictive Emission Factor Equations for Load-out and silo Filling Operations pollutant EF (lb/ton) source Total PM 0.000521937 Load out SCC-3-05-Organic PM 0.000340937 TOC 0.004158948 002-14 0.00134924 CO Total PM 0.000585889 Silo Filling SCC-3-05-Organic PM 0.000253889 TOC 0.012186685 002-13 0.001179981 CO

Table 11.1-15 Speciation Profiles for Load-out, Silo Filling and Asphalt Storage Emissions - Organic PM based Compounds Spec. profile for Silo filling and asphalt storage tank Spec. profile for Load-out and yard emissions emissions % Compound / Organic % Compound / Organic PM PMBenzo(a)pyrene (T) 50328 0.0023 0 1.82 Napthalene (H) 1.25 PAH HAPs TOTAL 5.93 11.4

1.18

0.08

1.5

0

108952

Phenol (TH)

loadout emission factors Silo filling emission factors (lb/ton) factors (lb/ton)

7.84155E-09 0

4.26171E-06 4.62078E-06

2.02176E-05 2.89434E-05

4.02306E-06 0

Table 11.1-16			
Speciation Profiles for Loa Emissions - Organic Volati		ompounds	
		Spec. profile for Load- out and yard emissions	Spec. profile for Silo filling and asphalt
		% Compound / TOC	% Compound / TOC
VOC		94	100
Benzene (TH)	71432	0.052	0.032
Methyl bromide (H)	74839	0.0096	0.0049
Methyl ethyl ketone (TH)	78933	0.049	0.039
Carbon disulfide (TH)	75150	0.013	0.016
Cumene (H)	98828	0.11	0
Ethyl benzene (H)	100414	0.28	0.038
Ethyl chloride (chloroethane) (H)	75003	0.00021	
Formaldehyde (TH)	50000	0.088	0.69
Hexane, n- (TH)	110543	0.15	0.1
Methyl chloride (H)	74873	0.015	
Methyl chloroform (TH)	71556	0	0
Methylene chloride (TH)	75092	0	0.00027
Perchloroethylene (tetrachloroethylene) (TH)	127184	0.0077	0
Styrene (TH)	100425	0.0073	0.0054
Toluene (TH)	108883	0.21	0.062
Trichloroethylene (TH)	79016	0	0
Trichlorofluoromethane (CFC 111) (T)	75694	0.0013	0
Trimethylpentane, 2,2,4- (H)	540841	0.0018	0.00031
Xylene (TH)	1330207	0.41	0.2
			0.057

1 2	
loadout emission factors	Silo filling emission
(lb/ton)	factors (lb/ton)
0.003909411	0.012186685
2.16265E-06	3.89974E-06
3.99259E-07	5.97148E-07
2.03788E-06	4.75281E-06
5.40663E-07	1.94987E-06
4.57484E-06	0
1.16451E-05	4.63094E-06
8.73379E-09	0
3.65987E-06	8.40881E-05
6.23842E-06	1.21867E-05
6.23842E-07	0
0	0
0	3.29041E-08
3.20239E-07	0
3.03603E-07	6.58081E-07
8.73379E-06	7.55574E-06
0	0
5.40663E-08	0
7.48611E-08	3.77787E-08
1.70517E-05	2.43734E-05
3.32716E-06	6.94641E-06
6.23842E-05	0.000158427

loadout emission factors Silo filling emission factors (lb/ton) factors (lb/ton) 0.00000146 0.00000146

Hydrogen Sulfide

Volatile organic HAPs, TOTAL

Xylene, o- (H)

7783064

95476

\*\*\* These emissions factors were taken from the October 12, 2005 letter from Keith Overcash stating the emissions factors resulting from testing at Mangum Asphalt Services, Knightdale, Wake County, and at S.T. Wooten Asphalt Services, Sanford, Lee County.

0.057

1.3



FUEL OIL COMBUSTION EMISSIONS CALCULATOR REVISION G 11/5/2012 - INPUT SCREEN

Instructions: Enter emission source / facility data on the "INPUT" tab/screen. The air emission results and summary of input data are viewed / printed on the "OUTPUT" tab/screen. The different tabs are on the bottom of this screen.

This spreadsheet is for your use only and should be used with caution. DENR does not guarantee the accuracy of the information contained. This spreadsheet is subject to continual revision and updating. It is your responsibility to be aware of the most current information available. DENR is not responsible for errors or omissions that may be contained herein.

Directions: Enter and select information in the boxes that are highlighted in blue:		
COMPANY NAME:	Carolina Sunrock	
FACILITY ID NUMBER:		
PERMIT NUMBER		
FACILITY CITY:	Burlington	
FACILITY COUNTY:	Caswell	
SPREADSHEET PREPARED BY:	Aimee Andrews	
EMISSION SOURCE DESCRIPTION:	No. 2 oil-fired Boiler	
EMISSION SOURCE ID NO.:	HMA-H1	
LATEST CONSTRUCTION/MODIFICATION DATE:	2021	
SELECT THE TYPE OF BOILER FROM THE LISTS BELOW:	26	
Boilers=>100 mmBtu/hr	Boilers=>100 mmBtu/hr (cont'd	
1 = No. 6 oil-fired, normal firing (U)	17 = No. 2 oil-fired 18 = No. 2 oil-fired	(C) LNB/FGR (U)
2 = No. 6 oil-fired, normal firing (I) 3 = No. 6 oil-fired, normal firing (C)	19 = No. 2 oil-fired	, LNB/FGR (I)
4 = No. 6 oil-fired, normal firing, low Nox burner (U)	20 = No. 2 oil-fired	LNB/FGR (C)
5 = No. 6 oil-fired, normal firing, low Nox burner (I) 6 = No. 6 oil-fired, normal firing, low Nox burner (C)	21 = Vertical fired	utility boiler
7 = No. 6 oil-fired, tangential firing (U)	Small Boilers <100 mmBtu/hr	
B = No. 6 oil fired, tangential firing, low Nox burner (U) 9 = No. 5 oil-fired, normal firing (U)	22 = No. 6 oil-fired	(1)
0 = No. 5 oil-fired, normal firing (I)	23 = No. 6 oil-fired	(C)
11 = No. 5 oil-fired, tangential firing (U) 12 = No. 4 oil-fired, normal firing (U)	24 = No. 5 oil-fired 25 = No. 4 oil-fired	
13 = No. 4 oil-fired, normal firing (I)	26 = No. 2 oil-fired	(1)
14 = No. 4 oil-fired, tangential firing (U)	27 = No. 2 oil-fired	(C)
15 = No. 2 oil-fired (U) 16 = No. 2 oil-fired (I)	28 = Residential F	urnace
Nets: The emission factors for fuel oil fired boilers depend on the boiler size and application by	pe. In the listing of boiler types, the fo	illowing notation is used: U = Utility boilers
producing steam for the generation of electricity), I = Industrial boilers (generating steam or honstitutional (used for space heating of commercial or instutional facilities) and residential (furn	ot water for process heat, electricity of	eneration, or space neat), C = Commercial or
from the lists above.		
EMISSION SOURCE INPUT DATA		
MAXIMUM HEAT INPUT (MILLION BTU PER HOUR):	1.20	MMBTU/HR
ACTUAL ANNUAL FUEL USAGE (GALLONS PER YEAR):		GAL/YR
MAXIMUM ANNUAL FUEL USAGE (GALLONS PER YEAR)	75,085.7	GAL/YR
MAXIMUM FUEL SULFUR CONTENT (%):	0.00	% - (TYPEOVER IF NECESSARY - DEFAULT
FUEL HEATING VALUE		IEL OIL OR 0.5 FOR DISTILLATE FUEL OIL)
FUEL HEATING VALUE (BTU/GAL):	140,000	BTU/GAL
and the second s		
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL		
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs – 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS		
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)		
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs – 150,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA	-See below for GHG defaults):	
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs - 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA    Note Select the type of control devices from the pull-down menus below. Default control eff	-See below for GHG defaults):	
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs – 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.	-See below for GHG defaults):	evice that is selected. The user may enter a
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs— 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control eff different control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:	-See below for GHG defaults):  fiencies will appear for each control d	evice that is selected. The user may enter a
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs – 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control eff	See below for GHG defaults):  fiencies will appear for each control of AVERAGE PARTICULATE CON	evice that is selected. The user may enter a
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs - 150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note. Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER	-See below for GHG defaults):  friencies will appear for each control of AVERAGE PARTICULATE CON	evice that is selected. The user may enter a FROL EFF.:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs— 150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note. Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONLOTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL.	See below for GHG defaults):  fiencies will appear for each control of AVERAGE PARTICULATE CON 0  AVERAGE SULFUR DIOXIDE C	evice that is selected. The user may enter a FROL EFF.:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs - 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control effiderent control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER	-See below for GHG defaults):  friencies will appear for each control of AVERAGE PARTICULATE CON	evice that is selected. The user may enter a FROL EFF.:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL.	See below for GHG defaults):  fiencies will appear for each control of AVERAGE PARTICULATE CON  0  AVERAGE SULFUR DIOXIDE C	evice that is selected. The user may enter a TROL EFF.:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140.000 BTUGAL ALO OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note. Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL.  NONE/OTHER	See below for GHG defaults):  fiencies will appear for each control of AVERAGE PARTICULATE CON 0  AVERAGE SULFUR DIOXIDE C	evice that is selected. The user may enter a TROL EFF.:
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DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140.000 BTUGAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL: NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL. NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL. NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE) REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR) REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL A IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER  ENTER CALCULATION TIER  ENTER CALCULATION TIER  CONTROL THE CALCULATION TIER  IN THE PA Mandatory Reporting Rule (MRR) Subpart C - www.psa.govidimatechangelemiscons/ghyrulemaking.html  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED, FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE	AVERAGE PARTICULATE CON  AVERAGE PARTICULATE CON  O  AVERAGE SULFUR DIOXIDE C  O  AVERAGE NITROGEN OXIDE C  O  TO  TO  TO  TO  TO  TO  THER 1: DEFAULT HIGH HEAT VALUE AND ID  Datablate Fuel Oil No 2  IN with the EPA DEFAULT from Table	evice that is selected. The user may enter a  IROL EFF.:  ONTROL EFF.:  ONTROL EFF.:  ENT AS SHOWN  EFFAULT B  C-1 of the EPA MRR:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL HOLTOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note Select the type of control devices from the pull-down menus below. Default control efficient or override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL: NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL. NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL: NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE) REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR) REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL A IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER from EPA Mandatory Reporting Rule (MRR) Subpart C - www.epa.gov/climatechange/emissions/ghgrulemaking.html NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED, FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE  HIGH HEAT VALUE (HHV) FOR GHGS FOR TIER 1 and TIER 3, the FUEL HEATING VALUE entered above is overrided. Distillate Fuel Oil No. 2  Distillate Fuel Oil No. 2  DISTILLATED TO THE SITE OIL THE SITE OIL THE SULE WILL BE USED  DISTILLATED THE TABLE TO THE SULE USE OIL 146 mmBTU/gall  THIS VALUE WILL BE USE	AVERAGE PARTICULATE CON  AVERAGE PARTICULATE CON  O  AVERAGE SULFUR DIOXIDE C  O  AVERAGE NITROGEN OXIDE C  O  TO  TO  TO  TO  TO  TO  THER 1: DEFAULT HIGH HEAT VALUE AND ID  Datablate Fuel Oil No 2  IN with the EPA DEFAULT from Table	evice that is selected. The user may enter a  IROL EFF.:  ONTROL EFF.:  ONTROL EFF.:  ENT AS SHOWN  EFFAULT B  C-1 of the EPA MRR:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140.000 BTUGAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL A IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER  FOR EPA Mandatory Reporting Rule (MRR) Subpart C - www.psg agovidmatechange/emissions/glygrulemaking, html  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED,  FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE  HIGH HEAT VALUE (HHV) FOR GHGS  FOR TIER 1 and TIER 3, the FUEL HEATING VALUE entered above is overrided Distillate Fuel Oil No. 2  Distillate Fuel Oil No. 2  Distillate Fuel Oil No. 4  O. 146 mmBTU/gail  THIS VALUE WILL BE USE  THE STATUS OF THE PARTING VALUE (HTM) IN THE CALCULATION IN THIS VALUE WILL BE USE ON THE CALCULATION IN THIS VALUE WILL BE USE ON THE CALCULATION IN THIS VALUE WILL BE USE ON THIS VALUE	AVERAGE PARTICULATE CON  AVERAGE PARTICULATE CON  O  AVERAGE SULFUR DIOXIDE C  O  AVERAGE NITROGEN OXIDE C  O  TO  TO  TO  TO  TO  TO  THER 1: DEFAULT HIGH HEAT VALUE AND ID  Datablate Fuel Oil No 2  IN with the EPA DEFAULT from Table	evice that is selected. The user may enter a  IROL EFF.:  ONTROL EFF.:  ONTROL EFF.:  ENT AS SHOWN  EFFAULT B  C-1 of the EPA MRR:
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150.000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  CONTROL DEVICE INPUT DATA  Note. Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL.  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL A IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER from EPA Mandatory Reporting Rule (MRR) Subpart C - www.epa.goviclmatechange/emissione/ghgrulemaking.html  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED, FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE  HIGH HEAT VALUE (HHV) FOR GHGS FOR TIER 1 and TIER 3, the FUEL HEATING VALUE entered above is overrided.  Distillate Fuel Oil No. 2 0.138 mmBTU/gal THIS VALUE WILL BE US  DISTILLATED OIL NO. 5 0.146 mmBTU/gal  Residual Fuel Oil No. 5 0.14 mmBTU/gal  Residual Fuel Oil No. 6 0.15 mmBTU/gal  Residual Fuel Oil No. 6 0.15 mmBTU/gal	AVERAGE PARTICULATE CON 0  AVERAGE SULFUR DIOXIDE C 0  AVERAGE SULFUR DIOXIDE C 0  AVERAGE NITROGEN OXIDE C 0  AVERAGE NITROGEN OXIDE C 0  TO 0  AVERAGE SULFUR DIOXIDE C 0  TO 0  T	evice that is selected. The user may enter a  IROL EFF.:  ONTROL EFF.:  ONTROL EFF.:  ENT AS SHOWN  ESAULT 6  C-1 of the EPA MRR: missions
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  DONTROL DEVICE INPUT DATA  Note: Select the type of control devices from the pull-down menus below. Default control edidifferent control efficiency to override these values if site specific data is available.  PYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  PYPE OF NITROGEN OXIDE CONTROL  NONE/OTHER  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SAGE LIMIT (GALLONS PER YEAR)  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL SAGE LIMIT (GALLONS PER YEAR)  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED PARTICUM TO THE TOTH TO THE TOTH TO THE TOTH TO THE TOTH TO	AVERAGE PARTICULATE CON 0  AVERAGE SULFUR DIOXIDE C 0  AVERAGE SULFUR DIOXIDE C 0  AVERAGE NITROGEN OXIDE C 0  AVERAGE NITROGEN OXIDE C 0  TO 0  AVERAGE SULFUR DIOXIDE C 0  TO 0  T	evice that is selected. The user may enter a  IROL EFF.:  ONTROL EFF.:  ONTROL EFF.:  ENT AS SHOWN  ESAULT 6  C-1 of the EPA MRR: missions
DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs—150,000 BTUGAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTUGAL LOTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)  DIVIDATE Select the type of control devices from the pull-down menus below. Default control efficiency to override these values if site specific data is available.  TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL.  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL.  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL.  NONE/OTHER  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL A IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER from EPA Mandatory Reporting Rule (MRR) Subpart C - www.epa.goviclimatechange/emissions/ghgrulemaking.html  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED.  FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE  HIGH HEAT VALUE (HHVI) FOR GHGS FOR TIER 1 and TIER 3, the FUEL HEATING VALUE entered above is overrided. Distillate Fuel Oil No. 2  DISTILLATE ON THE PUEL ON THE PUEL ON THE PUEL ON THE PUEL OIL OIL OIL OIL OIL OIL OIL OIL OIL OI	AVERAGE PARTICULATE CON  AVERAGE PARTICULATE CON  AVERAGE SULFUR DIOXIDE C  O  AVERAGE SULFUR DIOXIDE C  O  AVERAGE NITROGEN OXIDE C  T5.085.7  O.00  75.085.7  GALYR  OND THE MAXIMUM SULFUR CONT  THER 1: DEFAULT HIGH HEAT VALUE AND I  Distribute Fuel Oil No. 2  In with the EPA DEFAULT from Table  SED FOR GHG calcuations- actual e	evice that is selected. The user may enter a  IROL EFF.:  ONTROL EFF.:  ONTROL EFF.:  ENT AS SHOWN  ESAULT 6  C-1 of the EPA MRR: missions

### FUEL OIL COMBUSTION EMISSIONS CALCULATOR REVISION G 11/5/2012 - OUTPUT SCREEN



Instructions: Enter emission source / facility data on the "INPUT" tab/screen. The air emission results and summary of input data are viewed / printed on the "OUTPUT" tab/screen. The different tabs are on the bottom of this screen.

This spreadsheet is for your use only and should be used with caution, DENR does not guarantee the accuracy of the information contained. This spreadsheet is subject to continual revision and updating. It is your responsibility to be aware of the most current information available. DENR is not responsible for errors or omissions that may be contained herein.

	S	OURCE / FAC	CILITY / USER IN	NPUT SUMM	ARY (FROM	INPUT SCREE	EN)				
OMPANY:	Carolin	a Sunrock			MAX HEAT					MMBTU/HR	
ACILITY ID NO.:	0				FUEL HEAT		10110		140,000 0.138	BTU/GAL mm BTU/GAL	
PERMIT NUMBER:	0					G CALCULATI				GALYR	
ACILITY CITY:	Burlingtor Caswell	1				NUAL FUEL L				GAL/YR	
ACILITY COUNTY: JSER NAME:	Aimee Ar	drews				SULFUR CON	TENT:			%	
MISSION SOURCE DESCRIP		fired Boiler					ESTED PER				
MISSION SOURCE ID NO.:	HMA-H1				MAX. FUEL				1	GAL/YR	
						UR CONTENT	E ENGINEENANCH OF		0.0015 TROL EFF.	%	
	YPE OF CONTR					PM	5 2344 542 541 172	COIL	0	VALUE (1875) 12 (1812) 1812 (18	
	NONE/01					502			0		
	NONE/OT				1	VOX			0		
METHOD USED TO COMPUTE				TIER 1: DEF	AULT HIGH	HEAT VALUE	AND DEFAU	ILT EF			
ARBON CONTENT USED FO		al):				USED FOR C	CALCULATIO	N TIER C	HOSEN		
		CRITE	RIA AIR POLLU		IONS INFOR			0 /4 /4 /4 /2	EMICOLO	ON FACTOR	
			ACTUAL EN		(DEFORE CO	POTENTIAL EI NTROLS / LIMITS)	(AFTER CONTRO	N.S./LIMITS)		10 <sup>3</sup> gal)	
IR POLLUTANT EMITTED			lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr	uncontrolled	controlled	
OTAL PARTICULATE MATTE	R (PM) (FPM+CF	PM)	0.03	0.00	0.03	0.12	0.03	0.12	3.30E+00	3.30E+00	
ILTERABLE PM (FPM)		,	0.02	0.00	0.02	0.08	0.02	0.08	2.00E+00		
ONDENSABLE PM (CPM)			0.01	0.00	0.01	0.05	0.01	0.05	1.30E+00		
ILTERABLE PM<10 MICRON	S (PM <sub>10</sub> )		0.01	0.00	0.01	0.04	0.01	0.04	1.00E+00	1.00E+00	
ILTERABLE PM<2.5 MICRON			0.00	0.00	0.00	0.01	0.00	0.01	2.50E-01	2.50E-01	
SULFUR DIOXIDE (SO <sub>2</sub> )			0.00	0.00	0.00	0.01	0.00	0.01	2.13E-01	2.13E-01	
NITROGEN OXIDES (NO <sub>x</sub> )			0.17	0.00	0.17	0.75	0.17	0.75	2.00E+01	2.00E+01	
CARBON MONOXIDE (CO)			0.04	0.00	0.04	0.19	0.04	0.19	5.00E+00	5.00E+00	
OLATILE ORGANIC COMPO	UNDS (VOC)		0.00	0.00	0.00	0.01	0.00	0.01	2.00E-01	2.00E-01	
EAD			0.00	0.00	0.00	0.00	0.00	0.00	1.26E-03	1.26E-03	
		TOXIC/HAZ	ARDOUS AIR P		T T	POTENTIAL E	MSSIONS	CY TO SEE SEE	EMISSIC	ON FACTOR	
		CAS	ACTUAL EN		(BEFORE CO	NTROLS / LIMITS)	(AFTER CONTRI	OLS / LIMITS)		10 <sup>3</sup> gal)	
OXIC / HAZARDOUS AIR POLLUTA	<sub>NT</sub>	NUMBER	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr	uncontrolled	controlled	
Antimony Unlisted Compounds	(H)	SBC-Other	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.00E+00		
Arsenic Unlisted Compounds	(TH)	ASC-Other	4.8E-06	0.0E+00	4.8E-06	4.2E-02	4.8E-06	4.2E-02	5.60E-04	5.60E-04 2.75E-03	
enzene	(TH)	71432	2.4E-05	0.0E+00	2.4E-05	2.1E-01	2.4E-05 3.6E-06	2.1E-01 3.2E-02	2.75E-03 4.20E-04		
erylium Metal (unreacted)	(TH)	7440417	3.6E-06 3.6E-06	0.0E+00 0.0E+00	3.6E-06 3.6E-06	3.2E-02 3.2E-02	3.6E-06	3.2E-02	4.20E-04 4.20E-04		
adium Metal (elemental unreacted)	(TH) (TH)	7440439 7738945	3.6E-06	0.0E+00	3.6E-06	3.2E-02	3.6E-06	3.2E-02	4.20E-04		
Chromic Acid (VI) Cobalt Unlisted Compounds	(H)	COC-Other	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.00E+00		
Ethylbenzene	(H)	100414	7.0E-06	0.0E+00	7.0E-06	6.1E-02	7.0E-06	6.1E-02	8.17E-04		
luorides (sum fluoride compounds)	(T)	16984488	3.2E-04	0.0E+00	3.2E-04	2.8E+00	3.2E-04	2.8E+00	3.73E-02	3.73E-02	
ormaldehyde	(TH)	50000	4.1E-04	0.0E+00	4.1E-04	3.6E+00	4.1E-04	3.6E+00	4.80E-02	4.80E-02 1.26E-03	
ead Unlisted Compounds	(H)	PBC-Other	1.1E-05	0.0E+00	1.1E-05	9.5E-02 6.3E-02	1.1E-05 7.2E-06	9.5E-02 6.3E-02	1.26E-03 8.40E-04		
Manganese Unlisted Compounds	(TH)	MNC-Other	7.2E-06 3.6E-06	0.0E+00 0.0E+00	7.2E-06 3.6E-06	3.2E-02	3.6E-06	3.2E-02	4.20E-04		
Mercury, vapor	(TH) (TH)	7439976 71566	2.0E-06	0.0E+00	2.0E-06	1.8E-02	2.0E-06	1.8E-02	2.36E-04	2.36E-04	
Methyl chloroform Napthalene	(H)	91203	2.9E-06	0.0E+00	2.9E-06	2.5E-02	2.9E-06	2.5E-02	3.33E-04		
Nickle Metal	(TH)	7440020	3.6E-06	0.0E+00	3.6E-06	3.2E-02	3.6E-06	3.2E-02	4.20E-04	4.20E-04	
Phosphorus Metal, Yellow or White	(H)	7723140	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.00E+00		
POM rates uncontrolled	(H)	POM	2.8E-05	0.0E+00	2.8E-05	2.5E-01	2.8E-05 1.8E-05	2.5E-01 1.6E-01	3.30E-03 2.10E-03		
Selenium compounds	(H)	SEC	1.8E-05 6.8E-04	0.0E+00 0.0E+00	1.8E-05 6.8E-04	1.6E-01 6.0E+00	6.8E-04	6.0E+00	7.97E-02		
l'oluene	(TH) (TH)	108883 1330207	1.2E-05	0.0E+00	1.2E-05	1.1E-01	1.2E-05	1.1E-01	1.40E-03		
Kylene Fotal HAP	(H)	1330207	1.2E-03	0.0E+00	1.2E-03	1.1E+01	1.2E-03	1.1E+01	1.4E-01	1.4E-01	
argest HAP	(H)		6.83E-04	0.00E+00	6,83E-04	5.98E+00	6.83E-04	5.98E+00	7.97E-02	7.97E-02	
	TOXIC	AIR POLLUTA	ANT EMISSIONS	SINFORMAT	ION (FOR P	ERMITTING PU	URPOSES)				
	EXPEC	TED ACTUAL EN	MISSIONS AFTER C	ONTROLS / LIM	ITATIONS					ON FACTOR /10 <sup>3</sup> gal)	
			lb/i			lb/day	lb/	Vr	uncontrolled	controlled	
TOXIC AIR POLLUTANT	(TH)	CAS Num. ASC-Other	4,808			15E-04	4.20		5.60E-04	5.60E-04	
Arsenic Unlisted Compounds	(TH)	71432	2.368			66E-04	2.06		2.75E-03	2.75E-03	
Benzene Beryllium Metal (unreacted)	(TH)	7440417	3.608		8.	64E-05	3.15		4.20E-04		
Cadium Metal (elemental unreacted)	(TH)	7440439	3.608	E-06		64E-05	3.15		4.20E-04		
Soluble chromate compounds, as chro		SolCR6	3,608			64E-05	3.15		4.20E-04 3.73E-02		
Fluorides (sum fluoride compounds)	(T)	16984488	3,20			67E-03 87E-03	2.80E		3.73E-02 4.80E-02		
Formaldehyde	(TH)	50000 MNC-Other	4.118 7.20			73E-04	6.31		8.40E-04		
Manganese Unlisted Compounds Mercury, vapor	(TH) (TH)	MNC-Other 7439976	3.60			64E-05	3.15		4.20E-04	4.20E-04	
Mercury, vapor Methyl chloroform	(TH)	71566	2.021	E-06	4.	85E-05	1.77	E-02	2.36E-04		
Nickle Metal	(TH)	7440020	3.60			64E-05	3.15		4.20E-04		
Toluene	(TH)	108883	6.83			64E-02	5.98		7.97E-02		
Kylene	(TH)	1330207	1.20	E-05	2.	88E-04	1.05	<b>⊵-</b> 01	1.40E-03	1.40E-03	CYCLE SELECT
GREENHOUSE GAS EMISS CONSISTENT WI	SIONS INFORMA TH EPA MANDA	TION (FOR E	MISSIONS INVE	NTORY PUR RR) METHOL	RPOSES) -		N		POTENTIAL D ON EPA M	TO EMIT MRR METHOD	
Distillate Fuel Oil No. 2		ACTU	AL EMISSIONS				LEMISSION pacity and E	PA MRR I		POTENTIAL E Requested Emis utilize requested	ssion Limit fuel limit a
GREENHOUSE GAS POLLUTANT	EPA	MRR CALCU	ILATION METH	OD: TIER 1			racto		t tons/yr,	MRR Emis	sion Facto
			notes CO2	chort	tonelur	short to	onster		CO2e	short tons/yr	co
	metric tons/yr		ns/yr, CO2e		tons/yr	857			357.01	857.01	857
CARBON DIOXIDE (CO₂)	0.00		0.00		.00			_		3.48E-02	7.308
METHANE (CH <sub>4</sub> )	0.00E+00		0E+00		E+00	3.48			30E-01		
NITROUS OXIDE (N <sub>2</sub> O)	0.00E±00	1 0.0	0F+00	0.00	E+00	6.95	<b>∟-03</b>	1 2.	16E+00	6.95E-03	2.16E

0.00E+00

NITROUS OXIDE (N₂O)

0.00E+00

859.90



FUEL OIL COMBUSTION EMISSIONS CALCULATOR REVISION G 11/5/2012 - INPUT SCREEN

Instructions: Enter emission source / facility data on the "INPUT" tab/screen. The air emission results and summary of input data are viewed / printed on the "OUTPUT" tab/screen. The different tabs are on the bottom of this screen.

This spreadsheet is for your use only and should be used with caution. DENR does not guarantee the accuracy of the information contained. This spreadsheet is subject to continual revision and updating. It is your responsibility to be aware of the most current information available. DENR is not responsible for errors or omissions that may be contained herein.

Directions: Enter and select information in the boxes that are highlighted in blue:	
COMPANY NAME:	Carolina Sunrock LLC
FACILITY ID NUMBER:	
PERMIT NUMBER	
	Purlinaton
FACILITY CITY:	Burlington
FACILITY COUNTY:	Caswell
SPREADSHEET PREPARED BY:	Aimee Andrews
EMISSION SOURCE DESCRIPTION:	No. 2 oil-fired Boiler
	HMA-H2
EMISSION SOURCE ID NO.:	
LATEST CONSTRUCTION/MODIFICATION DATE:	2021
SELECT THE TYPE OF BOILER FROM THE LISTS BELOW:	26
Boilers=>100 mmBtu/hr	Boilers=>100 mmBtu/hr (cont'd)
1 = No. 6 oil-fired, normal firing (U)	17 = No. 2 oil-fired (C) 18 = No. 2 oil-fired, LNB/FGR (U)
2 = No. 6 oil-fired, normal firing (I) 3 = No. 6 oil-fired, normal firing (C)	19 = No. 2 oil-fired, LNB/FGR (I)
4 = No. 6 oil-fired, normal firing, low Nox burner (U)	20 = No. 2 oil-fired, LNB/FGR (C)
5 = No. 6 oil-fired, normal firing, low Nox burner (I) 6 = No. 6 oil-fired, normal firing, low Nox burner (C)	21 = Vertical fired utility boiler
7 = No. 6 oil-fired, tangential firing (U)	
8 = No. 6 oil fired, tangential firing, low Nox burner (U) 9 = No. 5 oil-fired, normal firing (U)	Small Boilers <100 mmBtu/hr 22 = No. 6 oil-fired (I)
9 = No. 5 oil-fired, normal firing (U) 10 = No. 5 oil-fired, normal firing (I)	23 = No. 6 oil-fired (C)
11 = No. 5 oil-fired, tangential firing (U)	24 = No. 5 oil-fired (C)
12 = No. 4 oil-fired, normal firing (U) 13 = No. 4 oil-fired, normal firing (I)	25 = No. 4 oil-fired (C) 26 = No. 2 oil-fired (I)
14 = No. 4 oil-fired, tangential firing (U)	27 = No. 2 oil-fired (C)
15 = No. 2 oil-fired (U) 16 = No. 2 oil-fired (I)	28 = Residential Furnace
Note: The emission factors for fuel oil-fired boilers depend on the boiler size and application (producing steam for the generation of electricity), I = Industrial boilers (generating steam or institutional (used for space heating of commercial or instutional facilities) and residential (fu from the lists above.	not water for process neat, electricity generation, or space neat), C = Commercial or 1
EMISSION SOURCE INPUT DATA	
MAXIMUM HEAT INPUT (MILLION BTU PER HOUR):	1.10 MMBTU/HR
	GALYR
ACTUAL ANNUAL FUEL USAGE (GALLONS PER YEAR):	68,828.6 GAL/YR
MAXIMUM ANNUAL FUEL USAGE (GALLONS PER YEAR)	
MAXIMUM FUEL SULFUR CONTENT (%):	VALUE = 2.1 FOR RESIDUAL FUEL OIL OR 0.5 FOR DISTILLATE FUEL OIL)
FUEL HEATING VALUE	140,000 BTU/GAL
FUEL HEATING VALUE (BTU/GAL):  DEFAULT WILL APPEAR AS FOLLOWS (not used for Greenhouse Gas calcs 150,000 BTU/GAL FOR No. 6, 5, and 4 FUEL OIL 140,000 BTU/GAL ALL OTHERS (TYPE OVER NUMBER AT RIGHT IF YOU HAVE SITE SPECIFIC DATA)	
CONTROL DEVICE INPUT DATA	
Note: Select the type of control devices from the pull-down menus below. Default control	effiencies will appear for each control device that is selected. The user may enter a
different control efficiency to override these values if site specific data is available.	
TYPE OF PARTICULATE CONTROL:	AVERAGE PARTICULATE CONTROL EFF.:
	AVERAGE PARTICULATE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:	
TYPE OF PARTICULATE CONTROL:	
TYPE OF PARTICULATE CONTROL: NONE/OTHER	0
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:	AVERAGE SULFUR DIOXIDE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  AVERAGE NITROGEN OXIDE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER	AVERAGE SULFUR DIOXIDE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  AVERAGE NITROGEN OXIDE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  AVERAGE NITROGEN OXIDE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  AVERAGE NITROGEN OXIDE CONTROL EFF.:
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  O  AVERAGE NITROGEN OXIDE CONTROL EFF.:  0  68.828.6  GALYR 0.00  %
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS	AVERAGE SULFUR DIOXIDE CONTROL EFF  O  AVERAGE NITROGEN OXIDE CONTROL EFF  0  68,828.6  0.00  %  AND THE MAXIMUM SULFUR CONTENT AS SHOWN
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL IN THE EMISSION SOURCE INPUT DATA SECTION)	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  O  AVERAGE NITROGEN OXIDE CONTROL EFF.:  0  68.828.6  GALYR 0.00  %
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER  FORM EPA Mandatory Reporting Rule (MRR) Subpart C - www.epa.goviclematechangelemission.nlg/hgrulemaking.html	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  O  AVERAGE NITROGEN OXIDE CONTROL EFF.:  O  68,828.6  O.00  %  AND THE MAXIMUM SULFUR CONTENT AS SHOWN  TIER I: DEFAULT HIGH HEAT VALUE AND DEFAULT EF
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE)  REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR)  REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER  from EPA Mandatory Reporting Rule (MRR) Subpart C - www.epa.gov/climatechange/emissions/ghgrulemaking.html  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED,	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  O  AVERAGE NITROGEN OXIDE CONTROL EFF.:  O  88,828.5  GALYR  0.00  96  AND THE MAXIMUM SULFUR CONTENT AS SHOWN
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE) REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR) REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER  from EPA Mandatory Reporting Rule (MRR) Subpart C - www.epa_goviclimatechange/emissione/ghgrulemaking.hbml  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED, FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE  HIGH HEAT VALUE (HHV) FOR GHGS  EOP TIER 1 and TIER 3 the FUEL HEATING VALUE entered above is overfile.	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  O  AVERAGE NITROGEN OXIDE CONTROL EFF.:  O  68.828.6  0.00  96  AND THE MAXIMUM SULFUR CONTENT AS SHOWN  TIER 1: DEFAULT HIGH HEAT VALUE AND DEFAULT EF  2.7600  kg Carbon/gal  Distillate Fuel Oil No 2
TYPE OF PARTICULATE CONTROL:  NONE/OTHER  TYPE OF POSTCOMBUSTION SULFUR DIOXIDE CONTROL:  NONE/OTHER  TYPE OF NITROGEN OXIDE CONTROL:  NONE/OTHER  REQUESTED PERMIT LIMITATIONS (IF APPLICABLE) REQUESTED MAXIMUM FUEL USAGE LIMIT (GALLONS PER YEAR) REQUESTED MAXIMUM FUEL SULFUR CONTENT (%)  (TYPEOVER IF NECESSARY - DEFAULT VALUES ARE THE CALCULATED POTENTIAL IN THE EMISSION SOURCE INPUT DATA SECTION)  ADDITIONAL INFORMATION FOR GREENHOUSE GAS EMISSIONS  ENTER CALCULATION TIER from EPA Mandatory Reporting Rule (MRR) Subpart C - www.pap.gov/climatechange/emissions/ghgrulemaking.hbml  NOTE: EF is "Emission Factor"  SINCE TIER 3 IS NOT BEING USED, FUEL CARBON CONTENT WILL NOT BE USED  SELECT FUEL TYPE  HIGH HEAT VALUE (HHV) FOR GHGS FOR TIER 1 and TIER 3, the FUEL HEATING VALUE entered above is overric Distillate Fuel Oil No. 2  O.138 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.146 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.147 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.148 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.140 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.140 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.140 mmBTU/gail THIS VALUE WILL BE I OIS NO. 4  O.140 mmBTU/gail THIS VALUE WILL BE I OIS NO. 5  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 4  OIL MINISTURGAL THIS VALUE WILL BE I OIS NO. 5  OIL MINISTURGAL THIS VALUE WILL BE I OIL MINISTURGAL THIS V	AVERAGE SULFUR DIOXIDE CONTROL EFF.:  O  AVERAGE NITROGEN OXIDE CONTROL EFF.:  O  SB. 828.6  O.00  %  AND THE MAXIMUM SULFUR CONTENT AS SHOWN  TIER 1: DEFAULT HIGH HEAT VALUE AND DEFAULT B  2.7600  kg Carbon/gal  Distribute Fuel Oil No. 2  W  den with the EPA DEFAULT from Table C-1 of the EPA MRR.  USED FOR GHG calcuations- actual emissions

### FUEL OIL COMBUSTION EMISSIONS CALCULATOR REVISION G 11/5/2012 - OUTPUT SCREEN



Instructions: Enter emission source / facility data on the "INPUT" tab/screen. The air emission results and summary of input data are viewed / printed on the "OUTPUT" tab/screen. The different tabs are on the bottom of this screen.

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		COURCE / EAC	CILITY / USER I	NDIIT SIIMM	APV (EPOM	INDIIT SCREE	:N)				
COMPANY:		a Sunrock I		THE SUMM	MAX HEAT		/		1,10	MMBTU/HR	
FACILITY ID NO.:	0	ia Sulliock i	LLC		FUEL HEAT					BTU/GAL	
PERMIT NUMBER:	0					IG CALCULATI	ONS:		0.138	mm BTU/GAL	
FACILITY CITY:	Burlingto	n				NUAL FUEL U				GAL/YR	
FACILITY COUNTY:	Caswell					ANNUAL FUEL				GAL/YR	
USER NAME:	Aimee A				MAXIMUM	SULFUR CONT				%	
EMISSION SOURCE DESCR		fired Boiler				NOTE THE PROPERTY OF THE PARTY.	STED PER			GAL/YR	
EMISSION SOURCE ID NO.:	HMA-H2	MATERIAL PROPERTY AND ADDRESS OF THE PARTY AND			MAX. FUEL	USAGE:				%	
	TYPE OF CONTR	OL DEVICES				LUTANT			TROL EFF.	70	
	NONE/O					PM	100000000000000000000000000000000000000		0		
	NONE/O					SO2			0		
	NONE/O	THER				VOX			0		
METHOD USED TO COMPU						HEAT VALUE			LICOTAL		
CARBON CONTENT USED I	OR GHGS (kg C/g	jal):				T USED FOR C	ALCULATIO	ON HER C	HOSEN	THE RESERVE OF THE SAME AND THE	
		CRITE	RIA AIR POLLU		TONS INFOR				Filledo	N FACTOR	
			ACTUAL E			POTENTIAL EN	(AFTER CONTR	010111111701		N FACTOR 0 <sup>3</sup> gal)	
AIR POLLUTANT EMITTED			(AFTER CONTRO	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr		controlled	
TOTAL PARTICULATE MAT	FR (PM) (FPM+C	PM)	0.03	0.00	0.03	0.11	0.03	0.11	3.30E+00	3.30E+00	
FILTERABLE PM (FPM)	2.1 (1 11.) (1 1 11.	,	0.02	0.00	0.02	0.07	0.02	0.07	2.00E+00	2.00E+00	
CONDENSABLE PM (CPM)			0.01	0.00	0.01	0.04	0.01	0.04	1.30E+00	1.30E+00	
FILTERABLE PM<10 MICRO	NS (PM <sub>1c</sub> )		0.01	0.00	0.01	0.03	0.01	0.03	1.00E+00	1.00E+00	
FILTERABLE PM<2.5 MICRO			0.00	0.00	0.00	0.01	0.00	0.01	2.50E-01	2.50E-01	
	(1 IVIZ.5)		0.00	0.00	0.00	0.01	0.00	0.01	2.13E-01	2.13E-01	
SULFUR DIOXIDE (SO <sub>2</sub> )					-	0.69	0.00	0.69	2.00E+01	2.00E+01	
NITROGEN OXIDES (NO <sub>x</sub> )			0.16	0.00	0.16	0.69	0.16	0.69	5.00E+01	5.00E+00	
CARBON MONOXIDE (CO)	OLINDS (MOS)		0.04	0.00	0.04	0.17	0.04	0.17	2.00E+00	2.00E-01	
VOLATILE ORGANIC COMP	OUNDS (VOC)		0.00	0.00	0.00	0.00	0.00	0.00	1.26E-03	1.26E-03	
LEAD		TOXIC / HAT	ARDOUS AIR F					3.00			
		, ONG / IIMZ	ACTUAL E			POTENTIAL EN			EMISSIC	N FACTOR	
	<u>u</u> 1	CAS	(AFTER CONTRO		(BEFORE CO	INTROLS / LIMITS)	(AFTER CONTR	OLS / LIMITS)	(lb/1	(0 <sup>3</sup> gal)	
TOXIC / HAZARDOUS AIR POLLUT	ANT	NUMBER	lb/hr	lb/yr	lb/nr	lb/yr	lb/hr	lb/yr		controlled	
Antimony Unlisted Compounds	(H)	SBC-Other	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.00E+00	0.00E+00	
Arsenic Unlisted Compounds	(TH)	ASC-Other	4.4E-06	0.0E+00	4.4E-06	3.9E-02	4.4E-06	3.9E-02	5.60E-04	5.60E-04	
Benzene	(TH)	71432	2.2E-05	0.0E+00	2.2E-05	1.9E-01	2.2E-05	1.9E-01	2.75E-03 4.20E-04	2.75E-03 4.20E-04	
Berylium Metal (unreacted)	(TH)	7440417	3.3E-06	0.0E+00	3.3E-06 3.3E-06	2.9E-02 2.9E-02	3.3E-06 3.3E-06	2.9E-02 2.9E-02	4.20E-04 4.20E-04	4.20E-04 4.20E-04	
Cadium Metal (elemental unreacted)	(TH)	7440439	3.3E-06 3.3E-06	0.0E+00 0.0E+00	3.3E-06	2.9E-02	3.3E-06	2.9E-02	4.20E-04	4.20E-04	
Chromic Acid (VI)	(TH) (H)	7738945 COC-Other	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.00E+00	0.00E+00	
Cobalt Unlisted Compounds Ethylbenzene	(H)	100414	6.4E-06	0.0E+00	6.4E-06	5.6E-02	6.4E-06	5.6E-02	8.17E-04	8.17E-04	
Fluorides (sum fluoride compounds)	(T)	16984488	2.9E-04	0.0E+00	2.9E-04	2.6E+00	2.9E-04	2.6E+00	3.73E-02	3.73E-02	
Formaldehyde	(TH)	50000	3.8E-04	0.0E+00	3.8E-04	3.3E+00	3.8E-04	3.3E+00	4.80E-02	4.80E-02	
Lead Unlisted Compounds	(H)	PBC-Other	9.9E-06	0.0E+00	9.9E-06	8.7E-02	9.9E-06	8.7E-02	1.26E-03	1.26E-03	
Manganese Unlisted Compounds	(TH)	MNC-Other	6.6E-06	0.0E+00	6.6E-06	5.8E-02	6.6E-06	5.8E-02	8.40E-04	8.40E-04	
Mercury, vapor	(TH)	7439976	3.3E-06	0.0E+00	3.3E-06	2.9E-02	3.3E-06	2.9E-02	4.20E-04	4.20E-04	
Methyl chloroform	(TH)	71566	1.9E-06	0.0E+00	1.9E-06	1.6E-02	1.9E-06	1.6E-02	2.36E-04 3.33E-04	2.36E-04 3.33E-04	
Napthalene	(H)	91203	2.6E-06	0.0E+00 0.0E+00	2.6E-06 3.3E-06	2.3E-02 2.9E-02	2.6E-06 3.3E-06	2.3E-02 2.9E-02	4.20E-04	4.20E-04	
Nickle Metal	(TH)	7440020	3.3E-06 0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.0E+00	0.00E+00	0.00E+00	
Phosphorus Metal, Yellow or White POM rates uncontrolled	(H) (H)	7723140 POM	2.6E-05	0.0E+00	2.6E-05	2.3E-01	2.6E-05	2.3E-01	3.30E-03	3.30E-03	
POM rates uncontrolled Selenium compounds	(H)	SEC	1.7E-05	0.0E+00	1.7E-05	1.4E-01	1.7E-05	1.4E-01	2.10E-03	2.10E-03	
Toluene	(TH)	108883	6.3E-04	0.0E+00	6.3E-04	5.5E+00	6.3E-04	5.5E+00	7.97E-02	7.97E-02	
Xylene	(TH)	1330207	1.1E-05	0.0E+00	1.1E-05	9.6E-02	1.1E-05	9.6E-02	1.40E-03	1.40E-03	
Total HAP	(H)		1.1E-03	0.0E+00	1.1E-03	9.9E+00	1.1E-03	9.9E+00	1.4E-01	1.4E-01	
Largest HAP	(H)		6.26E-04	0.00E+00	6.26E-04	5.48E+00	6.26E-04	5.48E+00	7.97E-02	7.97E-02	
	TOXIC	AIR POLLUTA	NT EMISSIONS	INFORMAT	ION (FOR PL	RMITTING PU	RPOSES)				
	EXPEC	TED ACTUAL EM	ISSIONS AFTER C	ONTROLS / LIM	ITATIONS					ON FACTOR	
										10 <sup>3</sup> gal) controlled	
TOXIC AIR POLLUTANT	er i i	CAS Num.	1b/t 4,40E			b/day 06E-04	3.85I		5.60E-04	5.60E-04	
Arsenic Unlisted Compounds	(TH)	ASC-Other 71432	2.168			19E-04	1.89		2.75E-03		
Benzene Berylium Metal (unreacted)	(TH)	7440417	3.30			92E-05	2.89		4.20E-04	4.20E-04	
Cadium Metal (unreacted)	(TH)	7440417	3.30			92E-05	2.89		4.20E-04	4.20E-04	
Soluble chromate compounds, as ch		SolCR6	3.30			92E-05	2.89	E-02	4.20E-04	4.20E-04	
Fluorides (sum fluoride compounds)	(T)	16984488	2.93	E-04	7.	03E-03	2.57		3.73E-02	3.73E-02	
Formaldehyde	(TH)	50000	3.778			05E-03	3.308		4.80E-02	4.80E-02	
Manganese Unlisted Compounds	(TH)	MNC-Other	6.60			58E-04	5.78		8.40E-04	8.40E-04	
Mercury, vapor	(TH)	7439976	3.30			92E-05	2.89I		4.20E-04 2.36E-04	4.20E-04 2.36E-04	
Methyl chloroform	(TH)	71566	1.858			45E-05 92E-05	2.89		4.20E-04	4.20E-04	
Nickle Metal	(TH)	7440020 108883	3.30E 6.26E			50E-02	5.48		7.97E-02	7.97E-02	
Toluene	(TH)		1.108			64E-04	9.64		1.40E-03	1.40E-03	
Xylene	(TH)	1330207					3.04	5676746760			
GREENHOUSE GAS EMIS CONSISTENT W	SSIONS INFORMA ITH EPA MANDA						N		POTENTIAL O ON EPA MI	TO EMIT RR METHOD	
Distillate Fuel Oil No. 2		ACTUA	AL EMISSIONS			POTENTIAL input capa		PA MRR E		Requested Emis	
GREENHOUSE GAS POLLUTANT	EPA metric tons/yr		ATION METH		tons/yr	short to	ns/yr		tons/yr,	short tons/yr	short tons/yr
CARBON DIOXIDE (CO <sub>2</sub> )	0.00		.00		00	785.5		78	85.59	785.59	785.59
			E+00		E+00	3,19E			9E-01	3.19E-02	6.69E-01
METHANE (CH₄)	0.00E+00	0.00			00					6.37E-03	1.98E+00
NITROUS OXIDE (N₂O)	0.00E+00		E+00		E+00	6.37E			8E+00		

### CONCRETE BATCH PLANT EMISSIONS CALCULATOR - INPUT SCREEN **REVISION D; October 15, 2015**



Instructions: Enter emission source / facility data on the "INPUT" tab/screen. The air emission results and summary of input data are viewed / printed on the "OUTPUT" tab/screen. The different tabs are on

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**Scott Martino** 

### Directions: Enter and select information in the boxes that are highlighted in blue:

### **General Facility Information** Carolina Sunrock LLC COMPANY NAME: TBD FACILITY ID NUMBER: TBD PERMIT NUMBER **Prospect Hill** FACILITY CITY: Caswell FACILITY COUNTY:

### **General Facility Information**

SPREADSHEET PREPARED BY:

MAXIMUM HOURLY THROUGHPUT AT TRUCK LOAD OUT

**ACTUAL ANNUAL PRODUCTION** 

MAXIMUM ANNUAL PRODUCTION\*

120	(yd³/hour)	
1,051,200	(yd³/year)	
1,051,200	(yd <sup>3</sup> /year)	-

\*Default maximum annual production is maximum hourly throughput times 8,760 hours per year. Enter another limit if applicable (i.e. for arsenic modeling).

### Facility Production Information

PERCENT OF ANNUAL LOADOUT THROUGH TRUCK MIX

PERCENT OF ANNUAL LOADOUT THROUGH CENTRAL MIX

100	(% by volume)	
0	(% by volume)	

### Facility Emissions Control Information

IS THERE A CONTROL DEVICE ON THE TRUCK MIX?

-	
IS THERE A CONTROL	DEVICE ON THE CENTRAL MIX?

2	(1=No, 2=Yes)	
1	(1=No, 2=Yes)	

### Material Composition Information

Cement

Supplement

Coarse Aggregate

Sand

Water

Total

		Typical NC Comp.*
448	lbs	410 lbs
148	lbs	120 lbs
1980	lbs	1884 lbs
1440	lbs	1443 lbs
140	lbs	167 lbs
4156	lbs	4024 lbs

<sup>\*</sup> North Carolina typical material composition is based on data from industry contacts. User may enter site-specific data

15A NCAC 2D .0515 "Particulates from Miscellaneous Industrial Processes"

	Cement Silo	Flyash silo	Sand&Agg Weigh hopper	Truck mix1	mix <sup>1</sup>	
Enter the process rate if different from default, otherwise leave blank						
Process Rate <sup>2</sup>	25	25	205.200	240.96	0.000	tons/hr
Maximum Allowable Emission Rate <sup>3</sup>	35.4	35.4	58.8	60.5	0.0	lbs/hr
PM Emission Rate Before controls	18.250	78.500	0.985	52.210	0.000	lbs/hr
PM Emission Rate After Controls	0.025	0.223	0.001	1.001	0.000	lbs/hr
Assumed control device efficiency for	weigh hopper	.4	99.9%			-
Complies with 2D .0515?	yes	yes	yes	yes	yes	1
Control device required to comply?	no	yes	no	no	no	

<sup>&</sup>lt;sup>1</sup> Emission factors for truck/central mix include emissions from cement & supplement weigh hoppers.

<sup>&</sup>lt;sup>2</sup> Default process rate for silo loading is 25 tons per hour. Default process weight for sand & aggr weigh hopper includes only aggr & sand. Default process rate for truck mix and central mix includes all components except water since assumes water is added directly to truck.

<sup>3</sup> Allowable emission rate should be calculated to 3 significant digits.

<sup>&</sup>lt;sup>4</sup> Default efficiency is 99.9% for bagfilters. Enter 0 if weigh hopper is not controlled.

### CONCRETE BATCH PLANT EMISSIONS CALCULATOR - OUTPUT SCREEN REVISION D; October 15, 2015



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### SOURCE / FACILITY / USER INPUT SUMMARY (FROM INPUT SCREEN)

### General Facility Information

COMPANY NAME:

FACILITY ID NUMBER:

PERMIT NUMBER

FACILITY CITY:

FACILITY COUNTY:

SPREADSHEET PREPARED BY:

### General Facility Information

MAXIMUM HOURLY THROUGHPUT AT TRUCK LOAD OUT

ACTUAL ANNUAL PRODUCTION

### Facility Production Information

PERCENT OF ANNUAL LOADOUT THROUGH TRUCK MIX PERCENT OF ANNUAL LOADOUT THROUGH CENTRAL MIX

### Facility Emissions Control Information

IS THERE A CONTROL DEVICE ON THE TRUCK MIX?
IS THERE A CONTROL DEVICE ON THE CENTRAL MIX?

### Material Composition Information

Cement

Supplement

Coarse Aggregate

Sand

Water

Total

Carolina Sunrock LLC	
TBD	
TBD	
Burlington	
Caswell	
Scott Martino	

120	(yd <sup>3</sup> /hour)	
1051200	(yd <sup>3</sup> /year)	

100	(% by volume)	
0	(% by volume)	

2	(1=No, 2=Yes)	
1	(1=No, 2=Yes)	

		Typical NC Comp.*
448	lbs	410 lbs
148	lbs	120 lbs
1980	lbs	1884 lbs
1440	lbs	1443 lbs
140	lbs	167 lbs
4156	lbs	4024 lbs

<sup>\*</sup> North Carolina typical material composition is based on data from industry contacts. User may enter site-specific data.

		I ACTUAL E	EMISSIONS I			AL EMISSIONS	
PARTICULATE EMISSIONS		(AFTER CONTE		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS / LIMITS)	
	Pollutant	lb/hr	tons/yr	lb/hr	tons/yr	lb/hr	tons/yr
truck mix*	PM	1.001	4.386	52.210	228.678	1.001	4.386
duck link	PM10	0.375	1.645	14.912	65.314	0.375	1.645
central mix*	PM	0.000	0.000	0.000	0.000	0.000	0.000
Centrarinia	PM10	0.000	0.000	0.000	0.000	0.000	0.000
cement silo	PM	0.027	0.117	19.622	85.946	0.027	0.117
l l	PM10	0.009	0.040	12.634	55.335	0.009	0.040
suppl. Silo	PM	0.079	0.346	27.883	122.128	0.079	0.346
suppl. Olio	PM10	0.044	0.191	9.768	42.784	0.044	0.191
weigh hopper**	PM	0.985	4.314	0.985	4.314	0.985	4.314
[sand & aggr.]	PM10	0.575	2.517	0.575	2.517	0.575	2.517
sand & aggr.	PM	3.003	13.155	3.003	13.155	3.003	13.15
Jana a aggn	PM10	1.433	6.275	1.433	6.275	1.433	6.275
TOTAL PM	PM	5.095	22.318	103.704	454.222	5.095	22.318
TOTAL PM10	PM10	2.435	10.667	39.321	172.225	2.435	10.667
. Cinc							
Title V Potential	PM10						0.231

\*Truck/Central mix emission factors include emissions from cement & supplement weigh hopper(s).

\*\*Actual/Potential weigh hopper (sand & aggr) emissions assumed uncontrolled since AP-42 reports "no data" for controlled.

### CONCRETE BATCH PLANT EMISSIONS CALCULATOR - OUTPUT SCREEN REVISION D; October 15, 2015



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TO	XIC / HAZARDO	US AIR POL	LUTANT EMIS	SIONS INFO	DRMATION		
DOLLUTANT	CAS NUMBER	ACTUAL	EMISSIONS		POTE	NTIAL EMSSIONS	
POLLUTANT	CAS NUMBER	(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS / LIMITS)	
		lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr
Arsenic Unlisted Compounds (TH)	ASC-OTHER	6.59E-05	5.77E-01	2.49E-03	2.18E+01	6.59E-05	5.77E-01
Beryllium metal (TH)	7440-41-7	4.53E-06	3.97E-02	1.00E-05	8.77E-02	4.53E-06	3.97E-02
Cadmium Metal (TH)	7440-43-9	5.00E-07	4.38E-03	7.69E-06	6.74E-02	5.00E-07	4.38E-03
Chromic Acid (TH)	7738-94-5	1.58E-04	1.39E+00	4.25E-04	3.73E+00	1.58E-04	1.39E+00
Lead Unlisted Compounds (H)	PBC-OTHER	5.96E-05	5.22E-01	1.32E-03	1.16E+01	5.96E-05	5.22E-01
Manganese Unlisted compounds (TH)	MNC-OTHER	7.49E-04	6.56E+00	7.67E-03	6.72E+01	7.49E-04	6.56E+00
Nickel metal (TH)	7440-02-0	1.92E-04	1.68E+00	9.19E-04	8.05E+00	1.92E-04	1.68E+00
Phosphorus Metal Yellow or White (H)	7223-14-0	4.71E-04	4.13E+00	1.72E-03	1.51E+01	4.71E-04	4.13E+00
Selenium compounds (H)	SEC	4.68E-06	4.10E-02	9.43E-05	8.26E-01	4.68E-06	4.10E-02
Colonian companies (11)							
Total HAPs		1.71E-03	1.49E+01	1.47E-02	1.28E+02	1.71E-03	1.49E+01
Highest HAP Manganese		7.49E-04	6.56E+00	7.67E-03	6.72E+01	7.49E-04	6.56E+00

### TOXIC AIR POLLUTANT EMISSIONS INFORMATION (FOR PERMITTING PURPOSES)

### EXPECTED EMISSIONS AFTER CONTROLS / LIMITATIONS

(Daily calculations are based on maximum hourly plant capacity operating at 24 hours per day. If over the TPER, the facility should more closely analyze the maximum daily emisions based on actual operation. Annual calculations are based on the actual annual production as entered on the INPUT worksheet.)

POLLUTANT	CAS NUMBER	lb/hr	lb/day	lb/yr	TPER
Arsenic Unlisted Compounds (TH)	ASC-OTHER			0.5769	0.053 lb/yr
Beryllium metal (TH)	7440-41-7			0.040	0.28 lb/yr
Cadmium Metal (TH)	7440-43-9			0.004	0.37 lb/yr
Chromic Acid (TH)	7738-94-5		0.0038		0.013 lb/day
	MNC-OTHER		0.018		0.63 lb/day
Nickel metal (TH)	7440-02-0		0.005		0.13 lb/day

### CONCRETE BATCH PLANT EMISSIONS CALCULATOR - TAP CALCULATIONS REVISION D; October 15, 2015



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			P/TAP) EMISSI	DIVS HAPON			
ARSENIC EMISSION	IS	ACTUAL	EMISSIONS		POTENT	IAL EMISSIONS	
		(AFTER CON	(AFTER CONTROLS / LIMITS)		TROLS / LIMITS)	(AFTER CONTROLS	/ LIMITS)
Source	Pollutant	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr
truck mix	Arsenic	5.69E-05	4.98E-01	2.43E-03	2.13E+01	5.69E-05	4.98E-01
central mix	Arsenic	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
cement silo	Arsenic	1.14E-07	9.98E-04	4.52E-05	3.96E-01	1.14E-07	9.98E-04
supplement silo*	Arsenic	8.88E-06	7.78E-02	8.88E-06	7.78E-02	8.88E-06	7.78E-02
TOTAL	Arsenic	6.59E-05	5.77E-01	2.49E-03	2.18E+01	6.59E-05	5.77E-01
		(Arsenic TPER:	0.053 lb/vr)				

	BE	RYLLIUM (HA	P/TAP) EMISS	IONS INFO			
BERYLLIUM EMISSI	ONS	ACTUAL E	EMISSIONS		POTENT	TAL EMISSIONS	
		(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS / LIMITS)	
Source	Pollutant	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr
truck mix	Beryllium	3.72E-06	3.26E-02	8.73E-06	7.64E-02	3.72E-06	3.26E-02
central mix	Beryllium	-	- // // //	-	-	-	-
cement silo	Beryllium	1.31E-08	1.14E-04	4.81E-07	4.21E-03	1.31E-08	1.14E-04
supplement silo*	Beryllium	8.03E-07	7.03E-03	8.03E-07	7.03E-03	8.03E-07	7.03E-03
TOTAL	Beryllium	4.53E-06	3.97E-02	1.00E-05	8.77E-02	4.53E-06	3.97E-02
		(Beryllium TPI	ER: 0.28 lb/vr)				

	C	ADMIUM (HA	P/TAP) EMISSI	ONS INFOR	RMATION		
CADMIUM EMISSION	NS	ACTUAL	EMISSIONS		POTENT	IAL EMISSIONS	
		(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS / LIMITS)	
Source	Pollutant	lb/hr lb/yr		lb/hr	lb/yr	lb/hr	lb/yr
truck mix	Cadmium	3.24E-07	2.84E-03	1.22E-06	1.07E-02	3.24E-07	2.84E-03
central mix	Cadmium	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
cement silo	Cadmium	-	-	6.29E-06	5.51E-02	-	-
supplement silo*	Cadmium	1.76E-07	1.54E-03	1.76E-07	1.54E-03	1.76E-07	1.54E-03
TOTAL	Cadmium	5.00E-07	4.38E-03	7.69E-06	6.74E-02	5.00E-07	4.38E-03
		(Cadmium ⊺	PER: 0.37 lb/yr)				

			MIUM (HAP/TAP) EMISSIONS INFORMATION  ACTUAL EMISSIONS   POTENTIAL EMISSIONS				
CHROMIUM EMISSIONS		ACTUAL	EMISSIONS		POTENT	IAL EMISSIONS	
		(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS	/ LIMITS)
Source	Pollutant	lb/hr	lb/yr	lb/hr lb/yr		lb/hr	lb/yr
truck mix	Chromium	1.47E-04	1.28E+00	4.08E-04	3.57E+00	1.47E-04	1.28E+00
central mix	Chromium	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
cement silo	Chromium	7.80E-07	6.83E-03	6.77E-06	5.93E-02	7.80E-07	6.83E-03
supplement silo*	Chromium	1.08E-05	9.49E-02	1.08E-05	9.49E-02	1.08E-05	9.49E-02
TOTAL	Chromium	1.58E-04	1.39E+00	4.25E-04	3.73E+00	1.58E-04	1.39E+00
		(Chromium 1	PER: 0.013 lb/da	ay)			

### CONCRETE BATCH PLANT EMISSIONS CALCULATOR - TAP CALCULATIONS REVISION D; October 15, 2015



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	LEAD (HAP) EMISSIONS INFORMATION											
LEAD EMISSIONS		ACTUAL	EMISSIONS		POTENT	IAL EMISSIONS						
		(AFTER CON	CONTROLS / LIMITS) (BEFORE CONTROLS / LIMITS) (AFTER CONTROLS / LIMITS)				/LIMITS)					
Source	Pollutant	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr					
truck mix	Lead	5.47E-05	4.79E-01	1.29E-03	1.13E+01	5.47E-05	4.79E-01					
central mix	Lead	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00					
cement silo	Lead	2.93E-07	2.57E-03	1.98E-05	1.73E-01	2.93E-07	2.57E-03					
supplement silo*	Lead	4.62E-06	4.05E-02	4.62E-06	4.05E-02	4.62E-06	4.05E-02					
TOTAL	Lead	5.96E-05	5.22E-01	1.32E-03	1.16E+01	5.96E-05	5.22E-01					

MANGANESE EMISSIONS				POTENT	IAL EMISSIONS	
			(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS / LIMITS)	
Pollutant	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr
Manganese	7.44E-04	6.52E+00	2.19E-03	1.92E+01	7.44E-04	6.52E+00
	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	3.14E-06	2.75E-02	5.48E-03	4.80E+01	3.14E-06	2.75E-02
Manganese	2.27E-06	1.99E-02	2.27E-06	1.99E-02	2.27E-06	1.99E-02
Manganese	7.49E-04	6.56E+00	7.67E-03	6.72E+01	7.49E-04	6.56E+00
	Manganese Manganese Manganese Manganese Manganese	Pollutant         lb/hr           Manganese         7.44E-04           Manganese         0.00E+00           Manganese         3.14E-06           Manganese         2.27E-06           Manganese         7.49E-04	Manganese         7.44E-04         6.52E+00           Manganese         0.00E+00         0.00E+00           Manganese         3.14E-06         2.75E-02           Manganese         2.27E-06         1.99E-02           Manganese         7.49E-04         6.56E+00	Pollutant         lb/hr         lb/yr         lb/hr           Manganese         7.44E-04         6.52E+00         2.19E-03           Manganese         0.00E+00         0.00E+00         0.00E+00           Manganese         3.14E-06         2.75E-02         5.48E-03           Manganese         2.27E-06         1.99E-02         2.27E-06	Pollutant         lb/hr         lb/yr         lb/hr         lb/yr           Manganese         7.44E-04         6.52E+00         2.19E-03         1.92E+01           Manganese         0.00E+00         0.00E+00         0.00E+00         0.00E+00           Manganese         3.14E-06         2.75E-02         5.48E-03         4.80E+01           Manganese         2.27E-06         1.99E-02         2.27E-06         1.99E-02           Manganese         7.49E-04         6.56E+00         7.67E-03         6.72E+01	Pollutant         lb/hr         lb/yr         lb/hr         lb/yr         lb/hr         lb/yr         lb/hr           Manganese         7.44E-04         6.52E+00         2.19E-03         1.92E+01         7.44E-04           Manganese         0.00E+00         0.00E+00         0.00E+00         0.00E+00           Manganese         3.14E-06         2.75E-02         5.48E-03         4.80E+01         3.14E-06           Manganese         2.27E-06         1.99E-02         2.27E-06         1.99E-02         2.27E-06           Manganese         7.49E-04         6.56E+00         7.67E-03         6.72E+01         7.49E-04

	United States and Control of the Con			ONS INFORMATION POTENTIAL EMISSIONS				
NICKEL EMISSIONS	i	ACTUALE	MISSIONS		POTENT	IAL EIVIISSIONS		
		(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS	/ LIMITS)	
Source	Pollutant	lb/hr	lb/yr	lb/hr	lb/yr	lb/hr	lb/yr	
truck mix	Nickel	1.71E-04	1.50E+00	4.26E-04	3.73E+00	1.71E-04	1.50E+00	
central mix	Nickel	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
cement silo	Nickel	1.12E-06	9.84E-03	4.73E-04	4.14E+00	1.12E-06	9.84E-03	
supplement silo*	Nickel	2.02E-05	1.77E-01	2.02E-05	1.77E-01	2.02E-05	1.77E-01	
TOTAL	Nickel	1.92E-04	1.68E+00	9.19E-04	8.05E+00	1.92E-04	1.68E+00	

	PH	OSPHORUS	(HAP) EMISSI	ONS INFOR	RMATION		
PHOSPHORUS EMIS	SIONS	ACTUAL EMISSIONS			POTENT	TAL EMISSIONS	
	1	(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS	S / LIMITS)
Source	Pollutant	lb/hr	lb/yr	lb/hr lb/yr		lb/hr	lb/yr
truck mix	Phosphorus	4.40E-04	3.85E+00	1.37E-03	1.20E+01	4.40E-04	3.85E+00
central mix	Phosphorus	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
cement silo	Phosphorus	-	-	3.17E-04	2.78E+00		-
supplement silo*	Phosphorus	3.14E-05	3.14E-05 2.75E-01		2.75E-01	3.14E-05	
TOTAL	Phosphorus	4.71E-04	4.13E+00	1.72E-03	1.51E+01	4.71E-04	4.13E+00

		SELENIUM (H	IAP) EMISSIOI	IS INFORM	ATION		
SELENIUM EMISSIC	ONS	ACTUAL I	MISSIONS		POTENT	IAL EMISSIONS	
		(AFTER CONTROLS / LIMITS)		(BEFORE CONTROLS / LIMITS)		(AFTER CONTROLS	/ LIMITS)
Source	Pollutant	lb/hr	lb/yr	lb/hr lb/yr		lb/hr	lb/yr
truck mix	Selenium	4.04E-06	3.54E-02	9.37E-05	8.21E-01	4.04E-06	3.54E-02
central mix	Selenium	-	-	-	-	-	-
cement silo	Selenium	-	-	-	-	-	-
supplement silo*	Selenium	6.43E-07	5.63E-03	6.43E-07	5.63E-03		5.63E-03
TOTAL	Selenium	4.68E-06	4.10E-02	9.43E-05	8.26E-01	4.68E-06	4.10E-02

### CONCRETE BATCH PLANT EMISSIONS CALCULATOR - TAP CALCULATIONS REVISION D; October 15, 2015



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\*The before controls potential emissions for the supplement silo are based on after controls since the AP-42 shows "no data" for before controls emission factors for HAPs.

### APPENDIX B. ORIGINAL TAP DISPERSION MODELING BY RTP ENVIRONMENTAL

### 15A NCAC 02Q .0700 Toxic Air Pollutant Procedures

Under the North Carolina air toxics regulations, facility-wide modeling and permitting is required if total facility-wide emissions of air toxics emitted from non-exempt, new or modified emission units exceed the toxic pollutant de minimis emission rates (a.k.a., "TPERS") established under the 15A NCAC 02Q .0700 regulations.

For the proposed facility, modeling is triggered for the following pollutants since total facility wide emissions exceed the respective TPERs: arsenic, benzene, formaldehyde, mercury, cadmium and nickel. Sunrock is submitting this air dispersion modeling analysis and requests TAP limits be added to the permit according to the following table.

### **TAP Permit Limits for the Project**

Emission Point	Source Description	Arsenic (lb/yr)	Benzene (lb/yr)	Cadmium (lb/yr	Formal- dehyde (lb/hr)	Mercury (lb/day)	Nickel (lb/day)
CD1	Hot Mix Asphalt	14.37	7,752.60	62.02	40.50	0.58	5.90
CD2	Concrete Batch Plant	6.77		0.30			0.07
ESH2	Asphalt Heater	0.49	0.19	2.17	0.01	0.00	0.00
ESH1	Liquid Asphalt Heater	0.45	0.18	1.99	0.01	0.00	0.00
F1	Asphalt Silo	0.00	42.05	0.00	0.04	0.00	0.00
F2	Cement Silo	0.35	0.00	0.00	0.00	0.00	0.00

## TOXIC AIR POLLUTANT MODELING ANALYSIS FOR THE PROPOSED CAROLINA SUNROCK HOT MIX ASPHALT AND CONCRETE BATCH PLANT IN CASWELL COUNTY NORTH CAROLINA



Prepared for:

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Prepared by:

RTP Environmental Associates 304-A West Millbrook Road Raleigh, NC 27609

September 2019



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### 1.0 INTRODUCTION

Carolina Sunrock LLC ("Sunrock") is proposing to construct a greenfield hot mix asphalt and concrete batch plant in Caswell County North Carolina. The proposed construction will result in emissions of six regulated North Carolina Toxic Air Pollutant ("TAP") pollutants. Modeling of these six pollutants has been conducted to demonstrate compliance with the Acceptable Ambient Levels ("AALs") of 15A NCAC 2D.1104. The modeled emissions have been established at levels to allow for facility operational flexibility by backcalculating the maximum emission rate for each source which allows for compliance with the AAL. Sunrock requests that the TAP permit limits be reestablished at the modeled compliant rates found in Table 2 of this report.

The modeling analyses presented herein conforms with the procedures specified in the <u>Guidelines for Evaluating the Air Quality Impacts of Toxic Pollutants in North</u>

Carolina.<sup>1</sup>

<sup>1</sup> <u>Guidelines for Evaluating the Air Quality Impacts of Toxic Pollutants in North Carolina</u>, North Carolina Department of Environment and Natural Resources, Division of Air Quality Section. July 2017.



# 2.0 FACILITY LOCATION AND SITE DESCRIPTION

The Sunrock facility will be in southern Caswell county, along North Carolina Highway 62, approximately 11 miles northeast of Burlington on US 1. The approximate Universal Transverse Mercator (UTM) coordinates of the facility are 650,208m east and 4,013,069m north (NAD 83, Zone 17) at an elevation of 200m above mean sea level. Figure 1 shows the general location of the facility. Figure 2 shows the more specific facility location on the USGS 7.5 minute USGS quadrangles.



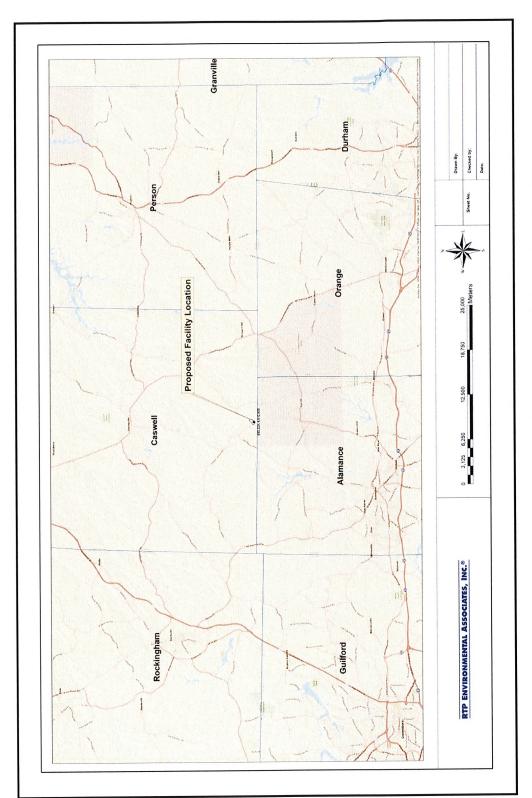


Figure 1. General Location of the Sunrock Burlington North Facility



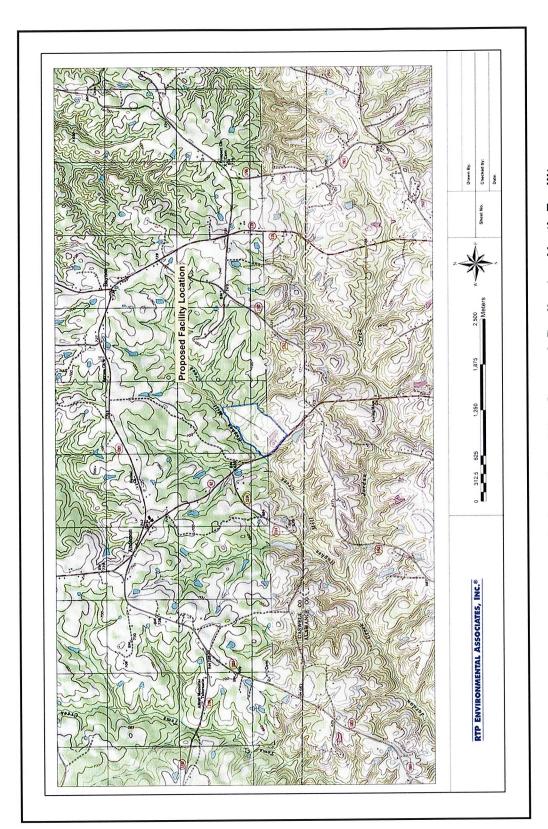


Figure 2. Specific Location of the Sunrock Burlington North Facility



#### 3.0 MODEL SELECTION

Version 18081 of the AMS/EPA Regulatory Model (AERMOD) was used to conduct the dispersion modeling analysis. Please note that the EPA has recently released version 19191 of AERMOD. However, this version has yet to be incorporated into the BEEST modeling system employed by RTP Environmental. The recent update should not affect the modeled concentrations provided herein. AERMOD is the most appropriate model for calculating ambient concentrations near the Sunrock facility based on the model's ability to incorporate multiple sources and source types, the model's ability to incorporate building wake effects, and the model's ability to calculate concentrations within the cavity recirculation zone. It is also one of the models recommended for such studies by the North Carolina Department of Environmental Quality ("DEQ"). All model options were selected as recommended in the EPA Guidelines on Air Quality Models<sup>2</sup>.

AERMOD is a Gaussian plume dispersion model that is based on planetary boundary layer principals for characterizing atmospheric stability. The model evaluates the non-Gaussian vertical behavior of plumes during convective conditions with the probability density function and the superposition of several Gaussian plumes. AERMOD is a modeling system with three components: AERMAP is the terrain preprocessor program, AERMET is the meteorological data preprocessor, and AERMOD includes the dispersion modeling algorithms.

AERMOD was developed to calculate concentrations in both simple and complex terrain. As with CTDMPLUS, AERMOD uses the dividing streamline concept to address plume interactions with elevated terrain.

<sup>&</sup>lt;sup>2</sup> <u>Guidelines on Air Quality Models</u>, Appendix W of 40 CFR Part 51, U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards, Research Triangle Park, North Carolina. January 17, 2017.



# 4.0 MODEL SETUP AND APPLICATION

AERMOD contains three modules: two pre-processors and the dispersion model. Model receptor elevations and height scales are developed with the AERMAP pre-processor, meteorological data are developed with the AERMET pre-processor, and the model algorithms are applied with AERMOD. Application of each of these three modules is discussed in the following sections.

## 4.1 AERMAP

The terrain pre-processor AERMAP was used to extract receptor elevation data from USGS National Elevation Data ("NED") files for use as input to AERMOD. One arcsecond resolution NED data files were obtained. Receptor locations were based on North American Datum of 1983 ("NAD83"). AERMAP was used to generate the elevation and height scale for each receptor. The height scale is a measure of the height and distance of the local terrain feature that has the greatest influence on dispersion for that receptor.

The modeled receptor grid included approximately 7,300 receptors. The grid consisted of two Cartesian grids and discrete receptors placed along the facility property line at 50m intervals. The first Cartesian grid extended approximately 2,500m from the property line in all directions, with a dense receptor spacing of 100m. The second Cartesian grid extended from 2,500 to 7,500m from the property line, with receptor spacing of 250m.

Generally, a fine-mesh receptor grid is placed around the location of maximum concentrations to pinpoint the absolute maximum concentrations calculated from a facility. Additional modeling using a fine-mesh receptor grid was not necessary however, because the maximum pollutant concentrations occurred within 500m of the property line. The receptor spacing in this region is 100m; therefore, no fine



mesh receptor grid was required. Figure 3 shows the near field receptors that were employed in the analysis.

#### 4.2 AERMET

The meteorological data pre-processor AERMET was used to develop meteorological data for the AERMOD modeling system. The AERMET software processes surface meteorological data and twice-daily upper air sounding data into the proper format using a three-stage process. The first stage extracts the data and administers several data quality checks. The second stage merges the data, and the third stage estimates the required boundary layer parameters and writes the data in a format readable by AERMOD. Five years (2014-2018) of "AERMOD-ready" meteorological data were obtained from the DEQ. The AERMET data were processed by the DEQ using AERMET Version 18081. The DEQ's sequential hourly surface data from the National Weather Service (NWS) station in Danville, VA (WBAN No. 13728) and upper air data from Greensboro, NC (WBAN No. 13723) were used. These data are the most representative data for modeling facilities in Caswell County.

#### 4.3 AERMOD

AERMOD was run in the regulatory default mode using the rural land use dispersion option. The land use typing scheme of Auer was used to determine the proper land use classification of the site.<sup>3</sup> Specifically, the USGS land use coverages were obtained for the area. The land use classification codes were then categorized as either urban or rural, based on the USGS land use classification codes. It was

<sup>&</sup>lt;sup>3</sup> Auer, Jr., A.H. "Correlation of Land Use and Cover with Meteorological Anomalies." <u>Journal of Applied Meteorology</u>, 17:636-643, 1978.



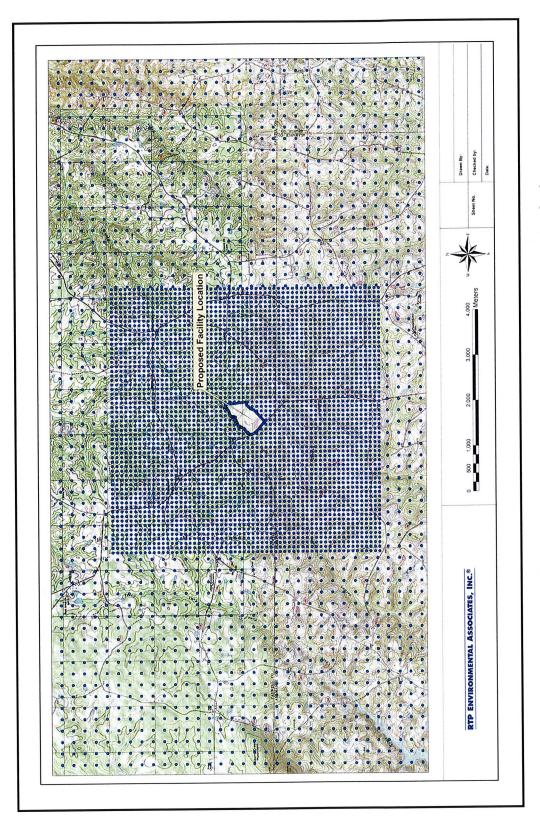


Figure 3. Receptors Employed in the Sunrock Modeling Analysis



determined that the land use within the 3km radius of the area comprises less than 50% of the following land use types, as defined by Auer:

- I1 Heavy Industrial major chemical, steel and fabrication industries; generally 3-5 story buildings grass and tree growth extremely rare; <5% vegetation;
- I2 Light Industrial rail yards, truck depots, warehouses, industrial parks, minor fabrications; generally 1-3 story buildings - very limited grass, trees almost totally absent; <5% vegetation;</li>
- C1 Commercial office and apartment buildings, hotels; >10 story heights - limited grass and trees; <15% vegetation;</li>
- R2 Compact Residential single, some multiple, family dwelling with close spacing; generally < 2 story; garages no driveways - limited lawn sizes and shade trees; <30% vegetation; and
- R3 Compact Residential old multi-family dwellings with close lateral separation; generally <2 story; garages no driveways limited lawn sizes, old established shade trees; <35% vegetation.

Therefore, the land use within 3km of the facility was determined to be rural.



# 5.0 SOURCE INPUT PARAMETERS AND MODELED EMISSIONS

The modeled point source stack parameter data (e.g., stack height, diameter, velocity and temperature) were obtained from Sunrock and are presented in Table 1. The modeled emission rates are presented in Table 2. The potential emissions were modeled initially and then the model was iterated to determine the maximum emissions that could occur and allow the facility to comply with the AALs.

Sunrock requests that these AAL compliant emission rates shown in Table 2 be incorporated as permit conditions so that the facility can maintain maximum operational flexibility.



Table 1. Sunrock TAP Model Input Data

Stack Diameter (ft)		3.1	1.5		1.0		0.2				a	Æ)				
Si Dia						1	_				<b>Initial Vertical</b>	Dimension (ft)	18.60		15.12	
Exit Velocity (ft/sec)		96.5	80.0		0.03		0.03				Initia	Dime			_	
Gas Temperature (F)		240.0	0.77		325.0		325.0			Initial Horizontal	Dimension	<b>E</b>	5.81		5.81	
Stack Height (ft)		30.2	35.0		9.0		15.0				Height	(£)	40.00		32.50	
Base Elevation (m)	urces	201.32	203.17		201.50		200.30		ources	Base	Elevation	(E)	200.90		203.91	
UTM North (m)	Point Sources	4013086.92	4013028.42		4013069.45		4013088.27		Volume Sources		<b>UTM North</b>	(E)	4013059.18		4013023.90	
UTM East (m)		650207.90	650220.86		650203.84		650190.21				UTM East	(E)	650185.20		650231.19	
Source Description		Hot Mix Asphalt	Concrete Batch	Plant and Silo Filling	Asphalt Cement	Heater	Heater for	Liquid Asphalt Tank			Source	Description	Asphalt Silo	Loadout	Cement Silo	+1.0000
Source		CD 1	CD_2		ESH_2		ESH_1				Source	0	F1		F2	
Model Source No.		_	2		3		4			Model	Source	No.	5		9	



Table 2. Sunrock Modeled TAP Emissions (lb/hr)

					Modeled Em	Modeled Emissions (lb/hr)		
Model Source No	Source	Source Description	Arsenic (As)	Benzene (Bz)	Nickel (Ni)	Mercury (Hg)	Formaldehyde (Form)	Cadmium (Cd)
1	CD_1	Hot Mix Asphalt	1.64E-03	8.85E-01	2.46E-01	2.42E-02	4.05E+01	7.08E-03
2	CD_2	Concrete Batch	7.73E-04	0.00E+00	2.99E-03	0.00E+00	0.00E+00	3.44E-05
		Plant and Silo						
က	ESH_2	Asphalt Cement	5.63E-05	2.21E-05	5.60E-05	1.34E-04	1.44E-02	2.48E-04
4	ESH_1	Heater for Liquid	5.16E-05	2.02E-05	5.14E-05	1.23E-04	1.32E-02	2.27E-04
5	17	Asphalt Silo	0.00E+00	4.80E-03	0.00E+00	0.00E+00	4.48E-02	0.00E+00
ı		Loadout						
9	F2	Cement Silo	3.94E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
		Loadout						



# 5.1 Good Engineering Practice (GEP) Stack Height

A good engineering practice ("GEP") stack height evaluation was conducted to determine if inclusion of building wake effects would be required in the modeling analysis. Procedures used in this analysis were in accordance with those described in the EPA document <u>Guideline for Determination of Good Engineering Practice</u>

<u>Stack Height (Technical Support Document for the Stack Height Regulations - Revised)</u>.

GEP formula stack height, as defined in 40 CFR 51, is expressed as GEP = Hb + 1.5L, where Hb is the building height and L is the lesser of the building height or maximum projected width. Nearby is defined as the distance up to five times the lesser of the height or width of a structure, but not greater than one-half mile. Both the height and width of the structure are determined from the frontal area of the structure projected onto a plane perpendicular to the wind. Since the stack heights at the GSC facility were determined to be affected by building downwash, AERMOD was run considering building wake effects. Direction-specific building dimensions were calculated using the EPA's BPIP-PRIME computer program (Version 04274). Figure 4 provides a plot plan showing the buildings and sources modeled.

<sup>&</sup>lt;sup>4</sup> <u>Guideline for Determination of Good Engineering Practice Stack Height (Technical Support Document for Stack Height Regulations</u> (Revised). EPA-450/4-80-023R, U.S. Environmental Protection Agency. June 1985.



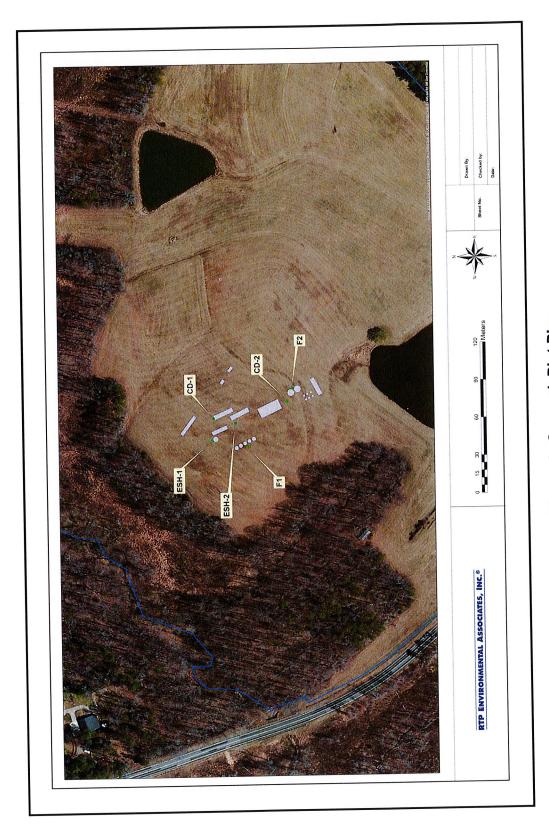


Figure 4. Sunrock Plot Plan



# 6.0 MODELING METHODOLOGY

Impacts resulting from AERMOD using hourly meteorological data are considered to be part of a refined analysis by the DEQ. A five- year meteorological dataset was modeled. The maximum concentrations for the five-year period were calculated and compared to the applicable AAL(s) for each pollutant.



### 7.0 RESULTS

The AERMOD analysis results are presented in Table 3. The maximum combined impacts from all sources are presented. As shown, the impacts for each TAP are compliant with the AALs. Attachment A provides the model protocol checklist and tax map (as obtained from the Caswell County GIS server). Attachment B contains the model summary output. Actual model input and output files, including the BPIP-PRIME and AERMAP files, are included on the enclosed diskette.

**Table 3. AERMOD Model Summary Results** 

Pollutant	Averaging Period	Maximum Modeled Impact (μg/m³)	Acceptable Ambient Level (AAL) (μg/m³)	Percent of AAL
Arsenic	Annual	0.0020	0.0021	94.8%
Benzene	Annual	0.11	0.12	95.0%
Cadmium	Annual	0.0052	0.0055	95.1%
Formaldehyde	1-hour	143	150	95.0%
Mercury	24-hour	0.057	0.060	95.2%
Nickel	24-hour	0.57	0.60	95.1%

#### 7.1 Summary and Conclusions

Emissions of NC regulated toxic air pollutants are emitted from the Sunrock facility. These pollutants were evaluated in an air quality modeling analysis. The calculated potential emissions from each source result in ambient concentrations less than the AALs. Emissions were therefore maximized such that total facility impacts were just below the AALs. Maximizing emissions in this manner allows maximum facility operational flexibility while ensuring that ground level impacts do not exceed levels designed to protect human health and welfare. Sunrock requests that the maximized emissions be incorporated as permit conditions.



# ATTACHMENT A Model Supporting Data

- Model Input Data
- Volume Source Calculations
  - Model Protocol Checklist
    - Tax Parcel Map

Carolina Sunrock - Burlingt	Carolina Sunrock - Burlington North Model Input (NAD83, Z17)- 9/9/2019												
				Base	Stack			Stack					
				Elevation	Height		<b>Exit Velocity</b>	Diameter					
Source ID	Source Description	Easting (m)	Northing (m)	Ξ	E	Temp. (°F)	(tt/sec)	E	As (Ib/hr)	Bz (Ib/hr)	Ni (lb/hr) Hg (lb/hr)	(lb/hr)	Cd (lb/hr)
	Hot Mix Asphalt	650207.90	4013086.92	201.32	30.2	240.0	96.5	3.1	1.64E-03	8.85E-01	2.46E-01 2.42E-02	4.05E+01	7.08E-03
2-00	Concrete Batch Plant and Silo Filling	650220.86	4013028.42	203.17	35.0	77.0	80.0	1.5	7.73E-04	0.00E+00	2.99E-03 0.00E+00	0.00E+00	3.44E-05
5-22 FSH 2	Asphalt Cement Heater	650203.84	4013069.45	201.50	0.6	325.0	0.03	1.0	5.63E-05	2.21E-05	5.60E-05 1.34E-04	1 1.44E-02	
FSH 1	Heater for Liguid Asphalt Tank	650190.21	4013088.27	200.30	15.0	325.0	0.03	0.2	5.16E-05	2.02E-05		1 1.32E-02	11

				Base	Release	Initial Horizontal Initial Vertical	I Initial Vertical						
				Elevation	Height	Dimension Sy C	Dimension s <sub>z</sub>					Form	
Ol estina	Source Description	Easting (m)	Northing (m)		€.		£	As (Ib	hr) Bz (lb/hr) N	Ni (Ib/hr)	Hg (lb/hr) (lb/hr)	lb/hr) Cd	Cd (lb/hr)
	Asphalt Silo Loadout	650185.20	4013059.18		40.00	5.81	18.60	0.00E+00	4.86E-03	0.00E+00	0.00E+00 4.66E-02 (	66E-02 0.0	0.00E+00
	Cement Silo Loadout	650231.19	4013023.90	203.91	32.50	5.81	15.12	1.04E-04	0.00E+00	0.00E+00 0.0	0.00E+00 0.00E+00 0.00E+00	30E+00 0.0	00+30C

# Carolina Sunrock Burlington North Volume Source Parameter Calculation

			Source	Dimensions				Initial Dispers	ion Coefficients	
Model	Source Description	Length (ff) Width (ft)	Width (ft)	Square Root of Area (ft)	Structure Height/Vertical Dimension (ft)	Structure Height/Vertical Source Adjacent Release Dimension (ft) to Building? Height (ft)	Release Height (ft)	Initial Horizontal Dimension s <sub>Y</sub>	Initial Horizontal Dimension s <sub>Y</sub> Initial Vertical (ft) Dimension s <sub>Z</sub> (ft)	Reference
F1	Asphalt Silo Loadout	25.0	25.0	25.0	80.0	Yes	40.0	5.81	18.60	Notes 1, 2, & 3
F2	Cement Silo Loadout	25.0	25.0	25.0	65.0	Yes	32.5	5.81	15.12	Notes 1, 2, & 3

Note 1: Release height of elevated source if not on or adjacent to building. One half structure height for source located on or adjacent to building
Note 2: Sigma Y value calculated as the square root of the area of release (length of side) divided by 4.3 (Table 3-1 of AERMOD Manual for single volume source).
Note 3. Sigma Z value for elevated source on or adjacent (within 5L) to a building calculated based on the building/structure height divided by 2.15.
Note 4: Sigma Z value for elevated source not on or adjacent to a building calculated as the vertical dimension of source divided by 4.3.

Characteristics calculated based on Table 3-1 of AERMOD Manual.

# North Carolina Modeling Protocol Checklist

The North Carolina Modeling Protocol Checklist may be used in lieu of developing the traditional written modeling plan for North Carolina toxics and criteria pollutant modeling. The protocol checklist is designed to provide the same level of information as requested in a modeling protocol as discussed in Chapter 2 of the *Guideline for Evaluating the Air Quality Impacts of Toxic Pollutants in North Carolina*. The modeling protocol checklist is submitted with the modeling analysis.

Although most of the information requested in the modeling protocol checklist is self explanatory, additional comments are provided, where applicable, and are discussed in greater detail in the toxics modeling guidelines referenced above. References to sections, tables, figures, appendices, etc., in the protocol checklist are found in the toxics modeling guidelines.

**INSTRUCTIONS:** The modeling report supporting the compliance demonstration should include most of the information listed below. As appropriate, answer the following questions or indicate by check mark the information provided or action taken is reflected in your report.

FACIL	ITY INFORMATION
Name: Carolina Sunrock Corp	Consultant (if applicable):  RTP Environmental
Facility ID: 9100111	
Address: 200 Horizon Drive	
Raleigh, NC 27615	
Contact Name: Scott Martino	Contact Name: David Keen
Phone Number: (919) 747-6336	Phone Number: (919) 845-1422 x41
Email:smartino@thesunrockgroup.com	Email: keen@rtpenv.com

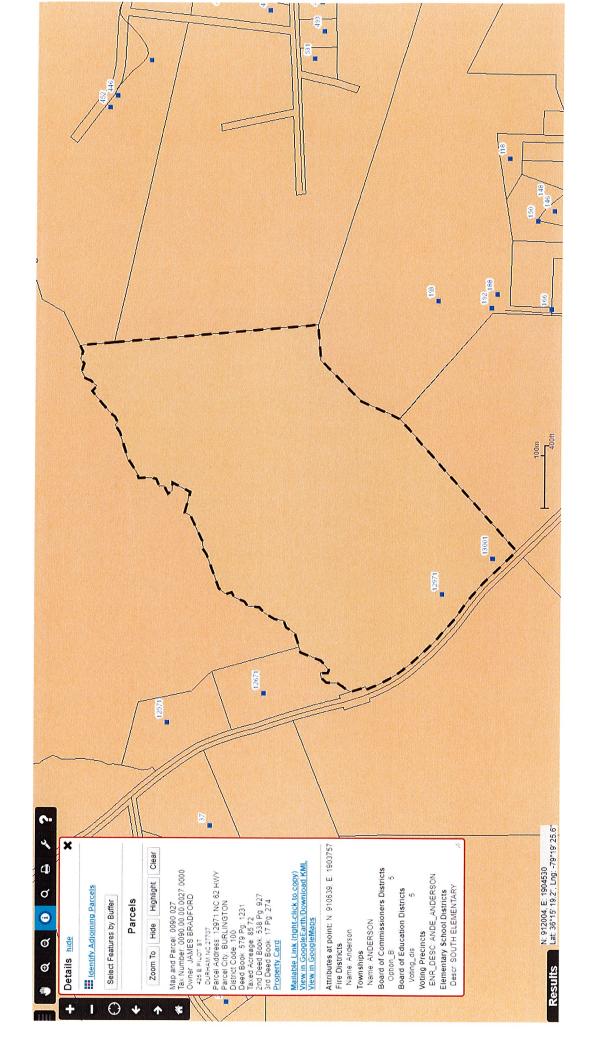
#### GENERAL

Description of New Source or Source / Process Modification: provide a short description of the new or modified source(s) and a brief discussion of how this change affects facility production or process operation.	Sec 2
<b>Source / Pollutant Identification:</b> provide a table of the affected pollutants, by source, which identifies the source type (point, area, or volume), maximum pollutant emission rates over the applicable averaging period(s), and, for point sources, indicate if the stack is capped or non-vertical (C/N).	Tables 1&2
Pollutant Emission Rate Calculations: indicate how the pollutant emission rates were derived (e.g., AP-42, mass balance, etc.) and where applicable, provide the calculations.	Scaled to AAL
Site / Facility Diagram: provide a diagram or drawing showing the location of all existing and proposed emission sources, buildings or structures, public right-of-ways, and the facility property (toxics) / fence line (criteria pollutants) boundaries. The diagram should also include a scale, true north indicator, and the UTM or latitude/longitude of at least one point.	Figs 3&4
Certified Plat or Signed Survey: a certified plat (map) from the County Register of Deeds or a signed survey must be submitted to validate property boundaries modeled.	Atch A
<b>Topographic Map:</b> A topographic map covering approximately 5km around the facility must be submitted. The facility boundaries should be annotated on the map as accurately as possible.	Fig. 1
Cavity Impact Analysis: If using SCREEN3, a cavity impact analysis must be conducted for all structures with a region of influence extending to one or more sources modeled to determine if cavity regions extend off property (toxics) or beyond the fence line (criteria pollutants). No separate cavity analysis is required if using AERMOD. See Section 4.2	NA - AERMOD used

GENERAL (continued)	
Background Concentrations (criteria pollutant analyses only): Background concentrations must be determined for each pollutant for each averaging period evaluated. The averaged background value used (e.g., high, high-second-high, high-third-high, etc.) is based on the pollutant and averaging period evaluated. The background concentrations are added to the modeled concentrations, which are then compared to the applicable air quality standard to determine compliance.	NA
Offsite Source Inventories (criteria pollutant analyses only): Offsite source inventories must be developed and modeled for all pollutants for which onsite sources emissions are modeled in excess of the specific pollutant significant impact levels (SILs) as defined in the PSD New Source Review Workshop Manual. The DAQ AQAB must approve the inventories. An initial working inventory can be requested from the AQAB.	NA

SCREEN LEVEL MODELING NA - Refined Mode	eling
<b>Model</b> : The latest version of the SCREEN3 model must be used until AERSCREEN is developed and approved. The use of other screening models should be approved by NCDAQ prior to submitting the modeling report.	
<b>Source / Source emission parameters</b> : Provide a table listing the sources modeled and the applicable source emission parameters. See NC Form 3 – Appendix A.	
Merged Sources: Identify merged sources and show all appropriate calculations. See Section 3.3	
<b>GEP Analysis:</b> SCREEN3 – for each source modeled, show all calculations identifying the critical structure used in the model run. See section 3.2 and NC Form 1 - Appendix A.	
Cavity Impact Analysis: A cavity impact analysis using SCREEN3 must be conducted for all structures with a region of influence extending to one or more sources modeled to determine if cavity regions extend off property (toxics) or beyond the fence line (criteria pollutants). See Section 4.2	
<b>Terrain:</b> Indicate the terrain modeled: simple (Section 4.4), and complex (Section 4.5 and NC Form 4 – Appendix A). If complex terrain is within 5 kilometers of the facility, complex terrain must be evaluated. Simple terrain must include terrain elevations if any terrain is greater than the stack base of any source modeled.	
Simple: Complex:	
Meteorology: In SCREEN3, select full meteorology.	
<b>Receptors</b> : SCREEN3 – use shortest distance to property boundary for each source modeled and use sufficient range to find maximum ( <i>See Section 4.1 (i) and (j)</i> ). Terrain above stack base must be evaluated.	
<b>Modeling Results</b> : For each affected pollutant, modeling results should be summarized, converted to the applicable averaging period (See Table 3), and presented in tabular format indicating compliance status with the applicable AAL, SIL or NAAQS. See NC Form S5 – Appendix A.	
Modeling Files: Either electronic or hard copies of SCREEN3 output must be submitted.	

REFINED LEVEL MODELING	
<b>Model</b> : The latest version of AERMOD should be used, and may be found at http://www.epa.gov/scram001/dispersion_prefrec.htm. The use of other refined models must be approved by NCDAQ prior to submitting the modeling report.	Section 4
<b>Source / Source emission parameters</b> : Provide a table listing the sources modeled and the applicable source emission parameters. See NC Form 3 - Appendix A.	Tables 1 & 2
GEP Analysis: Use BPIP-Prime with AERMOD.	Sect5.1
Cavity Impact Analysis: No separate cavity analysis is required when using AERMOD as long as receptors are placed in cavity susceptible areas. See Section 4.2 and 5.2.	NA-AER used
<b>Terrain:</b> Use digital elevation data from the USGS NED database (http://seamless.usgs.gov/index.php). Use of other sources of terrain elevations or the non-regulatory Flat Terrain option will require prior approval from DAQ AQAB.	Section 4.1
Coordinate System: Specify the coordinate system used (e.g., NAD27, NAD83, etc.) to identify the source, building, and receptor locations. Note: Be sure to specify in the AERMAP input file the correct base datum (NADA) to be used for identifying source input data locations. Clearly note in both the protocol checklist and the modeling report which datum was used.	NAD83
<b>Receptors</b> : The receptor grid should be of sufficient size and resolution to identify the maximum pollutant impact. See Section 5.3.	Section 4.1
<b>Meteorology</b> : Indicate the AQAB, pre-processed, 5-year data set used in the modeling demonstration: (See Section 5.5 and Appendix B)	
AERMOD See Section 4.2  If processing your own raw meteorology, then pre-approval from AQAB is required. Additional documentation files (e.g. AERMET stage processing files) will also be necessary.  For NC toxics, the modeling demonstration requires only the last year of the standard 5 year data set (e.g., 2005) provided the maximum impacts are less than 50% of the applicable AAL(s).	
<b>Modeling Results</b> : For each affected pollutant and averaging period, modeling results should be summarized and presented in tabular format indicating compliance status with the applicable AAL, SIL or NAAQS. See NC Form R5 - Appendix A.	Sect 7
<b>Modeling Files</b> : Submit input and output files for AERMOD. Also include BPIP-Prime files, AERMAP files, DEM files, and any AERMET input and output files, including raw meteorological data.	on disc





# ATTACHMENT B

**Model Summary Output** 

9-10-19 Carolina Sunrock Burlington North TAP Analysis - First Pass Results (Initial Emissions)

Model	File.	Pollutant	Average	Group	Rank	Conc/Dep East (X)	North (Y) Elev		Hill Flag	Time	Met File	Sources	Groups	Receptors
AERMOD 18081	Sunrock Burlington North_2018_AS.SUM	AS	ANNUAL	ALL	1ST	4.	4012903	199.17	199.17	0 1 YEARS	DAN2018_WET.SFC	u,		7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_AS.SUM	AS	ANNUAL	ALL	1ST	0.00016 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2017_AVG.SFC	S	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_AS.SUM	AS	ANNUAL	ALL	1ST	0.00015 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2015_WET.SFC	5	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_AS.SUM	AS	ANNOAL	ALL	1ST	0.00015 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2016_AVG.SFC	2	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_AS.SUM	AS	ANNUAL	ALL	1ST	0.00014 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2014_AVG.SFC	2	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_BZ.SUM	82	ANNUAL	ALL	1ST	0.01269 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2017_AVG.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_BZ.SUM	82	ANNOAL	ALL	1ST	0.01111 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2014_AVG.SFC	4	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_BZ.SUM	82	ANNOAL	ALL	1ST	0.01099 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2016_AVG.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_BZ.SUM	82	ANNOAL	ALL	1ST	0.01099 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2018_WET.SFC	4	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_BZ.SUM	82	ANNUAL	ALL	1ST	0.01023 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2015_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_CD.SUM	0	ANNUAL	ALL	1ST	0.00008 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2017_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_CD.SUM	8	ANNOAL	ALL	1ST	0.00007 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2014_AVG.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_CD.SUM	8	ANNUAL	ALL	1ST	0.00007 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2016_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_CD.SUM	8	ANNOAL	ALL	1ST	0.00007 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2018_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_CD.SUM	8	ANNUAL	ALL	1ST	0.00006 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2015_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_FORM.SUM	FORM	1-HR	ALL	1ST	2.80099 650677.6	4013317	208.75	208.75	0 1405280	14052803 DAN2014_AVG.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_FORM.SUM	FORM	1-HR	ALL	1ST	2.73004 650677.6	4013317	208.75	208.75	0 1501190	15011901 DAN2015_WET.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_FORM.SUM	FORM	1-HR	ALL	1ST	2.64264 650420.9	4012871	206.22	206.22	0 1803301	18033019 DAN2018_WET.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_FORM.SUM	FORM	1-HR	ALL	1ST	2.63599 650388.9	4012841	204.24	204.24	0 1605142	16051420 DAN2016_AVG.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_FORM.SUM	FORM	1-HR	ALL	1ST	2.63138 650677.6	4013317	208.75	208.75	0 1701290	17012905 DAN2017_AVG.SFC	4	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_HG.SUM	£	24-HR	ALL	1ST	0.00153 650055.4	4012903	199.17	199.17	0 1510042	15100424 DAN2015_WET.SFC	e	7	7335
AERMOD 18081	Sunrock Burlington North_2018_HG.SUM	Я	24-HR	ALL	1ST	0.00151 650086.2	4012872	201.06	201.06	0 1809142	18091424 DAN2018_WET.SFC	3	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_HG.SUM	£	24-HR	ALL	1ST	0.00107 650055.4	4012903	199.17	199.17	0 1704242	17042424 DAN2017_AVG.SFC	3		7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_HG.SUM	Ρ̈́	24-HR	ALL	1ST	0.00086 650388.9	4012841	204.24	204.24	0 1601232	16012324 DAN2016_AVG.SFC	3	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_HG.SUM	일	24-HR	ALL	1ST	0.00075 650388.9	4012841	204.24	204.24	0 1411022	14110224 DAN2014_AVG.SFC	3	7	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_NI.SUM	z	24-HR	ALL	1ST	0.03663 650086.2	4012872	201.06	201.06	0 1809142	18091424 DAN2018_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_NI.SUM	z	24-HR	ALL	1ST	0.03646 650055.4	4012903	199.17	199.17	0 1510042	15100424 DAN2015_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_NI.SUM	z	24-HR	ALL	1ST	0.02468 650055.4	4012903	199.17	199.17	0 1704242	17042424 DAN2017_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_NI.SUM	z	24-HR	ALL	1ST	0.02117 650388.9	4012841	204.24	204.24	0 1601232	16012324 DAN2016_AVG.SFC	4	-	7335
AERMOD 18081	Sunrock Burlington North_2014_NI.SUM	z	24-HR	ALL	1ST	0.01821 650388.9	4012841	204.24	204.24	0 1411022	14110224 DAN2014_AVG.SFC	4	-	7335

9-10-19 Carolina Sunrock Burlington North TAP Analysis - First Pass Results (Initial Emissions)

	The second second second	The second second				
<b>Pollutant</b>	Average	Group	Rank	Conc/Dep AAL	AAL	%AAL
AS	ANNUAL	ALL	1ST	0.00017	0.0021	8.1%
82	ANNUAL	ALL	1ST	0.01269	0.12	0.1%
8	ANNUAL	ALL	1ST	0.00008	0.0055	1.5%
FORM	1-HR	ALL	1ST	2.80099	150	1.9%
皇	24-HR	ALL	1ST	0.00153	0.06	7.6%
Z	24-HR	ALL	1ST	0.03663	9.0	6.1%

Model	File	Pollutant	Average	Group	Rank	Conc/Dep East (X)	North (Y) El	Elev Hill	III Flag	Time	Met File	Sources	Groups	Receptors
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_AS.SUM	AS	ANNUAL	ALL	1ST	0.00199 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2018_WET.SFC	S	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_AS.SUM	AS	ANNUAL	ALL	1ST	0.00188 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2017_AVG.SFC	S	П	7335
AERMOD 18081	Sunrock Burlington North_2015_AS.SUM	AS	ANNUAL	ALL	1ST	0.0018 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2015_WET.SFC	S	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_AS.SUM	AS	ANNUAL	ALL	1ST	0.00171 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2016_AVG.SFC	S	П	7335
AERMOD 18081	Sunrock Burlington North_2014_AS.SUM	AS	ANNUAL	ALL	1ST	0.0017 650055.4	4012903	199.17	199.17	0 1 YEARS	DAN2014_AVG.SFC	S	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_BZ.SUM	82	ANNUAL	ALL	1ST	0.11403 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2017_AVG.SFC	4	П	7335
AERMOD 18081	Sunrock Burlington North_2014_BZ.SUM	82	ANNUAL	ALL	1ST	0.09984 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2014_AVG.SFC	4	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_BZ.SUM	82	ANNUAL	ALL	1ST	0.09875 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2016_AVG.SFC	4	1	7335
AERMOD 18081	Sunrock Burlington North_2018_BZ.SUM	82	ANNUAL	ALL	1ST	0.09873 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2018_WET.SFC	4	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_BZ.SUM	82	ANNUAL	ALL	1ST	0.09193 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2015_WET.SFC	4	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_CD.SUM	8	ANNUAL	ALL	1ST	0.00523 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2017_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_CD.SUM	8	ANNUAL	ALL	1ST	0.00476 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2018_WET.SFC			7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_CD.SUM	8	ANNUAL	ALL	1ST	0.00472 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2014_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_CD.SUM	8	ANNUAL	ALL	1ST	0.00449 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2016_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_CD.SUM	8	ANNUAL	ALL	1ST	0.00437 650362.6	4013375	191.87	191.87	0 1 YEARS	DAN2015_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2014_FORM.SUM	FORM	1-HR	ALL	1ST	142.5149 650677.6	4013317	208.75	208.75	0 14052803	14052803 DAN2014_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_FORM.SUM	FORM	1-HR	ALL	1ST	138.9051 650677.6	4013317	208.75	208.75	0 15011901	15011901 DAN2015_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_FORM.SUM	FORM	1-HR	ALL	1ST	134.4562 650420.9	4012871	206.22	206.22	0 18033019	18033019 DAN2018_WET.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_FORM.SUM	FORM	1-HR	ALL	1ST	134.1177 650388.9	4012841	204.24	204.24	0 16051420	16051420 DAN2016_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_FORM.SUM	FORM	1-HR	ALL	1ST	133.8854 650677.6	4013317	208.75	208.75	0 17012905	17012905 DAN2017_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_HG.SUM	ΗĞ	24-HR	ALL	1ST	0.05712 650055.4	4012903	199.17	199.17	0 15100424	15100424 DAN2015_WET.SFC	m		7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_HG.SUM	윈	24-HR	ALL	1ST	0.05637 650086.2	4012872	201.06	201.06	0 18091424	18091424 DAN2018_WET.SFC	m	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_HG.SUM	HG	24-HR	ALL	1ST	0.03984 650055.4	4012903	199.17	199.17	0 17042424	17042424 DAN2017_AVG.SFC	e .	1	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2016_HG.SUM	일	24-HR	ALL	1ST	0.03217 650388.9	4012841	204.24	204.24	0 16012324	16012324 DAN2016_AVG.SFC	m	7	7335
AERMOD 18081	Sunrock Burlington North_2014_HG.SUM	일	24-HR	ALL	1ST	0.02781 650388.9	4012841	204.24	204.24	0 14110224	14110224 DAN2014_AVG.SFC	m		7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2018_NI.SUM	Z	24-HR	ALL	1ST	0.57037 650086.2	4012872	201.06	201.06	0 18091424	18091424 DAN2018_WET.SFC	4	П	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2015_NI.SUM	z	24-HR	ALL	1ST	0.5676 650055.4	4012903	199.17	199.17	0 15100424	15100424 DAN2015_WET.SFC	4	7	7335
<b>AERMOD 18081</b>	Sunrock Burlington North_2017_NI.SUM	z	24-HR	ALL	1ST	0.38426 650055.4	4012903	199.17	199.17	0 17042424	17042424 DAN2017_AVG.SFC	4	-	7335
AERMOD 18081	Sunrock Burlington North_2016_NI.SUM	z	24-HR	ALL	1ST	0.32959 650388.9	4012841	204.24	204.24	0 16012324	16012324 DAN2016_AVG.SFC	4	-	7335
<b>AERMOD 18081</b>	Sunrock Burlington North 2014 NI.SUM	z	24-HR	ALL	1ST	0.28359 650388.9	4012841	204.24	204 24	0 14110224	14110224 DAN2014 AVG SEC	4	,	7225

9-10-19 Ca	arolina Suni	rock Burling	gton North	I AP Analysı	s - second	ass Results	9-10-19 Carolina Sunrock Burlington North TAP Analysis - Second Pass Results (Emissions S
Pollutant	Pollutant Average Group	Group	Rank	Conc/Dep AAL	AAL	%AAL	
AS	ANNUAL	ALL	1ST	0.00199	0.0021	94.8%	
BZ	ANNUAL	ALL	1ST	0.11403	0.12	92.0%	
8	ANNUAL	ALL	1ST	0.00523	0.0055	95.1%	
FORM	1-HR	ALL	1ST	142.5149	150	92.0%	
모	24-HR	ALL	1ST	0.05712	0.06	95.2%	
z	24-HR	ALL	1ST	0.57037	9.0	95.1%	

# **APPENDIX C. NAAQS DISPERSION MODELING**

Note: To avoid redundancy, the forms and emission calculations that were transmitted as part of this report are not included in this appendix since they are included in Section 5 (DEQ source forms) and Appendix A (emission calculations) above.

# **AIR DISPERSION MODELING REPORT**

# Carolina Sunrock, LLC Burlington, NC

# **Prepared By:**

Jon Hill – Managing Consultant Aimee Andrews – Managing Consultant Trevor Peters - Consultant

## TRINITY CONSULTANTS

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March 2021





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#### 1. INTRODUCTION

Carolina Sunrock submitted a complete construction permit application for its proposed hot mix asphalt (HMA) and batch concrete plant to be located in Burlington, NC. The submitted application included a facility-wide air toxics modeling demonstration. Since the time of that submittal, the North Carolina Division of Air Quality (NCDAQ) has requested that the facility complete additional air dispersion modeling analyses in order to demonstrate that the proposed facility will not violate any National/State Ambient Air Quality Standard (NAAQS/SAAQS). In response to that request, Carolina Sunrock has completed air dispersion modeling for Total Suspended Particulate (TSP), Particulate Matter with an aerodynamic diameter of 10 microns or less ( $PM_{10}$ ), PM with an aerodynamic diameter of 2.5 microns or less ( $PM_{2.5}$ ), nitrogen dioxide ( $NO_2$ ), and sulfur dioxide ( $SO_2$ ).

This report presents the input data and modeling methodology utilized in the NAAQS modeling compliance demonstration that was completed for Carolina Sunrock's Burlington, NC facility (Burlington). The modeling methodology generally conforms to U.S. EPA's *Guideline on Air Quality Models* 40 CFR 51, Appendix W (Revised, January 17, 2017), herein referred to as the *Guideline*, and more specifically to North Carolina Division of Air Quality (NCDAQ) Guidance documents.<sup>123</sup>

<sup>&</sup>lt;sup>1</sup> https://files.nc.gov/ncdeq/Air%20Quality/permits/mets/NC\_PSD\_Modeling\_Guidance\_20200701.pdf

<sup>&</sup>lt;sup>2</sup> https://files.nc.gov/ncdeq/Air%20Quality/permits/mets/NC\_Toxics\_Guidance\_rev\_24May2018.pdf

<sup>&</sup>lt;sup>3</sup> https://files.nc.gov/ncdeq/Air%20Quality/permits/mets/NC\_DAQ\_Quarry\_Modeling\_Guidance\_31May2018.pdf

# 2. FACILITY LOCATION

This section provides a description of the location for the proposed facility.

Figure 2-1 provides an aerial map of the area surrounding the Carolina Sunrock Burlington property. The approximate central Universal Transverse Mercator (UTM) coordinates of the facility are 650.3 kilometers (km) east and 4,013.1 km north in Zone 17 (NAD 83).

For modeling purposes, the appropriate urban/rural land use classification for the area was determined using the Auer technique, which is recommended in the *Guideline on Air Quality Models*. In accordance with this technique, the area within a 3-km radius of the facility was identified on US Geological Survey (USGS) topographic maps (and was delineated by land use type). More than 50 percent of the surrounding land use can be classified as undeveloped rural (i.e., Auer's A4 classification), therefore the area is classified as rural.

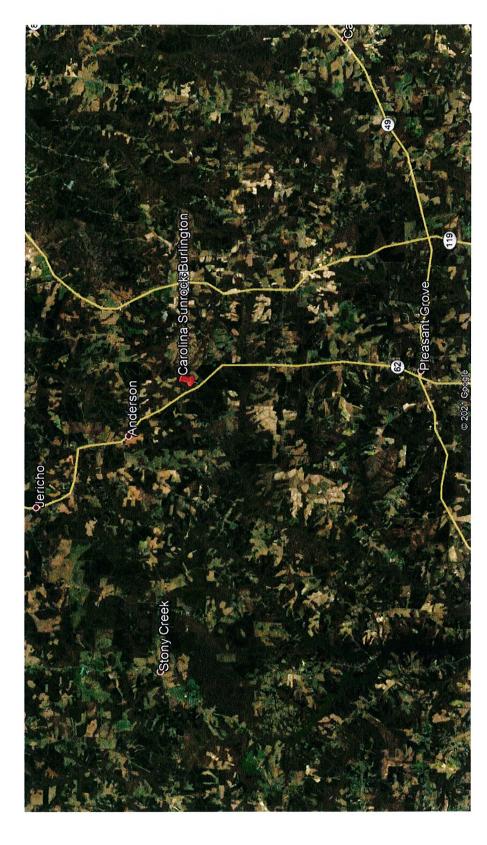


Figure 2-1. Map of Area Surrounding Carolina Sunrock Burlington North

# 3. DISPERSION MODEL METHODOLOGY

This section discusses the data resources and methodology that were utilized in the NAAQS/SAAQS modeling demonstration.

#### 3.1 Model Selection

The AERMOD dispersion model (version 19091) was used to calculate off-property concentrations in the modeling analysis. AERMOD was promulgated as the preferred model in 40 CFR 51, Appendix W on November 9, 2005 and is recommended by the NCDAQ for evaluating criteria and toxic air pollutant concentrations from industrial facilities such as Carolina Sunrock's Burlington facility. <sup>4</sup> AERMOD was run using the regulatory default option, which automatically implements NCDAQ and U.S. EPA recommended model options.

# 3.2 Source Description

Tables 3-1, 3-2, and Table 3-3 presents a table of the modeled point, area, and volume sources, respectively, including their locations at the facility. All locations are expressed in UTM Zone 17 (NAD83) coordinates.

Tal	hle	3-1	Mode	led	Point	Source	Locations
I a	$\sigma$	3-T	MOUC	CU	POIIL	Source	LUCALIUIIS

		UTM-E	UTM-N	Elevation
Model ID	Description	(m)	(m)	(m)
CD_1	Asphalt Plant Baghouse	650,207.9	4,013,086.9	201.3
CD_2	Concrete Plant Baghouse	650,222.3	4,013,030.4	202.8
ESH_2	Liquid Asphalt Heater	650,203.8	4,013,069.5	201.6
ESH_1	Asphalt Heater	650,190.2	4,013,088.3	200.4
HMASILO4	HMA Silo #4	650,184.0	4,013,068.5	200.7
HMASILO3	HMA Silo #3	650,185.7	4,013,065.1	200.9
HMASILO1	HMA Silo #1	650,187.6	4,013,061.8	201.0
HMASILO2	HMA Silo #2	650,189.4	4,013,058.3	201.0
HMASILO5	HMA Silo #5	650,191.1	4,013,054.7	201.0
SYP1DP	Truck Loadout to Pile	650,271.7	4,013,104.3	204.6
SYP2DP	Truck Loadout to Pile	650,295.6	4,013,021.9	206.2
RMC_CNV1	Drop from Weight Batcher to Truck	650,232.9	4,013,014.1	202.7
RMC_CNV2	Drop from Feeder	650,260.1	4,013,024.9	204.8

<sup>&</sup>lt;sup>4</sup> 40 CFR 51, Appendix W–*Guideline on Air Quality Models*, Appendix A.1– AMS/EPA Regulatory Model (AERMOD).

**Table 3-2. Modeled Area Source Locations** 

		UTM-E	UTM-N	Elevation
Model ID	Description	(m)	(m)	(m)
SYP1	HMA Storage Pile	650,242.8	4,013,108.3	202.9
SYP2	Concrete Storage Pile	650,272.8	4,013,003.9	203.8
PAVEDRDS	Paved Road Areas	650,217.5	4,012,767.8	207.8
UNPVDRDS	Unpaved Areas	650,235.8	4,013,014.3	202.9

**Table 3-3. Modeled Volume Source Locations** 

Model ID	Description	UTM-E (m)	UTM-N (m)	Elevation (m)
RM5	Aggregate Weigh Batcher	650,231.2	4,013,023.9	203.1
HMALO4	HMA Loadout #4	650,184.0	4,013,068.5	200.7
HMALO3	HMA Loadout #3	650,185.7	4,013,065.1	200.9
HMALO1	HMA Loadout #1	650,187.6	4,013,061.8	201.0
HMALO2	HMA Loadout #2	650,189.4	4,013,058.3	201.0
HMALO5	HMA Loadout #5	650,191.1	4,013,054.7	201.0
RAP_CRSH	RAP Crusher	650,236.9	4,013,079.6	203.7
DP2	Drop from Crusher	650,234.9	4,013,080.6	203.5
DP3	Transfer to Screen Conveyor	650,221.3	4,013,085.4	202.4
DP4	Drop from Screen to Drum Conveyor	650,226.6	4,013,071.4	203.1
RAP_SCN	Double Deck Screen	650,226.6	4,013,071.4	203.1
DP1	Drop from Feed Bins to Crusher Conveyor	650,246.7	4,013,072.9	204.6
DP5	Drop to Drum	650,213.7	4,013,064.8	202.3

As discussed previously, the modeling was conducted generally in accordance following DAQ procedures. The quarry modeling was specifically conducted in accordance with the "DAQ's Quarry Guidance for Refined Modeling"<sup>5</sup>. The only exception is with regards to roadway emissions. Since the truck traffic could occur over large areas and multiple directions in and around process areas, it made more sense to characterize roadway emissions as area sources in the model. The use of area sources for roadway emissions is generally more conservative than the default volume source approach as it assumes that emissions occur across the entire area, rather than emanating from the volume source center.

All drop points onto conveyors were characterized as volume sources based on the receiving throughput. Emissions from stockpiles were modeled as area sources. Emissions from screens and crushers were modeled as volume sources, with modeling parameters based on the size of the structure surrounding the emission unit.

Additionally, the stacks for sources ESH\_1 and ESH\_2 are vertical stacks but will have raincaps and thus, per NCDAQ guidance, were modeled with an exit velocity of 0.01 m/s. The HMASILO vents are characterized as point sources with ambient release characteristics, so per NCDAQ guidance, were modeled with an exit velocity of 0.01 m/s and exit temperature of 25 deg. C. The volume source parameters were calculated based on NCDAQ *Guidance* for surface-based volume sources.

<sup>&</sup>lt;sup>5</sup> https://files.nc.gov/ncdeq/Air%20Quality/permits/mets/NC\_DAQ\_Quarry\_Modeling\_Guidance\_31May2018.pdf

Table 3-4 shows how the release heights, initial vertical dimensions, and initial lateral dimensions for different emission units were calculated.

**Table 3-4. Area and Volume Source Parameters Calculations** 

Emission Unit	Release Height	Initial Vertical Dimension	Initial Lateral Dimension
Conveyor Belt	Drop	Drop	Conveyor Belt
Drops	Distance/2	Distance/4.3	Width/4.3
Screens/Crushers	Structure	Structure	Structure Side
	Height/2	Height/2.15	Length/4.3
Stockpiles	Pile Height/2	Pile Height/2.15	N/A
Roads	Volume	Volume	Adjusted Road
	Height/2	Height/2.15	Width/2.15

Tables 3-5, 3-6, and 3-7 present the parameters input to the model for each of the point, area, and volume sources, respectively.

**Table 3-5. Modeled Point Source Parameters** 

	Stack Height	Exit Temp.	Exit Velocity	Stack Diameter
Model ID	(m)	(K)	(m/s)	(m)
CD_1	14.02	388.71	29.41	0.94
CD_2	12.19	293.15	24.38	0.46
ESH_2	2.74	435.93	0.01	0.30
ESH_1	4.57	435.93	0.01	0.06
HMASILO4	19.81	293.15	0.01	0.30
HMASILO3	19.81	293.15	0.01	0.30
HMASILO1	19.81	293.15	0.01	0.30
HMASILO2	19.81	293.15	0.01	0.30
HMASILO5	19.81	293.15	0.01	0.30
SYP1DP	4.27	293.15	0.01	0.30
SYP2DP	4.27	293.15	0.01	0.30
RMC_CNV1	0.91	293.15	0.01	0.91
RMC_CNV2	0.91	293.15	0.01	0.91

**Table 3-6. Modeled Area Source Parameters** 

	Release Height	Init. Vert. Dimension
Model ID	(m)	(m)
SYP1	2.13	1.98
SYP2	2.13	1.98
PAVEDRDS	3.60	3.40
UNPVDRDS	3.60	3.40

**Table 3-7. Modeled Volume Source Parameters** 

Model ID	Release Height (m)	Init. Lat. Dimension	Init. Vert.
		(K)	(m)
RM5	1.98	0.63	1.84
HMALO4	1.98	0.63	1.84
HMALO3	1.98	0.68	1.84
HMALO1	3.66	0.15	1.70
HMALO2	3.66	0.15	1.70
HMALO5	3.66	0.15	1.70
RAP_CRSH	3.66	0.15	1.70
DP2	3.66	0.15	1.70
DP3	23.62	0.25	0.36
DP4	0.30	0.25	0.14
RAP_SCN	0.30	0.25	0.14
DP1	1.37	0.25	0.64
DP5	0.30	0.25	0.14

Tables 3-8, 3-9, and 3-10 presents the emission rates that were modeled. Detailed emission calculations for each of the modeled sources are included in Appendix A of this report. The  $SO_2$  emission rates shown in Appendix A reflect the use of that fuel and Carolina Sunrock is requesting that the permit be modified to reflect that change to ULSD for ESH\_1 and ESH\_2. Since the heaters are insignificant, there are no updated permit forms required however to be complete, forms are included in Appendix B.

**Table 3-8. Point Source Modeled Emission Rates** 

	Modeled Emission Rates (g/s)						
Model ID	TSP	PM <sub>10</sub>	PM <sub>2.5</sub> Hourly	PM <sub>2.5</sub> Annual	NO <sub>×</sub>	<b>SO</b> <sub>2</sub>	
CD_1	1.04E+00	7.24E-01	6.84E-01	1.56E-01	1.75E+00	2.71E+00	
CD_2	1.40E-01	5.39E-02	5.73E-02	5.39E-02	0.00E+00	0.00E+00	
ESH_2	3.27E-03	3.28E-03	1.08E-03	1.08E-03	1.98E-02	2.11E-04	
ESH_1	3.57E-03	3.53E-03	9.90E-04	9.90E-04	2.16E-02	2.30E-04	
HMASIL04	3.69E-03	3.69E-03	2.65E-03	6.04E-04	0.00E+00	0.00E+00	
HMASIL03	3.69E-03	3.69E-03	2.65E-03	6.04E-04	0.00E+00	0.00E+00	
HMASILO1	3.69E-03	3.69E-03	2.65E-03	6.04E-04	0.00E+00	0.00E+00	
HMASILO2	3.69E-03	3.69E-03	2.65E-03	6.04E-04	0.00E+00	0.00E+00	
HMASIL05	3.69E-03	3.69E-03	2.65E-03	6.04E-04	0.00E+00	0.00E+00	
SYP1DP	2.80E-02	1.32E-02	2.00E-03	4.58E-04	0.00E+00	0.00E+00	
SYP2DP	2.35E-02	1.11E-02	1.68E-03	1.68E-03	0.00E+00	0.00E+00	
RMC_CNV1	2.35E-02	1.11E-02	1.68E-03	1.68E-03	0.00E+00	0.00E+00	
RMC_CNV2	2.35E-02	1.11E-02	1.68E-03	1.68E-03	0.00E+00	0.00E+00	
CD_1	1.04E+00	7.24E-01	6.84E-01	1.56E-01	1.75E+00	2.71E+00	
CD_2	1.40E-01	5.39E-02	5.73E-02	5.39E-02	0.00E+00	0.00E+00	

Table 3-9. Area Source Modeled Emission Rates

	Modeled Emission Rates (g/s m2)					
Model ID	TSP	PM <sub>10</sub>	PM <sub>2.5</sub> Hourly	PM <sub>2.5</sub> Annual		
SYP1	5.98E-07	2.99E-07	4.48E-08	4.48E-08		
SYP2	5.98E-07	2.99E-07	4.48E-08	4.48E-08		
PAVEDRDS	4.07E-06	8.14E-07	2.00E-07	1.42E-07		
UNPVDRDS	7.92E-06	6.55E-06	6.55E-07	1.55E-07		

**Table 3-10. Volume Source Modeled Emission Rates** 

	Modeled Emission Rates (g/s)					
Model ID	TSP	PM <sub>10</sub>	PM <sub>2.5</sub> Hourly	PM <sub>2.5</sub> Annual		
RM5	1.45E-02	1.45E-02	1.45E-02	1.45E-02		
HMAL04	1.48E-02	1.48E-02	1.48E-02	1.48E-02		
HMAL03	1.15E-02	1.15E-02	1.15E-02	1.15E-02		
HMAL01	2.60E-02	2.60E-02	2.20E-02	6.00E-03		
HMALO2	2.60E-02	2.60E-02	2.20E-02	6.00E-03		
HMAL05	2.60E-02	2.60E-02	2.20E-02	6.00E-03		
RAP_CRSH	2.60E-02	2.60E-02	2.20E-02	6.00E-03		
DP2	2.60E-02	2.60E-02	2.20E-02	6.00E-03		
DP3	1.68E-01	5.50E-02	1.60E-02	8.00E-03		
DP4	1.40E-01	4.60E-02	1.30E-02	7.00E-03		
RAP_SCN	1.40E-01	4.60E-02	1.30E-02	7.00E-03		
DP1	2.80E-02	9.00E-03	3.00E-03	1.00E-03		
DP5	2.80E-02	9.00E-03	3.00E-03	1.00E-03		

# 3.3 Meteorological Data

The AERMOD modeling results were based on sequential hourly surface observations from Burlington, NC (BUY) and upper air data also from Greensboro, NC (GSO). While the facility is located just inside the Caswell County border, it was determined that Burlington was a closer and more representative station than the Danville, VA recommendation by NCDAQ for other sites in Caswell County.<sup>6</sup> The base elevation for the surface station is 188 m.<sup>7</sup> The 5, most recent years of meteorological data (2014-2018) were downloaded from NCDAQ's website and input to AERMOD. The ADJ\_U\* option has been approved by U.S. EPA to reduce AERMOD overpredictions during hours of very stable atmospheres and/or low wind speeds and was used in the modeling analyses.

# **3.4 Modeled Operating Scenarios**

The HMA plant loadout is permitted for five (5) loadout emission points (HMALO1-5). The plant design only allows 2 of the loadout systems to be active at any one time. As such, there are several different operating source combinations (e.g., HMALO1/2, HMALO1/3, etc).

 $<sup>^{6}\ \</sup>underline{\text{https://deq.nc.gov/about/divisions/air-quality/air-quality-permits/modeling-meteorology/meteorological-data}$ 

<sup>&</sup>lt;sup>7</sup> https://files.nc.gov/ncdeq/Air%20Quality/permits/mets/ProfileBaseElevations 2018.pdf

The results presented in Section 4 of this report include the impacts from source group yielding the highest impact, where the source groups had 2 of the 5 loadouts.

#### 3.5 NO<sub>2</sub> Modeling Approach

EPA's *Guideline on Air Quality Models (Guideline)*, in 40 CFR Part 51, Appendix W, recommends a tiered approach for modeling annual average NO<sub>2</sub> from point sources. The *Guideline* provides that:

- ▶ A tiered screening approach is recommended to obtain annual average estimates of NO₂ from point sources for New Source Review analysis, including PSD... For Tier 1 ... use an appropriate Gaussian model to estimate the maximum annual average concentration and assume a total conversion of NO to NO₂. If the concentration exceeds the NAAQS and/or PSD Increments for NO₂, proceed to the 2<sup>nd</sup> level screen.
- ► For Tier 2 (2<sup>nd</sup> level) screening analysis, enable the ARM2 algorithm in the AERMOD model. ARM2 utilizes nationally-established relationships between NO and NO₂ concentrations in ambient monitoring data to determine appropriate conversion ratios in the modeled concentrations.
- ► For Tier 3 (3rd level) analyses, a detailed screening method may be selected on a case-bycase basis. For point source modeling, detailed screening techniques such as the Ozone Limiting Method may also be considered.

The 1-hour NO<sub>2</sub> NAAQS analyses utilized U.S. EPA regulatory default Tier 2 (ARM2) approach for NO<sub>2</sub>-to-NO<sub>x</sub> conversion in the model.

#### 3.6 Modeled Receptors

The receptors included in the modeling analysis consisted of property line receptors, spaced 25 meters (m) apart, and Cartesian receptor points spaced every 100 m, extending out 2 km from the center of the facility. A second grid was added with receptors every 200 m from 2 km - 3 km to ensure that the maximum impacts were captured in the model. There are no public rights-of-way (e.g., roads) traversing the property line, so only a single property line was included in the modeling. The final impacts were reviewed to ensure that the maximum impacts were captured within the 100 m spaced grid. Figure 3-2 shows the receptors included in the modeling analysis.

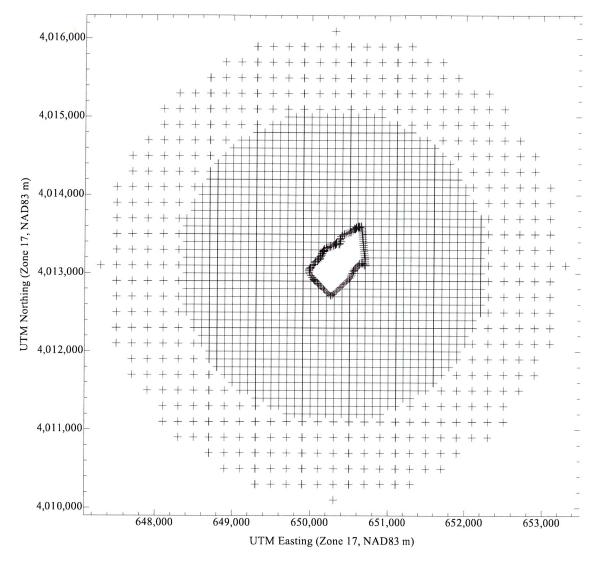


Figure 3-2. Modeled Receptor Grid

The AERMOD model is capable of handling both simple and complex terrain. Through the use of the AERMOD terrain preprocessor (AERMAP), AERMOD incorporates not only the receptor heights, but also an effective height (hill height scale) that represents the significant terrain features surrounding a given receptor that could lead to plume recirculation and other terrain interaction.<sup>8</sup>

Receptor terrain elevations input to the model were interpolated from National Elevation Database (NED) data obtained from the USGS. NED data consist of arrays of regularly spaced elevations. The array elevations are at a resolution of 1 arcsecond (approximately 30 m

<sup>&</sup>lt;sup>8 US EPA,</sup> Users Guide for the AERMOD Terrain Preprocessor (AERMAP), EPA-454/B-03-003, Research Triangle Park, NC.

intervals) and were interpolated using the latest version of AERMAP (version 18081) to determine elevations at the defined receptor intervals. The data obtained from the NED files were checked for completeness and spot-checked for accuracy against elevations on corresponding USGS 1:24,000 scale topographical quadrangle maps. AERMAP was also used to establish the base elevation of all Carolina Sunrock structures and emission sources, with exception to sources within the proposed pit.

#### 3.7 Building Downwash

AERMOD incorporates the Plume Rise Model Enhancements (PRIME) downwash algorithms. Direction specific building parameters required by AERMOD are calculated using the BPIP-PRIME preprocessor (version 04274).

EPA has promulgated stack height regulations that restrict the use of stack heights in excess of "Good Engineering Practice" (GEP) in air dispersion modeling analyses. Under these regulations, that portion of a stack in excess of the GEP height is generally not creditable when modeling to determine source impacts. This essentially prevents the use of excessively tall stacks to reduce ground-level pollutant concentrations. The minimum stack height not subject to the effects of downwash, called the GEP stack height, is defined by the following formula:

```
    H<sub>GEP</sub> = H + 1.5L, where:
    H<sub>GEP</sub> = minimum GEP stack height,
    H = structure height, and
```

L = lesser dimension of the structure (height or projected width).

This equation is limited to stacks located within 5L of a structure. Stacks located at a distance greater than 5L are not subject to the wake effects of the structure. The wind direction-specific downwash dimensions and the dominant downwash structures used in this analysis are determined using BPIP. In general, the lowest GEP stack height for any source is 65 meters by default.<sup>9</sup> None of the proposed emission units at the Burlington facility will exceed GEP height.

The BPIP input and output files will be included with the electronic modeling file transfer.

#### 3.8 Background Concentrations

In the NAAQS analysis, modeled impacts from the facility will be combined with background concentrations, which represent the air quality concentrations due to sources that are not explicitly modeled (e.g., mobile sources, small but local stationary sources, non-regulated fugitive sources, and large but distant sources). Selection of the existing monitoring station data that is "representative" of the ambient air quality in the area surrounding the facility is determined based on the following three criteria: 1) monitor location, 2) data quality, and 3) data currentness. Key considerations based on the monitor location criteria include proximity to the significant impact area of the facility, similarity of emission sources impacting the monitor to the emission sources impacting the airshed surrounding the facility, and the similarity of the land use and land cover (LULC) surrounding the monitor and facility.

940 CFR §51.100(ii)

The data quality criteria refers to the monitor being an approved (DEFINE) SLAM or similar monitor type subject to the quality assurance requirements in 40 CFR Part 58 Appendix A. data currentness refers to the fact that the most recent three complete years of quality assured data are generally preferred.

 $PM_{10}$  and  $PM_{2.5}$  results include background based on the most recent, 3-year design value from the Guilford County monitor, which is the closest, most representative (while conservative) monitor to the facility.  $SO_2$  results included background from the Person County DRR monitor, which is very conservative as a source-oriented rather than general background monitor.  $NO_2$  results included background from the Lee County monitor, which is the nearest monitor with traffic patterns similar to the very rural facility site.  $^{10}$ 

https://deq.nc.gov/about/divisions/air-quality/air-quality-data/nata-epa-national-air-toxics-assessment-for-north-carolina/data-archives-statistical-summaries/design-value-summaries. Lee County data provided in email from Matthew Porter (NCDAQ) on November 26, 2018.

## 4. NAAQS/SAAQS MODELING RESULTS

This section presents the modeling results for the NAAQS/SAAQS analyses described previously in this report.

#### 4.1 NAAQS/SAAQS Results

Table 4-1 presents the model results for all forms particulate matter,  $SO_2$ , and  $NO_2$ . As shown, all impacts (including background concentrations where applicable) are below their respective NAAQS/SAAQS. As such, Carolina Sunrock's proposed Burlington facility will be in compliance with all relevant ambient air quality standards.

Table 4-1. NAAQS and SAAQS Modeling Results

Pollutant	Averaging Period	Modeled Concentration (ug/m³)	Background Concentration (ug/m³)	Total Impact (ug/m³)	NAAQS/SAAQS (ug/m³)
TSP	24-hr	145.2	-	145.2	150
	Annual	27.4	-	27.4	75
PM <sub>10</sub>	24-hr	54.5	17	71.5	150
PM <sub>2.5</sub>	24-hr	9.1	15	24.1	35
	Annual	1.4	7.3	8.7	12
SO <sub>2</sub>	1-hr	39.9	83.8	123.7	196
NO <sub>2</sub>	1-hr	129.7	15.3	145	188

The AERMOD input and output files used in these analyses will be provided upon request via electronic file transfer.

## **APPENDIX D. LOCAL ZONING CONSISTENCY DETERMINATION**



Scott Martino Environmental Compliance Manager 200 Horizon Drive, Suite 100 Raleigh, NC 27615

By Email and Certified Mail

March 23, 2021

Mr. Bryan Miller County Manager Caswell County 144 Main Street Yanceyville, NC 27379

RE:

Zoning Consistency Determinations for Carolina Sunrock Projects in Caswell County

Dear Mr. Miller:

On behalf of Carolina Sunrock LLC ("Sunrock"), we are writing to inform you that Sunrock is applying for new air quality permits for its projects which will be located in Caswell County in accordance with 15A North Carolina Administrative Code Section 2Q.0304(b)(1). As you know, Sunrock plans to operate a hot-mix asphalt plant and concrete plant on property located at 12971 North Carolina 62, Burlington, NC and a drum mix asphalt plant, truck mix ready concrete plant and a quarry on property located at 1238 Wrenn Road, Prospect Hill, NC.

The applications for the air quality permits are enclosed with this letter, and outline Sunrock's proposed activities in detail. These applications are in all respects the same as those the County reviewed in 2019, with some additional air dispersion modeling, which was added at the request of the North Carolina Division of Air Quality ("NCDAQ").

In accordance with N.C. G. S. § 143-215.108(f), we hereby request that the County issue Zoning Consistency Determinations for these projects which can be submitted to NCDAQ along with the new air quality permit applications. Forms for responding to this request are enclosed, along with proposed responses that we have prepared based upon the County's response dated September 5, 2019 and the subsequent legal opinions obtained by the County relating to these projects. In order to demonstrate proof of transmittal, please sign, title, stamp and date the enclosed forms and mail them to my attention at the above-referenced address at your earliest convenience.

Thank you very much for your prompt attention to this matter. If you have any questions, or if there is any other information that you would like for us to provide to you, please let us know.

Sincerely,

Carolina Sunrock LLC

Scott Martino,

**Environmental Compliance Manager** 

**Enclosures** 

CC:

Bryan Ferrell, Esq., County Attorney (w/enclosures)

Fax: 919.747.6305

## **Zoning Consistency Determination**

Facility Name	Carolina Sunrock LLC – Burlington North			
Facility Street Address	12971 North Carolina 62			
Facility City	Burlington, NC 27217			
Description of Process	Hot Mix Asphalt Plant & Ready Mix Concrete Plant			
SIC Code/NAICS	2951/324121, 3273/327320			
Facility Contact	Scott Martino			
Phone Number	919.747.6336			
Mailing Address	200 Horizon Drive			
Mailing City, State Zip	Raleigh, NC 27615			
Based on the information give	n above:			
✓ I have received a copy of the second	ne air permit application (draft or final) AND			
There are no applicable zor	ning and subdivision ordinances for this facility at this time			
▼ The proposed operation IS	istent with applicable zoning and subdivision ordinances			
(please include a copy	NOT consistent with applicable zoning and subdivision ordinances of the rules in the package sent to the air quality office)			
•	g further information and can not be made at this time			
Esq. to the Caswell County Bo	t forth in the memorandum dated July 27, 2020, from Thomas Terrell, pard of Commissioners (copy attached) the projects in question have been aw vested rights to proceed in Caswell County.			
Agency	Casuall Country Local Government			
Name of Designated Official	Boyan S. Miller			
Title of Designated Official	County Manager			
Signature	And Mille			
Date	$\frac{3}{30}\frac{20}{20}$			

Date



Scott Martino Environmental Compliance Manager 200 Horizon Drive, Suite 100 Raleigh, NC 27615

April 20, 2021

Mr. Ray Stewart, P.E. Air Quality Regional Supervisor Winston-Salem Regional Office 450 West Hanes Mill Road, Suite 300 Winston-Salem, North Carolina 27105

Re:

Fulfillment of 15A NCAC 02Q.0113 (Notification in Areas without Zoning)

Carolina Sunrock LLC - Burlington North Burlington, Caswell County, North Carolina

Dear Mr. Stewart:

This letter is intended to notify your office of Carolina Sunrock, LLC completion of the proper public notifications as governed by 15A NCAC 02Q.0113 (Notifications in Areas without Zoning) for the above referenced facility. On April 7, 2021 a public notice was published in The Caswell Messenger, which services the area of the facility. In addition, a sign was posted as set forth by the governing regulations on April 1, 2021.

Attached to this document are the Affidavit of Publication and Photo Graph Log depicting sign placement, and applicable scales per the guidance document. It is our understanding that this documentation fulfills all applicable guidelines and the processing of our air permit application shall commence. Please contact me if additional information is required or if this does not meet your requirements.

Sincerely

Carolina Sunrock LLC

Scott Martino,

Manager Environmental Compliance

**Enclosures** 

Affidavit of Publication

Photograph Log

smartino@thesunrockgroup.com

Phone: 919.747.6336

Fax: 919.747.6305

#### **LARFIC MALICE**

Carolina Sunrock LLC

200 Horizon Drive | Raleigh NC, 27615

NCDEQ Air Permit Application for the construction and operation of a Quarry, Hot Mix Asphalt, and Ready Mix Concrete facility located at:

Prospect Hill Quarry and Distribution Center 1238 Wrenn Road, Prospect Hill Caswell County, NC, 27314

#### **PUBLIC NOTICE**

Carolina Sunrock LLC

200 Horizon Drive | Raleigh NC, 27615

NCDEQ Air Permit Application for the construction and operation of a Hot Mix Asphalt, and Ready Mix Concrete facility located at:

Burlington North and Distribution Center 12971 North Carolina 62, Burlington Caswell County, NC, 27217

# TH CAROLINA WELL COUNTY

#### AFFIDAVIT OF PUBLICATION

Before the undersigned, a Notary Public of said County and State, duly commissioned, qualified, and authorized by law to administer oaths, personally appeared Debra Ferrell who being first duly sworn, deposes and says: that she is an authorized employee of The Caswell Messenger, engaged in the publication of a newspaper known as The Caswell Messenger published, issued, and entered as second class mail in the City of Yanceyville in said County and State; that she is authorized to make this affidavit and sworn statement; that the notice or other legal advertisement, a true copy of which is attached hereto, was published in The Caswell Messenger on the following date, April 7, 2021, that the said newspaper in which such notice, paper, document, or legal advertisement was published was, at the time of each and every such publication, a newspaper meeting all of the requirements and qualifications of Section 8-597 of the General Statutes of North Carolina and was qualified newspaper within the meaning of Section 1-597 of the General Statutes of North Carolina.

This is the 15th day of April, 2021

(Signature of person making affidavit)

Sworn to and subscribed before me, this 15th day of April 2021

Notary Public

ANITA B. SMITH
Notary Public, North Carolina
Caswell County
My Counts ion Expires





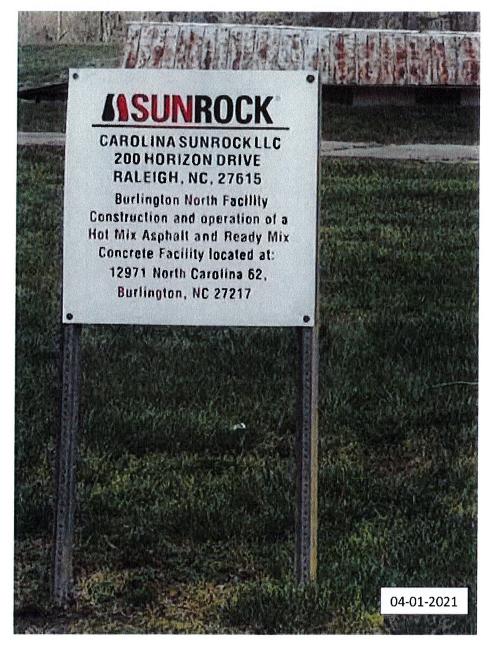
View of approximate sign location, located less than 10' off of the road right-of-way





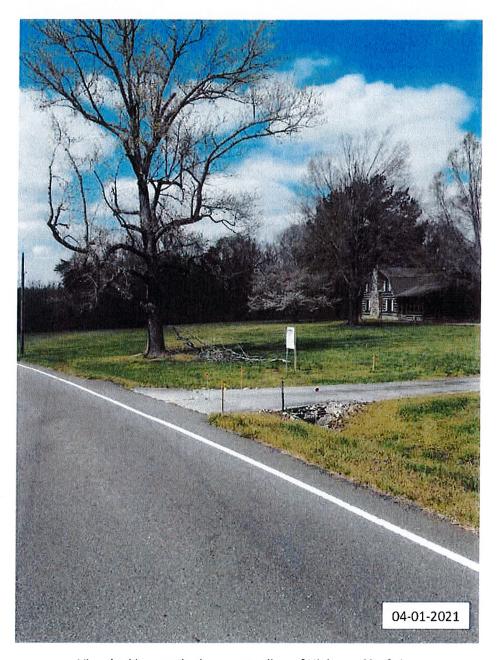
View of posted sign looking from center line of Highway 62.





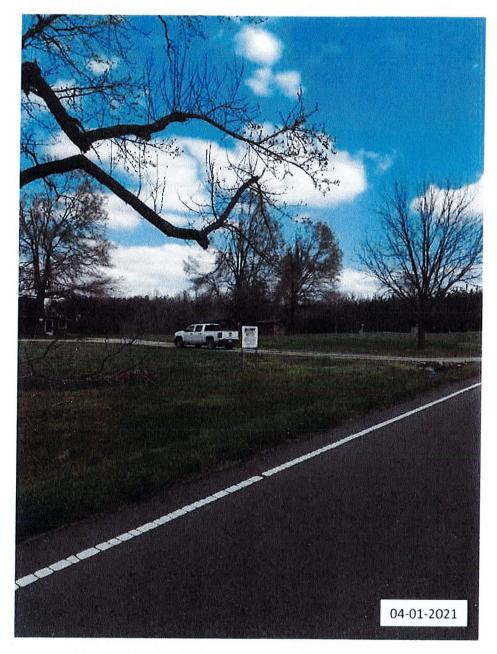
View of posted sign looking from center line of Highway 62.





View looking north along centerline of Highway 62 of sign





View looking South along centerline of Highway 62 of sign